VICTOR

Torches

STRAIGHT CUTTING TORCHES



Victor® Heavy Industry **Scrap Straight Cutting Torch**

With Bulldog torches, superior performance and productivity are assured. The low profile head and lightweight design, strength and durability put Bulldog in a class by itself.

The HC 1100C is manufactured without built-in flashback arrestors. Revers flow check valves are installed at the inlet connection

- Patented head and mixer
- Bottom rear lever with pin/clip design
- Specially designed 'supercharged' preheat oxygen valve
- Reduces flame blow-off
- Bottom located valves for right or left hand use
- Threaded inlet connections with integral check valve for ease of repair
- Body designed for high flow applications
- 3 heavy duty tube supports for ultra strength and durability on extra length models
- UltraMix low-pressure mixer specially designed for LP gas
- Sleek low profile head with no protrusions to hinder cutting
- For use with propane and natural gas

BULLDOG TIPS BY VICTOR OFFER A COST EFFECTIVE ALTERNATIVE FOR EFFICIENT SCRAP CUTTING

- For scrap cutting
- Heavy wall two piece design
- · Resists slag build-up
- Available in Victor and Harris® styles

WARNING: USE ADD-ON FLASHBACK ARRESTORS. NOT FOR USE WITH ACETYLENE.

Part No.	Model No.	Lever Position	Tip Series	Head Angle	Overall Length			
VICTOR BUI	VICTOR BULLDOG WITH VICTOR HEAD							
0381-1703	HC 1100C	Bottom Rear	1	90°	21" (53.3 cm)			
0381-1704	HC 1101C	Bottom Rear	1	75°	21" (53.3 cm)			
0381-1709	HC 1130C	Bottom Rear	1	90°	36" (91.4 cm)			
0381-1710	HC 1131C	Bottom Rear	1	75°	36" (91.4 cm)			
0381-1711	HC 1132C	Bottom Rear	1	180°	36" (91.4 cm)			
0381-1712	HC 1150C	Bottom Rear	1	90°	48" (121.9 cm)			
0381-1713	HC 1151C	Bottom Rear	1	75°	48" (121.9 cm)			
0381-1714	HC 1152C	Bottom Rear	1	180°	48" (121.9 cm)			
0381-1716	HC 1161C	Bottom Rear	1	75°	60" (152.4 cm)			
0381-1717	HC 1162C	Bottom Rear	1	180°	60" (152.4 cm)			
0381-1718	HC 1170C	Bottom Rear	1	90°	72" (182.9 cm)			
0381-1719	HC 1171C	Bottom Rear	1	75°	72" (182.9 cm)			
0381-1720	HC 1172C	Bottom Rear	1	180°	72" (182.9 cm)			
VICTOR BULLDOG WITH SEAT DESIGNED FOR HARRIS® STYLE TIP								
0381-1698	HC 1100C H1	Bottom Rear	1	90°	21" (53.3 cm)			
0381-1721	HC 1131C H1	Bottom Rear	1	75°	36" (91.4 cm)			
0381-1722	HC 1151C H1	Bottom Rear	1	75°	48" (121.9 cm)			
0381-1745	HC 1171C H1	Bottom Rear	1	75°	72" (182.9 cm)			
Harris® is a regis	Harris® is a registered trademark of the Lincoln Electric Company							



For best performance, use the following recommended equipment:

FLASHBACK ARRESTORS

Gas Service	Part No.	Model	Туре	Recommended Tip Size		
Oxygen	0657-0010	*FB-0	Torch Mount	Up to size: 8		
	0657-0014	FB-OR	Regulator Mount	Up to size: 8		
	0657-0076	*FBHC-0	Torch Mount/ High Flow	Size: 10 and larger		
	0657-0078	FBHC-OR	Regulator Mount/High Flow	Size: 10 and larger		
Fuel	0657-0011	*FB-F	Torch Mount	-		
	0657-0015	FB-FR	Regulator Mount	_		
*Torch mount models also protect the hose						

HOSES

(Contact local distributor for hose information)

- Oxygen:
 - 3/8" (9.53 mm) I.D. with "B" hose (9/16"-18 LH) connections.
 - Use T-grade hose
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- Use T-grade hose

REGULATORS

- Oxygen:
 - ELC4, ESS4-125-540R, ESS7-125-540, SR 450D-540, SR 700D-540 cylinder, SR 700E-540 cylinder or L 700D/E-500/750 line supply, LC 350DR 540 liquid cylinder
- - ESS4-125-510LP, SR 461D-510 cylinder, SR 711B/C/D-510, L 711B/C/D-500/750 line supply