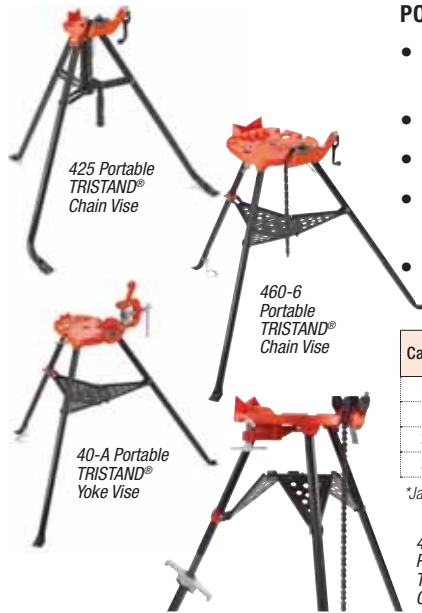


Pipe Vises



PORTABLE TRISTAND® VISES

- Each TRISTAND pipe vise features integral folding legs for easy transport and setup, tool hangers and a base which overhangs the front legs for clear tool swing.
- Model 425 features “quick grab”, self-locking latch and carrying handle for ease of transport.
- Model 40-A integrates a yoke style vise into the base and a rugged tool tray.
- Model 460-6 has an optimized base layout to maximize working area, convenient lug to clamp the weld ground, rugged leg chain for the tough demands and a durable tool tray.
- Model 460-12 has all the features of the 460-6 but a capacity of 12" and an adjustable rear leg.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40130	40-A	Portable TRISTAND® Yoke Vise	1/8 - 2 1/2	3 - 60	48.50	22	1
16703	425				32.00	14.5	
36273	460-6	Portable TRISTAND® Chain Vise	1/8 - 6	3 - 150	42.75	19.4	
36278	460-12		1/8 - 12	3 - 300	60.75	27.6	

**Jaws for Plastic Pipe, Catalog No. 41280 available; order separately*

STAND CHAIN VISE



- Handy, portable stand chain vise.
- Sturdy cast-iron frame.
- Equipped with pipe rest, pipe bender, and tool tray. 1 1/4" pipe for legs and connecting pipe not furnished.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40165	560	Top Screw Stand Chain Vise	1/8 - 5	3 - 125	25.75	11.7	1

BENCH CHAIN VISES



- Crank handle is anchored to base.
- Rugged cast-iron base has handy pipe rest and bender. Capacities of 1/8" through 8".
- Two models available for plastic pipe. Toothless jaws are neoprene-coated to prevent scoring of pipe.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40185	BC210A	Top Screw Bench Chain Vise	1/8 - 2 1/2	3 - 60	7.75	3.5	1
40195	BC410P		1/8 - 4	3 - 100	14.75	6.7	
40190	BC210PA		1/2 - 2 7/8	13 - 70	7.75	3.5	
40200	BC410PA		1/2 - 4 1/2	13 - 110	15.00	6.8	
40205	BC510A		1/8 - 5	3 - 125	14.75	6.7	
40210	BC610A		1/4 - 6	6 - 150	24.50	11.1	
40215	BC810A	Bottom Screw Bench Chain Vise	1/2 - 8	13 - 200	37.25	16.9	
40175	BC2A		1/8 - 2	3 - 50	6.00	2.7	
40180	BC4A		1/8 - 4	3 - 100	13.25	6.0	

**For Plastic Pipe and Tube*



Bench Yoke Vice

BENCH YOKE VISES

- Yoke and base made of strong, dependable iron. Hardened alloy steel jaws and convenient pipe rest and bender included.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40080	21	Bench Yoke Vice	1/8 - 2	3 - 50	8.75	4	1
40090	23		1/8 - 3	3 - 80	19.75	9	
40100	25		1/8 - 4	3 - 100	27.75	12.6	
40110	27		1/8 - 6	3 - 150	65.00	29.6	



Portable Yoke Vice

PORTABLE CHAIN AND YOKE VISES

- Light, strong, portable post-chain vise fits any shape or kind of post.
- Model 640 features a tray for an oil can, plus a handy pipe bender.
- Portable yoke vise easily attaches to plank, workbench or post.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40125	39	Portable Kit Yoke Vice	1/8 - 2 1/2	3 - 65	15.50	7.0	1
40170	640	Top Screw Post Chain Vise	1/8 - 5	3 - 125	23.50	10.7	



Top Screw Post Chain Vise



Straight Pipe Welding Vise

PIPE WELDING VISES

- Made of durable performance-proven material and designed to resist strain, heat and warping during tacking.
- Machined swivel nuts and pins, together with special chain screws, give smooth and trouble-free assembling of the vise onto pipe.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40220	461	Straight Pipe Welding Vise	1/2 - 8	15 - 200	15.50	7.0	1
40225	462	Angle Pipe Welding Vise	1/2 - 12	15 - 300	18.375	8.4	
40230	463	Elbow Pipe Welding Vise	2 1/2 - 8	65 - 200	14.00	6.4	
40235	464	Flange Pipe Welding Vise			17.25	7.8	



Angle Pipe Welding Vise



Elbow Pipe Welding Vise



Flange Pipe Welding Vise

Pipe Stands



V HEAD PIPE STANDS

- Locking ring allows for quick vertical height adjustments.
- The legs fold on the VF-99 Folding Pipe Stand (Cat No 22168) making it easy to transport and require 70% less area to store!

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56657	VJ-98	V Head Low Pipe Stand	20 - 38	51 - 96	12	300	2500	1134	21	9.5
56662	VJ-99	V Head High Pipe Stand	28 - 53	71 - 135					23	10.4
22168	VF-99	V Head High Folding Pipe Stand	28 - 51	71 - 131					24	10.9

ROLLER HEAD PIPE STANDS

- Rollers center pipe and allow rotation.
- Locking ring allows for quick vertical height adjustments.
- Ideal for use with threading machines, roll grooving, or other pipe working applications.



Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56667	RJ-98	Roller Head Low Pipe Stand	24 - 42	61 - 107	12	300	1000	454	24	10.9
56672	RJ-99	Roller Head High Pipe Stand	32 - 55	81 - 142					27	12.3

CONVEYOR HEAD PIPE STANDS

- Conveyor head allows the pipe to move back and forth for moving material on the jobsite or loading into a threading machine.
- Locking ring allows for quick vertical height adjustments.
- Ideal for use with threading machines, roll grooving, or other pipe working applications.



Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56682	CJ-99	Conveyor Head High Stand	30 - 46	76 - 117	12	300	1000	454	19	8.6

BALL TRANSFER HEAD

- Ball head allows pipe to slide and rotate easily.
- Fits easily onto V Head Pipe Stands (VJ-98, VJ-99, VF-99).
- Ideal for use with threading machines, roll grooving, or other pipe working applications.



Catalog No.	Model No.	Description	Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	mm	lb.	kg	lb.	kg
37997	BTH-9	Ball Transfer Head for VJ Stand	12	300	1000	454	5	2.3

ADJUSTABLE PIPE SUPPORTS

- Ideal for use with threading machines, roll grooving, or other pipe working applications.



Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
42505	46	Adjustable Pipe Support	23 - 33	58 - 84	6	150	2500	1134	23	10.4
42510	92		32 - 41	81 - 104					28	12.7
83380	965	Support Stand for Groovers	26 - 42	66 - 107	12	300	2500	1134	29	13.2

ADJUSTABLE STAND WITH STEEL ROLLERS

- Feed screw quickly adjusts sizes and keeps pipe centered on stand.
- Rollers can be locked to prohibit rotation.
- Ideal for use with threading machines, roll grooving or other pipe working applications.



Catalog No.	Model No.	Description	Height		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
64642	AR99	Ad. Roller Stand w/Steel Wheels	34	86	36	900	2500	1134	30	13.6

LARGE DIAMETER PIPE STAND

- Holds 6"-24" (15-61 cm) diameter pipe and up to 4,500 lbs. (2,041 kg).
- Heavy-duty rollers allow the pipe to turn freely for welding and roll grooving applications.
- Height adjustable.



Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
96372	RJ624	Large Diameter Pipe Stand	16 - 31	41 - 79	24	610	4500	2041	167	75.7