

# SUPER PRECISION TOOL MAKER VISE (FINE TYPE)



Our tool maker vise is combination of precision and art and is expert's best love. Achieving Europe and Japan quality test qualification, OEM welcome.

# Quality warrenty

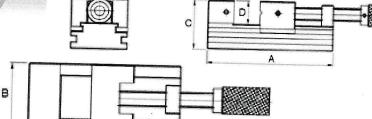
Malerial : SKS 3

Hardness : HRC60° ~ 62°

Cooling treatment : minus 185°

Parallelism within 0.002mm/100mm

Squareness within 0.003mm/100mm



Model	Α	Davie	0	1 3 4 5 A 5 A 5 A 5 A 5 A 5 A 5 A 5 A 5 A 5		
1401 10 40		<u>.</u>		D		N.W.(kg)
MCL-AS 60	90	60	50	25	0 ~ 32m/m	1 /
MCL-AS 70	160	70	62			1.6
MCL-AS 90		~ C - C - C - C - C - C - C - C - C - C	OZ	30	0 ~ 80m/m	4.3
MCL-A3 90	210	90	80	40	0 ~ 120m/m	8.4

# SUPER PRECISION TOOL MAKER VISE (SUPER FINE TYPE)



- "V V" type super precision tool maker vise serios, made of quality alloy steel.
- The patent designed to prevent the essence structure from deformed when clamping work piece. Effective to ensure the work piece after clamping the tool maker vise, the work piece can be easy to do the precision process.
- To continue the patent rotate spring designed, can be easy and quick to move and adjust clamping position.

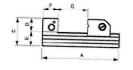
## **Quality warrenty**

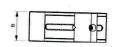
Material: SKS 3

Hardness: HRC60° ~ 62°

Parallelism within 0.003mm/100mm

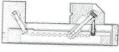
Squareness within 0.004mm/100mm





73	C	D	E F	F.	G	14/3/94/10
72	100					N.W. (kg)
/3	70	35	35	38	0 ~ 100m/m	4.6
98	80°	40	40	46	0 ~ 125m/m	11.4
125	98	48	50	60	en e	CACCHICARE MATERIAL DE CONTRACTOR DE CONTRAC
150	100	50	50	endelpade Completed management of the contract of the con-	CONTRACTOR AND	18.5
cuin essin	125	125 98	125 98 48	98     80     40     40       125     98     48     50	98     80     40     40     46       125     98     48     50     60	98 80 40 40 46 0~125m/m  125 98 48 50 60 0~160m/m

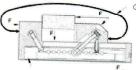
### SUPER PRECISION TOOL MAKER VISE :



#### Explanation:

New developed VV30 Tool Maker Vise, It doesn't clamp any work piece, without stress.

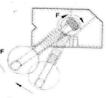
Clamping principle of non-transfiguration outward form.



tress transfiguration is concentrated in inner chute

#### Explanation:

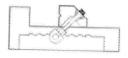
New developed VV30 Tool Maker Vise, it is at a stress status due to clamping work piece. Inner chute is transfigured by stress. But appearances of the vise and work piece are not transfigured. Thus precision can be improved and raised.



Upper rebound automatically

Explanation:
When the set pin is pressed by spring a twisting force will rebound the screw and connect it with inner chute tightly. An upper-rebound structure is caused.

### REGULAR TOOL MAKER VISE :

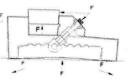


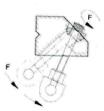
#### Explanation:

Old model VB30 Tool Maker Vise, it doesn't clamp any work piece, without stress.

#### Explanation:

Old model VB30 Tool Maker Vise, it is at a stress status due to clamping work piece. Appearances of the vise and work piece are transfigured by stress. The precision is not perfect,





#### Explanation:

Old model VB30, when the screw is loosed, pin nut falls down, without auto positioning. It needs positioning by hands.