

Motorized test stand MH2 series

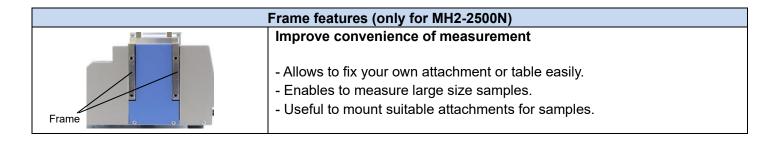
- High repeatability with constant testing speed and direction
- The horizontal design for easy sample setting
- Simple digital setting of testing modes and speed
- Various functions with force gauge



| operation of the second of the | | | |
|--|---|--|--|
| High Repeatability | Easy Operation | | |
| - Constant testing speed and direction for applying | - Inclined control panel for easy operation | | |
| compression and tensile force | - Easy dial operation for digital value | | |
| - Rugged design minimizes influence of deformation | - Three testing modes to meet testing requirements | | |
| (0.5mm or less) | | | |
| High Versatility for various testing. | Functions for efficient testing | | |
| - Ideal for durability test by setting the number of test | - Easy setting of travel distance according to the sample | | |
| cycles to repeat | size. | | |
| - Useful timer function for compression testing allows | - Automatically changes traveling and measuring speed | | |
| pausing at a set force value. (*) | at a set force value. (*) | | |
| - The table is able to fix various attachments. | - Software records automatically according to stand | | |
| - Optional functions for various purposes | operation.(*) | | |
| - Convenient frame for fixing a table and attachment. | | | |

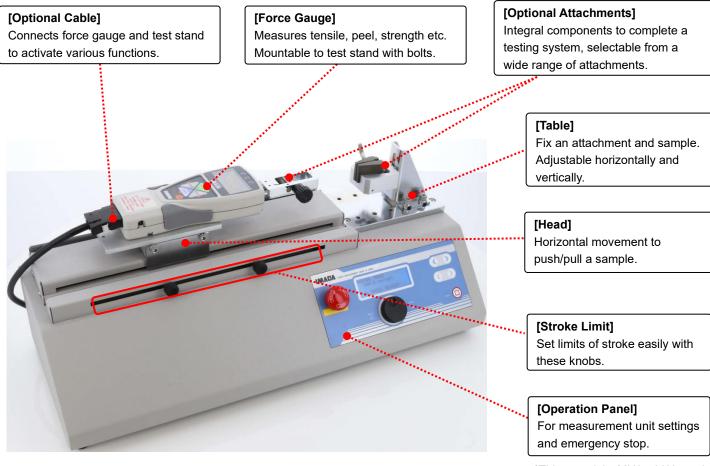
Special Features

^{*} Required certain models of force gauge and optional cable.





[Application Example and Configurations]



*This stand is MH2-500N model. *Force gauge, optional attachments and optional cable are sold separately.

[Operation Panel]

[Emergency Button]

Press for emergency stops.

[Push Dial]

For measuring unit settings by turning and pressing.



[LCD]

Shows status and settings

[Operation Buttons]

Press to move the head.

[Applications] Use suitable attachments for varieties of measurements.

| Applications of the suitable attachments for varieties of measurements. | | | |
|---|--|--|--|
| Wire crimp pull test | Coefficient of friction test | | |
| Tests the strength of crimped terminal by measuring the tensile | Measures kinetic and static coefficient of friction by pulling the | | |
| force required to remove a crimped terminal. | weight on film or paper sample. | | |
| | | | |



[Basic Operations]

| Adjusting speed | MANUAL MODE 178.0 mm/min \$ SPEED ADJUST | Testing speed is easily adjustable by dialing. Setting resolution: [10-20mm/min: 0.5mm/min] [20-100mm/min: 5mm/min] [100-300mm/min: 10mm/min] Adjustable speed types: Start, Measuring, Return |
|-----------------------------|---|--|
| Three measuring modes | MANUAL MODE 250.0 mm/min ± SPEED ADJUST | Three testing modes according to purpose. - Manual mode: Moves while operation buttons are pressed. - JOG mode: Minute feeding by turning dial (approx. 0.05mm per 1 turn) - Cycle mode: Travels between stroke limit knobs for cycles. |
| Other functions | CONFIG MODE[1] COUNTER LIMIT 100 | Cycle mode allows to set the number of tests to repeat and pausing time. Counter (number of tests to repeat): Max. 65535 times Timer (pausing time): Up to 99 min 59 sec 9 (by 0.1 sec) |

[Main Options]

| [Main Options] | |
|---|--|
| Speed change (-V) | Length meter (-S) |
| Changes the speed range. | Built in digital screen indicates travel distance of force |
| Useful for tests required faster/slower speed condition. | gauge. |
| | |
| FA option (-FA) | External signal input (-CN) |
| Provides built in liner scale. | The connector for external signal input. |
| Allows displaying displacement data on force gauge together | Allows inputs such as start, stop, and interlock. |
| with force value and drawing FS curves in PC via USB. | |
| *ZTA series force gauge and optional cable are required. | |
| *Force-displacement measurement unit FSA series includes | |
| the necessary products are also available. | |
| 10.30 mm 5.49 N Min IMAX | |



[Specifications]

| Model | MH2-500N | MH2-2500N | |
|---|--|---|--|
| Capacity | 500N | 2500N | |
| Speed | Digital 10 to 300mm/min [10 - 20mm/min: by 0.5mm/min] [20 - 100mm/min: by 5mm/min] [100 - 300mm/min: by 10mm/min] | | |
| Max. Sample Height (*1) | Approx. 245mm | Approx. 340mm | |
| Rigidity | [Standard models | s] 0.5mm or below | |
| Stroke Limit | Controllable with | n horizontal knob | |
| Measuring Modes | Manual / Jog | / Cycle mode | |
| Functions | Timer (pausing time): Up to | o repeat): Max. 65535 times 99 min 59 sec 9 (by 0.1 sec) | |
| Control | | *2), overload prevention (*2, *3) | |
| Operating temperature humidity | 35 to 70% (avoi | gree Celsius d condensation) | |
| Voltage | AC100 to 240V, 50/60Hz (Select from 100, 120 and 230V. Accessories are provided accordingly.) | | |
| Power Consumption | 50 |)W | |
| Dimensions | Refer to dimensions show | n in the diagram page 6/7 | |
| Weight | Approx. 14kg | Approx. 27kg | |
| Accessories | Operation manual, power cable, spare fuse, tools, grip mounting plate, warranty certificate | Operation manual, power cable, spare fuse, tools, attachment mounting plate (GF-2), warranty certificate | |
| -CN: External signal input -S: Length scale -FA: Inbuilt liner scale -V45: Speed 1.5 to 45mm/min -V90: Speed 3 to 90mm/min -V450: Speed 15 to 450mm/min -V600: Speed 20 to 600mm/min -V900: Speed 30 to 900mm/min | | -CN: External signal input -S: Length scale -FA: Inbuilt linear scale -V75: Speed 2.5 to 75mm/min -V150: Speed 5 to 150mm/min | |
| Mountable Force Gauge Mechanical Force Gauge: FB, PS, PSM series Digital Force Gauge: DST, DSV, ZTS, ZTA series (1000N or lower) Mechanical Force Gauge: FB, PS, PSI series Digital Force Gauge: DST, DSV, ZTS series | | Digital Force Gauge: DST, DSV, ZTS, ZTA series Load cell: DPU series (500N or lower), DPU | |

^{*1} Max. sample height refers to the distance between the table and the tip of force gauge measuring shaft when the head is at the top. (With up to 1000N model of ZTS/ZTA series)

- *2 ZTS/ZTA series force gauge and optional cable CB-518 are required.
- *3 It does not guarantee complete protection against overloading.
- *4 Add the option code after the model name to complete the model with options.
 - e.g. When adding long stroke option to MH2-500N ... Model: MH2-500N-L
- *5 Capacity is reduced as below by some speed change options of MH2-500N.
 - -V600 capacity 250N, -V900 capacity 150N
- *6 Ensure to use within the capacity of force gauge and test stand regardless of the mountable models.
- *7 Mounting block is required to be attached to the DPU series (1000~5000N)

[User Mounted Unit (only for MH2-2500N)]

| OP-MH225-S: Length Scale | OP-MH225-FA: FA version *1 |
|--|---|
| It digitally indicates travel distance of a force gauge. | It builds a linear scale into a test stand to output travel |
| | distance of a force gauge and allows to utilize it for |
| | analysis of force-displacement relations. |

^{*} Requires to fix the unit to current MX2-5000N by yourself.

Amplifier such as ZTA or FA Plus2 (sold separately) or Software are required to record measuring value of linear scale.

^{*1} Select -FA option if the test stand with built in linear scale is required.



[Related Products]

| | gital Force Gar Z TS/ZTA serie | | Software Force Recorder series | Force – Displacement Measurement Unit FSA series |
|---|---|---|---|--|
| Precise measurement with high sampling rate of 2000Hz. Cable connection enables link with MH2 series. | | | Able to start and stop automatically based on the trigger setting of MH2 test stand function. | Draws a detailed graph of force and displacement suitable for tactile test, material evaluation and more. Includes a force gauge, a test stand with a linear scale, a cable and a graphing software. |
| | | | The set of | |
| | CB-518 For connecting with force gauge ZTS/ZTA series: Enables useful functions | | s useful functions | |
| Cable | CB-706 | For –CN option: Open end cable to connect with external device | | |
| C 42.0 | CB-718 | For –FA option: Connects ZTA series force gauge and test stand to enable force and displacement measurement. (Motion control and related functions are also available.) | | |

[Control Functions] Able to be used by connecting ZTS/ZTA series and CB-518.

- **Overload sensor failure prevention**: Prevents the sensor from malfunction due to overloading. (Does not guarantee complete protection against overloading.)
- Force control: Sets a applying or stopping force value.
- Measuring speed setting: Enables automatic speed change at a point of contact by set force value.
- Automatic measurement: Automatically performs zero reset of force gauge and software recording

[Examples of Customized Solutions]

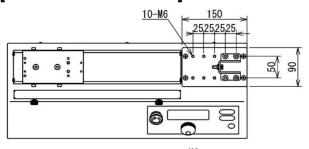
| External signal input | ut: -CN option | Interlock: -CN option | |
|---|----------------|--|--|
| For switching on/off operation, foot pedal can be connected. | | At the time of door opening, measuring operation stops automatically with correspondent safety regulations requirements. | |
| Large Sample testii | ng attachment | Controller-separated Model | |
| For testing larger size samples, those not possible to be placed fully on the test stand table, measuring with the multiple sample points with push/pull action is recommended. | | Recommended usage - Fix to own equipment Fix controller/drive part to a specific place Keep distance to avoid risks during test. | |

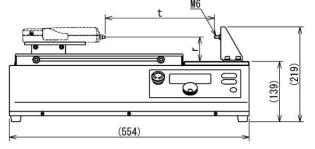
^{*}Images above show examples of vertical type test stand.

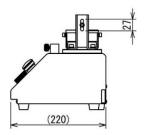
^{*} Refer to 'Advanced Functions of Test Stands' for details.

FORCE MEASUREMENT

[MH2-500N Dimensions]



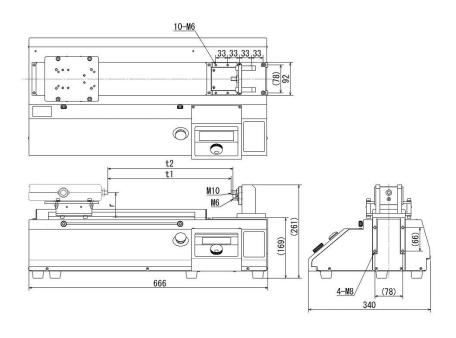




| Model | | MH2-500N | |
|-----------------|---------------------|----------|--|
| DST/DSV/ZTS/ZTA | | 56 | |
| r | (2N~500N) | 96 | |
| | DPU (500N or lower) | 54 | |
| | DST/DSV | 250 | |
| | ZTS/ZTA (2N~500N) | 245 | |
| τ | DPU (2N~10N) | 270 | |
| | DPU (20N~500N) | 260 | |

Unit: mm

[MH2-2500N Dimensions]



| Model | | MH2-2500N |
|-------|---|-----------|
| r | ZTS/ZTA (2500N or higher) | 70.5 |
| | ZTS/ZTA (1000N or lower) | 57.5 |
| | DPU (1000N~5000N) (mounting block is sold separately) | 70.5 |
| | DPU (500N or lower) | 55.5 |
| t1 | ZTS/ZTA (2500N or higher) | 0-340 |
| | DPU (1000N~5000N) (mounting block is sold separately) | 0-310 |
| t2 | ZTS/ZTA (1000N or lower) | 0-300 |
| | DPU (500N or lower) | 0-350 |

Unit: mm

[Cautions]

- Information in this document is subject to change without prior notice.
- This document is product descriptions and handling precautions, and do not guarantee various characteristics or safety.
- This product is designed for force measurement purpose only.
- Do not copy and use this content without authorization.
- A force gauge (sold separately) is required to use this product.
- Do not use this product in the environments including fierce temperature changes, high temperature, high humidity, near water, dusty place.

IMADA CO., LTD

99 Jinnoshinden-cho aza Kanowari Toyohashi

Japan 441-8077

Tel: +81-(0)532-33-3288 Fax: +81-(0)532-33-3866 E-mail: <u>info@forcegauge.net</u>

Website: http://www.forcegauge.net/en/



Visit our website for more information on a wide range of product specifications, measurement applications and videos.