Type material work line speed

specification bond Green silicon carbide

shapeCylindrical grinding wheel

circular H18 H22 CS17 CS10

Abrasive wheels / modelling	Materials / Abrasive features	Number	Туре	Component
CS-10 grinding wheel / softness	Rubber and abrasive / Gentle	125320	elastic	Rubber, abrasive
CS-10F grinding wheel / Soft	Rubber and abrasive / Very gentle	125321	elastic	Rubber, abrasive
CS-17 grinding wheel/ soft	Rubber and abrasive / rough	125322	elastic	Rubber, abrasive
H-10 grinding wheel / hard	Vitrified material / rough	125323	Inelastic	ceramics
H-1 8 grinding wheel / hard	Vitrified material / Medium rough	125324	Inelastic	ceramics
H-22 grinding wheel / hard	Vitrified material / Very rough	125325	Inelastic	ceramics
H-38 grinding wheel / hard	Vitrified material / Very meticulous	125326	Inelastic	ceramics
CS-0, S-32 grinding wheel/ softness	Smooth rubber / Very gentle	125344 125344	elastic	Non abrasive rubber
S-42, S-33 grinding wheel / softness	Sandpaper tape / moderate	125564 121124	elastic	Sandpaper strip
CS-5 Wool felt / softness	Wool felt / No wear	125319	elastic	Wool blanket
S-35 grinding wheel / Hard	Tungsten carbide / Cutting or chipping	125345	Inelastic	Tungsten carbide
S-39 grinding wheel /	Leatherwear / GritFeeder	125529		Leatherwear

Taber wear wheel selection table: Note: generally, calibrade grinding wheel is used to test flexible samples, calibrase is used to test hard samples.

Other wearing accessories:

200 King Kong	Used to precisely trim calibrade grinding wheels. In order to ensure the same diameter, the grinding wheels are always trimmed in pairs.
Calbrase wheel dresser	The diamond cutter head is installed on the holder with adjustable position and placed on a shielded guide block, which can move tangentially due to the action of manual
	crank and feed thread. A vacuum cleaner is used to remove grinding pin particles
S-31 standard glass plate	NEMA standard glass plate, 4 "square, aperture 1 / 4", thickness 1 / 8 "flat glass, 10 pieces.
S-32 grinding wheel	NEMA grinding wheel (same as cs-0), one pair.
S-33 sandpaper strip	100 pieces of sandpaper strip with adhesive on the back, adhered on the circumference of S-32 (cs-0), can be used as calibrase grinding wheel, in line with en, ISO and
	DIN standards.
S-34 standard zinc plate	NEMA standard plate, 0.032 ", zinc, 1 / 4" hole, 5 pieces.
S-36 gasket	50 pieces of sample gasket, 4 1 / 4 "square, with pressure-sensitive adhesive back for adhesion, flexible sample to be tested is placed on it and pressed by grinding
	wheel, and the gasket is printed in the format of record sheet.
S-36-1 gasket	50 circular sample gaskets
S-37 gasket	100 sample gaskets, 41 / 4 "square, adhesive on both sides.
S-37-1 gasket	100 circular sample gaskets.
S-38 calibration gasket	Standard gasket, 4 "square, 1 / 8" thick, 1 / 4 "hole, plexiglass, 10 sheets, used to calibrate model 155
S-40	Type 155 can only be used for sand filtered by American Standard # 80 sieve.
S-41 container	Container, which can hold 50 pounds of 240 alumina particles, used for model 155
S-42 sandpaper strip	100 pieces of sandpaper strip with back glue, glued on the circumference of S-32 (cs-0), meeting the NEMA test standard.
503-0022 friction head	500g Friction head, a pair
503-0023 friction head	1000g friction head, a pair
ST-11 grindstone	A piece of grinding stone with a diameter of 4 ", thickness of 1/2", and an aperture of 5/8 ", used for natural or artificial rubber of wheel shape, with rough and
	smooth sides at both ends of the grinding stone, and for refreshing cs-10f
S-12 brush	Brush for cleaning sample plate
S-16	Sample plate, 20g, steel, 4 "square, 1 / 4" hole, 10 pieces.
S-11 sandpaper	Sandpaper, 150 grit, resilient wheel finishing paper, diameter 4 ", 100 pieces.