



Parallel hand Double acting/single acting

HAP-1C Series

● Operational stroke length: 8 mm

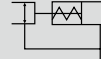
Double acting



Single acting (normally open)



Single acting (normally closed)



Specifications

Descriptions		HAP
Size		1C
Bore size	mm	φ15
Actuation		Double acting/single acting
Working fluid		Compressed air
Max. working pressure	MPa	0.7 (≈100 psi, 7 bar)
Min. working pressure	MPa	0.3 (≈44 psi, 3 bar)
Ambient temperature	°C	5 (41°F) to 60 (140°F)
Port size		M5
Operating stroke length	mm	8
Rod diameter	mm	φ8
Volumetric capacity (reciprocating)	cm ³	2.1
Repeatability	mm	±0.03
Weight	kg	0.10
Lubrication		Not required (use turbine oil class 1 ISO VG32 if necessary for lubrication)

How to order

HAP - 1C - 0

A Size
*1

B Option
*2

Code	Content
A Size	
1C	
B Option	
Blank	Standard (double acting)
O	Single acting (normally open)
C	Single acting (normally closed)
Y1	With small jaw (Material S50C)
Y2	With small jaw (Material MC nylon)

⚠ Precautions for model No. selection

*1 : Switch cannot be installed onto HAP-1C.

*2 : Refer to pages 1634 to 1635 for the dimensions and compatible model of the small jaw.
When ordered as an option, two are attached at shipment.

[Example of model No.]

HAP-1C-0

Model: Parallel hand

A Size: 1C

B Option: Single acting, normally open type

Specifications for rechargeable battery (Catalog No. CC-1226A)

HAP - ... - P4*

● Design compatible with rechargeable battery manufacturing process.

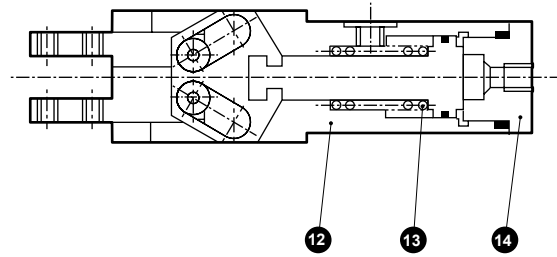
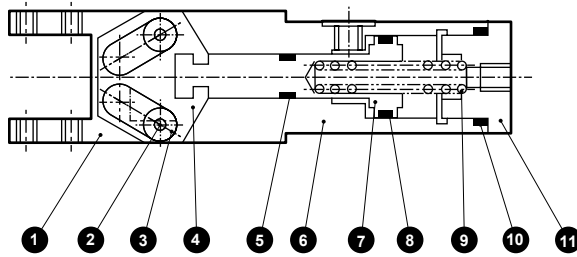
* Contact CKD for details.

LCW
LCR
LCG
LCX
LCM
STM
STG
STS/STL
STR2
UCA2
ULK*
JSK/M2
JSG
JSC3/JSC4
USSD
UFCD
USC
JSB3
LMB
LML
HCM
HCA
LBC
CAC4
UCAC2
CAC-N
UCAC-N
RCC2
RCS
PCC
SHC
MCP
GLC
MFC
BBS
RRC
GRC
RV3*
NHS
HR
LN
Hand
Chuk
MecHnd/Chuk
ShkAbs
FJ
FK
SpdContr
Ending
LSH
FH100
HAP
BSA2
BHA/BHG
LHA
LHAG
HKP
HLA/HLB
HLAG/HLBG
HLD
HCP
HMF
HMFb
HFP
HLC
HGP
FH500
HBL
HDL
HMD
HJD
HJL
BHE

Internal structure and parts list

● Standard (double acting)/O (normally open)

● C (normally closed)



Cannot be disassembled

* Standard (double acting) does not contain a 9 spring.

No	Part name	Material	Remarks	No	Part name	Material	Remarks
1	Master key	Alloy steel		8	Piston packing	Nitrile rubber	
2	Fulcrum axis	Alloy steel		9	Spring	Steel	O type only
3	Bearing	Alloy steel		10	Cylinder gasket	Nitrile rubber	
4	Cam	Stainless steel		11	Head cover	Aluminum alloy	
5	Rod packing	Nitrile rubber		12	Body	Aluminum alloy	
6	Body	Aluminum alloy		13	Spring	Steel	
7	Piston	Stainless steel		14	Head cover	Aluminum alloy	

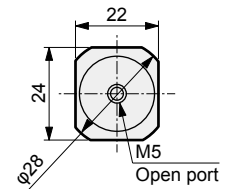
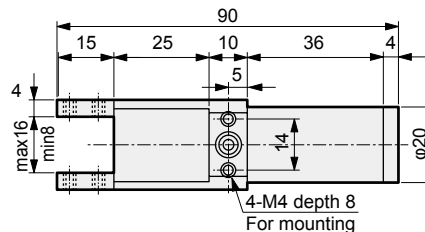
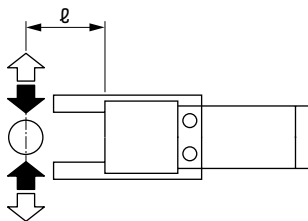
Gripping power performance data

Dimensions

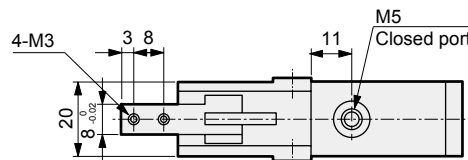
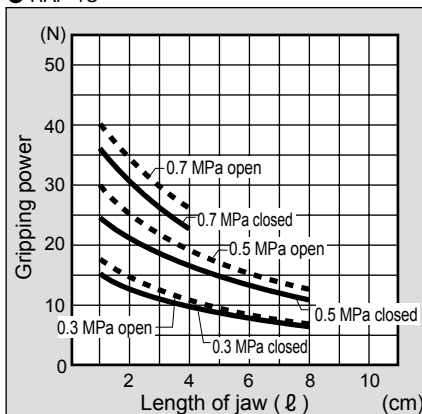


The gripping power in the opening/closing directions with jaw length L of hand with a supply pressure of 0.3, 0.5 and 0.7 MPa is shown.

- Open direction (←) ----- (shown with broken line)
- Closed direction (→) ——— (shown with continuous line)



● HAP-1C



(Note) · O type gripping power decreases approximately 20 to 30% in the closed direction compared to double acting.
 · C type gripping power decreases approximately 10 to 20% in the open direction compared to the double acting.
 When making a selection, read the precautions for design and selection on page 1636.

- LCW
- LCR
- LCG
- LCX
- LCM
- STM
- STG
- STS/STL
- STR2
- UCA2
- ULK*
- JSK/M2
- JSG
- JSC3/JSC4
- USSD
- UFCD
- USC
- JSB3
- LMB
- LML
- HCM
- HCA
- LBC
- CAC4
- UCAC2
- CAC-N
- UCAC-N
- RCC2
- RCS
- PCC
- SHC
- MCP
- GLC
- MFC
- BBS
- RRC
- GRC
- RV3*
- NHS
- HR
- LN
- Hand**
- Chuk
- MecHnd/Chuk
- ShkAbs
- FJ
- FK
- SpdContr
- Ending
- LSH
- FH100
- HAP**
- BSA2
- BHA/BHG
- LHA
- LHAG
- HKP
- HLA/HLB
- HLAG/HLBG
- HLD
- HCP
- HMF
- HMFB
- HFP
- HLC
- HGP
- FH500
- HBL
- HDL
- HMD
- HJD
- HJL
- BHE



Parallel hand Double acting/single acting

HAP-²/₄CS Series

● Operating stroke length: 16, 26, 41 mm

Double acting



Single acting (normally open)



Single acting (normally closed)



Specifications

Descriptions	HAP		
	2CS	3CS	4CS
Size			
Bore size	mm	φ20	φ25
Actuation	Double acting/single acting		
Working fluid	Compressed air		
Max. working pressure	MPa	0.7 (≈100 psi, 7 bar)	
Min. working pressure	MPa	0.3 (≈44 psi, 3 bar)	
Ambient temperature	°C	5 (41°F) to 60 (140°F)	
Port size		M5	Rc1/8
Operating stroke length	mm	16	26
Rod diameter	mm	φ10	φ14
Volumetric capacity (reciprocating)	cm ³	4.4	10.8
Repeatability	mm	±0.03	
Weight	kg	0.28	0.58
Lubrication		Not required (use turbine oil class 1 ISO VG32 if necessary for lubrication)	

Switch specifications

Descriptions	Proximity 2-wire	Proximity 3-wire
	T2H/V	T3H/V
Applications	Dedicated for programmable controller	For programmable controller, relay
Output method	-	NPN output
Power supply voltage	-	10 to 28 VDC
Load voltage/current	10 to 30 VDC, 5 to 20 mA (*1)	30 VDC or less, 100 mA or less
Indicator lamp	LED (Lit when ON)	
Leakage current	1 mA or less	10 μA or less
Weight	1 m:18 g 3 m:49 g 5 m:80 g *3	

*1 : The above max. load current is 20 mA at 25°C. The current is lower than 20 mA if the operating ambient temperature around the switch is higher than 25°C. (5 to 10 mA at 60°C)

*2 : Refer to Ending Page 1 for other switch specifications.

*3 : The weight of switch mounting bracket is 1.5 g.

LCW
LCR
LCG
LCX
LCM
STM
STG
STS/STL
STR2
UCA2
ULK*
JSK/M2
JSG
JSC3/JSC4
USSD
UFCD
USC
JSB3
LMB
LML
HCM
HCA
LBC
CAC4
UCAC2
CAC-N
UCAC-N
RCC2
RCS
PCC
SHC
MCP
GLC
MFC
BBS
RRC
GRC
RV3*
NHS
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LN
Hand
Chuk
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Ending

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HLAG/HLBG
HLD
HCP
HMF
HMFb
HFP
HLC
HGP
FH500
HBL
HDL
HMD
HJD
HJL
BHE

How to order

Without switch (built-in magnet for switch)

HAP - 2CS - O

With switch (built-in magnet for switch)

HAP - 2CS - O - T2H - R

A Size

B Option
*1

C Switch model No.
* indicates the lead wire length.

D Switch quantity

Code	Content				
A Size					
2CS					
3CS					
4CS					
B Option					
Blank	Standard (double acting)				
O	Single acting (normally open)				
C	Single acting (normally closed)				
Y1	With small jaw (Material S50C)				
Y2	With small jaw (Material MC nylon)				
C Switch model No.					
Axial lead wire	Radial lead wire	Contact	Voltage	Display	Lead wire
			AC DC		
T2H*	T2V*	Proximity		● 1-color	2-wire
T3H*	T3V*		● display	3-wire	
* Lead wire length					
Blank	1 m (standard)				
3	3 m (option)				
5	5 m (option)				
D Switch quantity					
R	1 on open side				
H	1 on closed side				
D	2				

⚠ Precautions for model No. selection

*1: Refer to pages 1634 to 1635 for the dimensions and compatible model of the small jaw.
When ordered as an option, two are attached at shipment.

[Example of model No.]

HAP-2CS-O-T2H-R

Model: Parallel hand

- A** Size : 2CS
- B** Option : Single acting, normally open type
- C** Switch model No.: Proximity T2H switch, lead wire 1 m
- D** Switch quantity : 1 on open side

How to order switch

● For switch T*H*

· Switch body + mounting bracket set

HAP - T2H

Switch model No.
(Item **C** above)

· Switch body

SW - T2H

Switch model No.
(Item **C** above)

· Mounting bracket set

HAP - T

● For switch T*V*

· Switch body + mounting bracket set

HAP - T2V - *

Switch model No.
(Item **C** above)

· Switch body

SW - T2V

Switch model No.
(Item **C** above)

· Mounting bracket set

HAP - 2CS - TV - *

Size
(Item **A** above)

(Select either R (open side) or H (closed side) for sections marked with an asterisk (*).)

Specifications for rechargeable battery (Catalog No. CC-1226A)

HAP - ... - P4* ● Design compatible with rechargeable battery manufacturing process.

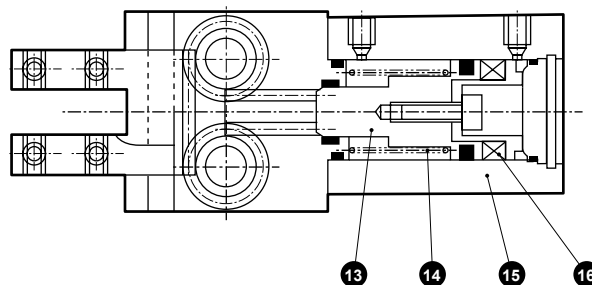
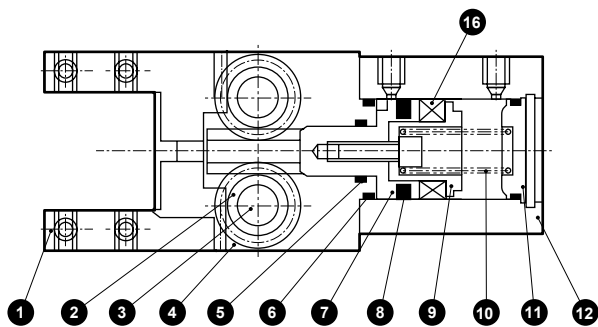
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LCW
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JSK/M2
JSG
JSC3/JSC4
USSD
UFCD
USC
JSB3
LMB
LML
HCM
HCA
LBC
CAC4
UCAC2
CAC-N
UCAC-N
RCC2
RCS
PCC
SHC
MCP
GLC
MFC
BBS
RRC
GRC
RV3*
NHS
HR
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Hand
Chuk
MecHnd/Chuk
ShkAbs
FJ
FK
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Ending
LSH
FH100
HAP
BSA2
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HLD
HCP
HMF
HMFB
HFP
HLC
HGP
FH500
HBL
HDL
HMD
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HJL
BHE

Internal structure and parts list

● Standard (double acting)/O (normally open)

● C (normally closed)



* Standard (double acting) does not contain a 10 spring.

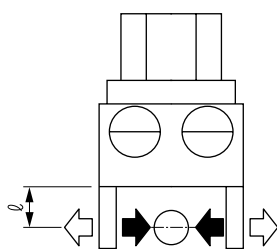
Cannot be disassembled

No.	Part name	Material	Remarks	No.	Material	Part name	Remarks
1	Master key	Steel		9	Piston B	Acetal resin	
2	Pinion gear	Steel		10	Spring	Stainless steel	O type only
3	Pinion gear shaft	Steel		11	Cylinder guard	Acetal resin	
4	Body	Aluminum alloy		12	Cylinder	Aluminum alloy	
5	Rod packing	Nitrile rubber		13	Piston	Stainless steel	
6	Cylinder gasket	Nitrile rubber		14	Spring	Stainless steel	
7	Piston A	Stainless steel		15	Cylinder	Aluminum alloy	
8	Piston packing	Nitrile rubber		16	Magnet	Plastic magnet	

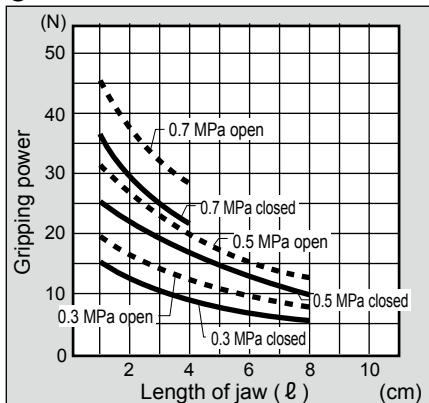
Gripping power performance data

The gripping power in the opening/closing directions with jaw length L of hand with a supply pressure of 0.3, 0.5 and 0.7 MPa is shown.

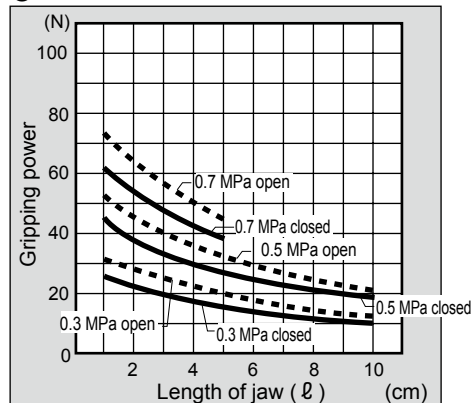
- Open direction (↔) ----- (shown with broken line)
- Closed direction (→) ————— (shown with continuous line)



● HAP-2CS

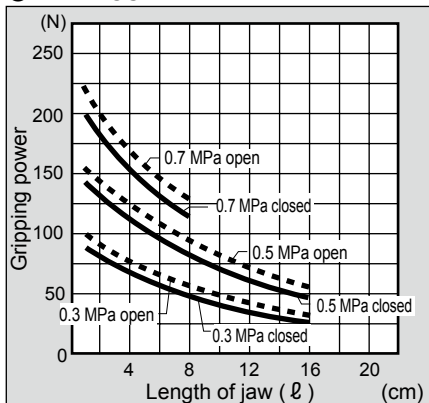


● HAP-3CS



(Note) O type gripping power decreases approximately 20 to 30% in the closed direction compared to double acting. C type gripping power decreases approximately 10 to 20% in the open direction compared to the double acting. When making a selection, read the precautions for design and selection on page 1636.

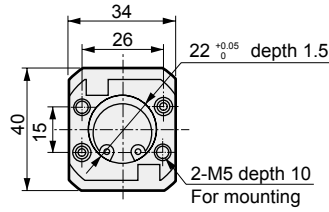
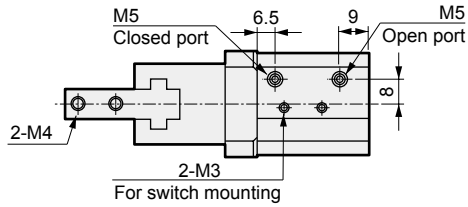
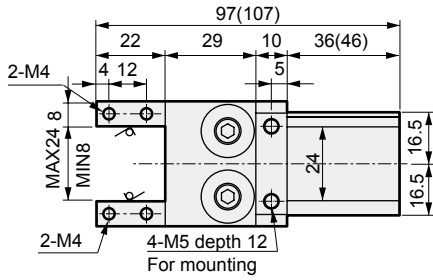
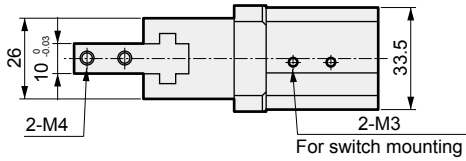
● HAP-4CS



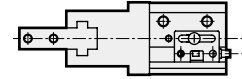
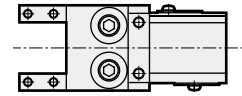
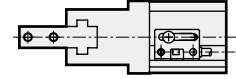
Dimensions

● HAP-2CS standard/O/C

● Dimensions in () are for C [normally closed] specifications.

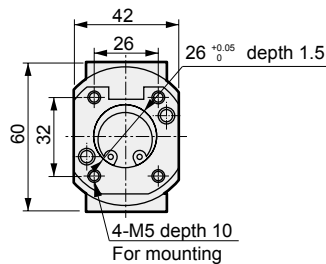
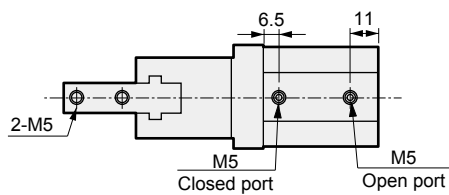
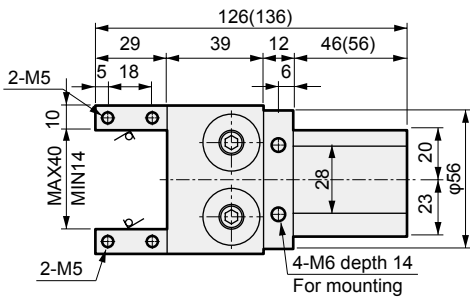
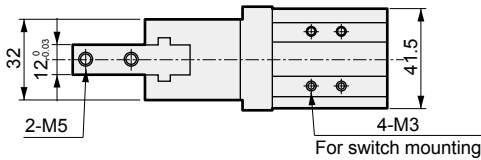


● With switch

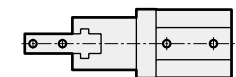
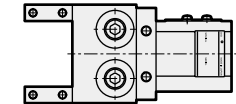
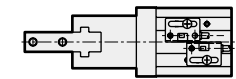


● HAP-3CS standard/O/C

● Dimensions in () are for C [normally closed] specifications.



● With switch



LCW
LCR
LCG
LCX
LCM
STM
STG
STS/STL
STR2
UCA2
ULK*
JSK/M2
JSG
JSC3/JSC4
USSD
UFCD
USC
JSB3
LMB
LML
HCM
HCA
LBC
CAC4
UCAC2
CAC-N
UCAC-N
RCC2
RCS
PCC
SHC
MCP
GLC
MFC
BBS
RRC
GRC
RV3*
NHS
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Chuk
MecHnd/Chuk
ShkAbs
FJ
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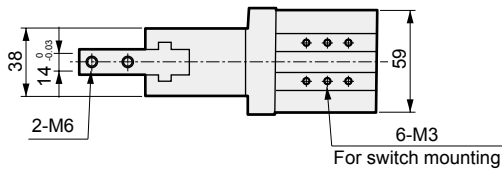
HAP-4CS Series

Dimensions

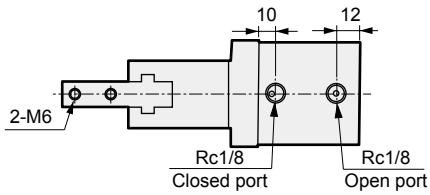
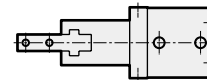
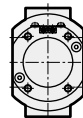
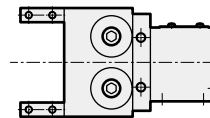
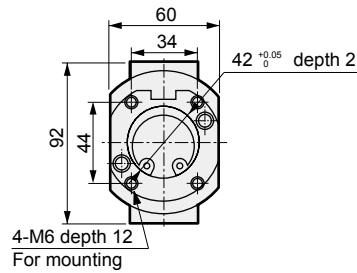
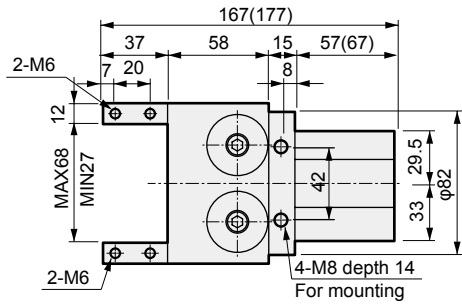
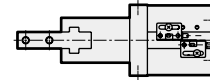


● HAP-4CS standard/O/C

● Dimensions in () are for C [normally closed] specifications.



● With switch



- LCW
- LCR
- LCG
- LCX
- LCM
- STM
- STG
- STS/STL
- STR2
- UCA2
- ULK*
- JSK/M2
- JSG
- JSC3/JSC4
- USSD
- UFCD
- USC
- JSB3
- LMB
- LML
- HCM
- HCA
- LBC
- CAC4
- UCAC2
- CAC-N
- UCAC-N
- RCC2
- RCS
- PCC
- SHC
- MCP
- GLC
- MFC
- BBS
- RRC
- GRC
- RV3*
- NHS
- HR
- LN
- Hand**
- Chuk
- Mechanical
- ShkAbs
- FJ
- FK
- SpdContr
- Ending
- LSH
- FH100
- HAP**
- BSA2
- BHA/BHG
- LHA
- LHAG
- HKP
- HLA/HLB
- HLAG/HLBG
- HLD
- HCP
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- HGP
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- HJD
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- BHE