

LCW
LCR
LCG
LCX
LCM
STM
STG
STS/STL
STR2
UCA2
ULK*
JSK/M2
JSG
JSC3/JSC4
USSD
UFCD
USC
JSB3
LMB
LML
HCM
HCA
LBC
CAC4
UCAC2
CAC-N
UCAC-N
RCC2
RCS
PCC
SHC
MCP
GLC
MFC
BBS
RRC
GRC
RV3*
NHS
HR
LN
Hand
Chuk
MedHnd/Chuk
ShkAbs
FJ
FK
SpdContr
Ending
CKG
CK
CKA
CKS
CKF
CKJ
CKL2
CKL2*-HC
CKH2
CKLB2
CHC



Hollow chuck Double acting/single acting

CKF Series

● Operating stroke length: 5, 7, 8, 16 mm

Double acting



Single acting (normally open)



Single acting (normally closed)



Specifications

Descriptions		CKF				
Size		15CS	20CS	25CS	30CS	40CS
Bore size	mm	φ30	φ40		φ50	φ80
Actuation		Double acting/single acting				
Working fluid		Compressed air				
Max. working pressure	MPa	0.7 (≈100 psi, 7 bar)				
Min. working pressure	MPa	0.3 (≈44 psi, 3 bar)				
Ambient temperature	°C	5 (41°F) to 60 (140°F)				
Port size		M5				
Operating stroke length	mm	5		7	8	16
Rod diameter	mm	φ16	φ24		φ28	φ34
Volumetric capacity (reciprocating)	cm ³	2.5	5.2	7.3	13.3	73.2
Hollow diameter	mm	φ5.5	φ8.4	φ10.4	φ12	φ16
Repeatability	mm	±0.03				
Weight	kg	0.29	0.43	0.63	1.2	2.3
Lubrication		Not required (use turbine oil class 1 ISO VG32 if necessary for lubrication)				

Switch specifications

Descriptions	Proximity 2-wire	Proximity 3-wire
	T2H/V	T3H/V
Applications	Dedicated for programmable controller	For programmable controller, relay
Output method	-	NPN output
Power supply voltage	-	10 to 28 VDC
Load voltage/current	10 to 30 VDC, 5 to 20 mA (*1)	30 VDC or less, 100 mA or less
Indicator lamp	LED (Lit when ON)	
Leakage current	1 mA or less	10 μA or less
Weight	1 m:18 g 3 m:49 g 5 m:80 g	

*1 : The above max. load current is the value at 25°C. If the operating ambient temperature around switch is higher than 25°C, 5 to 10 mA at 60°C for T2 type, with 5 to 15 mA at 60°C for S2 type.

*2 : Refer to Ending Page 1 for other switch specifications.

*3 : The weight of switch mounting bracket is 1.5 g.

How to order

Without switch (built-in magnet for switch)

CKF - **15CS** - **O**

With switch (built-in magnet for switch)

CKF - **15CS** - **O** - **T2H** - **R**

A Size

B Option
*1, *2

C Switch model No.
*3

D Switch quantity

⚠ Precautions for model No. selection

*1 : Y11 and Y21 are available for CKF-15CS, while Y11, Y12, Y21 and Y22 are available for CKF-20 to 30CS, and Y11 and Y21 are available for CKF-40CS.

*2 : For the dimensions and compatible model of the small jaw, refer to pages 1718 to 1719. When ordered as an option, three are attached at shipment.

*3 : Switches other than © Switch model No. are available. (Custom order) Refer to Ending Page 1 for details.

[Example of model No.]

CKF-15CS-O-T2H-R

Model: Hollow chuck

- A** Size : 15CS
- B** Option : Single acting, normally open
- C** Switch model No. : Proximity T2H switch, lead wire 1 m
- D** Switch quantity : 1 on open side

How to order switch

SW - **T2H**

Switch model No.
(Item © above)

CKF-30CS, 40CS

- For switch T*H*
- Switch body + mounting bracket set

CKF - **T2H**

Switch model No.
(Item © above)

- For switch T*V*
- Switch body + mounting bracket set

CKF - **T2V** - *

Switch model No.
(Item © above)

(Select either R (open side) or H (closed side) for sections marked with an asterisk (*).)

CKF-30CS, 40CS

- Mounting bracket set

CKF - **T**

- Mounting bracket set

CKF - **TV** - *

Code	Content					
A Size						
15CS						
20CS						
25CS						
30CS						
40CS						
B Option						
Blank	Standard (double acting)					
O	Single acting (normally open)					
C	Single acting (normally closed)					
Y11	With small jaw (Material S50C) Outer mount chuck (small jaw No.: 510 to 540, 710)					
Y12	With small jaw (Material S50C) Inner mount chuck (small jaw No.: 610 to 630)					
Y21	With small jaw (Material MC nylon) Outer mount chuck (small jaw No.: 510 to 540, 710)					
Y22	With small jaw (Material MC nylon) Inner mount chuck (small jaw No.: 610 to 630)					
C Switch model No.						
Axial lead wire	Radial lead wire	Contact	Voltage		Display	Lead wire
			AC	DC		
T2H*	T2V*	Proximity		●	1-color	2-wire
T3H*	T3V*			●	display	3-wire
* Lead wire length						
Blank	1 m (standard)					
3	3 m (option)					
5	5 m (option)					
D Switch quantity						
R	1 on open side					
H	1 on closed side					
D	2					

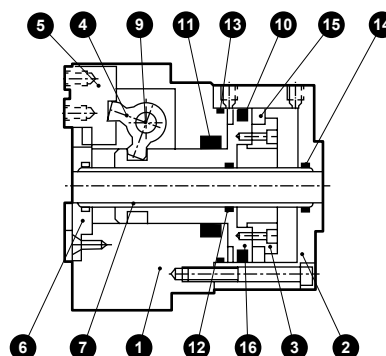
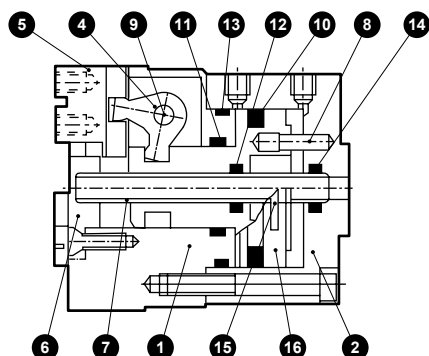
LCW
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UCA2
ULK*
JSK/M2
JSG
JSC3/JSC4
USSD
UFCD
USC
JSB3
LMB
LML
HCM
HCA
LBC
CAC4
UCAC2
CAC-N
UCAC-N
RCC2
RCS
PCC
SHC
MCP
GLC
MFC
BBS
RRC
GRC
RV3*
NHS
HR
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Chuk
MechHnd/Chuk
ShkAbs
FJ
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CKL2*-HC
CKH2
CKLB2
CHC

Note) When the type with two switches is selected, if the model has a short operational stroke length, both switches may turn ON depending on the workpiece size.

Internal structure and parts list

● CKF-15CS to 25CS

● CKF-30CS to 40CS



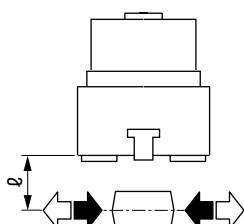
Cannot be disassembled

No.	Part name	Material	Remarks	No.	Part name	Material	Remarks
1	Body	Aluminum alloy		9	Fulcrum axis	Steel	
2	Cylinder	Aluminum alloy		10	Piston packing	Nitrile rubber	
3	Piston B	Stainless steel		11	Rod packing	Nitrile rubber	
4	Arm	Steel		12	Guide rod packing seal	Nitrile rubber	
5	Master key	Steel		13	Cylinder gasket	Nitrile rubber	
6	Center guard	Aluminum alloy		14	Pipe fixing gasket	Nitrile rubber	
7	Guide pipe	Stainless steel		15	Magnet		
8	Rotation-stop pin	Stainless steel		16	Piston A	Stainless steel	

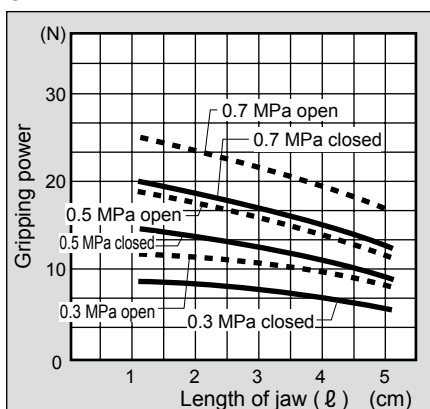
Gripping power performance data

The gripping power in the opening/closing directions with jaw length L of hand with a supply pressure of 0.3, 0.5 and 0.7 MPa is shown.

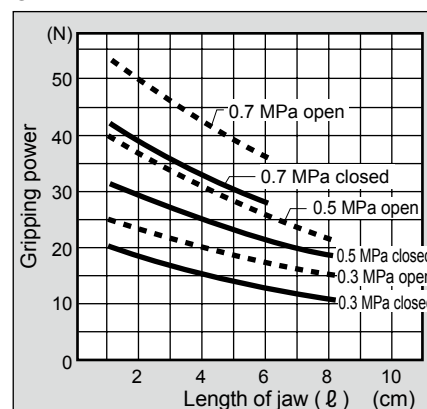
- Open direction (↔) (shown with broken line)
- Closed direction (→) ----- (shown with continuous line)



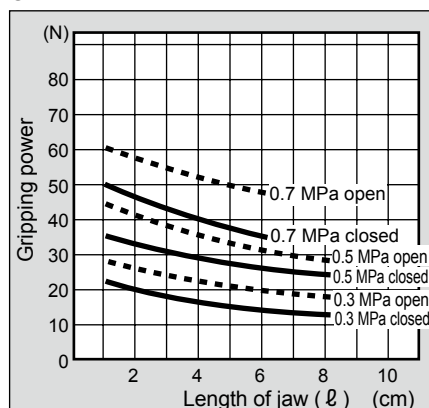
● CKF-15CS



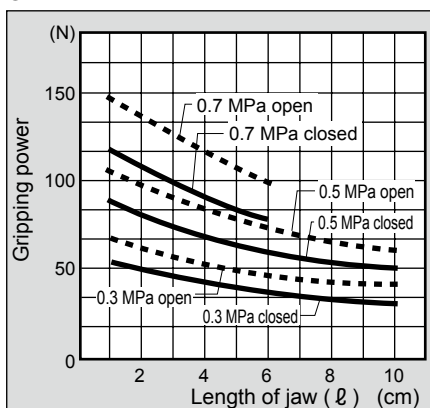
● CKF-20CS



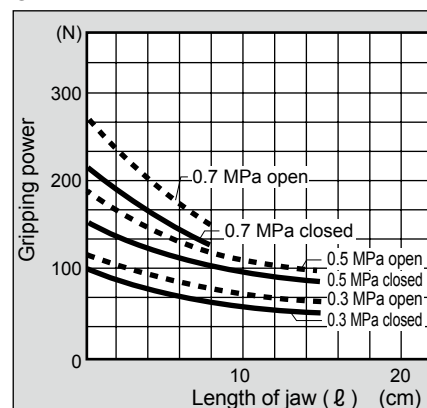
● CKF-25CS



● CKF-30CS



● CKF-40CS



(Note) O type gripping power decreases approximately 20 to 30% in the closed direction compared to double acting.
C type gripping power decreases approximately 10 to 20% in the open direction compared to the double acting.
When making a selection, read the precautions for design and selection on page 1722.

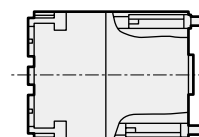
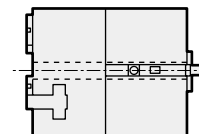
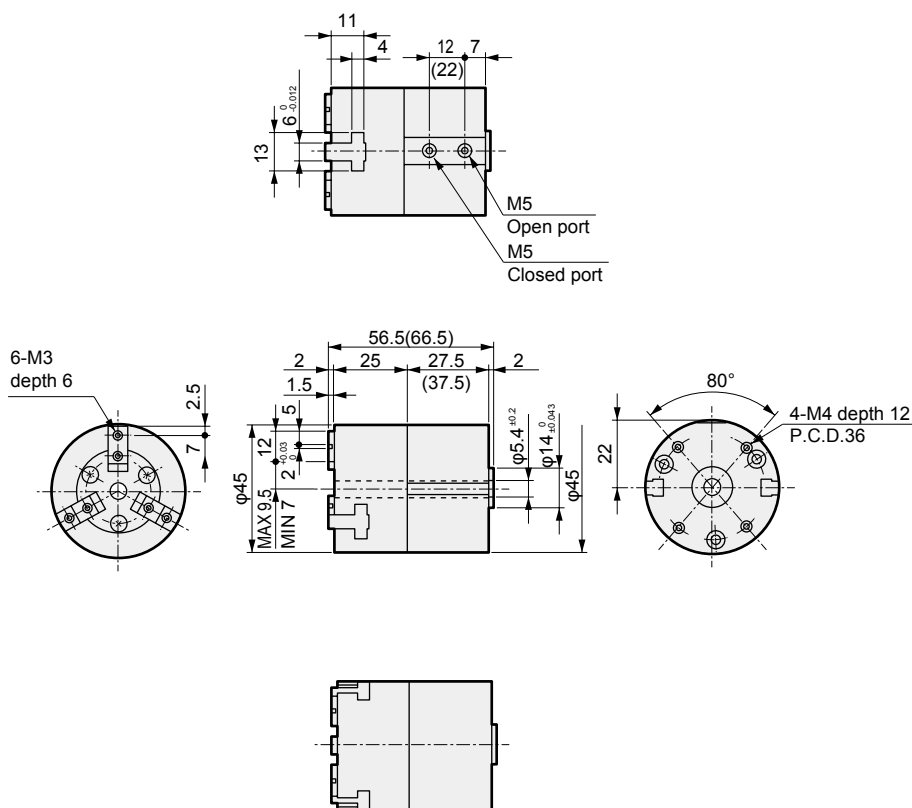
Dimensions



● CKF-15CS standard/O/C

· Dimensions in () are for O [normally open] and C [normally closed] specifications.

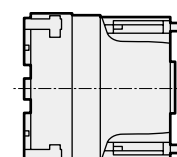
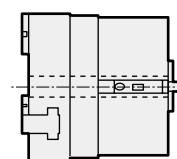
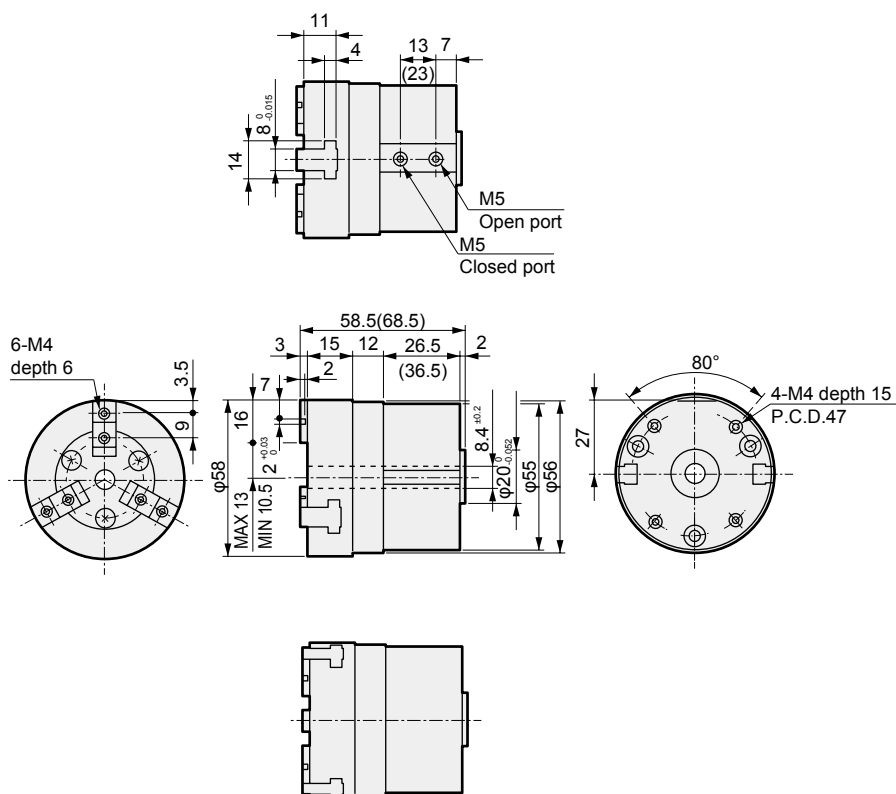
● With switch



● CKF-20CS standard/O/C

· Dimensions in () are for O [normally open] and C [normally closed] specifications.

● With switch



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CKJ
CKL2
CKL2*-HC
CKH2
CKLB2
CHC

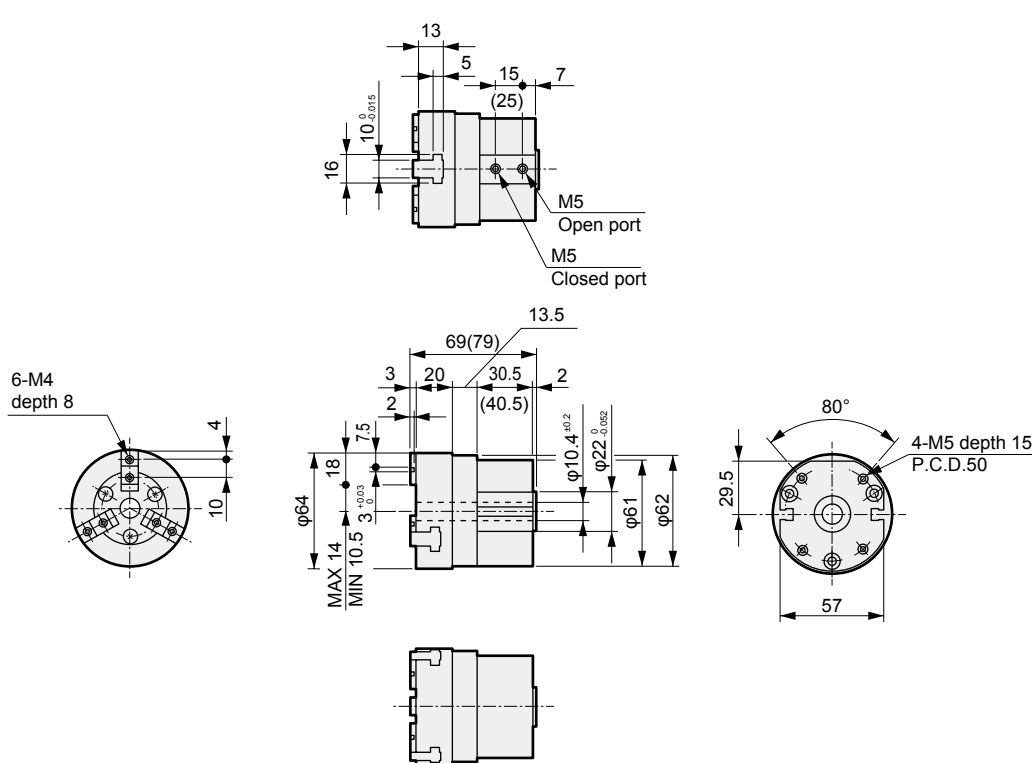
Dimensions



● CKF-25CS standard/O/C

● With switch

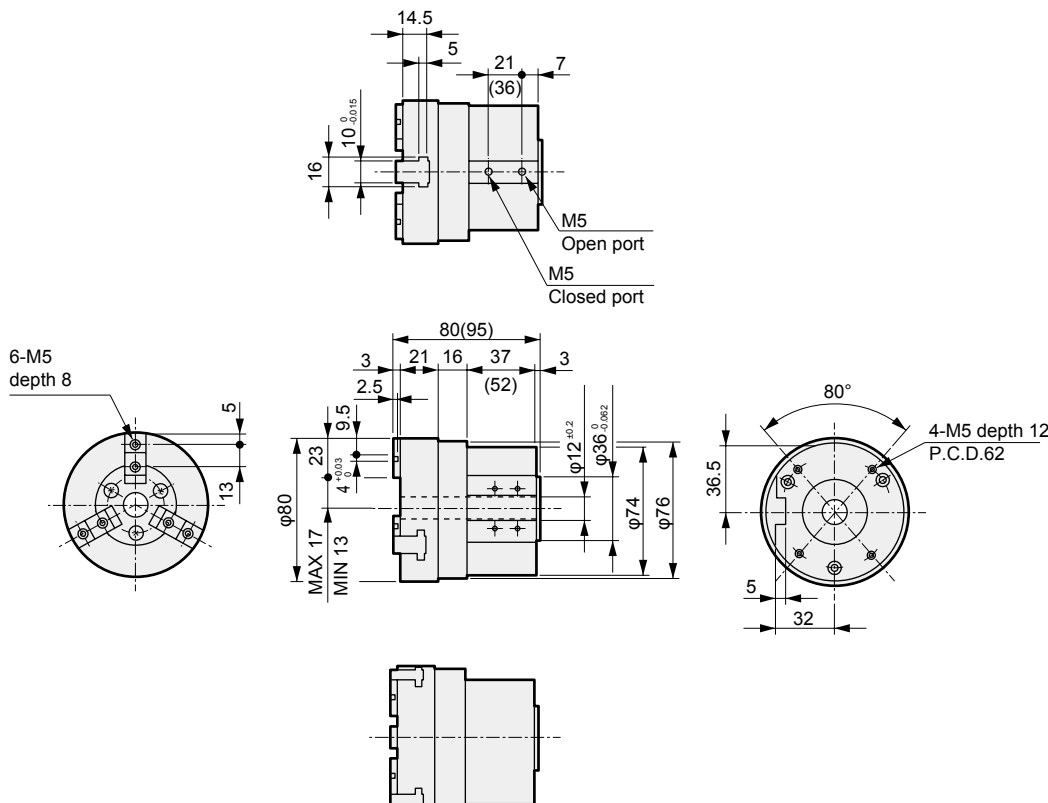
· Dimensions in () are for O [normally open] and C [normally closed] specifications.



● CKF-30CS standard/O/C

● With switch

· Dimensions in () are for O [normally open] and C [normally closed] specifications.



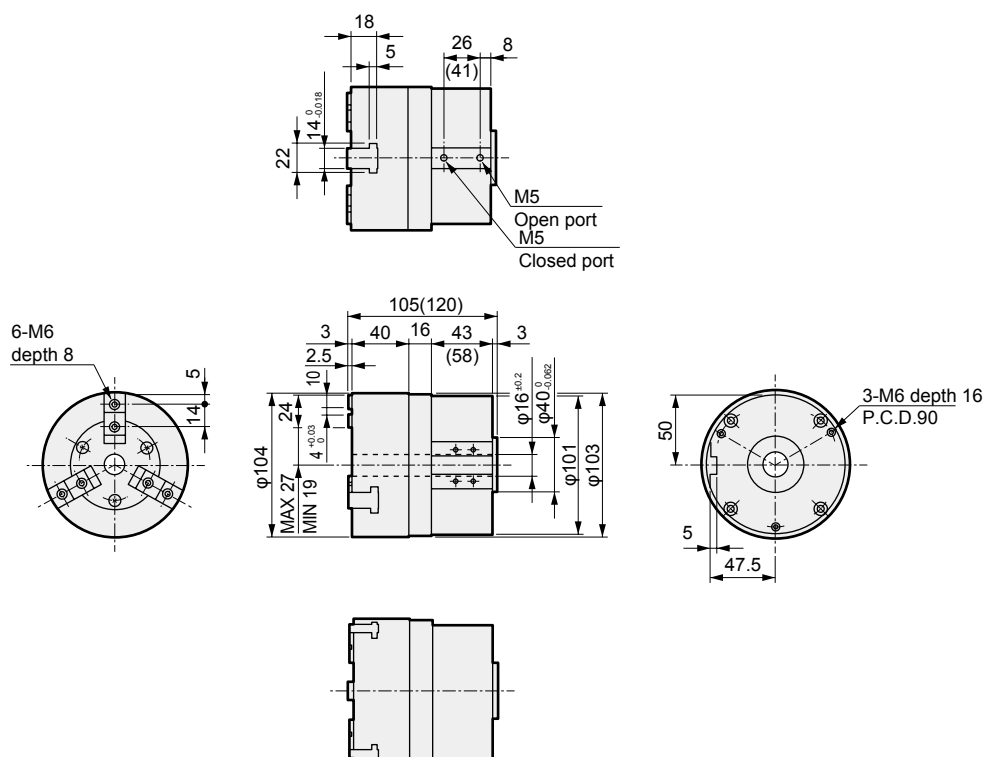
Dimensions



● CKF-40CS standard/O/C

· Dimensions in () are for O [normally open] and C [normally closed] specifications.

● With switch



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