



Shearing Machine

APM ATS SERIES



The CNC hydraulic guillotine shears of the ATS series are driven by a pair of top mounted cylinders. The fully open back provides for the operator the possibility of easy removal or adapting different conveying and stacking systems to the machines. The all-welded interlocked construction makes the machine virtually indestructible. To offer for our customers the best long-life performance the frame block included beam and backgauge arm are tempered.

Model	Max Cutting Thickness (mm)		Max Cutting Length (mm)	Throat Depth (mm)	Angle-cutting Range (°)	Blade Length (mm)	Cutting Speed (Cuts/min)	Backgauge Specification		Motor Power (Kw)	Length (mm)	Width (mm)	Height (mm)	Weight (T)
	<450N/mm ²	<700N/mm ²						Stroke (mm)	Speed (mm/sec)					
ATS 2506	6	4	2500	100	1 - 3	2600	≥15	750	180	7.5	3140	1740	2040	4.2
ATS 3006	6	4	3200	100	1 - 3	3300	≥15	750	180	7.5	3750	1770	2150	5.7
ATS 4006	6	4	4000	100	1- 3	4100	≥15	750	180	11	4830	1840	2150	8.5
ATS 3008	8	5	3200	100	1- 3	3300	≥15	750	180	11	3860	1700	1700	6
ATS 4008	8	5	4000	100	1- 3	4100	≥6	750	180	11	4640	1700	1700	8.9
ATS 3010	10	6.5	3200	100	1- 3	3300	≥12	750	180	15	3850	1830	1900	8
ATS 4010	10	6.5	4000	100	1- 3	4100	≥12	750	180	15	4650	2100	2000	12
ATS 3012	12	8	3200	100	1- 3	3300	≥12	750	180	18.5	3855	1830	2390	10

Shear Blade

