

# ZMA SERIES MELAMINE ALUMINUM CLEANROOM DOOR





### **Product Description**

The ZMA Series door panels are made of melamine resin sheet with infill options of paper honeycomb, aluminum honeycomb, rock wool fibers and polyurethane foam encased in aluminum frame while the door frames are made of aluminum extrusion. The door frames are treated with powder coating paint to provide a smooth and durable finish. The melamine resin door panels are stain resistant, scratch resistant and chemical resistant. The window on the door is made of double glazed tempered glass with black printed edges encased in aluminum frame. The double glazed design allows the glass to be perfectly flush to the surface of the door panel. The window is available in rectangular, rounded corners and round shape to provide a seamless touch and great aesthetics. A complete range of ironmongery and door accessories can be supplied to complement this thoughtfully designed door.





#### **Excellent Air Seal On Doors**

The doors are provided with high quality perimeter gaskets for excellent air seal and a concealed, automatic door bottom seal that is spring loaded to lift clear of the floor when the door is opened. Good quality air seal will help to achieve and maintain room differential pressure with ease while saving HVAC energy cost.

## Superior Thermal Insulation

The fully sealed double glazed tempered glass panels with air insulation in the hollow space will provide excellent thermal insulation, saving HVAC energy cost and prevent water condensation on the windows.

#### **Key Features**

Melamine Resin & Aluminum Material

Powder Coating Finish Door Frame

Double Glazed Flush Window

**Excellent Air Sealing Performance** 

Automatic Bottom Door Seal

## **Advantages**

Stain, Scratch and Chemical resistant

Tempered Glass For Enhanced Safety

Helps To Achieve & Maintain Room Differential Pressure With Ease

No Condensation On Door Windows Saves HVAC Energy Cost

Smooth Door Operations Without Getting Stuck on Uneven Floor

#### Options

Custom Made Sizes Available

Single, Double, Tripple Folding and Quadraple Folding Door

Rectangular, Rounded Corners and Round Shape Windows

Flush Door Frame, Wrap Around Door Frame and Split Door Frame

20 Standard Colors & Other Color Choices Available

## Applications

Pharmaceuticals, Food Manufacturing, Hospitals and Laboratories



# **Technical Specifications**

Description	ZMA Series Technical Specifications			
Standard Sizes	900mm(W)x2100mm(H), 1800mm(W)x2100mm(H)			
Door Thickness	40mm and 50mm Options			
Door Material	4mm-5mm thick Melamine Resin Sheet			
	Aluminum Extrusion			
Door Frame Material	Aluminum Extrusion			
	Standard Former ZEmma and Custom Made Ontions			
Door Frame	Standard 50mm, 75mm and Custom Made Options			
Depth	Melansing Lansingtian For Deer and Devider Costing For			
Finishing	Melamine Lamination For Door and Powder Coating For			
	Frame With Multiple Color Options			
Ironmongery and	SUS 304 Mortise Lock, SUS 304 Hollow Cylinder Handle, SUS			
Accessories	304 Push Pull Handle Plate, SUS 304 Hinges, SUS 304 Kick			
Options	Plate, Standard Door Closer, Sliding Arm Door Closer			
Frame Options	Flush Frame	Wrap Around Frame		Split Frame
Window Options	Rectangular	Rectangular	Rounded	Round Shape
(Double Glazed		Outside	Corners	
Tempered Glass)		Round Inside		
Core Filler	Flame	Fire Proof	Polyurethane	Rock Wool
	Retardent	Aluminum	Foam	
	Paper	Honeycomb		
	Honeycomb			
Door Leaf Weight	22.3 kg	23.1 kg	25.3 kg	26.8 kg



Rectangle Window



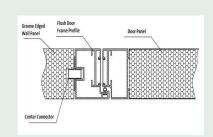
Rounded Corners Window



Rectangle Outside Round Inside

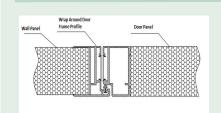
Round Shape Window

# Flush Door Frame



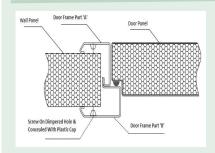
The Flush Door Frame can be installed on groove edged panels wall openings during construction phase in order to achieve a perfectly flush finish between door frame and wall.

# Wrap Around Frame



The Wrap Around Door Frame can be flexibly installed on panels wall opening during construction phase or in finished rooms.

# Split Door Frame



The two parts Split Door Frame provides maximum strength and can be flexibly installed on panels and masonry wall opening during construction phase or in finished rooms.