# Hypertherm<sup>®</sup>

## Powermax30® XP

Professional-grade plasma system for handheld cutting 10 mm (3/8") metal.



Capacity	Thickness	Cut speed
	Cutting	
Recommended	10 mm (3/8") 500 mm/min (20 ipm)	
	12 mm (1/2")	250 mm/min (10 ipm)
Severance	16 mm (5/8")	125 mm/min (5 ipm)



- High-power cutting on thick metal plus FineCut® consumables for detailed, thin metal cutting.
- Plug into any 120 or 240 V power with Auto-Voltage<sup>™</sup> technology and included plug adapters.

#### Finish iobs faster

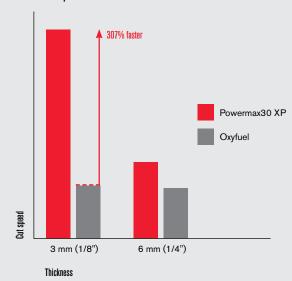
- 50% increase in cutting power\* for fast cut speeds.
- Less edge preparation patented consumables designs provide superior cut quality.
- Twice the consumable life\* and 70% more efficient on average for lower cost of cutting.

#### Rugged and reliable

- New Duramax<sup>™</sup> LT torch designed to withstand impact and heat.
- Hypertherm Certified<sup>™</sup> reliability ensures performance in the most demanding environments.
- Optional durable carrying case protects the system and gear.



#### Relative cut performance on mild steel



#### **System includes**

- Power supply, 4,5 m (15') Duramax LT hand torch with standard consumables, 4,5 m (15') work clamp
- Operator and safety manuals
- Consumable kit with 1 standard nozzle, 1 electrode, 1 FineCut nozzle and 1 FineCut deflector
- Plastic carry case
- Carrying strap

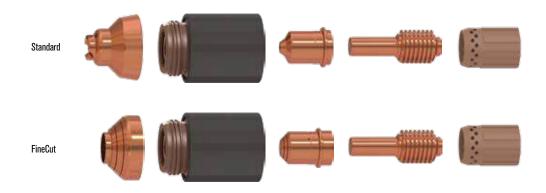
#### **Ordering information**

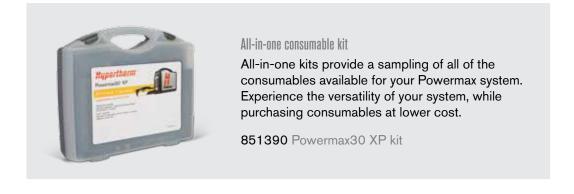
Power supply	System part number with 4,5 m (15') Duramax LT torch	System part number with 4,5 m (15') Duramax LT torch and carry case	
120-240 V	088081	088080	

#### Torch consumable parts

Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle and electrode pack	Swirl ring
Standard	Hand	30	420116	420114	4282431	420211
FineCut	Hand	30	420115		428244²	420211

Includes 2 standard nozzles (420118) and 2 electrodes (420120).
Includes 2 FineCut nozzles (420117) and 2 electrodes (420120).





#### **Specifications**

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Input voltages	120-240 V, 1-PH, 50/60 Hz	
Input current @ 3,8 kW	120-240 V, 1-PH, 25-18,8 A	
Output current	15-30 A	
Rated output voltage	125 VDC	
Duty cycle @ 40° C	35%, 240 V 20%, 120 V	
Open circuit voltage (OCV)	256 VDC	
Dimensions with handles	356 mm (14.0") D; 168 mm (6.6") W; 305 mm (12.0") H	
Weight w/4,5 m (15') torch	9,7 kg (21.4 lbs)	
Gas supply	Clean, dry, oil-free air or nitrogen	
Recommended gas inlet flow rate/pressure	113,3 l/min (4 scfm) @ 5,5 bar (80 psi)	
Input power cable length	3 m (10')	
Power supply type	Inverter - IGBT	
Engine drive requirement	5,5 kW for full 30 A output	
Certifications	CSA-certified for use in the Americas and Asia, except China.	
Warranty	Power supply: 3-year Torch: 1-year	

#### Cutting with 120 V input power

Use FineCut nozzle and deflector for cutting at 120 V input power. When operating at the maximum recommended output of 25 A, the cut capacities are:

- 6 mm (1/4") at 482 mm/min (19 ipm)
- 10 mm (3/8") at 203 mm/min (8 ipm)
- 12 mm (1/2") at 76 mm/min (3 ipm)

#### **Common applications**

HVAC, mining, property/plant maintenance, fire and rescue, general fabrication, plus:



Agricultural



Vehicle repair and modification

### Recommended Hypertherm genuine accessories



#### **Face Shield**

Clear face shield with flip-up shade for cutting and grinding. Safety shield included. ANSI Z87.1, CSA Z94.3, CE

127239 Face shield shade 6 127103 Face shield shade 8



#### Air filtration kit

A ready-to-install kit with a 1-micron filter and an auto drain moisture separator protects against contaminated air.

128647 Eliminizer filter



#### **Durafit cutting gloves**

Designed to offer maximum dexterity and fine-motor control. Fire resistant goatskin leather and stretch Nomex® backhand. Reinforced leather in wear areas.

017037 Medium 017038 Large 017039 X-large 017040 2X-large



#### System dust covers

Made from a flame-retardant vinyl, a dust cover will protect your Powermax system for years.

127144 Cover, Powermax30/30 XP



#### Circle cutting guides

Quick and easy set up for accurate circles up to 70 cm (28") diameter. For optional use as a stand-off guide for straight and bevel cuts.

127102 Basic kit - 38 cm (15") arm, wheels and pivot pin 027668 Deluxe kit - 28 cm (11") arm, wheels, pivot pin, anchor base and plastic case



#### System carry case

Rugged case for protecting and storing the Powermax30 or 30 XP and accessories.

127410 Case, Powermax30/30 XP

Engineered and assembled in the USA ISO 9001:2008

Environmental stewardship is a core value of Hypertherm. Our Powermax products are engineered to meet and exceed global environmental regulations including the RoHS directive.



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