

## “T” CUTTING FLUID & “T” CUTTING COMPOUND

**Spanjaard ‘T’ Cutting Fluid** is an extreme pressure metal working fluid, used undiluted in a variety of machining operations on any metal and most plastics. Available also in an aerosol.

**Spanjaard ‘T’ Cutting Compound** is used to cut threads on piping and tubing.

### APPLICATIONS

**Spanjaard ‘T’ Cutting Fluid** was developed for extremely difficult machining, reaming, tapping, drilling, broaching and thread cutting operations. It will give outstanding performance when machining materials like armour plate, special stainless steels, normal steels and yellow metals. Prolongs tool and die life by reducing friction at low speeds and preventing welding at high speeds. Feel the difference on small tap threads:- M4-M6.

**Spanjaard ‘T’ Cutting Compound** is used in applications where an oil is not desirable i.e. cutting of threads on piping and tubing.

### APPLICATION INSTRUCTIONS

**Spanjaard ‘T’ Cutting Fluid** is applied using the dripper bottle or as a spray from the aerosol.

**Spanjaard ‘T’ Cutting Compound** is applied to threads by finger or brush.

### TYPICAL PROPERTIES

<b>‘T’ Cutting Fluid</b>	
Colour	Brown
Density, g/mℓ	1,26
<b>‘T’ Cutting Compound</b>	
Colour	Beige
Consistency - NLGI Grade	3



### HANDLING AND STORAGE

Warning, suspected of causing cancer. May cause long term adverse effects in the aquatic environment. Use only in well ventilated areas. Keep out of reach of children. If swallowed, do not induce vomiting, seek medical advice immediately and show this container or label.

**Aerosol** Extremely flammable aerosol. Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50°C. Keep away from heat / sparks / flames / hot surfaces. No Smoking. Do not pierce or bum, even when empty. Do not spray onto an open flame or any incandescent material. 40% by mass of the contents are flammable. Suspected of causing cancer. Keep out of reach of children.

### PACKAGING

#### **Spanjaard ‘T’ Cutting Fluid**

300mℓ Aerosol

375mℓ, 5ℓ, 20ℓ and 210ℓ

#### **Spanjaard ‘T’ Cutting Compound**

500g, 5kg, 15kg.

CP/mb/ T Cutting Fluid & Compound – June2016