

ACS800

Hardware Manual

Safety Options +Q950, +Q951, +Q952 and +Q954 for

ACS800-02+C111 Drives (45 to 560 kW)

ACS800-U2 Drives (60 to 600 HP)

ACS800-07 Drives (45 to 2800 kW)

ACS800-U7 Drives (50 to 600 HP)

ACS800-17 Drives (160 to 2500 kW)

ACS800-37 Drives (160 to 2700 kW)

Q950 ≐	Prevention of Unexpected Start
Q951 ≐	Category 0 emergency stop
Q952 ≐	Category 1 emergency stop
Q954 ≐	Earth fault monitoring for IT (ungrounded) systems



ACS800 Single Drive Manuals

HARDWARE MANUALS (appropriate manual is included in the delivery)

ACS800-01/U1 Hardware Manual 0.55 to 110 kW (0.75 to 150 HP)
3AFE64382101 (English)

ACS800-01/U1/04 Marine Supplement 0.55 to 132 kW (0.75 to 150 HP)
3AFE64291275 (English)

ACS800-02/U2 Hardware Manual 90 to 560 kW (125 to 600 HP)
3AFE64567373 (English)

ACS800-11/U11 Hardware Manual 5.5 to 110 kW (7.5 to 125 HP)
3AFE68367883 (English)

ACS800-04 Hardware Manual 0.55 to 132 kW
3AFE68372984 (English)

ACS800-04/04M/U4 Hardware Manual 45 to 560 kW (60 to 600 HP)
3AFE64671006 (English)

ACS800-04/04M/U4 Cabinet Installation 45 to 560 kW (60 to 600 HP)
3AFE68360323 (English)

ACS800-07/U7 Hardware Manual 45 to 560 kW (50 to 600 HP)
3AFE64702165 (English)

ACS800-07/U7 Dimensional Drawings 45 to 560 kW (50 to 600 HP)
3AFE64775421

ACS800-07 Hardware Manual 500 to 2800 kW
3AFE64731165 (English)

ACS800-17 Hardware Manual 75 to 1120 kW
3AFE64681338 (English)

- Safety instructions
- Electrical installation planning
- Mechanical and electrical installation
- Motor control and I/O board (RMIO)
- Maintenance
- Technical data
- Dimensional drawings
- Resistor braking

FIRMWARE MANUALS, SUPPLEMENTS AND GUIDES
(appropriate documents are included in the delivery)

Standard Application Program Firmware Manual
3AFE64527592 (English)

System Application Program Firmware Manual
3AFE63700177 (English)

Application Program Template Firmware Manual
3AFE64616340 (English)

Master/Follower 3AFE64590430 (English)

PFC Application Program Firmware Manual
3AFE64649337 (English)

Extruder Control Program Supplement 3AFE64648543 (English)

Centrifuge Control Program Supplement 3AFE64667246 (English)

Traverse Control Program Supplement 3AFE64618334 (English)

Crane Control Program Firmware Manual 3BSE11179 (English)

Adaptive Programming Application Guide
3AFE64527274 (English)

OPTION MANUALS (delivered with optional equipment)

Fieldbus Adapters, I/O Extension Modules etc.

Safety Options +Q950, +Q951,+Q952 and +Q954 for
ACS800-02+C111 Drives (45 to 560 kW)
ACS800-U2 Drives (60 to 600 HP)
ACS800-07 Drives (45 to 2800 kW)
ACS800-U7 Drives (50 to 600 HP)
ACS800-17 Drives (160 to 2500 kW)
ACS800-37 Drives (160 to 2700 kW)

Hardware Manual

3AFE68578027 Rev A EN
EFFECTIVE: 21.6.2005

Table of contents

ACS800 Single Drive Manuals	2
-----------------------------------	---

Table of contents

About this manual

What this chapter contains	9
Target audience	9
Safety	10
ACS800-02, ACS800-U2	10
ACS800-07, ACS800-U7	10
ACS800-17	10
ACS800-37	10
Units with earth fault monitoring for IT (ungrounded) systems (+Q954)	10
Finding the instructions of a specific drive type	10
Contents	11
Literature references	11

Prevention of Unexpected Start for ACS800-07/U7/17/37 (+Q950)

What this chapter contains	13
To which drives this chapter applies	13
Description	13
Applicable standards	13
Wiring	14
Use	14
Circuit diagram	15

Category 0 emergency stop for ACS800-02/U2/07/U7/17/37 (+Q951, R6, R6i, R7, R7i, R8)

What this chapter contains	17
To which drives this chapter applies	17
Description	17
Category 0 definition	17
Implementation of category 0 stop in ACS800 in brief	17
Applicable standards	18
Operation	18
Wiring	18
Start-up	18
Use	19
How to activate the emergency stop	19
How to deactivate the emergency stop	19
Circuit diagram	20

Category 0 emergency stop for ACS800-07/17/37 (+Q951, n×R8i)

What this chapter contains	21
To which drives this chapter applies	21
Description	21
Category 0 definition	21
Implementation of category 0 stop in ACS800 in brief	21
Applicable standards	22
Operation	22
ACS800-07 units with line contactor	22
ACS800-07 units with air circuit breaker	23
ACS800-17/37 units	24
Wiring	24
Start-up	25
Use	25
How to activate the emergency stop	25
How to deactivate the emergency stop	25
Circuit diagrams	27
ACS800-07 units with line contactor (+F250+Q951)	27
ACS800-17 and ACS800-37 units with line contactor (+F250+Q951)	30
ACS800-07 units with air circuit breaker (+F255+Q951)	34
ACS800-17/37 units with air circuit breaker (+F255+Q951)	38

Category 1 emergency stop for ACS800-07/U7 (+Q952, R6, R7, R8)

What this chapter contains	41
To which drives this chapter applies	41
Description	41
Category 1 definition	41
Implementation of category 1 stop in ACS800 in brief	41
Applicable standards	42
Components of the emergency stop function	42
Operation	43
Wiring	44
Start-up	44
Use	44
How to activate the emergency stop	44
How to deactivate the emergency stop	45
Circuit diagrams	46

Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)

What this chapter contains	51
To which drives this chapter applies	51

Description	52
Category 1 definition	52
Implementation of category 1 stop in ACS800 in brief	52
Applicable standards	52
Components of the emergency stop function	53
Alternative drive configurations	54
ACS800-07 with line contactor	54
ACS800-07 with air circuit breaker	54
ACS800-17 and ACS800-37 frame sizes R6i, R7i and R8i	55
ACS800-17 and ACS800-37 with air circuit breaker (frame sizes 2×R8i and up)	55
Operation	56
Wiring	57
Start-up	57
Use	57
How to activate the emergency stop	57
How to deactivate the emergency stop	58
Circuit diagrams	59
ACS800-07 units with line contactor (+F250+Q952)	59
ACS800-17 and ACS800-37 units with line contactor (+F250+Q952)	65
ACS800-07 units with air circuit breaker (+F255+Q952)	69
ACS800-17 and ACS800-37 units with air circuit breaker (+F255+Q952)	75
Earth fault monitoring in IT (ungrounded) systems (+Q954)	
What this chapter contains	83
To which drives this chapter applies	83
Earth fault protection in TN (grounded) systems	83
AC fuses	83
Internal earth fault protection of the ACS800-02/U2/07/U7	83
Parameter settings	84
Internal earth fault protection of the ACS800-17/37	85
Parameter settings	85
Earth fault monitoring in IT (ungrounded) systems	85
Applicable standards	86
Safety	86
Twelve-pulse units	86
Description of the +Q954 option	86
Operation principle of the IRDH275	88
Technical data	89
Bender insulation monitoring device IRDH275-435	89
Wiring	89
Start-up	89
Settings of the insulation monitoring device	89
ACS800-07 frame sizes n×R8i	89
ACS800-17 and ACS800-37	89
Functional test before start-up	89
Fault tracing	89
Circuit diagrams	91

About this manual

This manual contains descriptions and installation, use and maintenance instructions for the following safety options:

Drive type	Option code	Description
ACS800-07 ACS800-U7 ACS800-17 ACS800-37	+Q950	Prevention of Unexpected Start
ACS800-02+C111 ACS800-02+C127 ACS800-U2 ACS800-07 ACS800-U7 ACS800-17 ACS800-37	+Q951	Category 0 emergency stop
ACS800-07 ACS800-U7 ACS800-17 ACS800-37	+Q952	Category 1 emergency stop
ACS800-07 ACS800-U7 ACS800-17 ACS800-37	+Q954	Earth fault monitoring for IT (ungrounded) systems

What this chapter contains

The chapter describes the manual in short.

Target audience

The manual is intended for people who plan the installation, install, commission, use and service the safety options of the drive. Read the manual before working on the drive. The reader is expected to know the fundamentals of electricity, wiring, electrical components and electrical schematic symbols.

The manual is written for readers worldwide. Both SI and imperial units are shown.

Safety

Only qualified specialists are allowed to install, commission and maintain the safety options.



WARNING! Follow the safety instructions when installing, operating and servicing the drive. If ignored, physical injury or death may follow, or damage may occur to the drive, motor or driven equipment. Read the safety instructions before you work on the unit.

ACS800-02, ACS800-U2

Follow the safety instructions given in *ACS800-02/U2 Hardware Manual* [3AFE64567373 (English)].

ACS800-07, ACS800-U7

Follow the safety instructions given in *ACS800-07/U7 (45 to 560 kW) Hardware Manual* [3AFE64702165 (English)] or *ACS800-07 (500 to 2800 kW) Hardware Manual* [3AFE64731165 (English)].

ACS800-17

Follow the safety instructions given in *ACS800-17 Hardware Manual* [3AFE68397260 (English)].

ACS800-37

Follow the safety instructions given in *ACS800-37 Hardware Manual* [3AFE68557925 (English)].

Units with earth fault monitoring for IT (ungrounded) systems (+Q954)

Follow the safety instructions given in *IRDH275 Operating Manual* by Bender (code: TGH1386) in addition to the safety instructions given in the drive hardware manual.

Finding the instructions of a specific drive type

Instructions in this manual are categorized according to the converter module frame size: R6, R6i, R7, R7i, R8 or n×R8i. The frame size is not marked on the drive designation label. To identify the frame size, see the rating tables in the drive hardware manual. As a general rule,

- ACS800-02 and ACS800-U2 units are of frame size R7 or R8
- ACS800-07 units in the power range from 45 to 560 kW and ACS800-U7 units in the power range from 50 to 600 HP are of frame size R6, R7 or R8
- ACS800-07 units in the power range from 500 to 2800 kW are of frame size n×R8i
- ACS800-17 and ACS800-37 units are of frame size R6i, R7i or n×R8i.

Contents

The chapters of this manual are briefly described below.

About this manual describes the manual.

Prevention of Unexpected Start for ACS800-07/U7/17/37 (+Q950) describes the Prevention of Unexpected Start function. The chapter covers applicability, description, wiring, operation and use. An example circuit diagram is included.

Category 0 emergency stop for ACS800-02/U2/07/U7/17/37 (+Q951, R6, R6i, R7, R7i, R8) describes the category 0 emergency stop function. The chapter deals with applicability, wiring, operation and use. Example circuit diagrams are included.

Category 0 emergency stop for ACS800-07/17/37 (+Q951, n×R8i) describes the category 0 emergency stop function. The chapter deals with applicability, wiring, operation and use. Example circuit diagrams are included.

Category 1 emergency stop for ACS800-07/U7 (+Q952, R6, R7, R8) describes the category 1 emergency stop function. The chapter deals with applicability, operation and user settings. Example circuit diagrams are included.

Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i) describes the category 1 emergency stop function. The chapter deals with applicability, operation and user settings. Example circuit diagrams are included.

Earth fault monitoring in IT (ungrounded) systems (+Q954) describes earth fault monitoring for IT (ungrounded) systems. The chapter deals with applicability, wiring, operation and use. Example circuit diagrams are included. The chapter also describes the internal earth fault protection of the drive in short.

Literature references

Safety handbook [code: 1 SAC 103 201 H 0201 (English)] by ABB STOTZ-KONTAKT GmbH contains general information on regulations and standards, available on the Internet www.abb.com.

Prevention of Unexpected Start for ACS800-07/U7/17/37 (+Q950)

What this chapter contains

This chapter describes the Prevention of Unexpected Start function (+Q950). The chapter deals with wiring, operation and use. An example circuit diagram is included.

To which drives this chapter applies

The chapter applies to the following drives:

Drive type	Frame sizes	Option code and description
ACS800-07 ACS800-U7	R6, R7, R8 n×R8i	+Q950 = Prevention of Unexpected Start
ACS800-17 ACS800-37	R6i, R7i, n×R8i	

Description

The Prevention of Unexpected Start function disables the control voltage of the power semiconductors, thus preventing the inverter from generating the AC voltage required to rotate the motor. By using this function, short-time operations (like cleaning) and/or maintenance work on non-electrical parts of the machinery can be performed without switching off the AC power supply to the drive.

The operator activates the Prevention of Unexpected Start function by opening a switch on a control desk. An indicating lamp on the control desk will light, signalling that the prevention is active. The switch can be locked out.

Applicable standards

The Prevention of Unexpected Start function complies with the following standards:

- IEC/EN 60204-1:1997 “Safety of machinery – Electrical equipment of machines – Part 1: General requirements”
- ISO/DIS 14118:2000 “Safety of machinery – Prevention of unexpected start-up”
- EN 1037:1996 “Safety of machinery – Prevention of unexpected start-up”
- EN ISO 12100:2003 “Safety of machinery – Basic concepts, general principles for design”

- EN 954-1:1996 “Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design”
- EN ISO 13849-2:2003 “Safety of machinery – Safety-related parts of control systems – Part 2: Validation”.

Wiring

Install on a control desk near the machinery:

- switching/disconnecting device for the circuitry. “Means shall be provided to prevent inadvertent, and/or mistaken closure of the disconnecting device.” EN 60204-1: 1997.
- indicating lamp; on = starting the drive is prevented, off = drive is operative.

For connections to the drive, see the circuit diagram delivered with the drive.

Use



WARNING! The Prevention of Unexpected Start function does not disconnect the voltage of the main and auxiliary circuits from the drive. Therefore maintenance work on electrical parts of the drive or the motor can only be carried out after isolating the drive system from the main supply.

Note: The Prevention of Unexpected Start function is not intended for stopping the drive. If a running drive is stopped by using the Prevention of Unexpected Start function, the drive will cut off the motor supply voltage and the motor will coast to stop.

Category 0 emergency stop for ACS800-02/U2/07/ U7/17/37 (+Q951, R6, R6i, R7, R7i, R8)

What this chapter contains

This chapter describes the category 0 emergency stop function (+Q951). The chapter deals with applicability, wiring, operation and use. An example circuit diagram is included.

To which drives this chapter applies

The chapter applies to the following drives:

Drive type	Frame sizes	Option codes and descriptions
ACS800-02+C111 ACS800-02+C127 ACS800-U2	R7, R8	+F250+ Q951 = line contactor + category 0 emergency stop
ACS800-07 ACS800-U7	R6, R7, R8	
ACS800-17 ACS800-37	R6i, R7i	

Description

Category 0 definition

IEC/EN 60204-1 defines category 0 emergency stop as a stop by immediate removal of power to machine actuators.

Implementation of category 0 stop in ACS800 in brief

The category 0 emergency stop opens the line contactor switching off the supply power. The motor coasts to stop.

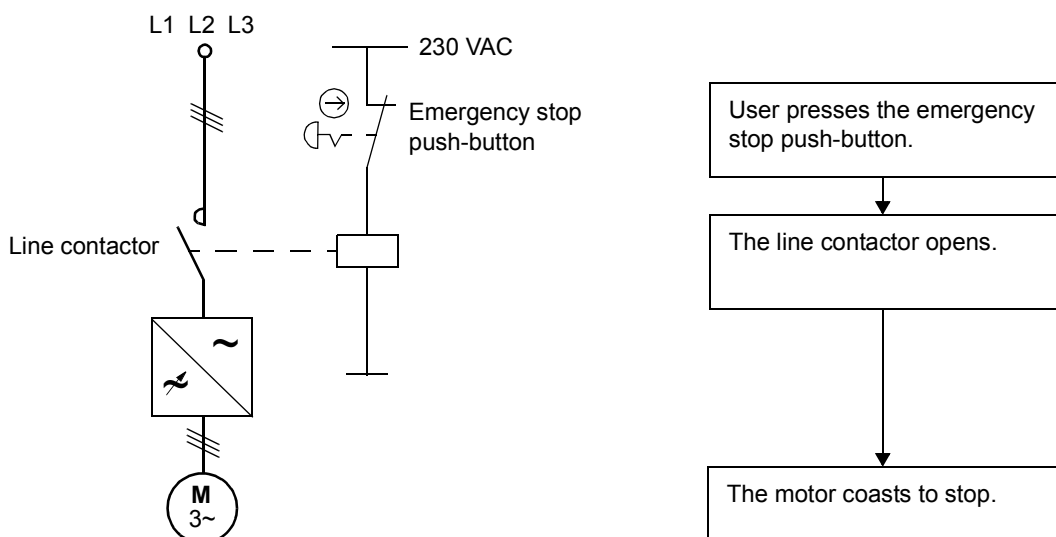
Applicable standards

The emergency stop complies with the following standards:

- IEC/EN 60204-1:1997 “Safety of machinery – Electrical equipment of machines – Part 1: General requirements”.
- EN 418:1992 “Safety of machinery – Emergency stop equipment, functional aspects – Principles for design”
- EN ISO 12100:2003 “Safety of machinery – Basic concepts, general principles for design”
- EN 954-1:1996 “Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design”
- EN ISO 13849-2:2003 “Safety of machinery – Safety-related parts of control systems – Part 2: Validation”.

Operation

The category 0 emergency stop, i.e. immediate removal of power, operates as follows.



Wiring

One emergency stop push-button is installed on the cabinet door and wired to the drive at the factory. Wire the additional emergency stop push-buttons to the appropriate terminal block inside the drive cabinet. See the circuit diagram delivered with the drive.

Start-up

Setting of application program parameters is not needed.

Use

How to activate the emergency stop

Push the emergency stop push-button.

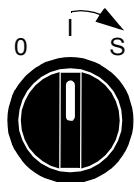
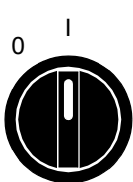
The emergency stop activates and the button locks in the "ON" position.

How to deactivate the emergency stop



WARNING! Ensure that it is safe to apply input voltage:

- It is safe to start the motor.
- All cabinet doors are closed.

Step	What to do	What happens
1.	Turn the emergency stop push-button clockwise until the button releases.	The emergency stop deactivates.
2.	<p><u>ACS800-07:</u> Turn the manual operating switch on the front door to position S for 2 seconds.</p>  <p><u>ACS800-17/37:</u> The manual operating switch on the front door in position I.</p> 	<p><u>ACS800-07:</u> The line contactor or air circuit breaker closes. The drive and motor become live.</p> <p><u>ACS800-17/37:</u> The drive is ready to start.</p>
3.	<p>Give the drive a "start" command by the control panel (local control active), I/O or serial communication link (external control active).</p> <p>Note: The "start" command has to be removed once before the drive starts (according to IEC/EN 60204-1 a reset shall not initiate a restart).</p>	<p><u>ACS800-07:</u> The drive starts and accelerates to the speed defined by the active reference.</p> <p><u>ACS800-17/37:</u> The line contactor or air circuit breaker closes. The line-side converter charges. The motor-side converter and motor become live. The drive starts and accelerates to the speed defined by the active reference.</p>

Category 0 emergency stop for ACS800-07/17/37 (+Q951, n×R8i)

What this chapter contains

This chapter describes the category 0 emergency stop function (+Q951). The chapter deals with applicability, wiring, operation and use. Example circuit diagrams are included.

To which drives this chapter applies

The chapter applies to the following drives:

Drive type	Frame sizes	Option codes and descriptions
ACS800-07	n×R8i	+F250+ Q951 = line contactor + category 0 emergency stop
		+F255+ Q951 = air circuit breaker + category 0 emergency stop. ACS800-07: available only with 6-pulse input and line fuses.
ACS800-17 ACS800-37	n×R8i	+F250+ Q951 = line contactor + category 0 emergency stop
	2×R8i and up	+F255+ Q951 = air circuit breaker + category 0 emergency stop

Description

Category 0 definition

IEC/EN 60204-1 defines category 0 emergency stop as a stop by immediate removal of power to machine actuators.

Implementation of category 0 stop in ACS800 in brief

Diode Supply System Board (DSSB) supplies ±24 VDC control voltage to the main contactor control circuit. The emergency stop push-buttons are connected to this circuit so that pressing a push-button starts a sequence which opens the line contactors and the motor coasts to stop.

Applicable standards

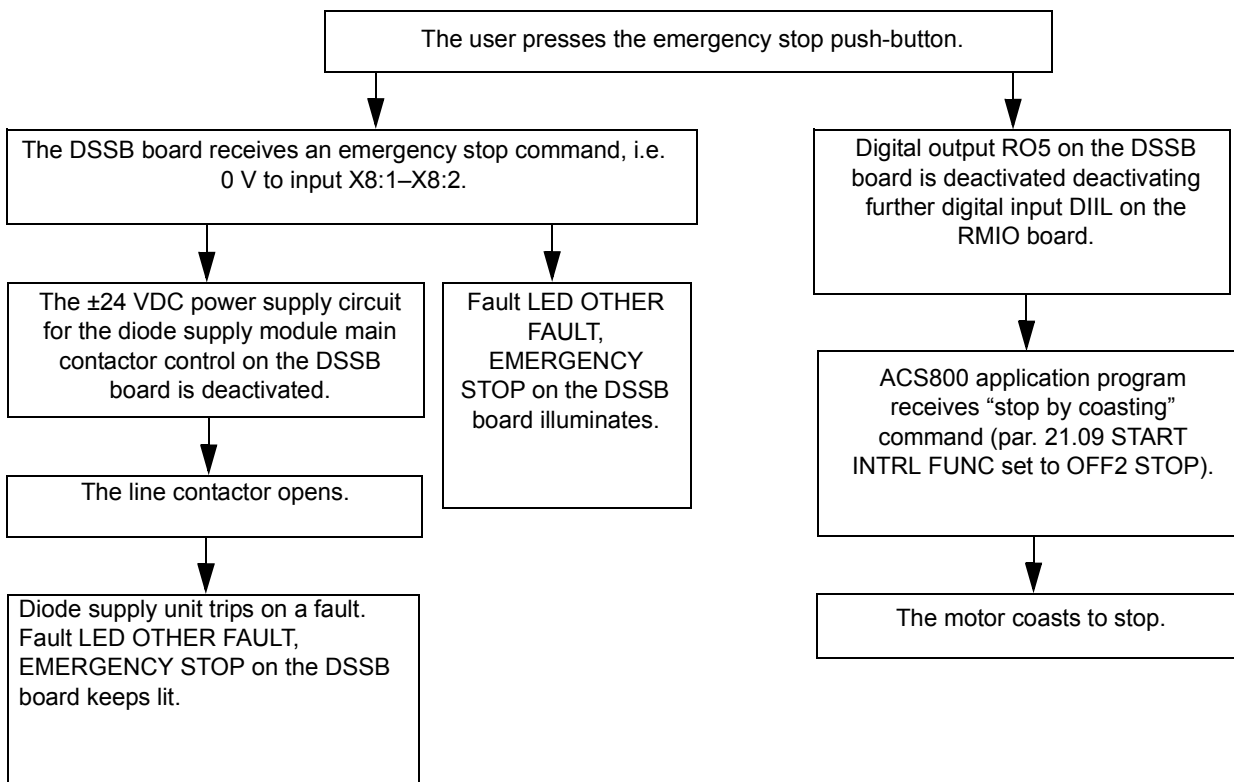
The emergency stop complies with the following standards:

- IEC/EN 60204-1:1997 “Safety of machinery – Electrical equipment of machines – Part 1: General requirements”.
- EN 418:1992 “Safety of machinery – Emergency stop equipment, functional aspects – Principles for design”.
- EN ISO 12100:2003 “Safety of machinery – Basic concepts, general principles for design”
- EN 954-1:1996 “Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design”
- EN ISO 13849-2:2003 “Safety of machinery – Safety-related parts of control systems – Part 2: Validation”.

Operation

ACS800-07 units with line contactor

The category 0 emergency stop, i.e. immediate removal of power, operates as follows.



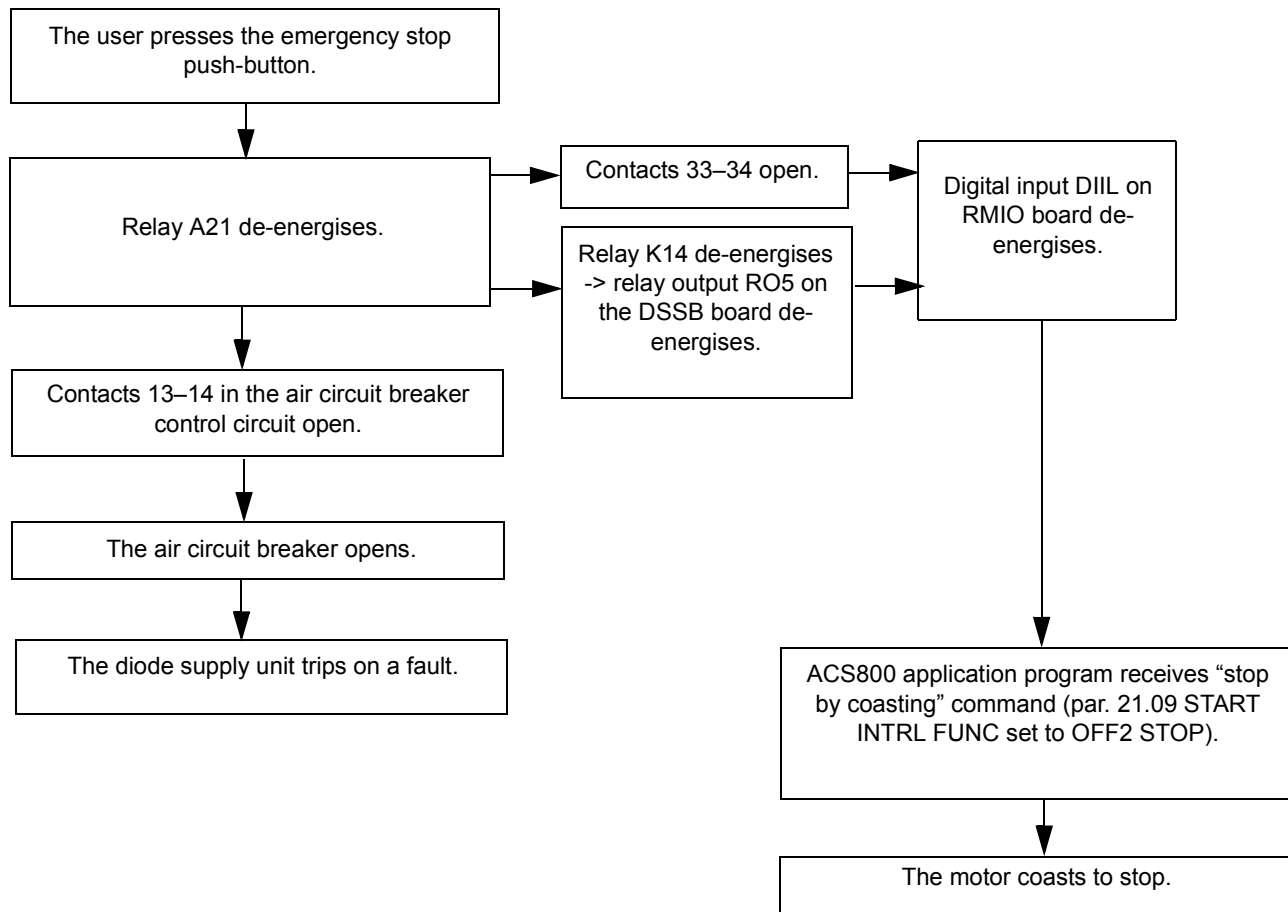
RMIO = motor control and I/O board (control board for the inverter unit)

A21 = safety relay

DSSB = Diode Supply System Board (control board for the rectifier unit)

ACS800-07 units with air circuit breaker

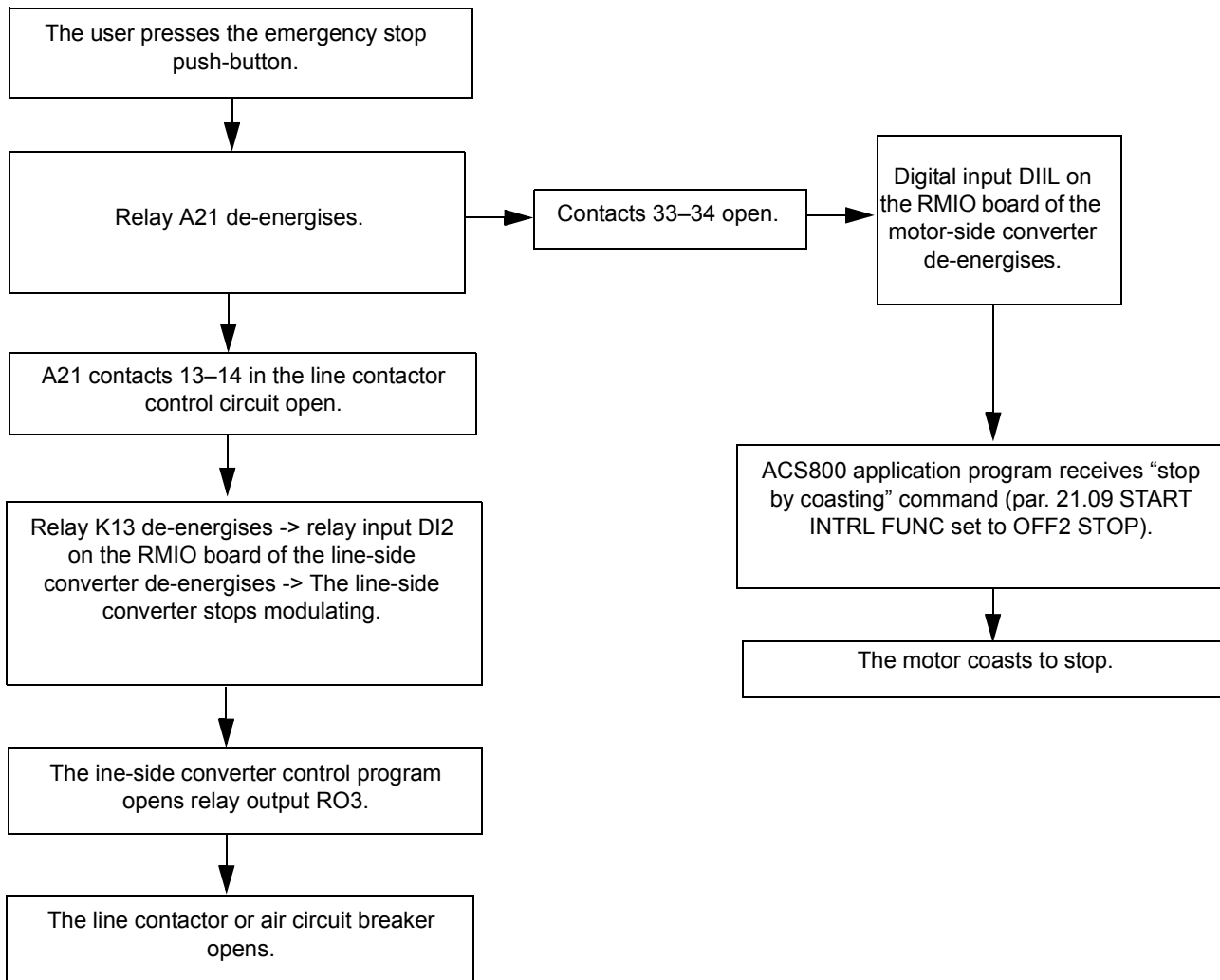
The category 0 emergency stop, i.e. immediate removal of power, operates as follows:



- RMIO = motor control and I/O board (ACS800-07: one control board for the inverter unit. ACS800-17/37: one control board for the line-side converter and another for the motor-side converter)
- A21 = safety relay
- DSSB = Diode Supply System Board (control board for the rectifier unit)

ACS800-17/37 units

The category 0 emergency stop, i.e. immediate removal of power, operates as follows.



RMIO = motor control and I/O board (one control board for the line-side converter and another for the motor-side converter)

A21 = safety relay

Wiring

One emergency stop push-button is installed on the cabinet door and wired to the drive at the factory. Wire the additional emergency stop push-buttons to the appropriate terminal block inside the drive cabinet. See the circuit diagrams delivered with the drive.

Start-up

Setting of application program parameters is not needed. Parameter 21.09 START INTRL FUNC is set to OFF2 STOP at the factory.

Use

How to activate the emergency stop

Push the emergency stop push-button.

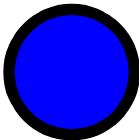
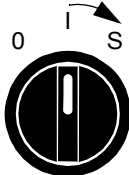
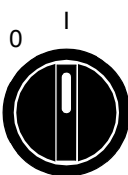
The emergency stop activates and the button locks in the "ON" position.

How to deactivate the emergency stop



WARNING! Ensure that it is safe to apply input voltage:

- It is safe to start the motor.
- All cabinet doors are closed.

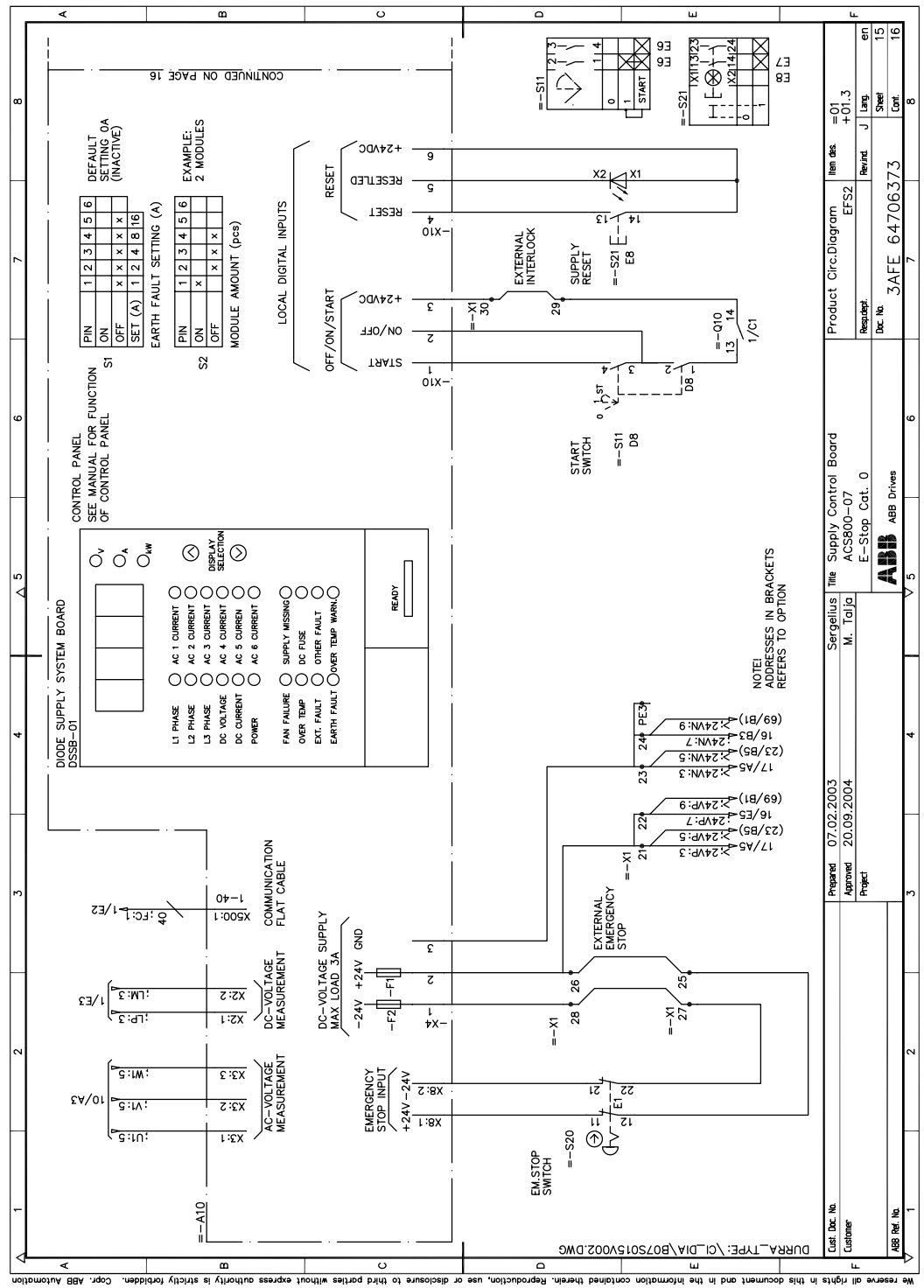
Step	What to do	What happens
1.	Turn the emergency stop push-button clockwise until the button releases.	The emergency stop deactivates.
2.	Press the blue fault reset button on the cabinet door: SUPPLY TRIPPED RESET 	The blue light goes out.
3.	<p><u>ACS800-07</u>: Turn the manual operating switch on the front door to position S for 2 seconds.</p>  <p><u>ACS800-17/37</u>: The manual operating switch on the front door in position I.</p> 	<p><u>ACS800-07</u>: The line contactor or air circuit breaker closes. The drive and motor become live.</p> <p><u>ACS800-17/37</u>: The drive is ready to start.</p>

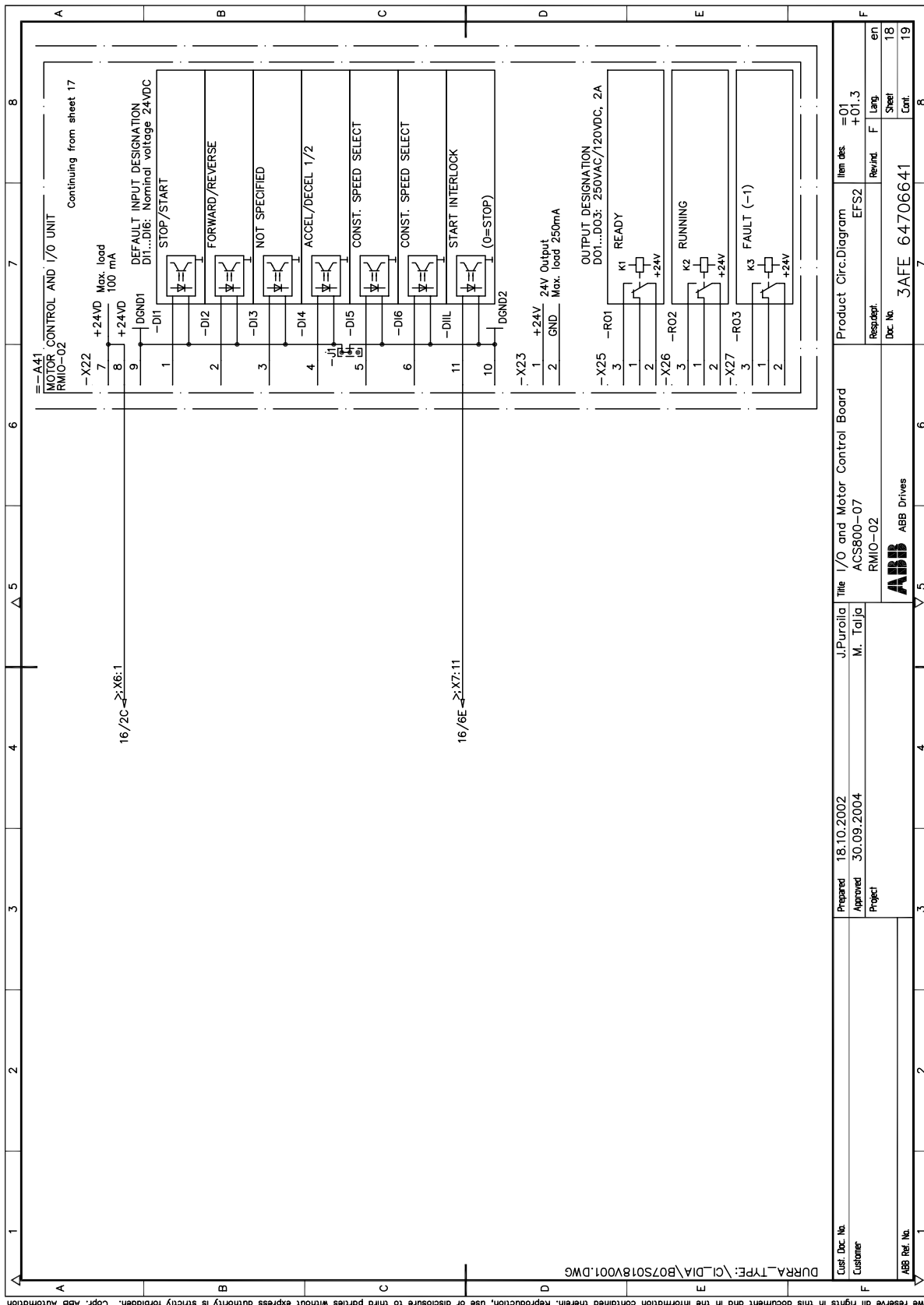
Step	What to do	What happens
4.	<p>Give the drive a “start” command by the control panel (local control active), I/O or serial communication link (external control active).</p> <p>Note: The “start” command has to be removed once before the drive starts (according to IEC/EN 60204-1 a reset shall not initiate a restart).</p>	<p><u>ACS800-07:</u> The drive starts and accelerates to the speed defined by the active reference.</p> <p><u>ACS800-17/37:</u> The line contactor or air circuit breaker closes. The line-side converter charges. The motor-side converter and motor become live. The drive starts and accelerates to the speed defined by the active reference.</p>

Circuit diagrams

ACS800-07 units with line contactor (+F250+Q951)

Example circuit diagrams of the factory wiring are shown below. See the circuit diagrams delivered with the drive for the actual wiring.

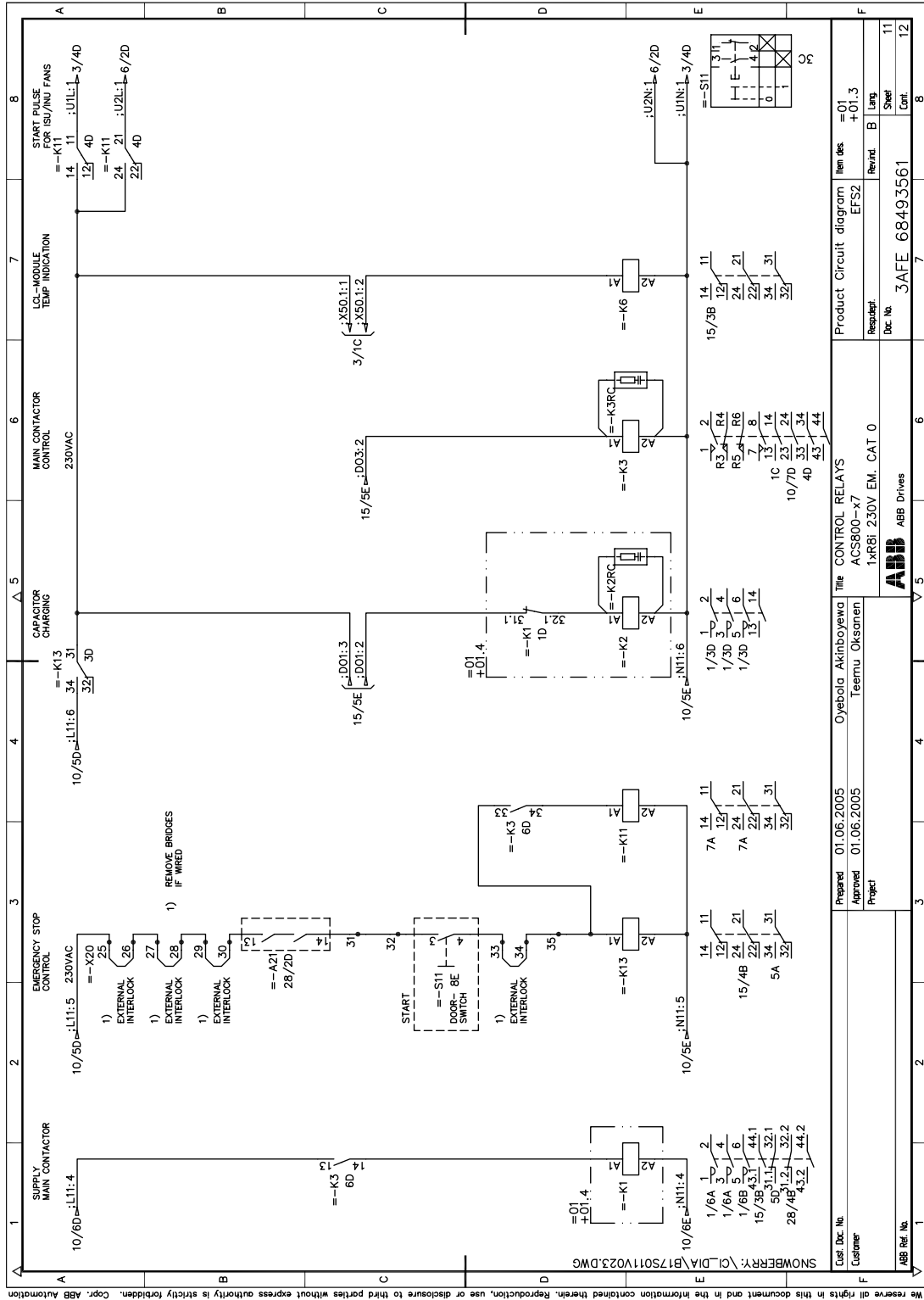


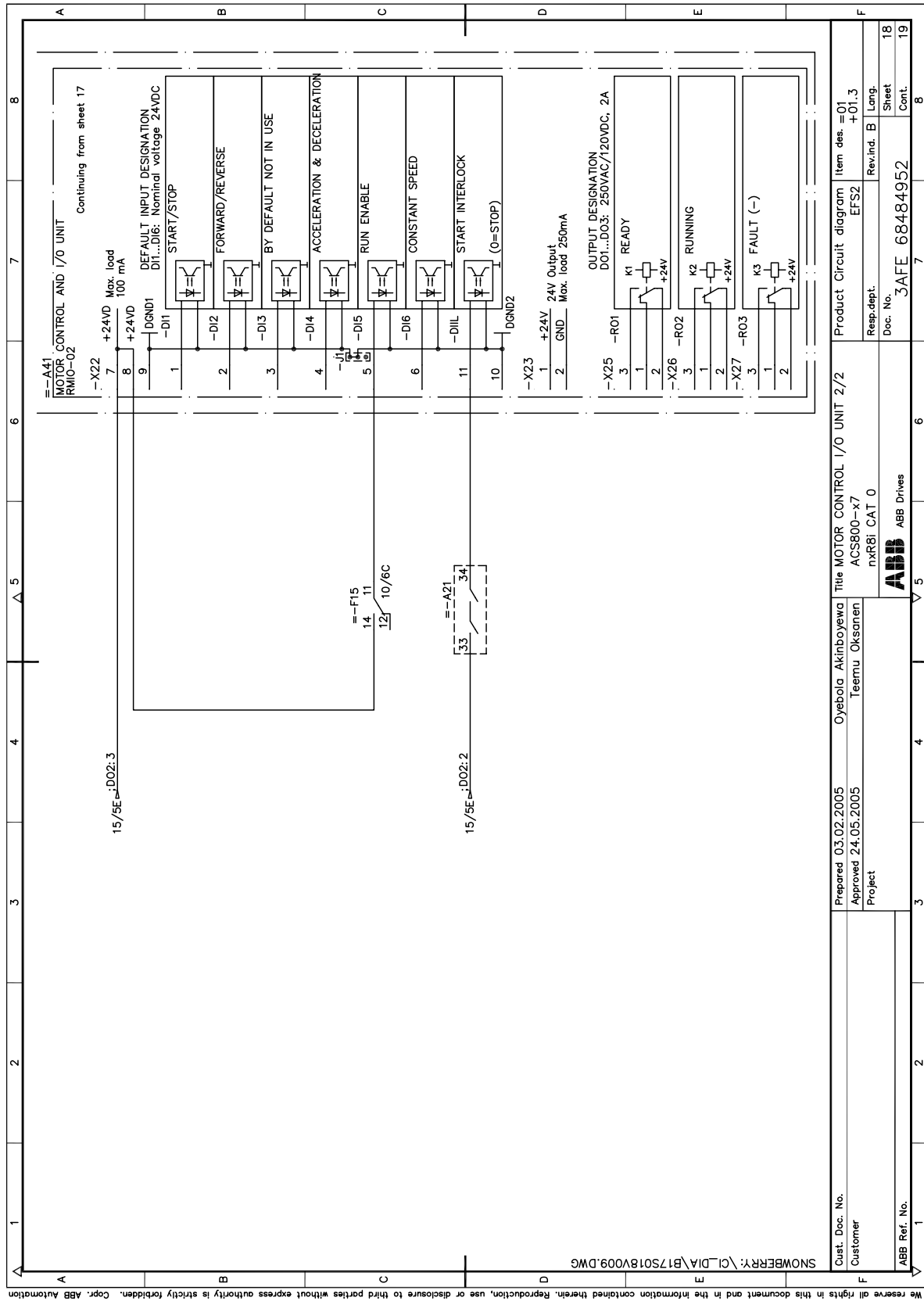


We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

ACS800-17 and ACS800-37 units with line contactor (+F250+Q951)

Example circuit diagrams of the factory wiring are shown below. See the circuit diagrams delivered with the drive for the actual wiring.



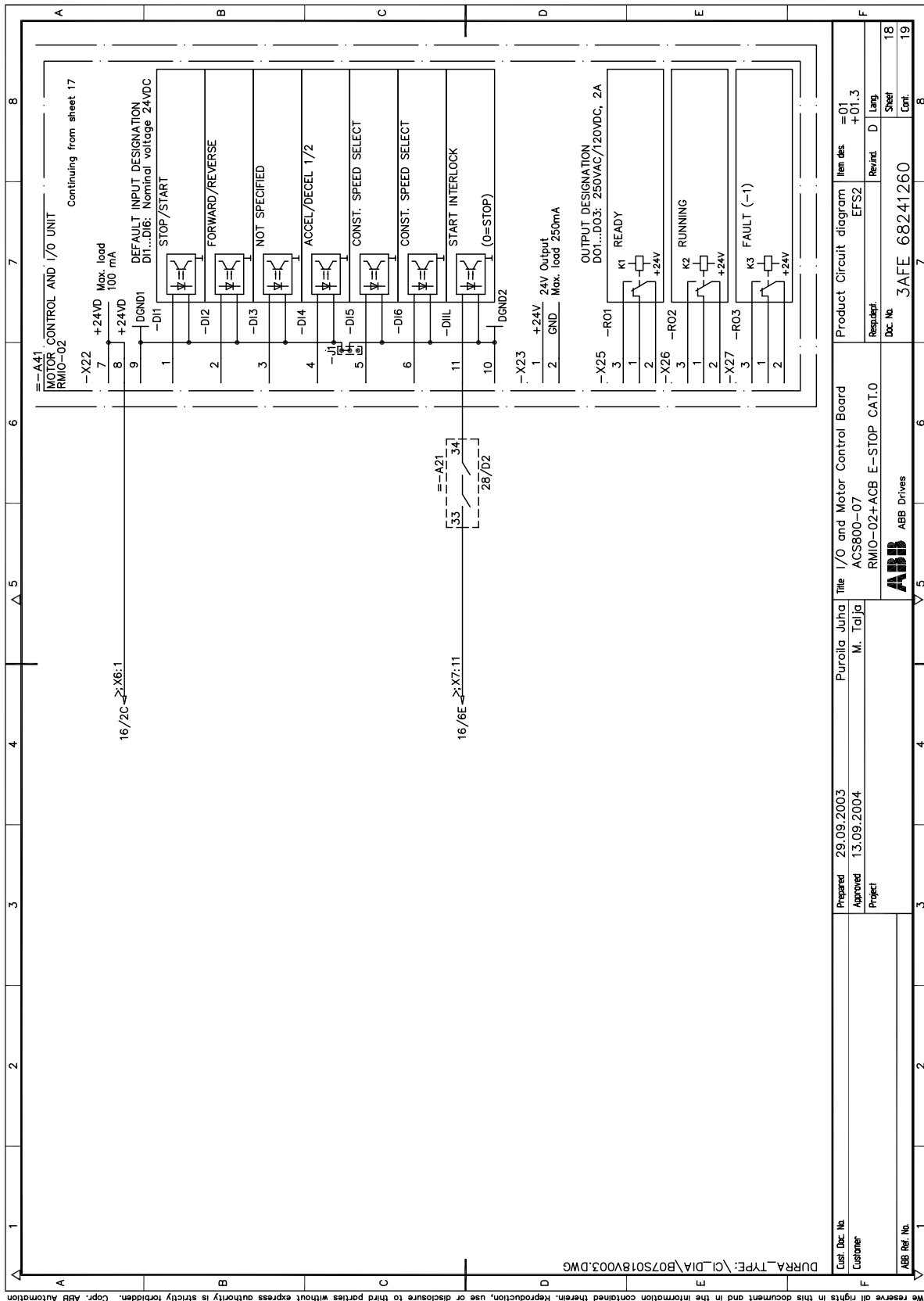


Category 0 emergency stop for ACS800-07/17/37 (+Q951, n×R8i)

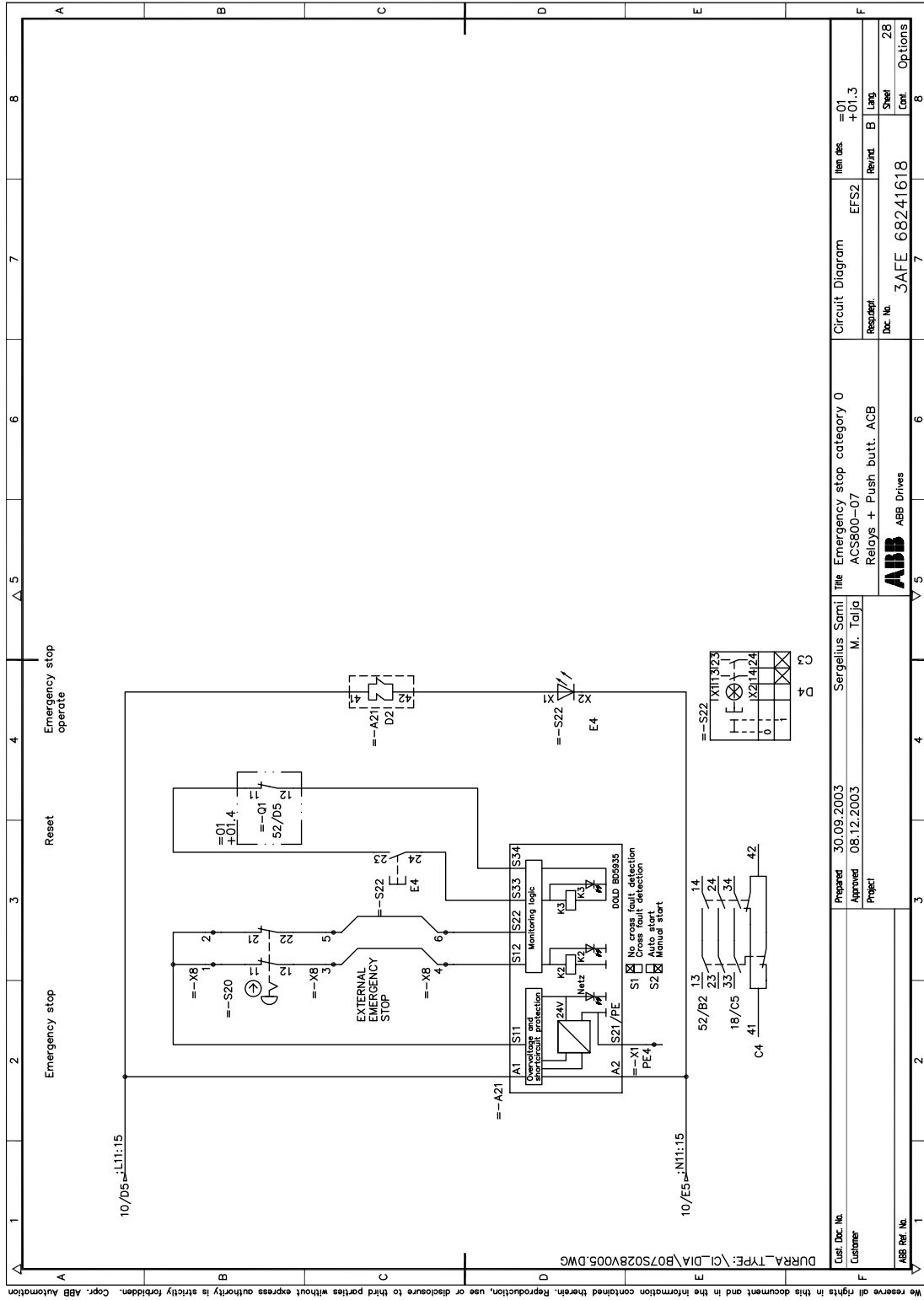
Prepared 03.02.2005	Oyebala Akinbayewa	Title MOTOR CONTROL I/O UNIT 2/2	Product Circuit diagram	Item des =01
Approved 24.05.2005	Teemu Oksanen	ACS800-x7	EF52	+01.3
Project	n×R8i CAT 0		Resp.dept.	Revind. B Lang.
Customer			Doc. No.	3AFE 68484952
ABE Ref. No.				Sheet
				Cont.
				18
				19

We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

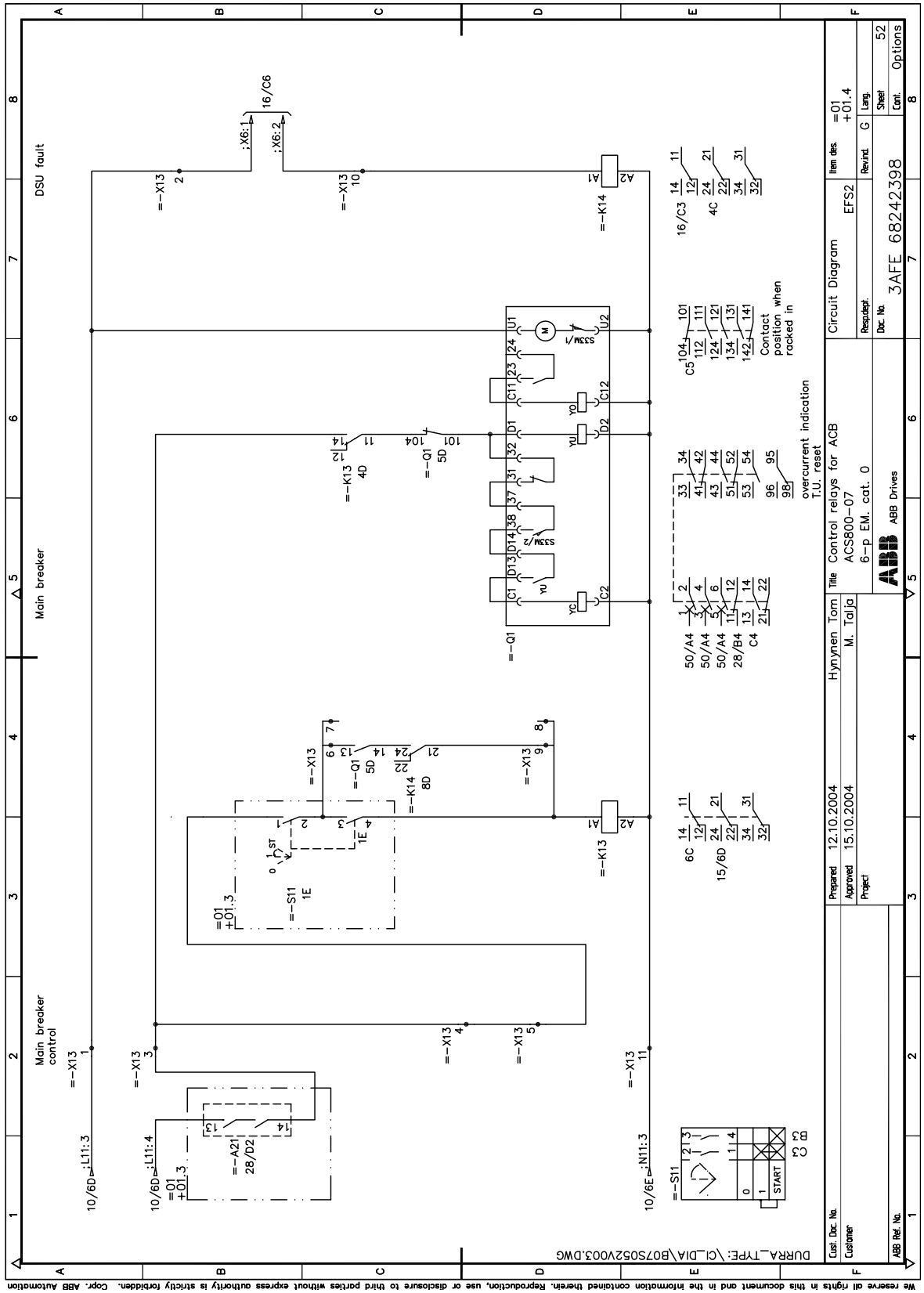
SNWBERRY:\CI_DIA\B17S018V009.DWG



Customer: Purolo Juha M. Talja
 Prepared: 29.09.2003
 Approved: 13.09.2004
 Project: RMIO-02+ACB E-STOP CAT.0
 ABB Ref. No. 3AFE 68241260



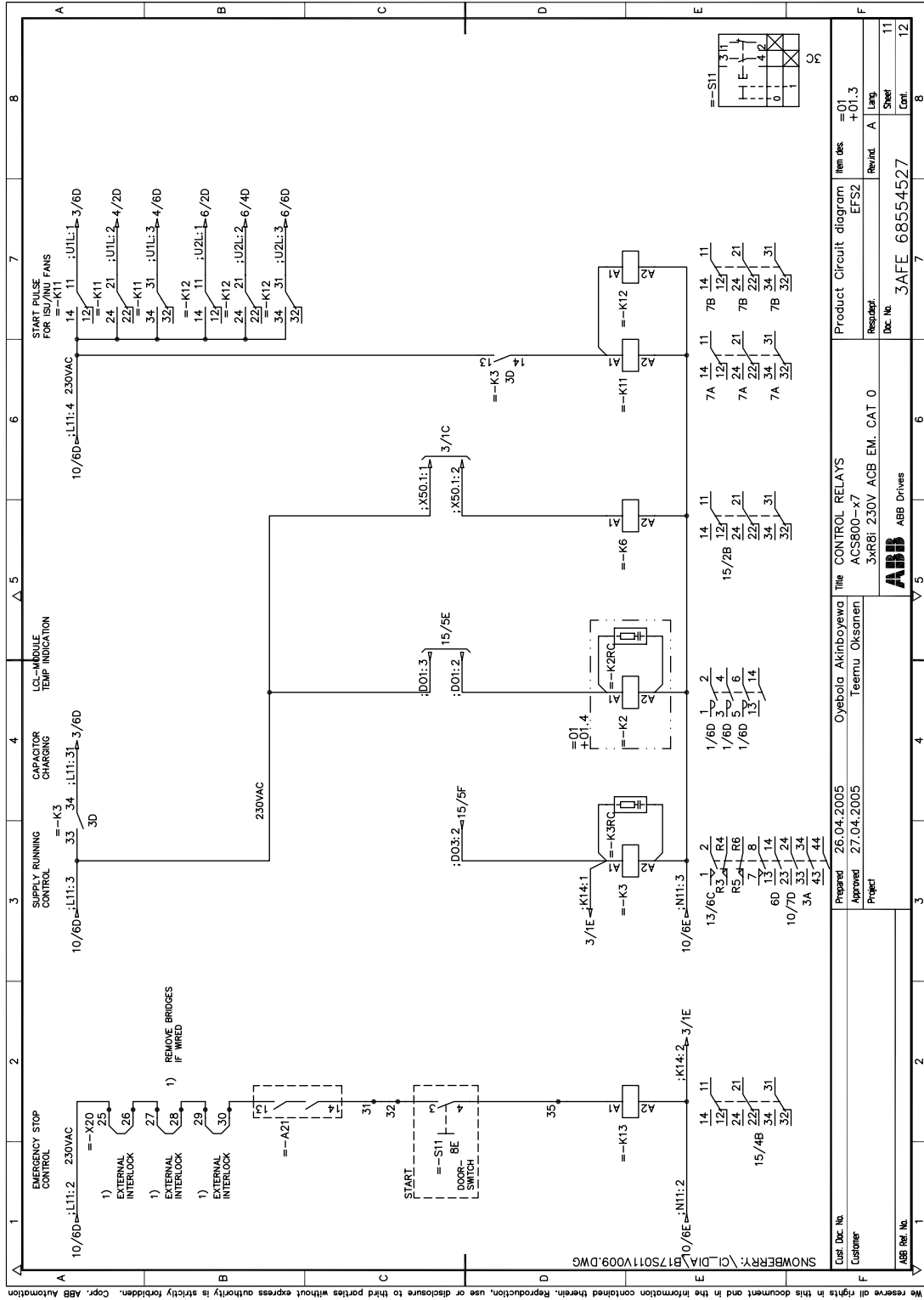
10/DS=;L11:15
10/ES=;N11:15

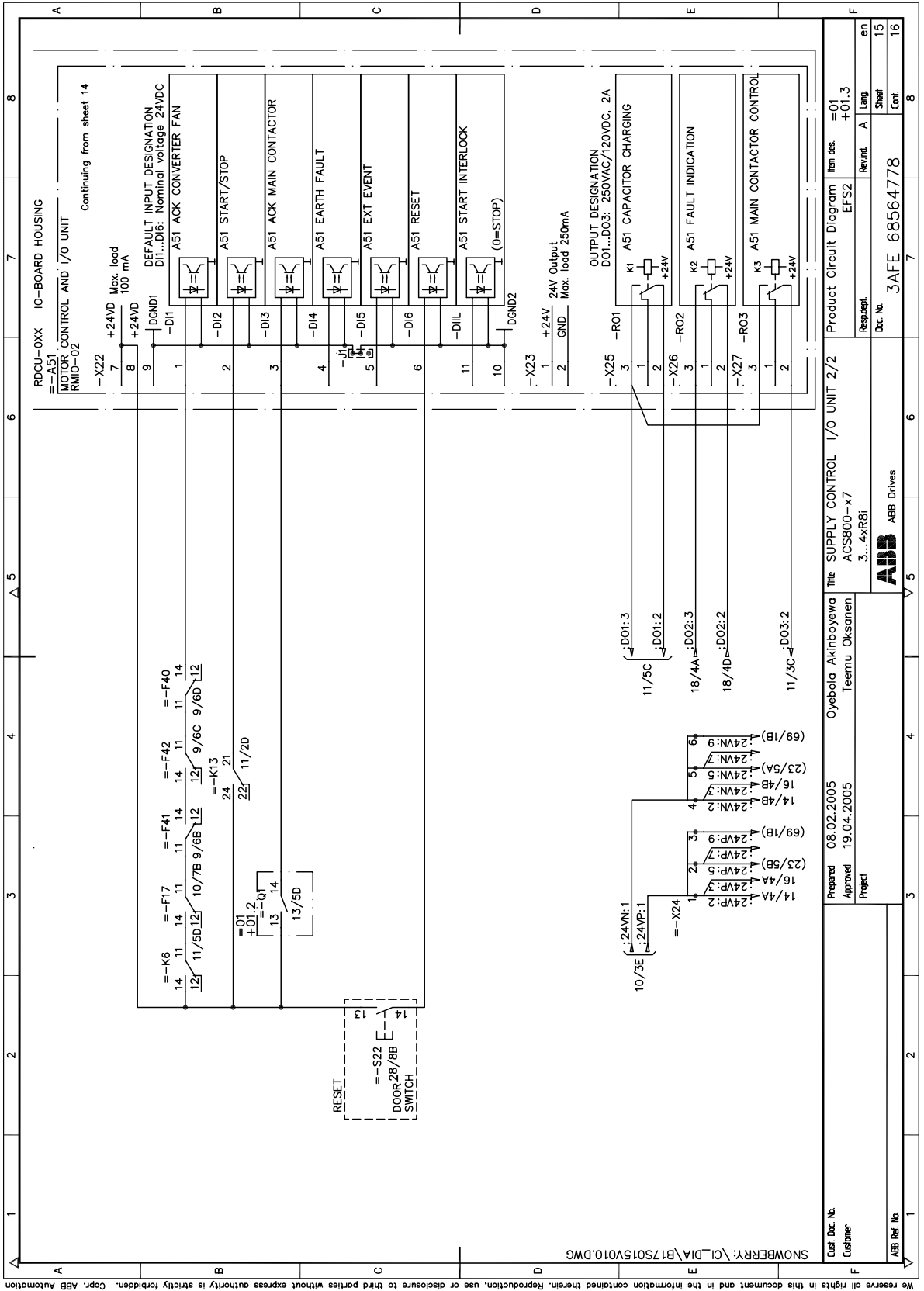


Category 0 emergency stop for ACS800-07/17/37 (+Q951, n×R8i)

ACS800-17/37 units with air circuit breaker (+F255+Q951)

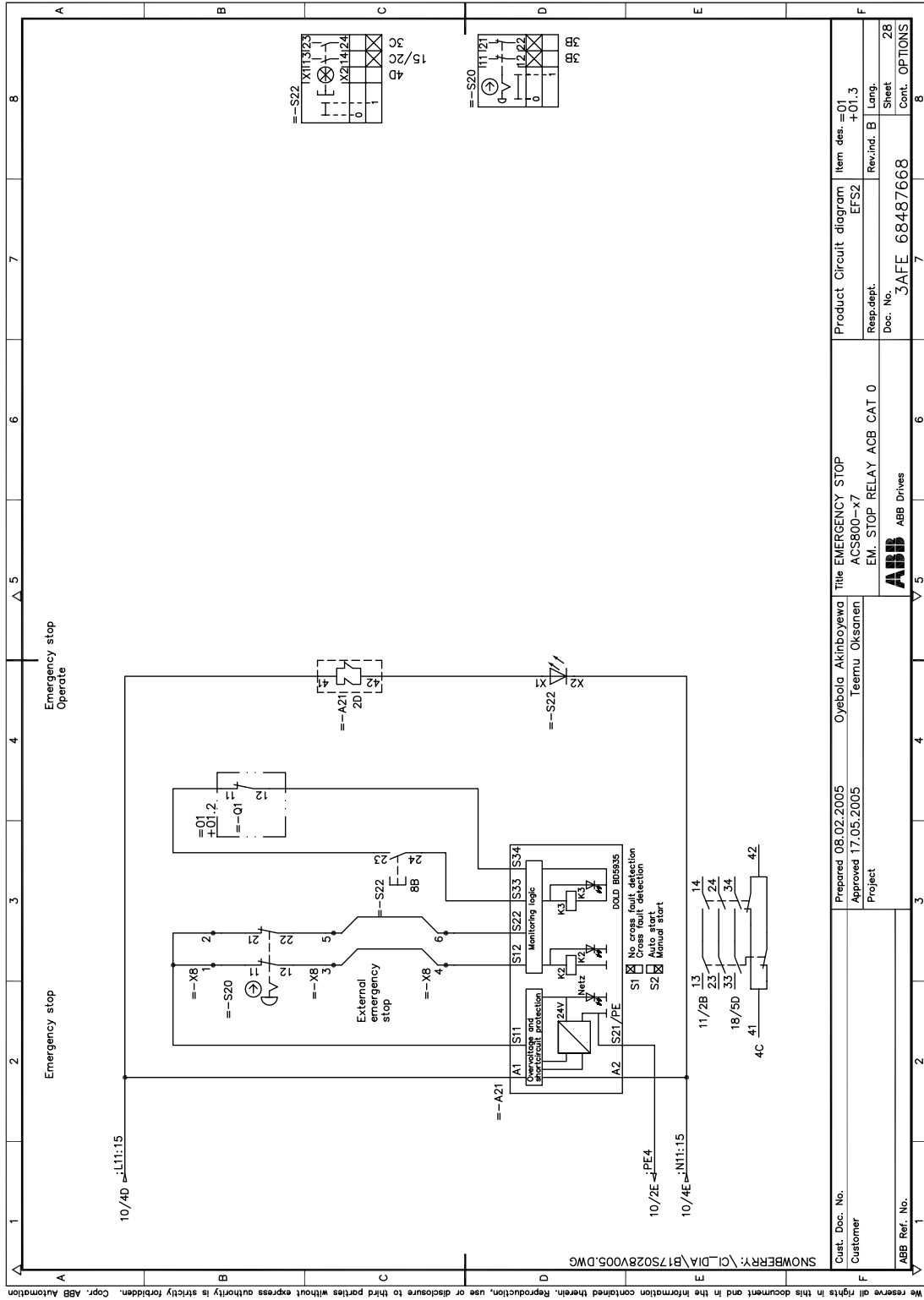
Example circuit diagrams of the factory wiring are shown below. See the circuit diagrams delivered with the drive for the actual wiring.





Client Doc. No.	Customer	Prepared	08.02.2005	Oyebold Akimboiyewa	Title	SUPPLY CONTROL I/O UNIT 2/2	Product Circuit Diagram	Item des.	=01
Customer	Customer	Approved	19.04.2005	Teemu Oksanen	ACS800-x7		EFS2		+01.3
ABB Ref. No.	Project			3...4xR81	ABB ABB Drives		Respngr.	Rev.vnt.	A
							Doc. No.	3AFE 68564778	Lang.
									en
									Sheet
									15
									Cont.
									16

Category 0 emergency stop for ACS800-07/17/37 (+Q951, n×R8i)



Category 0 emergency stop for ACS800-07/17/37 (+Q951, n×R8i)

Product Circuit diagram	Item des. = 01	8
EM. STOP RELAY ACB CAT 0	EF52	7
EM. STOP RELAY ACB CAT 0	EF52	6
EM. STOP RELAY ACB CAT 0	EF52	5
EM. STOP RELAY ACB CAT 0	EF52	4
EM. STOP RELAY ACB CAT 0	EF52	3
EM. STOP RELAY ACB CAT 0	EF52	2
EM. STOP RELAY ACB CAT 0	EF52	1
EM. STOP RELAY ACB CAT 0	EF52	0
EM. STOP RELAY ACB CAT 0	EF52	-1
EM. STOP RELAY ACB CAT 0	EF52	-2
EM. STOP RELAY ACB CAT 0	EF52	-3
EM. STOP RELAY ACB CAT 0	EF52	-4
EM. STOP RELAY ACB CAT 0	EF52	-5
EM. STOP RELAY ACB CAT 0	EF52	-6
EM. STOP RELAY ACB CAT 0	EF52	-7
EM. STOP RELAY ACB CAT 0	EF52	-8
EM. STOP RELAY ACB CAT 0	EF52	-9
EM. STOP RELAY ACB CAT 0	EF52	-10
EM. STOP RELAY ACB CAT 0	EF52	-11
EM. STOP RELAY ACB CAT 0	EF52	-12
EM. STOP RELAY ACB CAT 0	EF52	-13
EM. STOP RELAY ACB CAT 0	EF52	-14
EM. STOP RELAY ACB CAT 0	EF52	-15
EM. STOP RELAY ACB CAT 0	EF52	-16
EM. STOP RELAY ACB CAT 0	EF52	-17
EM. STOP RELAY ACB CAT 0	EF52	-18
EM. STOP RELAY ACB CAT 0	EF52	-19
EM. STOP RELAY ACB CAT 0	EF52	-20
EM. STOP RELAY ACB CAT 0	EF52	-21
EM. STOP RELAY ACB CAT 0	EF52	-22
EM. STOP RELAY ACB CAT 0	EF52	-23
EM. STOP RELAY ACB CAT 0	EF52	-24
EM. STOP RELAY ACB CAT 0	EF52	-25
EM. STOP RELAY ACB CAT 0	EF52	-26
EM. STOP RELAY ACB CAT 0	EF52	-27
EM. STOP RELAY ACB CAT 0	EF52	-28
EM. STOP RELAY ACB CAT 0	EF52	-29
EM. STOP RELAY ACB CAT 0	EF52	-30
EM. STOP RELAY ACB CAT 0	EF52	-31
EM. STOP RELAY ACB CAT 0	EF52	-32
EM. STOP RELAY ACB CAT 0	EF52	-33
EM. STOP RELAY ACB CAT 0	EF52	-34
EM. STOP RELAY ACB CAT 0	EF52	-35
EM. STOP RELAY ACB CAT 0	EF52	-36
EM. STOP RELAY ACB CAT 0	EF52	-37
EM. STOP RELAY ACB CAT 0	EF52	-38
EM. STOP RELAY ACB CAT 0	EF52	-39
EM. STOP RELAY ACB CAT 0	EF52	-40
EM. STOP RELAY ACB CAT 0	EF52	-41
EM. STOP RELAY ACB CAT 0	EF52	-42
EM. STOP RELAY ACB CAT 0	EF52	-43
EM. STOP RELAY ACB CAT 0	EF52	-44
EM. STOP RELAY ACB CAT 0	EF52	-45
EM. STOP RELAY ACB CAT 0	EF52	-46
EM. STOP RELAY ACB CAT 0	EF52	-47
EM. STOP RELAY ACB CAT 0	EF52	-48
EM. STOP RELAY ACB CAT 0	EF52	-49
EM. STOP RELAY ACB CAT 0	EF52	-50
EM. STOP RELAY ACB CAT 0	EF52	-51
EM. STOP RELAY ACB CAT 0	EF52	-52
EM. STOP RELAY ACB CAT 0	EF52	-53
EM. STOP RELAY ACB CAT 0	EF52	-54
EM. STOP RELAY ACB CAT 0	EF52	-55
EM. STOP RELAY ACB CAT 0	EF52	-56
EM. STOP RELAY ACB CAT 0	EF52	-57
EM. STOP RELAY ACB CAT 0	EF52	-58
EM. STOP RELAY ACB CAT 0	EF52	-59
EM. STOP RELAY ACB CAT 0	EF52	-60
EM. STOP RELAY ACB CAT 0	EF52	-61
EM. STOP RELAY ACB CAT 0	EF52	-62
EM. STOP RELAY ACB CAT 0	EF52	-63
EM. STOP RELAY ACB CAT 0	EF52	-64
EM. STOP RELAY ACB CAT 0	EF52	-65
EM. STOP RELAY ACB CAT 0	EF52	-66
EM. STOP RELAY ACB CAT 0	EF52	-67
EM. STOP RELAY ACB CAT 0	EF52	-68
EM. STOP RELAY ACB CAT 0	EF52	-69
EM. STOP RELAY ACB CAT 0	EF52	-70
EM. STOP RELAY ACB CAT 0	EF52	-71
EM. STOP RELAY ACB CAT 0	EF52	-72
EM. STOP RELAY ACB CAT 0	EF52	-73
EM. STOP RELAY ACB CAT 0	EF52	-74
EM. STOP RELAY ACB CAT 0	EF52	-75
EM. STOP RELAY ACB CAT 0	EF52	-76
EM. STOP RELAY ACB CAT 0	EF52	-77
EM. STOP RELAY ACB CAT 0	EF52	-78
EM. STOP RELAY ACB CAT 0	EF52	-79
EM. STOP RELAY ACB CAT 0	EF52	-80
EM. STOP RELAY ACB CAT 0	EF52	-81
EM. STOP RELAY ACB CAT 0	EF52	-82
EM. STOP RELAY ACB CAT 0	EF52	-83
EM. STOP RELAY ACB CAT 0	EF52	-84
EM. STOP RELAY ACB CAT 0	EF52	-85
EM. STOP RELAY ACB CAT 0	EF52	-86
EM. STOP RELAY ACB CAT 0	EF52	-87
EM. STOP RELAY ACB CAT 0	EF52	-88
EM. STOP RELAY ACB CAT 0	EF52	-89
EM. STOP RELAY ACB CAT 0	EF52	-90
EM. STOP RELAY ACB CAT 0	EF52	-91
EM. STOP RELAY ACB CAT 0	EF52	-92
EM. STOP RELAY ACB CAT 0	EF52	-93
EM. STOP RELAY ACB CAT 0	EF52	-94
EM. STOP RELAY ACB CAT 0	EF52	-95
EM. STOP RELAY ACB CAT 0	EF52	-96
EM. STOP RELAY ACB CAT 0	EF52	-97
EM. STOP RELAY ACB CAT 0	EF52	-98
EM. STOP RELAY ACB CAT 0	EF52	-99
EM. STOP RELAY ACB CAT 0	EF52	-100

Category 1 emergency stop for ACS800-07/U7 (+Q952, R6, R7, R8)

What this chapter contains

This chapter describes the category 1 emergency stop function (+Q952). The chapter includes operation, user settings and example circuit diagrams.

To which drives this chapter applies

The chapter applies to the following drives

Drive type	Frame sizes	Option codes and descriptions
ACS800-07 ACS800-U7	R6, R7, R8	+F250+ Q952 +(D150 or D151) = line contactor + category 1 emergency stop + brake chopper (external resistor) or brake chopper and resistor

when equipped with one of the following application programs:

Option code	ACS800 application program
-	Standard
+N651	Master/Follower
+N666	Extruder Control
+N669	Centrifuge Control

The parameter references in the chapter apply to ACS800 Standard Application Program. For the other application programs, check correct parameters.

Description

Category 1 definition

IEC/EN60204-1 defines category 1 emergency stop as a controlled stop with the power to machine actuators available to achieve the stop and then removal of power when the stop is achieved.

Implementation of category 1 stop in ACS800 in brief

After the emergency stop command has been given, the drive first decelerates the motor to a standstill according to a preset ramp time. Then, the main contactor is switched off.


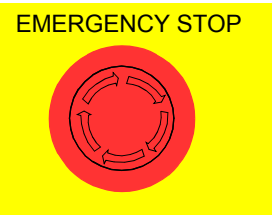
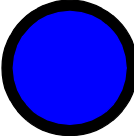
Applicable standards

The emergency stop complies with the following standards:

- IEC/EN 60204-1:1997 “Safety of machinery – Electrical equipment of machines – Part 1: General requirements”
- EN 418:1992 “Safety of machinery – Emergency stop equipment, functional aspects – Principles for design”
- EN ISO 12100:2003 “Safety of machinery – Basic concepts, general principles for design”
- EN 954-1:1996 “Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design”
- EN ISO 13849-2:2003 “Safety of machinery – Safety-related parts of control systems – Part 2: Validation”.

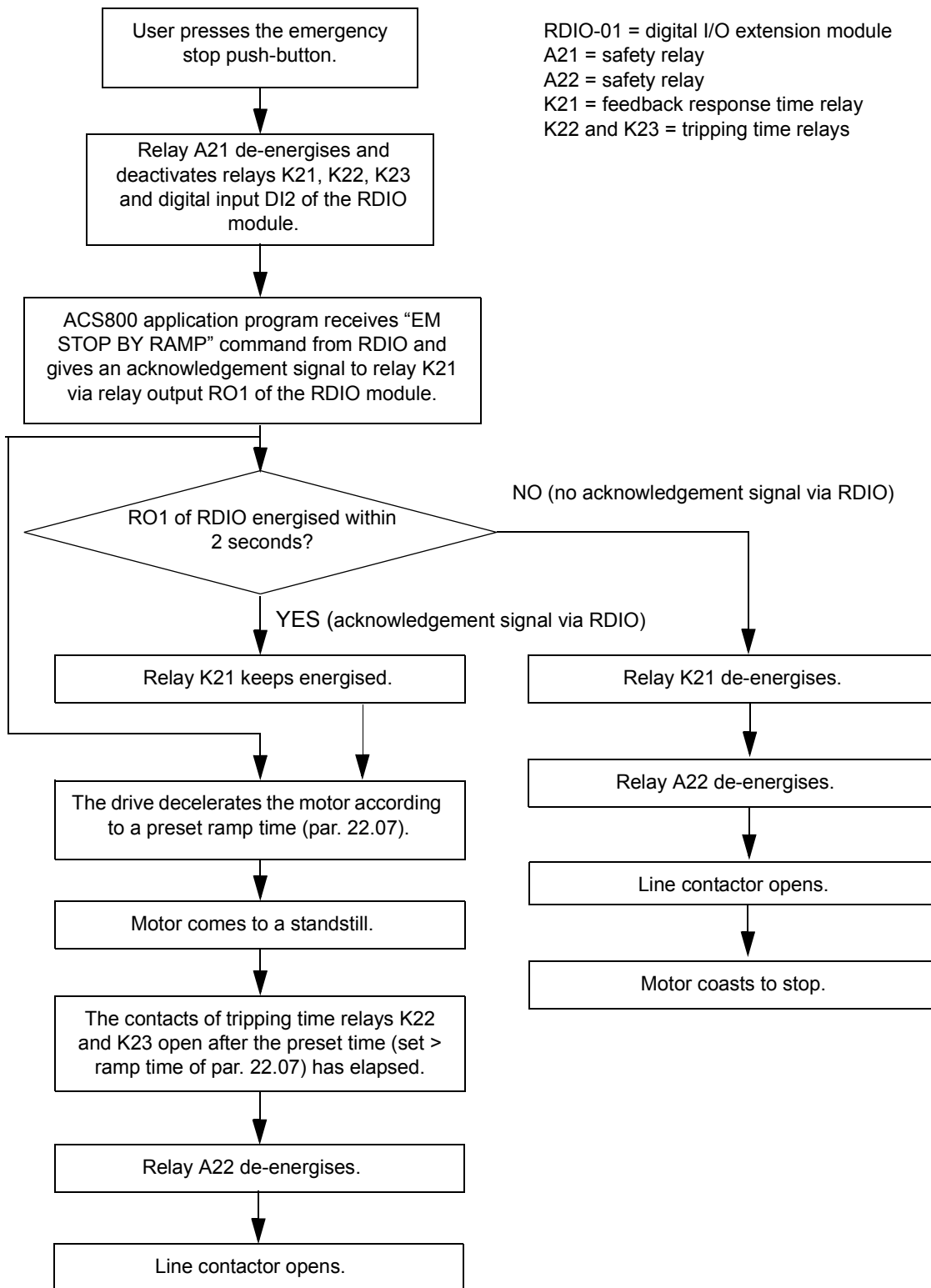
Components of the emergency stop function

The following pieces of equipment are included:

Line contactor		
Operating switch 	Position	Function
	0	Opens the main contactor.
	I	Keeps the main contactor closed.
	S	Closes the main contactor.
Emergency stop push-button 	Activates the emergency stop function.	
Reset push-button  EMERGENCY STOP RESET	Resets a drive fault. Illuminates in fault situations.	
Digital I/O Extension Module RDIO-01		
Safety relays (A21, A22), feedback response time relay (K21) and tripping time relays (K22 and K23)		
ACS800-07: braking device (a chopper with resistors) if needed to ensure that sufficient braking capacity is available		
AIMA-01 I/O Module Adapter if option slots 1 and 2 on the RMIO board are reserved.		

Operation

The category 1 emergency stop, i.e. controlled emergency stop, operates as follows.



Wiring

One emergency stop push-button is installed on the cabinet door and wired to the drive at the factory. Wire the additional emergency stop push-buttons to terminal block X8 (terminals 3, 4, 5 and 6) inside the drive cabinet. See the circuit diagram delivered with the drive.

Start-up

Digital I/O Extension Module RDIO-01 is configured as an emergency stop signal interface at the factory. In case optional module slots 1 and 2 on the RMIO board (or RDCU control unit) are reserved, the digital I/O extension module is placed on the I/O Module Adapter AIMA-01.

User settings are listed below.

Set the ramp time by parameter 22.07 EM STOP RAMP TIME according to the application requirements.
If the ramp time is changed, check that relays K22 and K23 have slightly longer delay times.
If the AIMA-01 module adapter is in use, check that its node address is the same as in the circuit diagram delivered with the drive. See <i>AIMA-01 I/O Module Adapter User's Manual</i> [3AFE64661442 (English)].

Use

How to activate the emergency stop

Push the emergency stop push-button.	The emergency stop activates and the button locks in the "ON" position.
--------------------------------------	---

How to deactivate the emergency stop



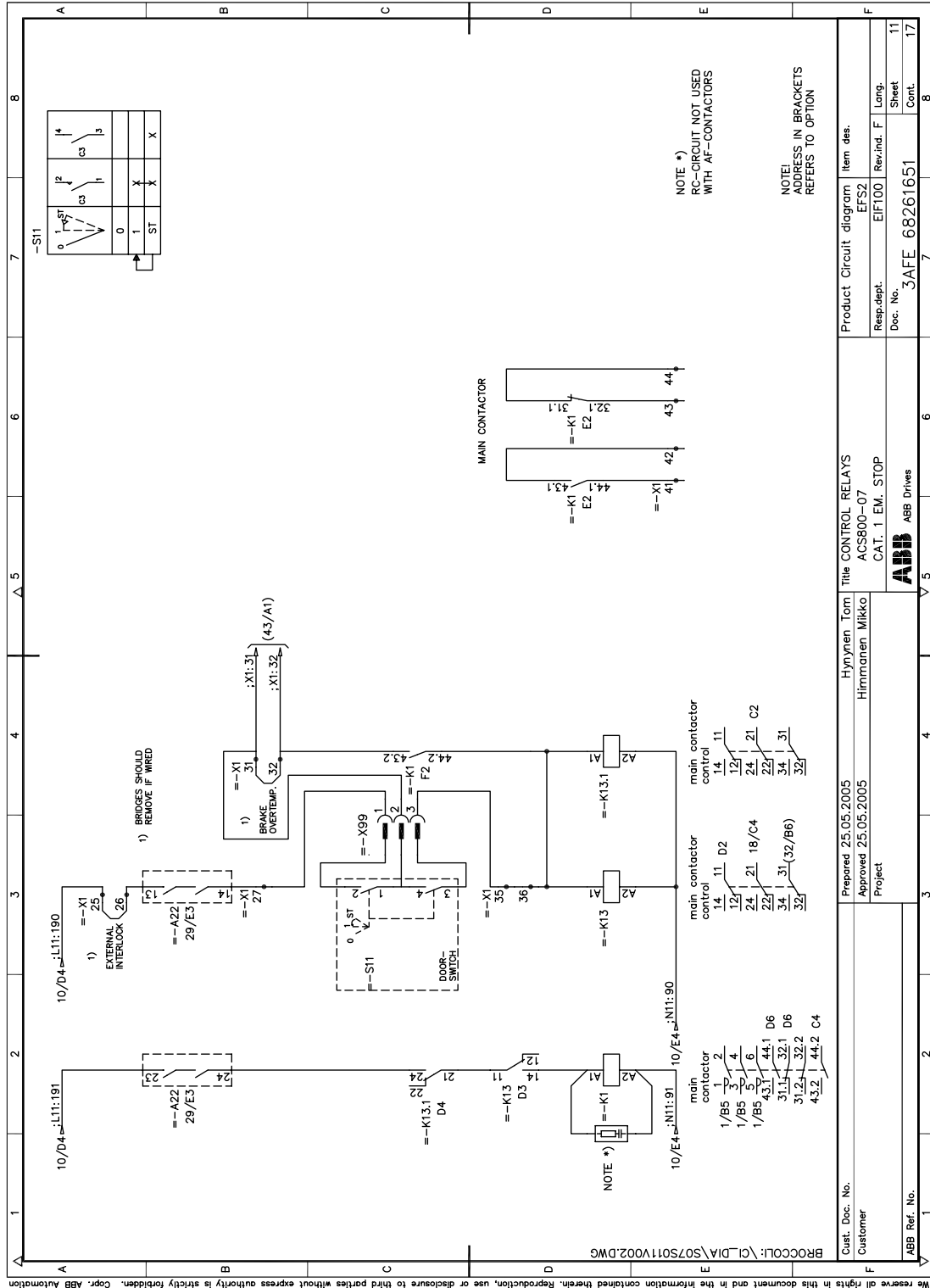
WARNING! Ensure that it is safe to apply input voltage:

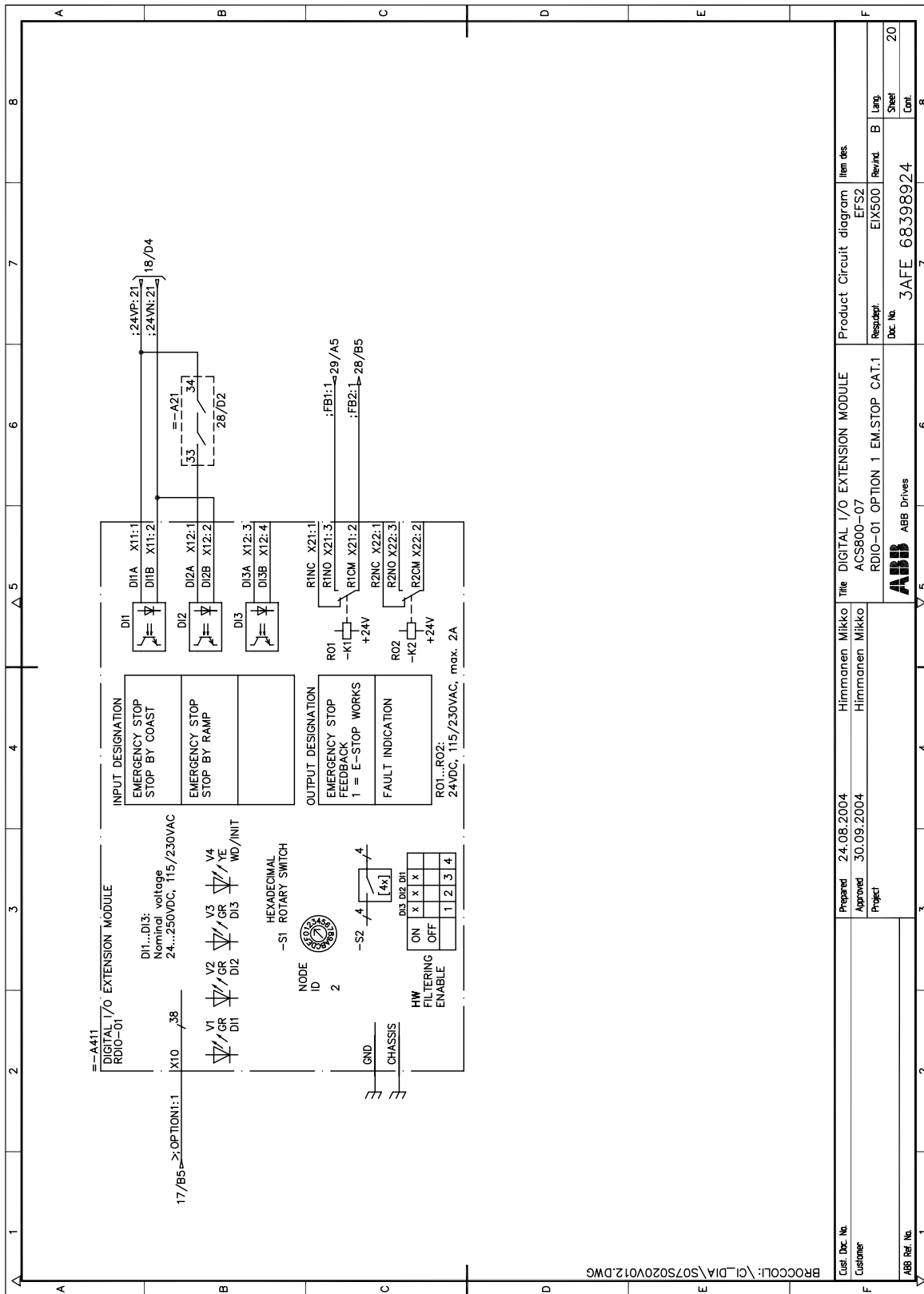
- It is safe to start the motor.
- All cabinet doors are closed.

Step	What to do	What happens
1.	Turn the emergency stop push-button clockwise until the button releases.	The emergency stop deactivates.
2.	Press the blue-lit reset button to reset the emergency stop circuit.	The blue light goes out.
3.	Turn the manual operating switch on the front door to position S for 2 seconds.	The line contactor closes. The drive and motor become live.
4.	Give the drive a “start” command by the control panel (local control active), I/O or serial communication link (external control active). Note: The “start” command has to be removed once before the drive starts (according to IEC/EN 60204-1 a reset shall not initiate a restart).	The drive starts and accelerates to the speed defined by the active reference.

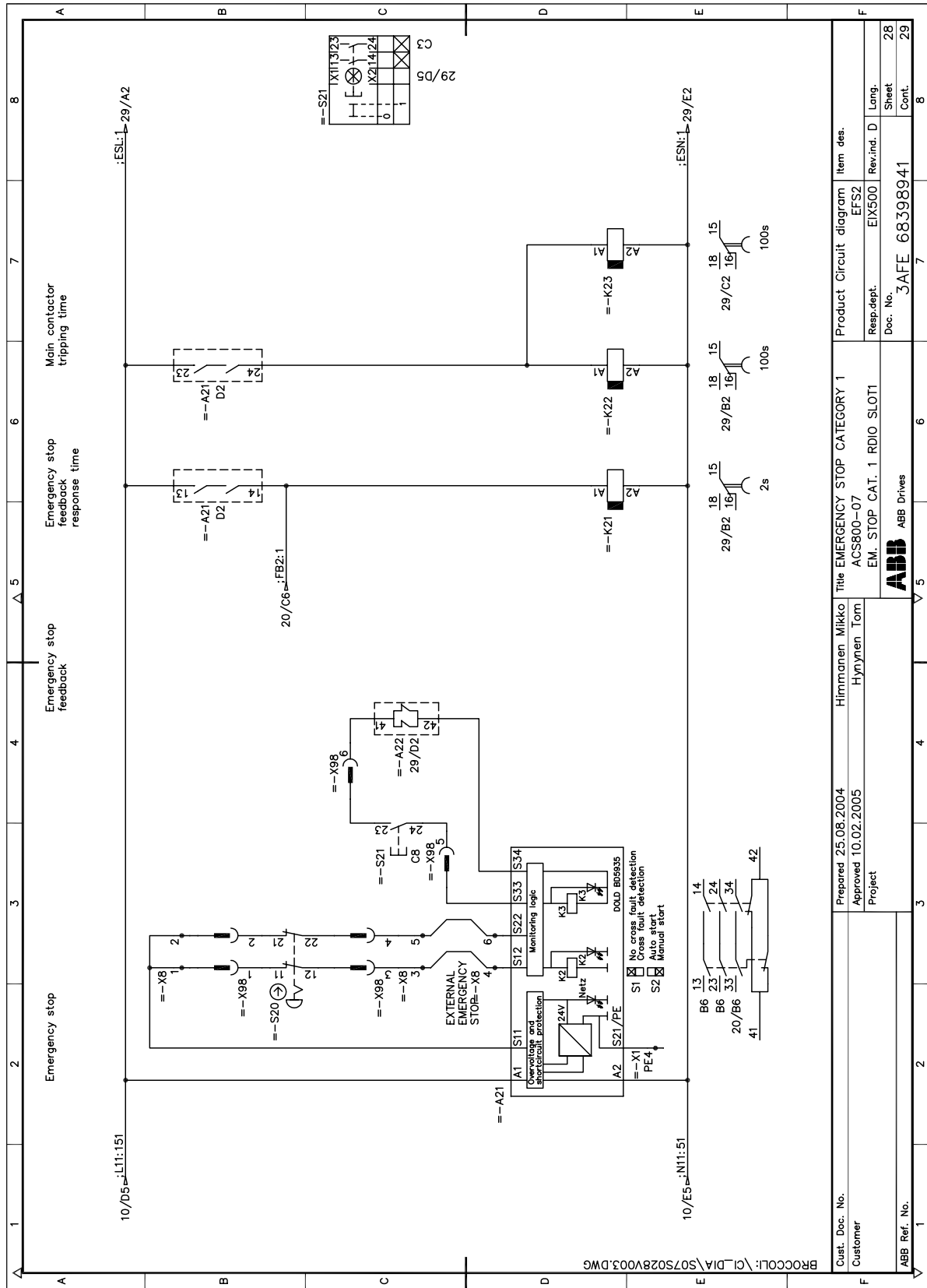
Circuit diagrams

Example circuit diagrams below show the factory wiring. See the circuit diagrams delivered with the drive for the actual wiring.

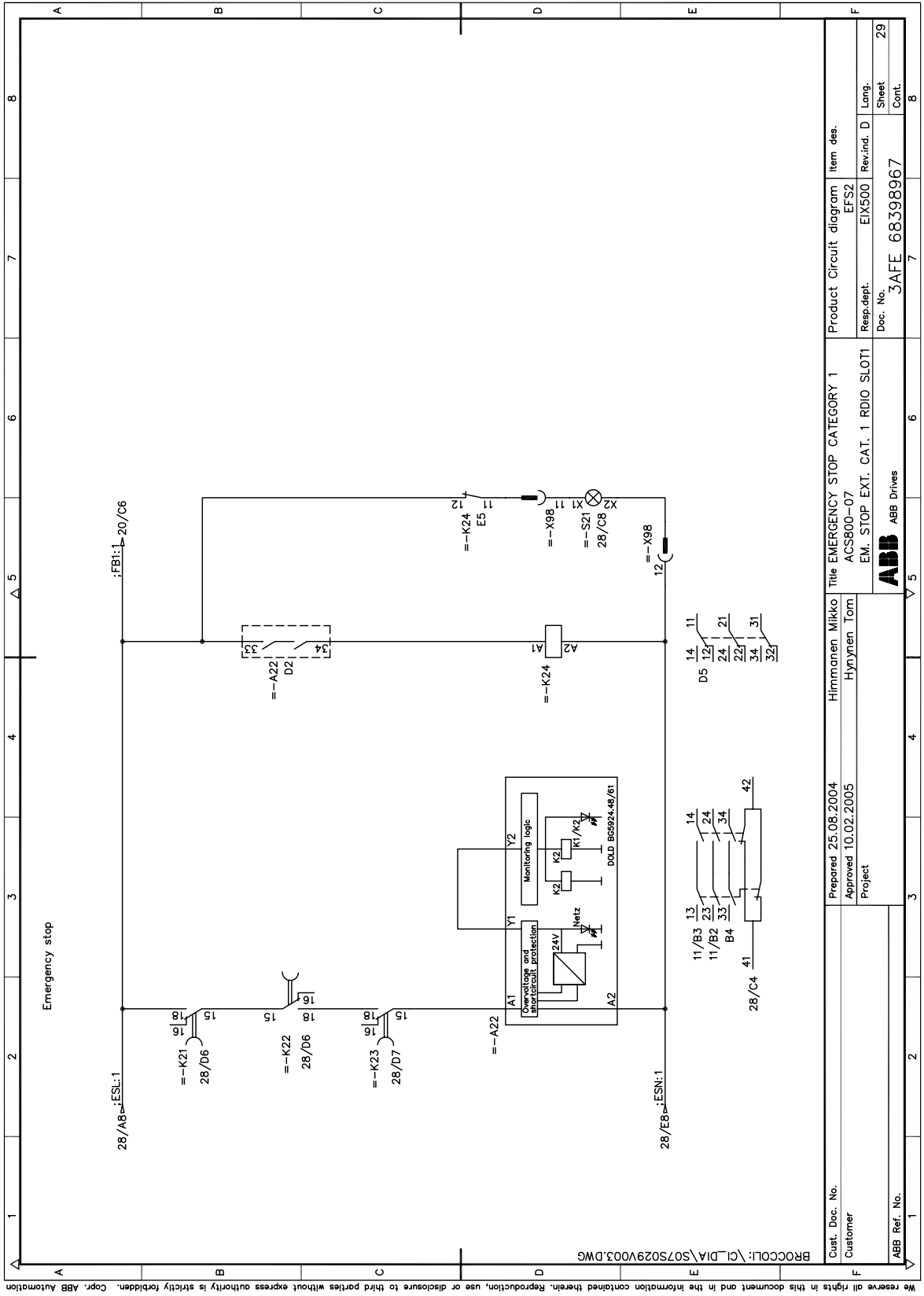




Category 1 emergency stop for ACS800-07/U7 (+Q952, R6, R7, R8)



Category 1 emergency stop for ACS800-07/U7 (+Q952, R6, R7, R8)



We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

Cust. Doc. No. Customer		Prepared 25.08.2004 Approved 10.02.2005 Project		Himmannen Mikko Hyyrynen Tom		Title EMERGENCY STOP CATEGORY 1 ACS800-07 EM. STOP EXT. CAT. 1 RDIO SLOT1		Product Circuit diagram EFS2		Item des.	
ABB Ref. No.				ABB Drives		SAFE 68398967		Doc. No.		Rev.ind. D	
								EIX500		Lang.	
								29		Sheet	
								8		Cont.	

Category 1 emergency stop for ACS800-07/U7 (+Q952, R6, R7, R8)

Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)

What this chapter contains

This chapter describes the category 1 emergency stop function (+Q952). The chapter deals with operation and user settings. Example circuit diagrams are included.

To which drives this chapter applies

The chapter applies to the following drives

Drive type	Frame sizes	Option codes and descriptions
ACS800-07	n×R8i	+F250+ Q952 +(D150 or D151) = line contactor + category 1 emergency stop + brake chopper (external resistor) or brake chopper and resistor
		+F250+F253+F260+ Q952 +(D150 or D151) = line contactor + switch disconnecter + aR line fuses + category 1 emergency stop + brake chopper (external resistor) or brake chopper and resistor
		+F255+F260+ Q952 +(D150 or D151) = air circuit breaker + aR line fuses + category 1 emergency stop + brake chopper (external resistor) or brake chopper and resistor. Available only with 6-pulse input.
ACS800-17 ACS800-37	R6i, R7i, n×R8i	+F250+F253+ Q952 = line contactor + switch disconnecter + category 1 emergency stop
	2×R8i and up	+F255+F260+ Q952 = air circuit breaker + aR line fuses + category 1 emergency stop

when equipped with one of the following application programs:

Option code	ACS800 application program
-	Standard
+N651	Master/Follower
+N666	Extruder Control
+N669	Centrifuge Control

The parameter references in the chapter apply to ACS800 Standard Application Program. For the other application programs, check for correct parameters.

Description

Category 1 definition

IEC/EN 60204-1 defines category 1 emergency stop as a controlled stop with the power to machine actuators available to achieve the stop and then removal of power when the stop is achieved.

Implementation of category 1 stop in ACS800 in brief

After the emergency stop command has been given, the drive first decelerates the motor to a standstill according to a preset ramp time. Then, the line contactor or air circuit breaker is switched off.




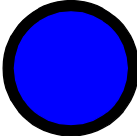
Applicable standards

The emergency stop complies with the following standards:

- IEC/EN 60204-1:1997 "Safety of machinery – Electrical equipment of machines – Part 1: General requirements"
- EN 418:1992 "Safety of machinery – Emergency stop equipment, functional aspects – Principles for design"
- EN ISO 12100:2003 "Safety of machinery – Basic concepts, general principles for design"
- EN 954-1:1996 "Safety of machinery – Safety-related parts of control systems – Part 1: General principles for design"
- EN ISO 13849-2:2003 "Safety of machinery – Safety-related parts of control systems – Part 2: Validation".

Components of the emergency stop function

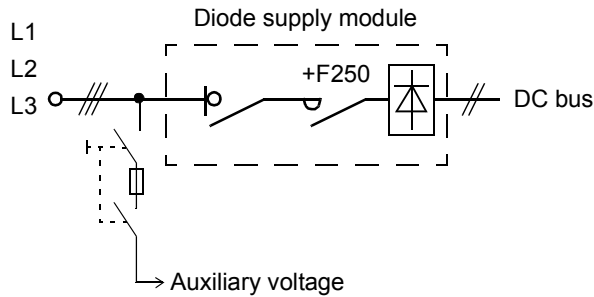
The following pieces of equipment are included:

Line contactor or air circuit breaker. See Alternative drive configurations on page 54.		
Operating switch		
Position	ACS800-07	ACS800-17/37
		
0	The supply rectifier stops and the line contactor or air circuit breaker opens.	Cooling fans are disabled. (Other auxiliary voltages are on.)
I	The supply rectifier operates and the inverter(s) are powered if the switch has been turned from position 0 to S for 2 seconds.	The drive is ready to start.
S	Turning the operating switch from position 0 to S for 2 seconds starts the supply rectifier and fans.	-
Emergency stop push-button		
		
Reset push-button		
<p>SUPPLY TRIPPED RESET</p>  <p>Resets a drive fault. Illuminates in fault situations.</p>		
Digital I/O Extension Module RDIO-01		
Safety relays (A21, A22), feedback response time relay (K21) and tripping time relays (K22 and K23)		
ACS800-07: braking device (a chopper with resistors) if needed to ensure that sufficient braking capacity is available		
AIMA-01 I/O Module Adapter if option slots 1 and 2 on the RMIO board are reserved.		

Alternative drive configurations

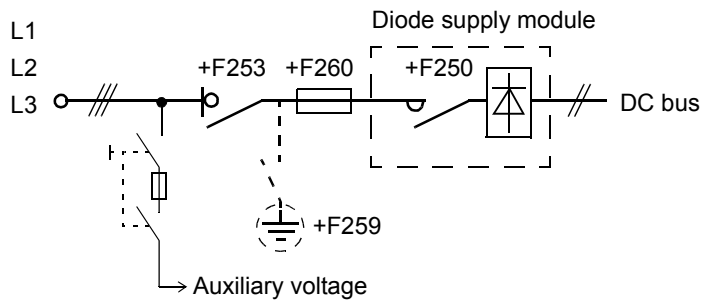
ACS800-07 with line contactor

Alternative 1



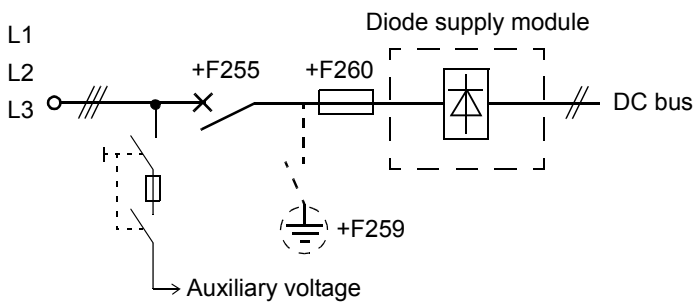
+F250 Line contactor

Alternative 2



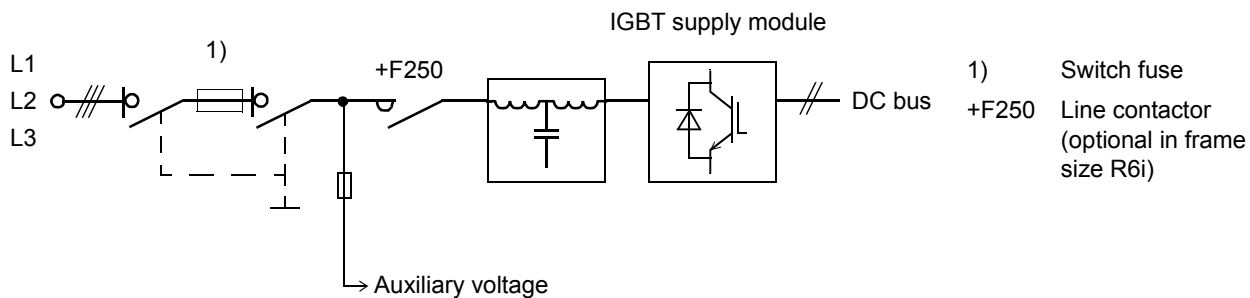
+F250 Line contactor
 +F253 Switch-disconnector
 +F259 Earthing switch
 +F260 aR line fuses

ACS800-07 with air circuit breaker

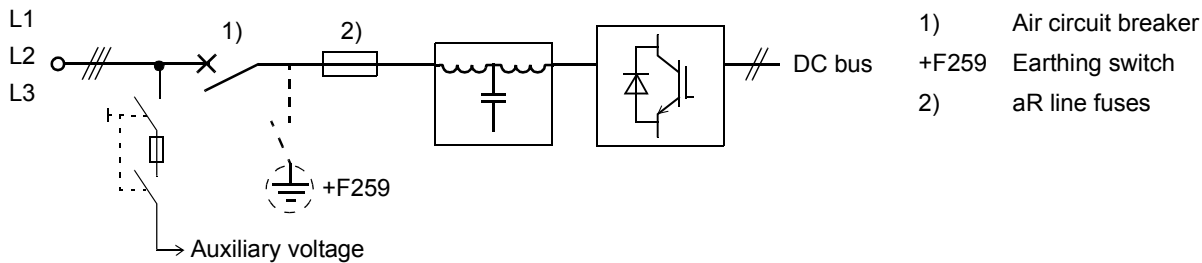


+F255 Air circuit breaker
 +F259 Earthing switch
 +F260 aR line fuses

ACS800-17 and ACS800-37 frame sizes R6i, R7i and R8i



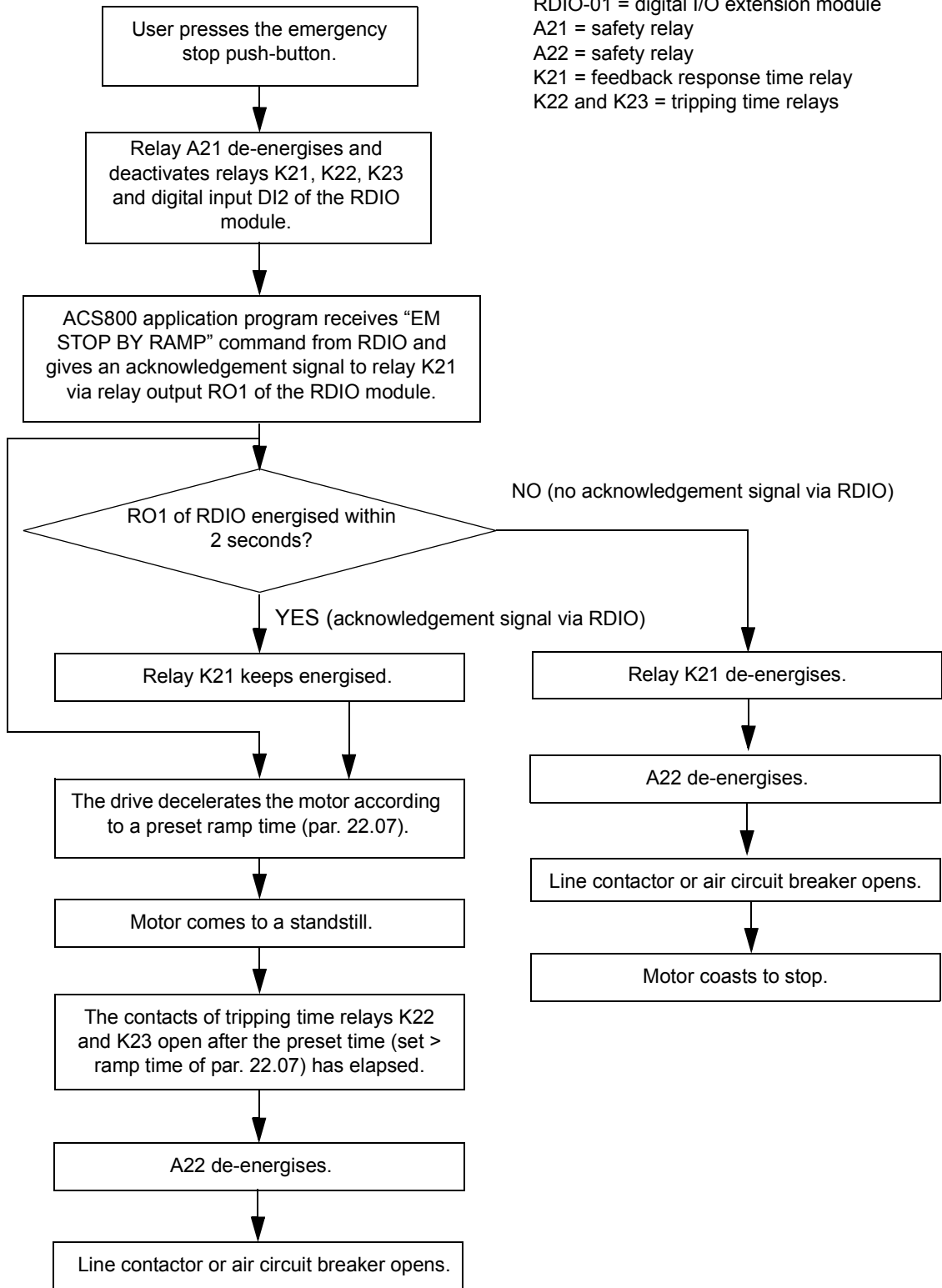
ACS800-17 and ACS800-37 with air circuit breaker (frame sizes 2×R8i and up)



Operation

The category 1 emergency stop, i.e. controlled emergency stop, operates as follows.

RDIO-01 = digital I/O extension module
 A21 = safety relay
 A22 = safety relay
 K21 = feedback response time relay
 K22 and K23 = tripping time relays



Wiring

One emergency stop push-button is installed on the cabinet door and wired to the drive at the factory. Wire the additional emergency stop push-buttons to terminal block X8 (terminals 3, 4, 5 and 6) inside the drive cabinet. See the circuit diagram delivered with the drive.

Start-up

Digital I/O Extension Module RDIO-01 is configured as an emergency stop signal interface at the factory. In case optional module slots 1 and 2 on the RMIO board (or RDCU control unit) are reserved, the digital I/O extension module is placed on the I/O Module Adapter AIMA-01.

User settings are listed below.

Set the ramp time by parameter 22.07 EM STOP RAMP TIME according to the application requirements.

If the ramp time is changed, check that relays K22 and K23 have slightly longer delay times.
--

If the AIMA-01 module adapter is in use, check that its node address is the same as in the circuit diagram delivered with the drive. See <i>AIMA-01 I/O Module Adapter User's Manual</i> [3AFE64661442 (English)].
--

Use

How to activate the emergency stop

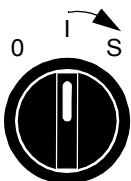
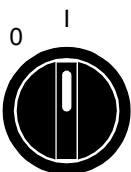
Push the emergency stop push-button.	The emergency stop activates and the button locks in the "ON" position.
--------------------------------------	---

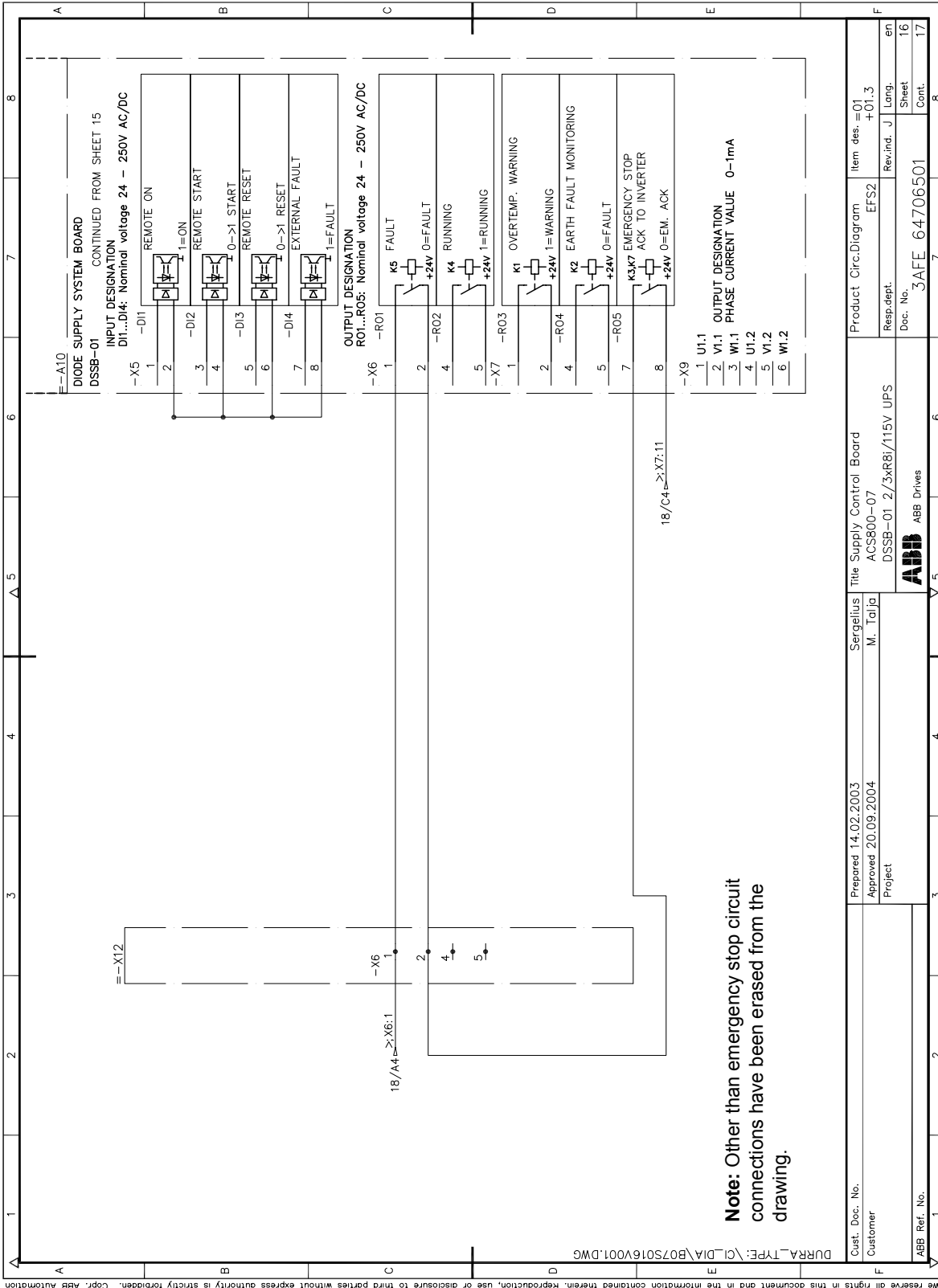
How to deactivate the emergency stop

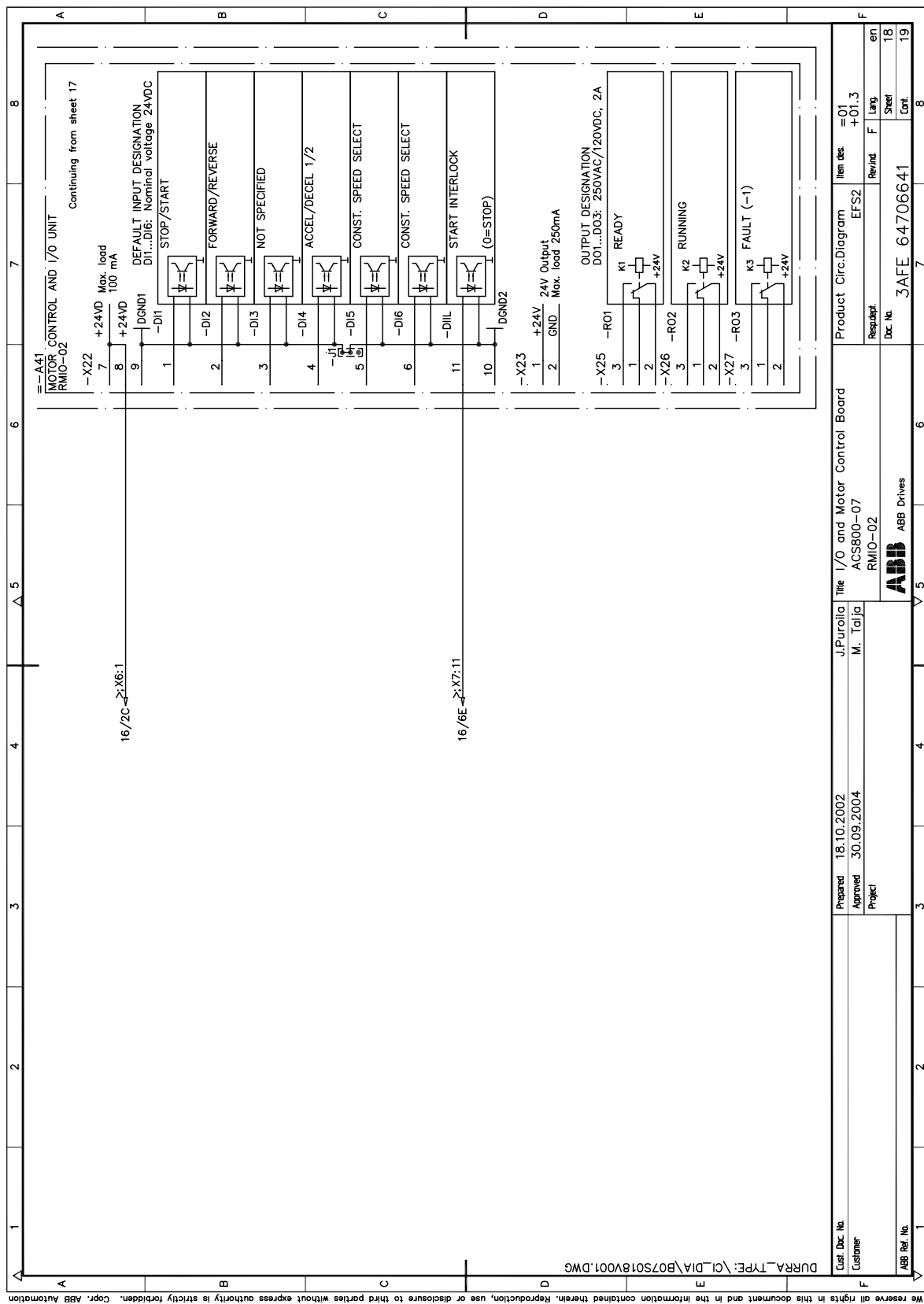


WARNING! Ensure that it is safe to apply input voltage:

- It is safe to start the motor.
- All cabinet doors are closed.

Step	What to do	What happens
1.	Turn the emergency stop push-button clockwise until the button releases.	The emergency stop deactivates.
2.	Press the blue-lit reset button to reset the emergency stop circuit.	The blue light goes out.
3.	<p><u>ACS800-07</u>: Turn the manual operating switch on the front door to position S for 2 seconds.</p>  <p><u>ACS800-17/37</u>: The manual operating switch on the front door in position I.</p> 	<p><u>ACS800-07</u>: The line contactor or air circuit breaker closes. The drive and motor become live.</p> <p><u>ACS800-17/37</u>: The drive is ready to start.</p>
4.	<p>Give the drive a “start” command by the control panel (local control active), I/O or serial communication link (external control active).</p> <p>Note: The “start” command has to be removed once before the drive starts (according to IEC/EN 60204-1 a reset shall not initiate a restart).</p>	<p><u>ACS800-07</u>: The drive starts and accelerates to the speed defined by the active reference.</p> <p><u>ACS800-17/37</u>: The line contactor or air circuit breaker closes. The line-side converter charges. The motor-side converter and motor become live. The drive starts and accelerates to the speed defined by the active reference.</p>





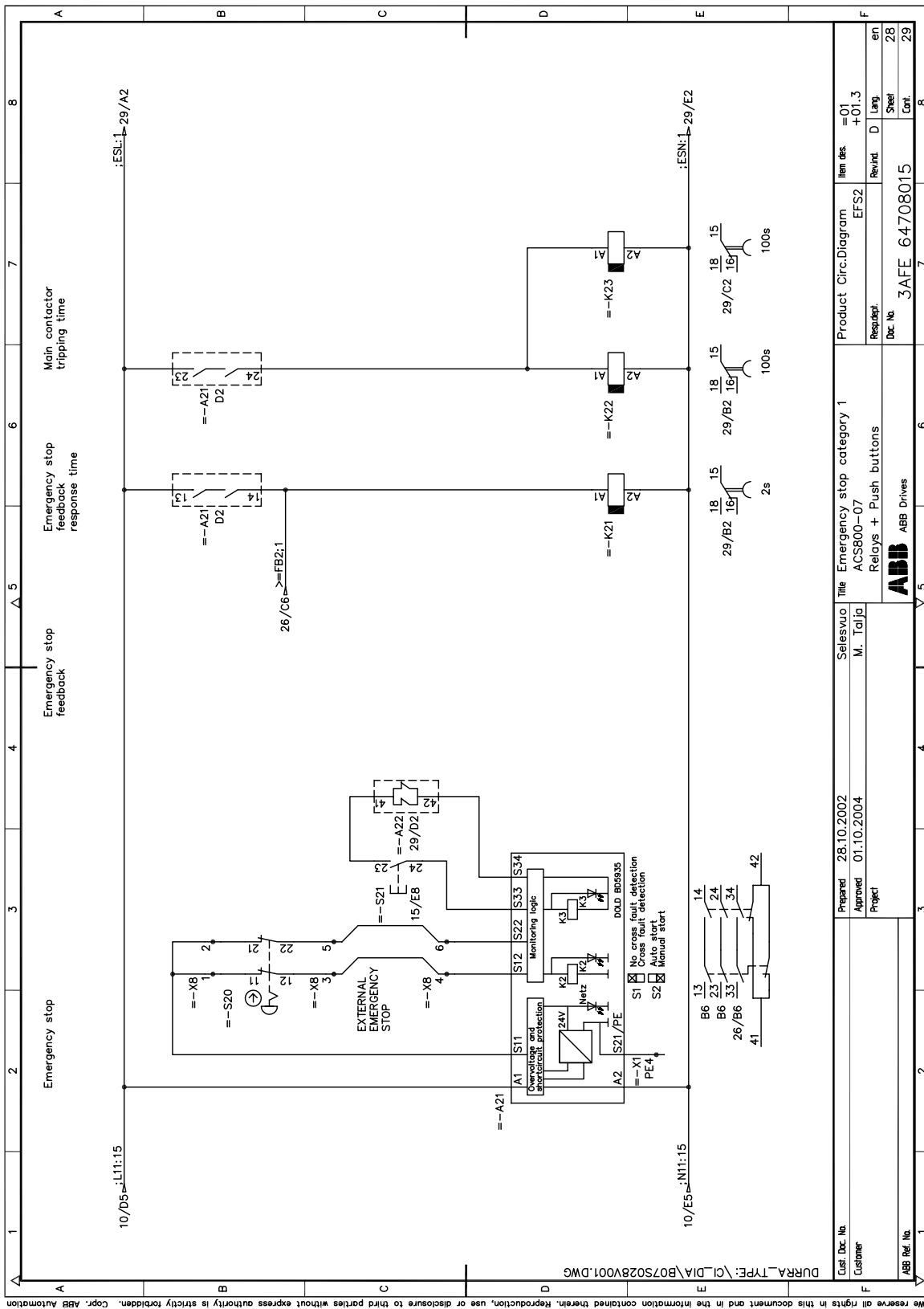
Product Circ. Diagram	Item des.	#01
Rev. No.	Rev. No.	+01.3
Doc. No.	Doc. No.	3AFE 64706641
Sheet	Sheet	18
en	en	19

Customer	J.Purulla
Customer	M. Talja
Customer	ABB Drives
Customer	ABB

Prepared	18.10.2002
Approved	30.09.2004
Project	Project

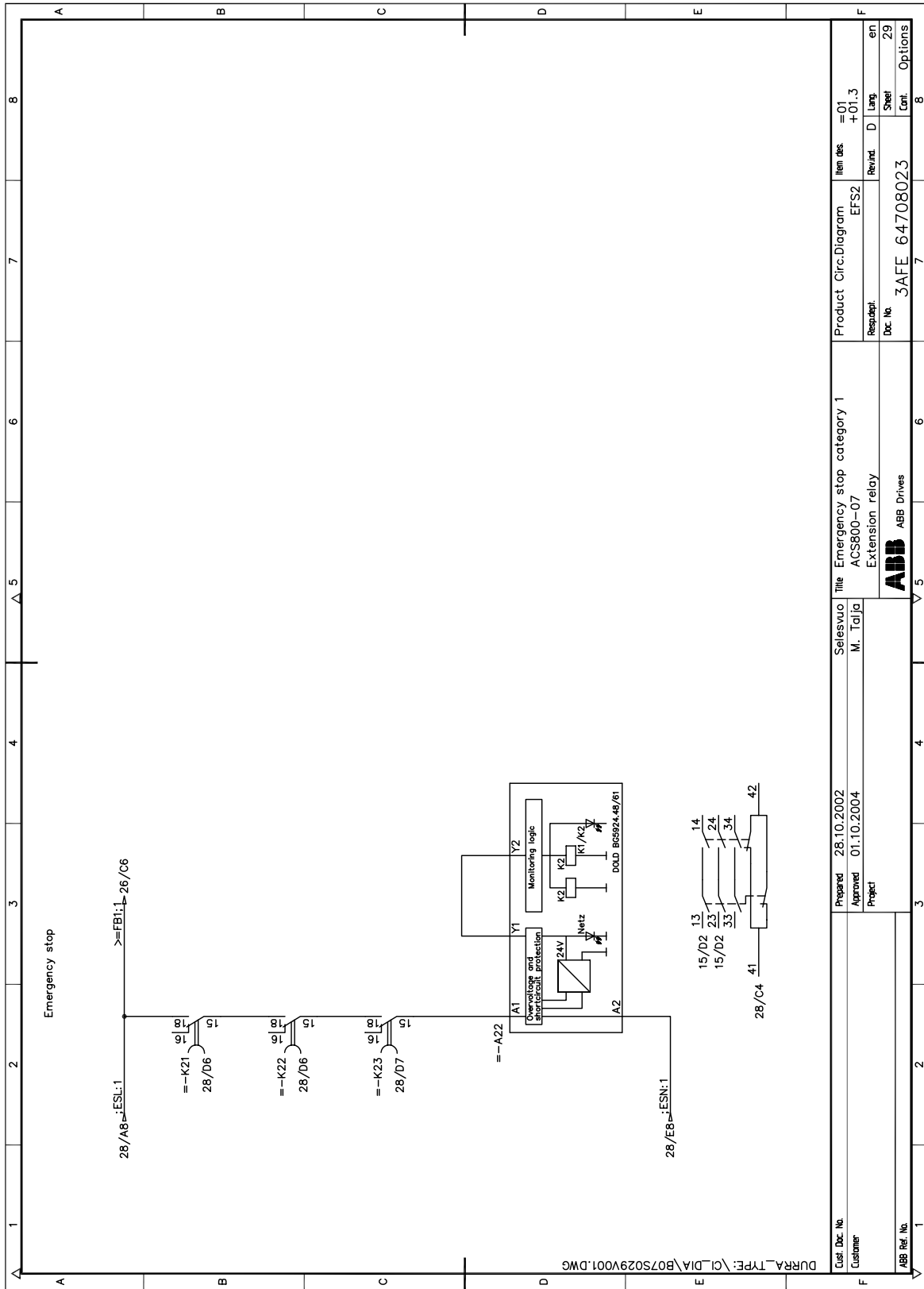
Customer	ACS800-07
Customer	RMIO-02
Customer	ABB Drives
Customer	ABB

We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation



DUrRA_TYPE: \C:\DIA\B07S022V001.DWG	Prepared 28.10.2002	Selesvuo M. Talja	Title Emergency stop category 1	Product Circ.Diagram	Item des. =01.3
Customer	Approved 01.10.2004		ACS800-07	EF52	+01.3
ABB Ref. No.	Project		Relays + Push buttons	Resplast.	en
			ABB ABB Drives	Doc. No. 3AFE 64708015	Sheet 28
					Cont. 29

Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)



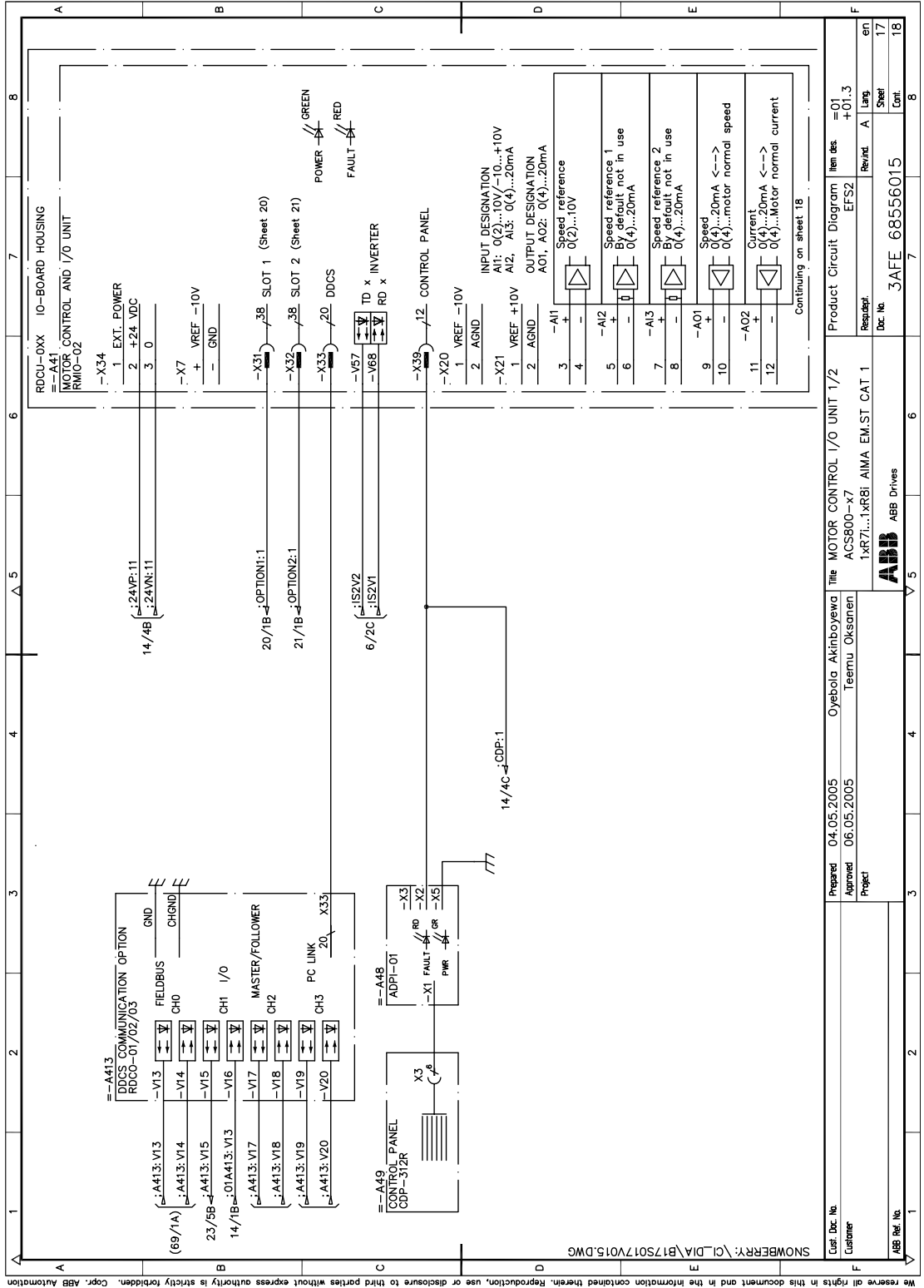
We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

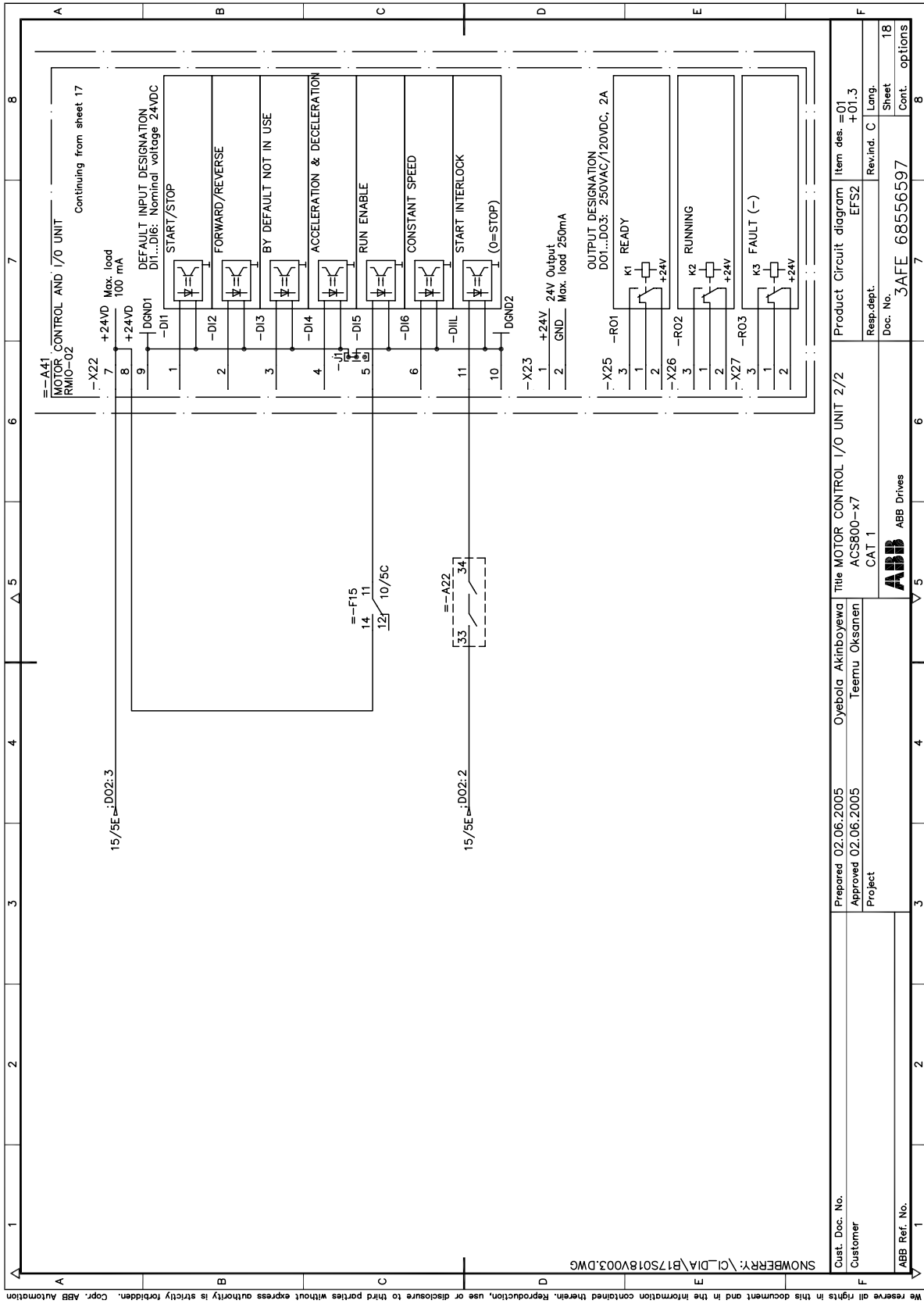
DURRA_TYPE: \CI_DIA\B07S029V001.DWG

Cust. Doc. No.	Prepared	28.10.2002	Selesvuo	Title	Emergency stop category 1	Product Circ. Diagram	Item des.	=01.3	
Customer	Approved	01.10.2004	M. Taji	ACS800-07	Extension relay	EFS2	Revid.	D	Lang.
ABB Ref. No.	Project			ABB	ABB Drives	3AFE 64708023	Doc. No.	3AFE 64708023	Sheet
							Cont.	29	en
								Cont.	Options

ACS800-17 and ACS800-37 units with line contactor (+F250+Q952)

Example circuit diagrams below show the factory wiring. See the circuit diagrams delivered with the drive for the actual wiring.





Product Circuit diagram	Item des. =01
EF52	+01.3
Rev.ind. C	Lang.
Doc. No.	Sheet
3AFE 68556597	18
Cont.	options

Title	MOTOR CONTROL I/O UNIT 2/2
Customer	Oyebola Akinboyeowa
Project	Teemu Oksanen
Prepared	02.06.2005
Approved	02.06.2005
Category	ACS800-x7
Rev.	CAT 1

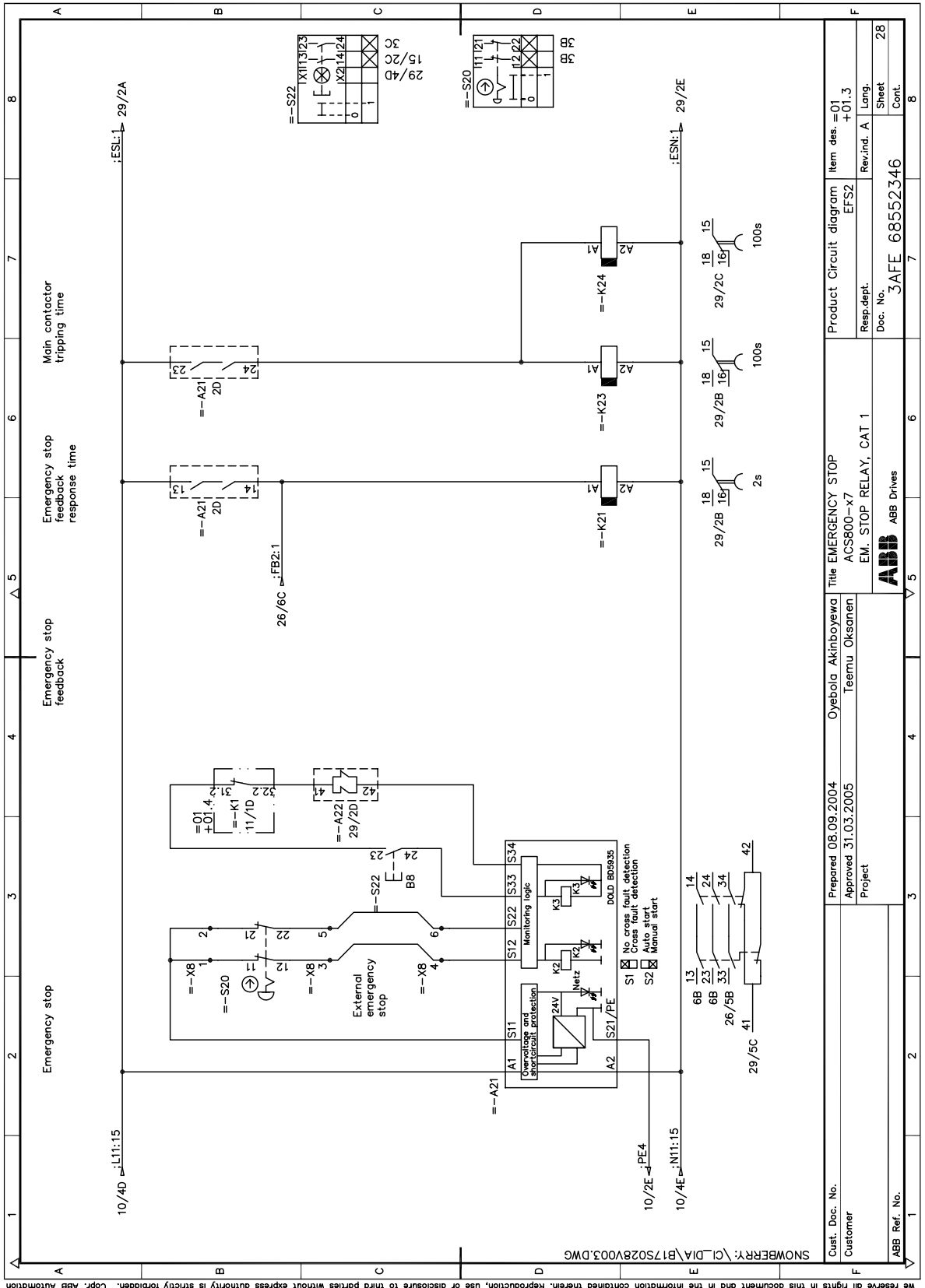
Customer	ABB Drives
Doc. No.	3AFE 68556597
Rev. No.	18
Lang.	options

SNWBERRY: \CI_DIA\B17S018V003.DWG

Prepared 02.06.2005
 Approved 02.06.2005
 Project

We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

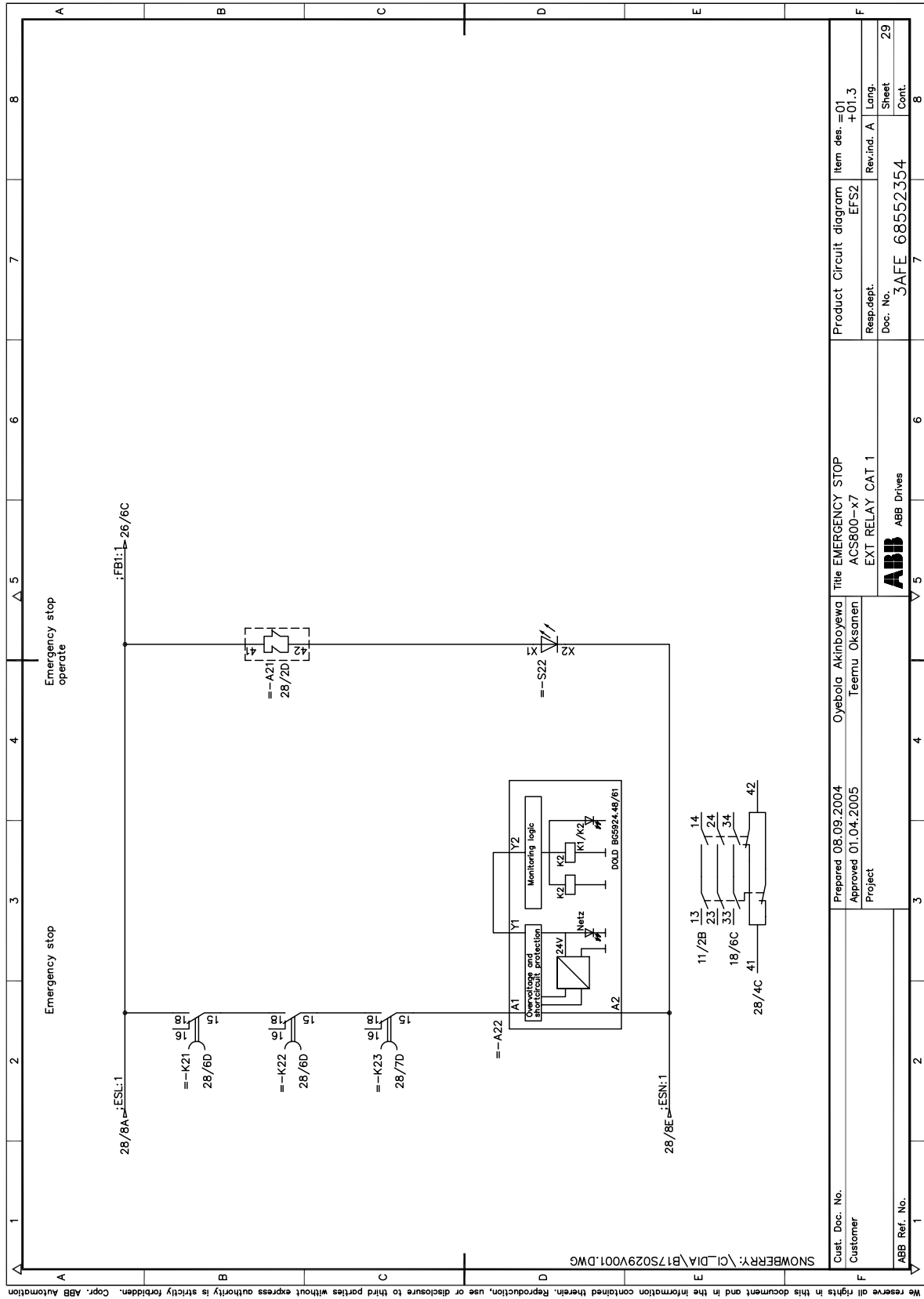
Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)



SNWBERRY: \CL_DIA\B17S028V003.DWG

1	2	3	4	5	6	7	8
Emergency stop		Emergency stop feedback		Emergency stop feedback response time		Main contactor tripping time	
Emergency stop		Emergency stop feedback		Emergency stop feedback response time		Main contactor tripping time	

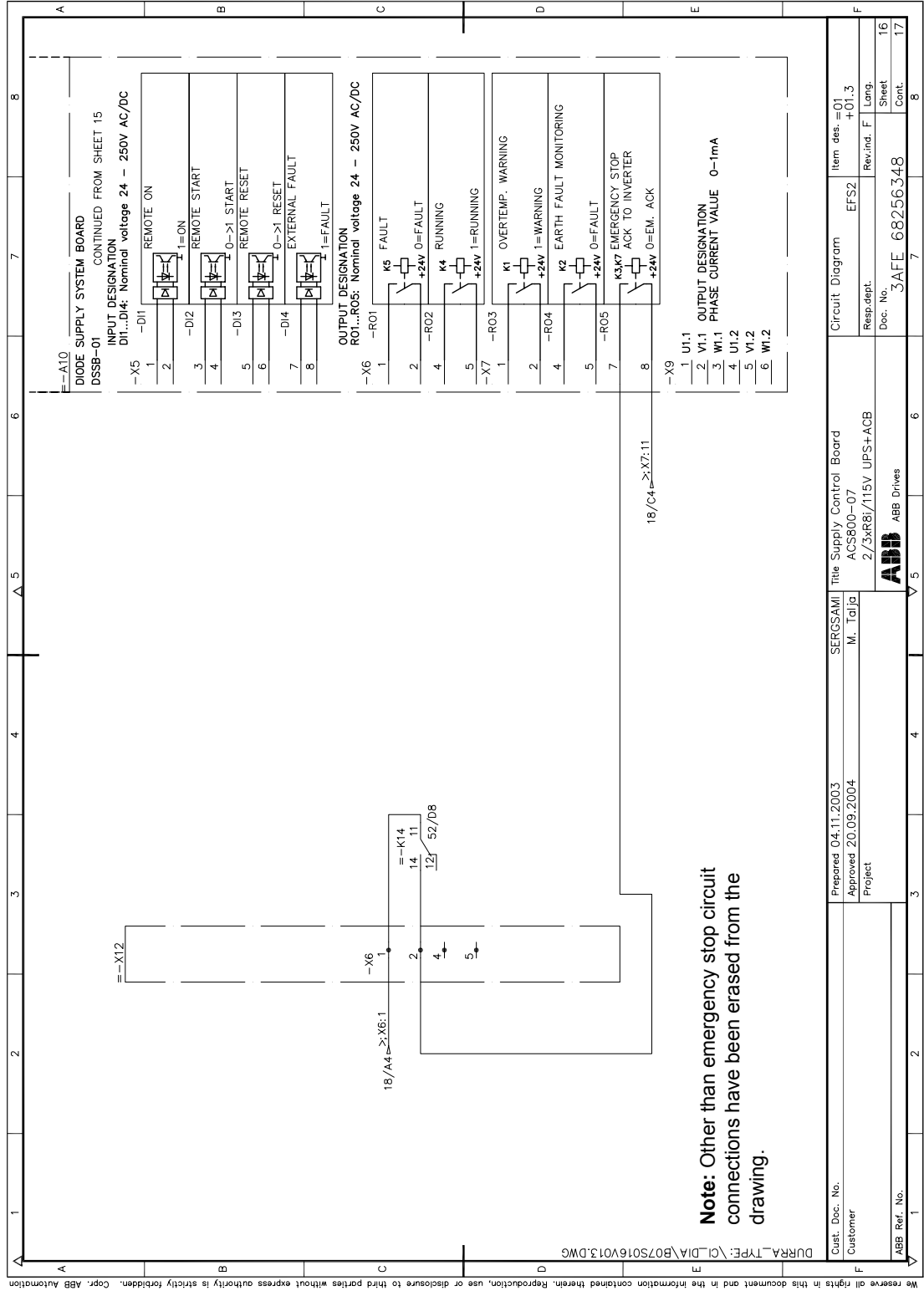
Cust. Doc. No.	Prepared 08.09.2004	Title EMERGENCY STOP		Item des. =01
Customer	Approved 31.03.2005	Oyebola Akinboyewa	ACS800-47	+01.3
ABB Ref. No.	Project	Teemu Oksanen	EM. STOP RELAY, CAT 1	Rev.ind. A
		ABB ABB Drives		Lang.
		SAFE 68552346		Sheet
				Cont.
				28



Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)

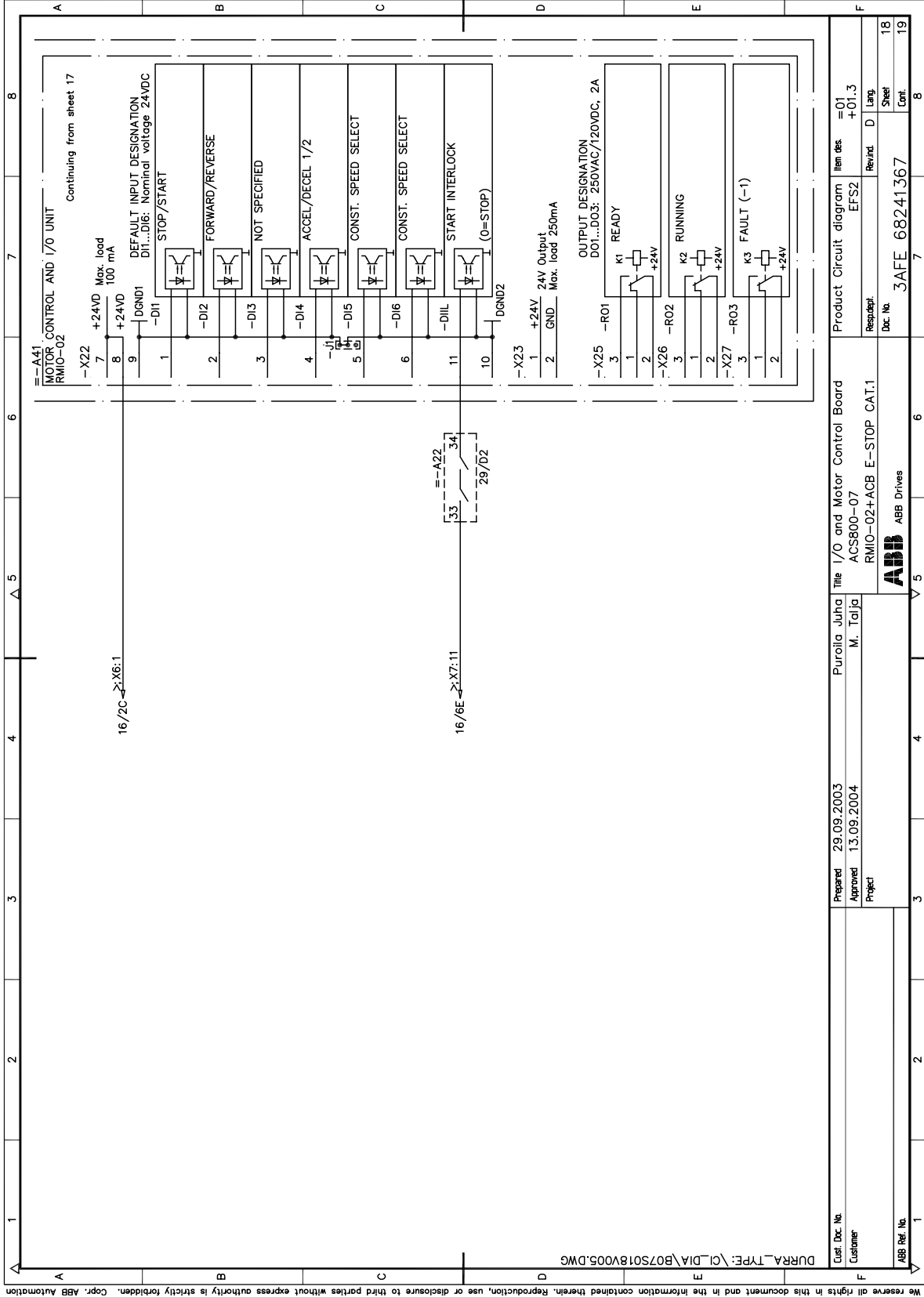
ACS800-07 units with air circuit breaker (+F255+Q952)

Example circuit diagrams below show the factory wiring. See the circuit diagrams delivered with the drive for the actual wiring.



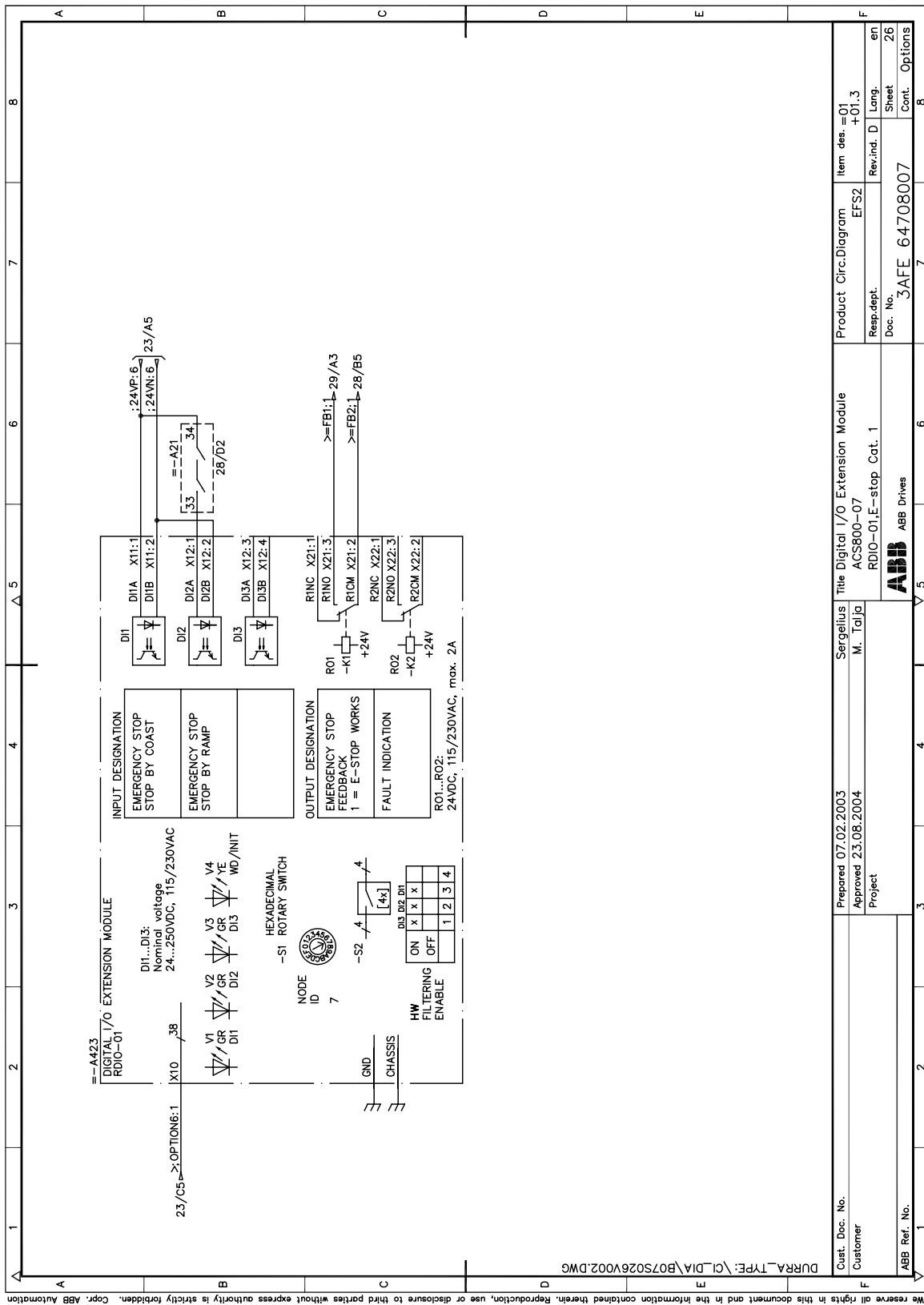
We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

DURRA_TYPE: \CL_DIA\B07S016V013.DWG	
Cust. Doc. No.	Prepared 04.11.2003
Customer	Approved 20.09.2004
ABB Ref. No.	Project
SERGSAMI Title Supply Control Board	
ACS800-07	
2 /3RR8/115V UPS+ACB	
ABB ABB Drives	
Circuit Diagram	Item des. -01
EFSZ	+01.3
Resp.dept.	Rev.ind. F
Doc. No.	Lang.
3AFE 68256348	Sheet
	16
	Cont.
	17



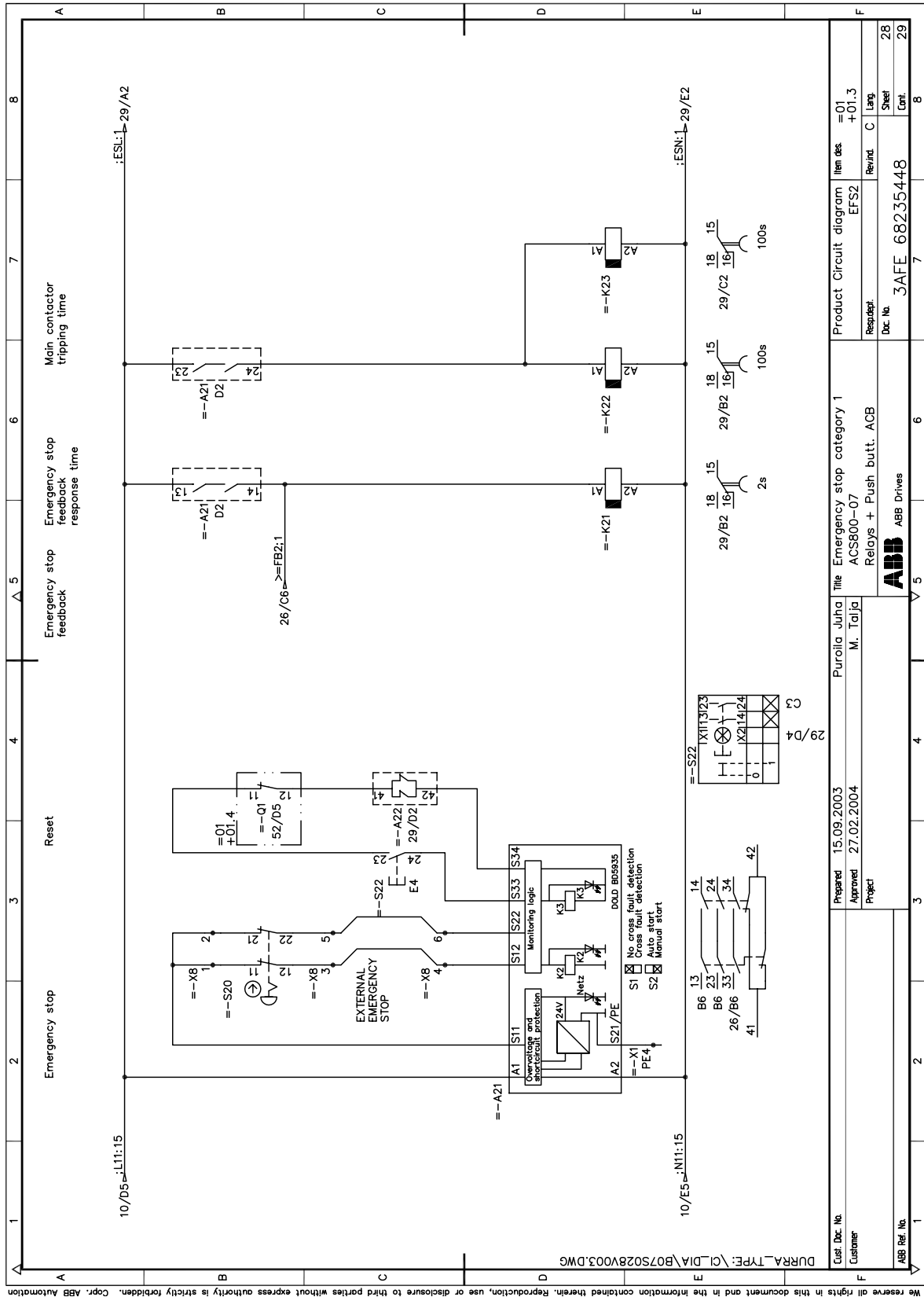
DURRA_TYPE: \CI_DIA\B07S018V005.DWG

We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation



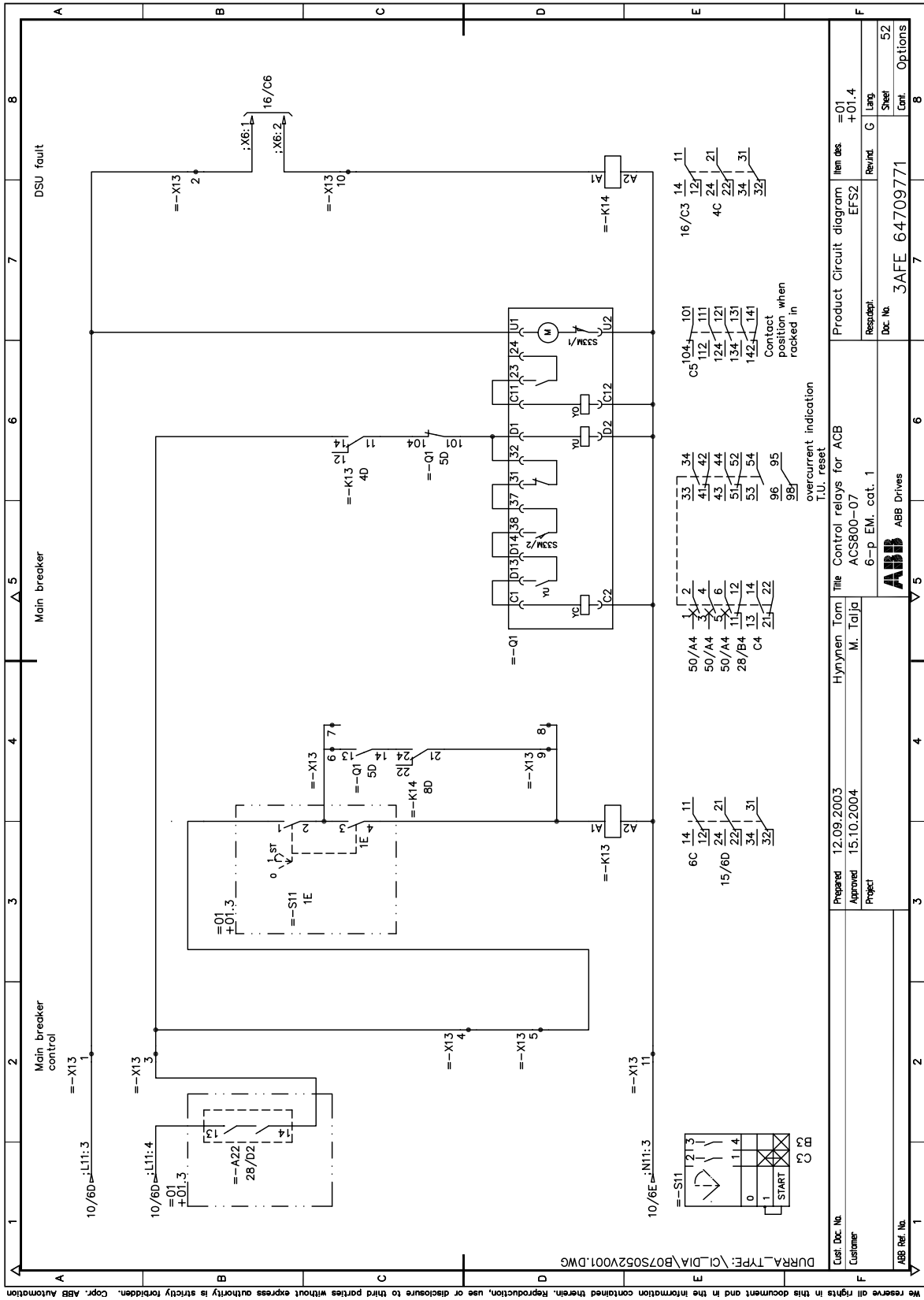
DURRA_TYPE: \CL_DIA\B07S026V002.DWG

We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation



Grid: Doc. No.	Customer	Prepared	15.09.2003	Purolla Juha	The Emergency stop category 1	Product Circuit diagram	Item des.	=01
Customer		Approved	27.02.2004	M. Talja	ACS800-07	EFS2	+01.3	
Project					Relays + Push butt. ACB	Respt.dept.	C	Lang.
ABB Ref. No.						Doc. No.	3AFE 68235448	Sheet
								28
								29

Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)



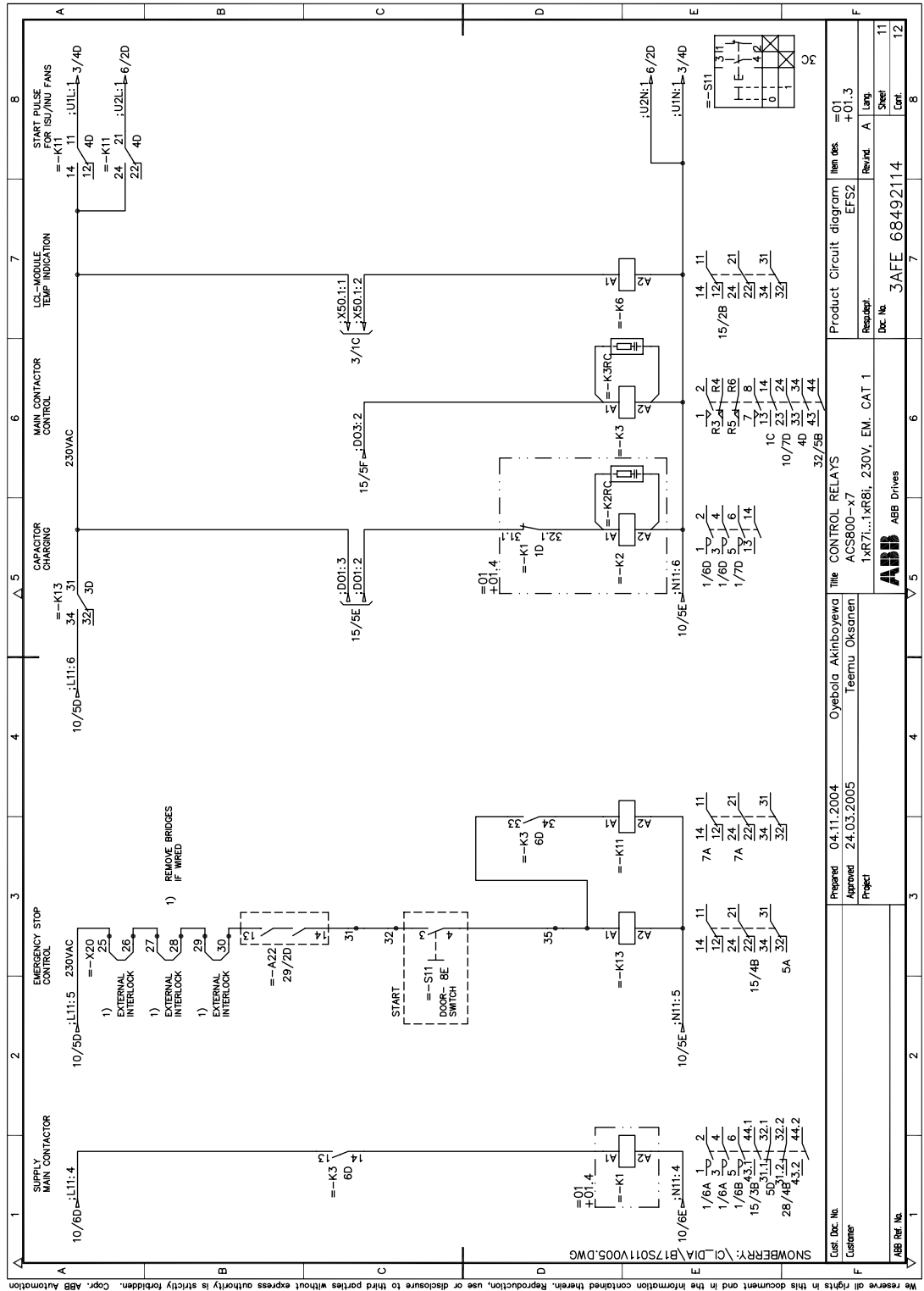
Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)

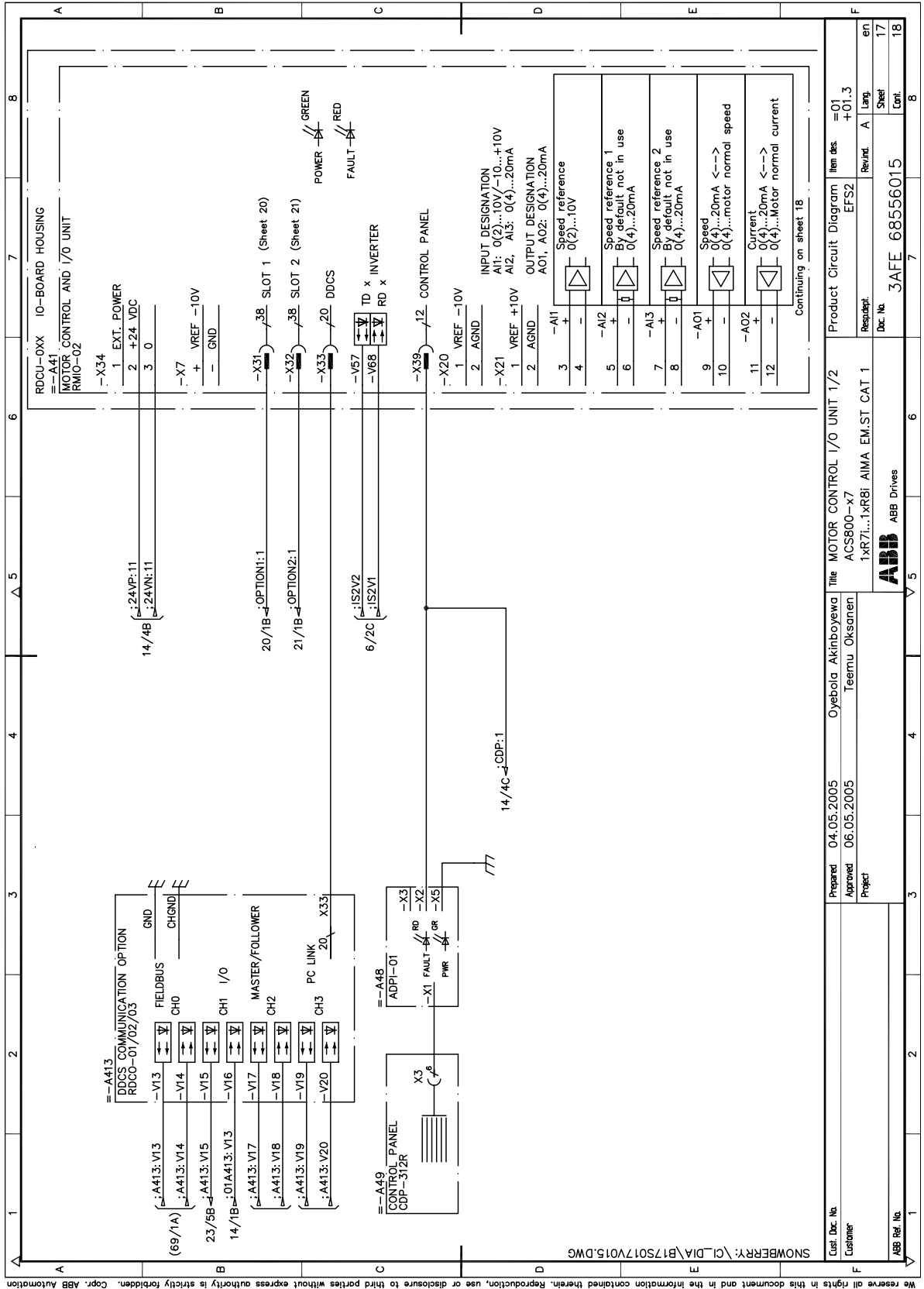
We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

DURRA_TYPE: \CI_DIA\B07S052V001.DWG	
Cust. No.	Customer
Prepared	12.09.2003
Approved	15.10.2004
Project	
Title Control relays for ACB	
ACS800-07	
6-p. EM. cat. 1	
ABB ABB Drives	
Product Circuit diagram	Item des. =01
Rev/rd	G Lang
Doc. No.	3AFE 64709771
Sheet	52
Cont.	Options

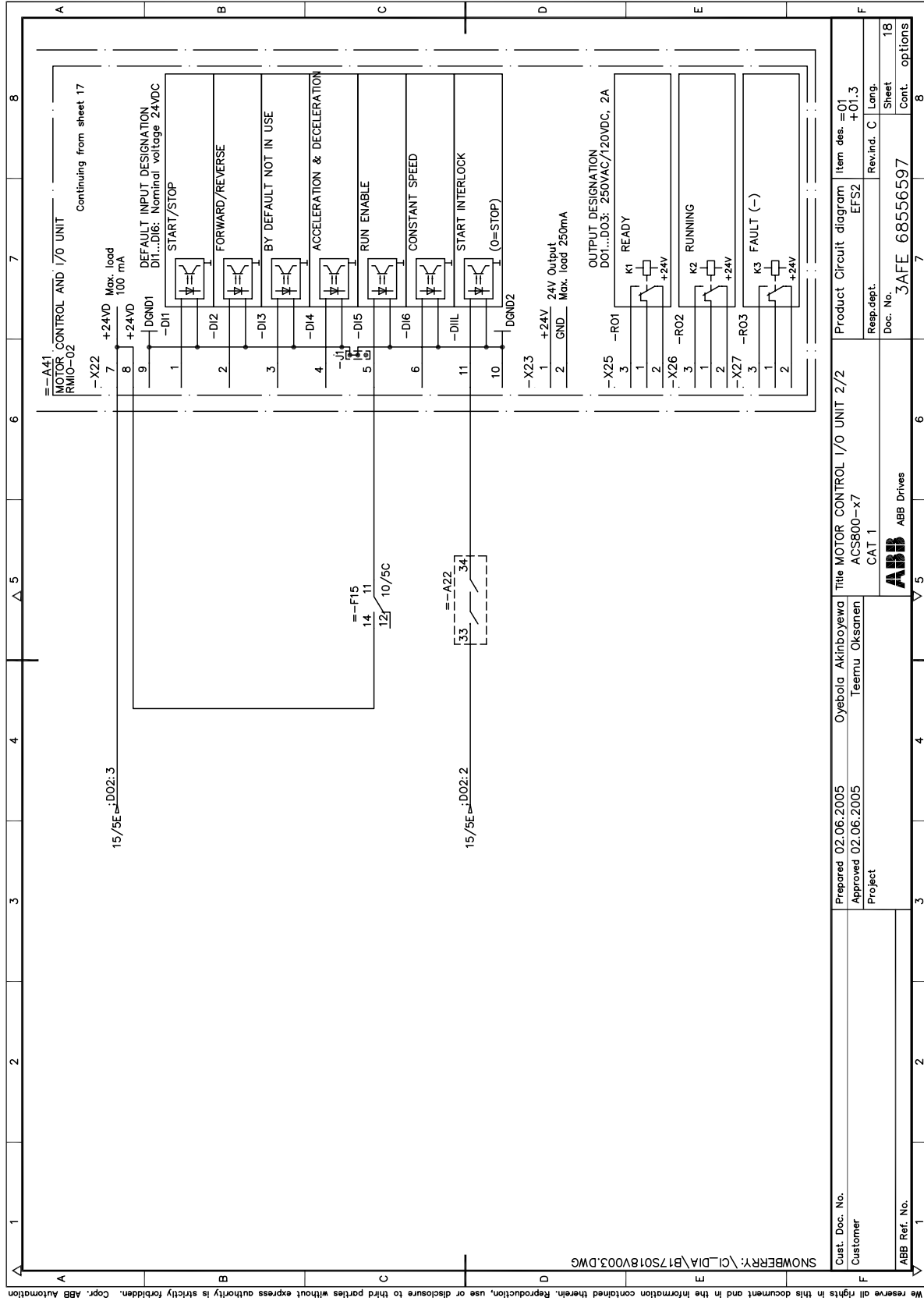
ACS800-17 and ACS800-37 units with air circuit breaker (+F255+Q952)

Example circuit diagrams below show the factory wiring. See the circuit diagrams delivered with the drive for the actual wiring.

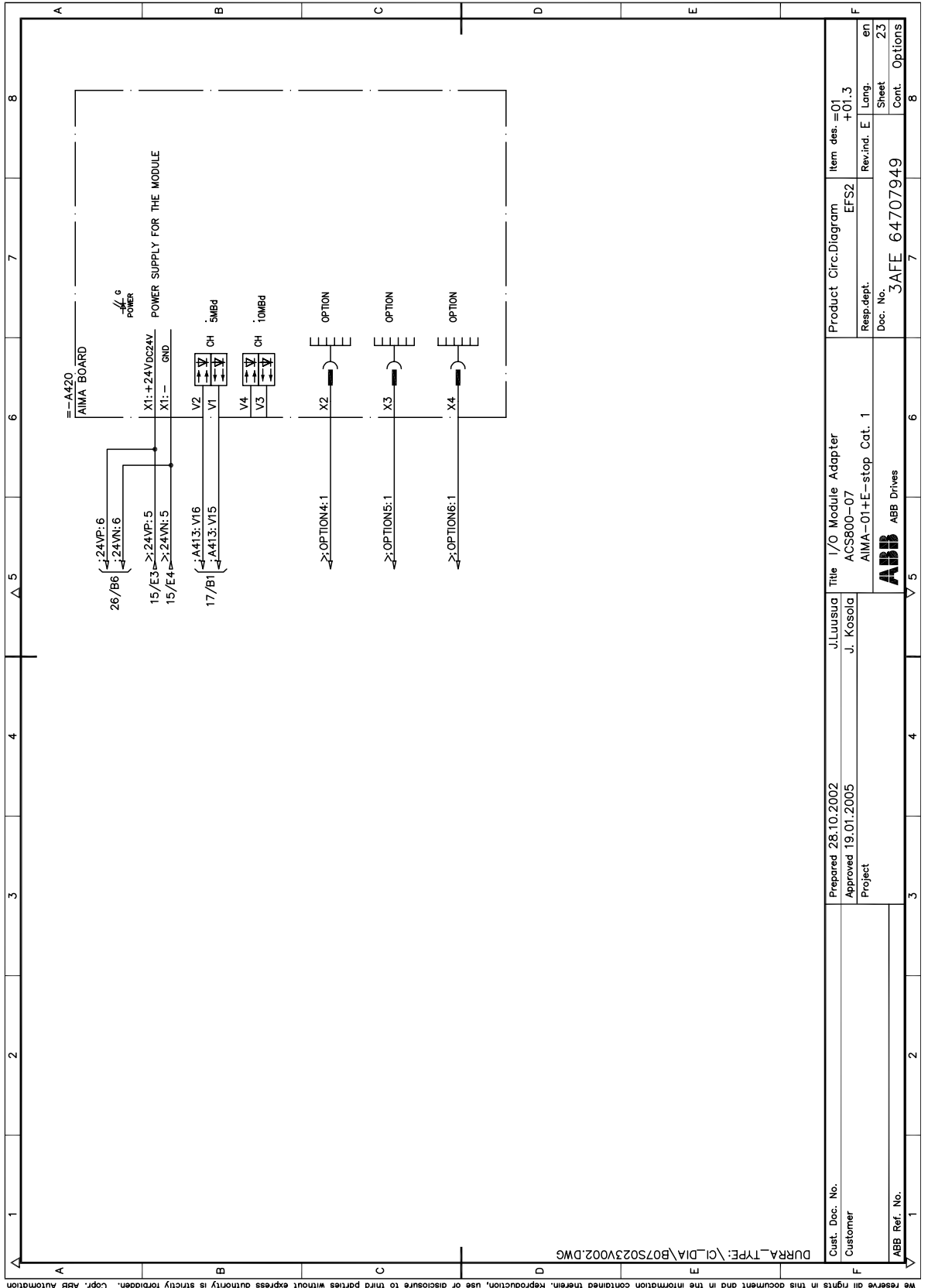




Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)



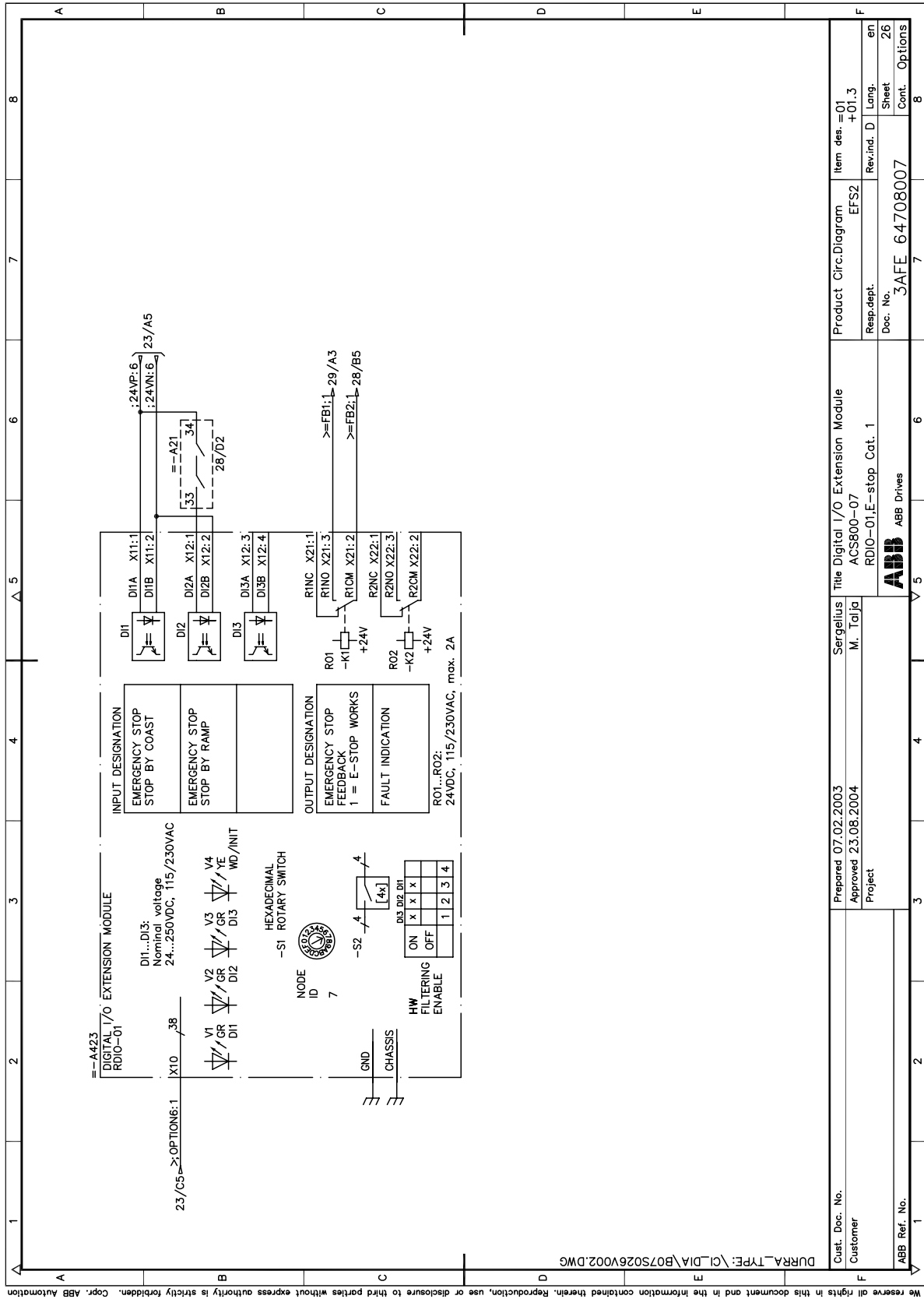
We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation



DURRA_TYPE: \CL_DIA\B07S023V002.DWG

We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

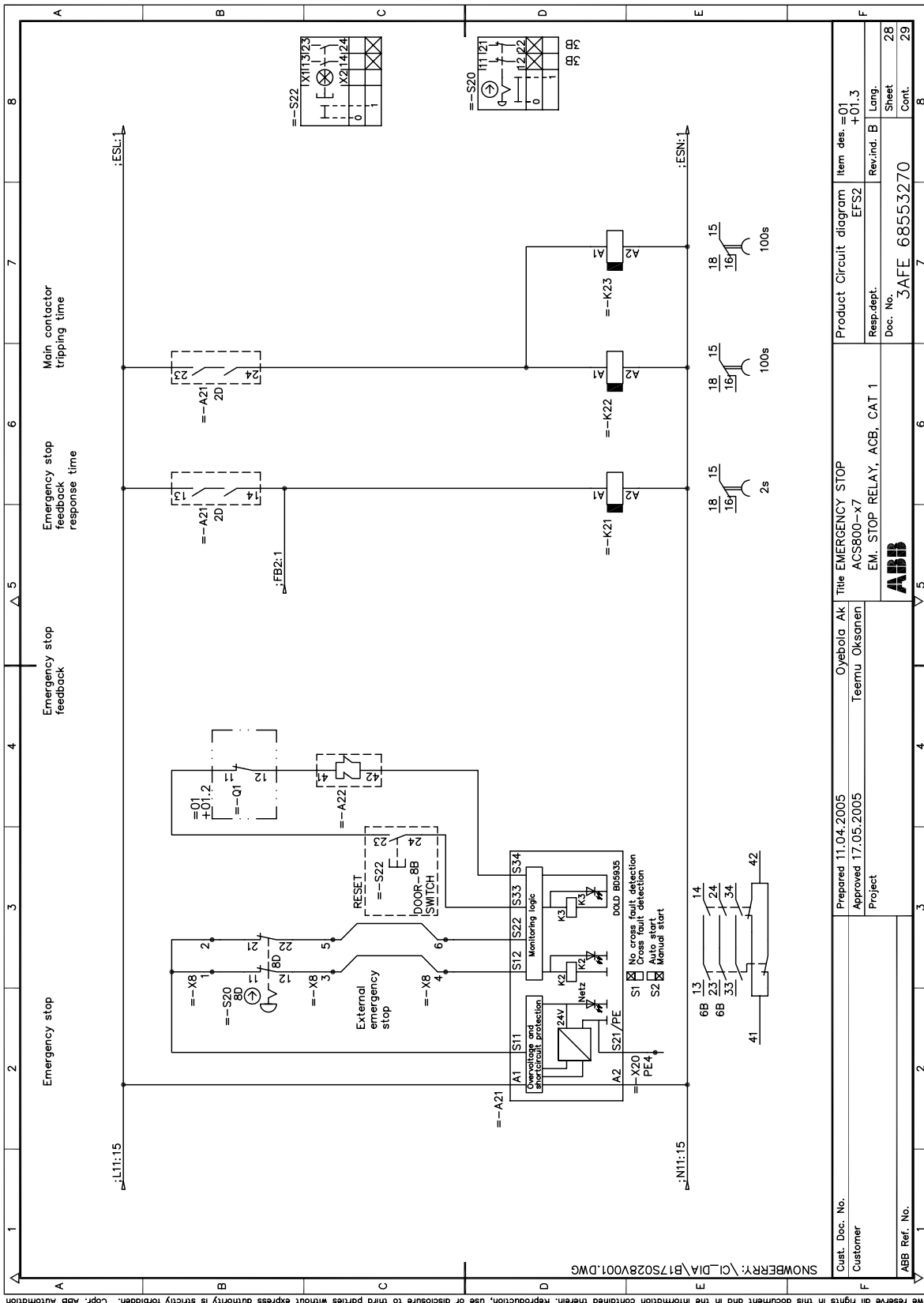
Cust. Dec. No.	Prepared 28.10.2002	Title	I/O Module Adapter	Product Circ.Diagram	Item des.=01
Customer	Approved 19.01.2005	J.Luusua	ACS800-07	EFS2	+01.3
ABB Ref. No.	Project	J. Kosola	AIMA-01+E-stop Cat. 1	Resp.dept.	Lang. en
			ABB ABB Drives	Doc. No.	Sheet 23
				SAFE 64707949	Cont. Options



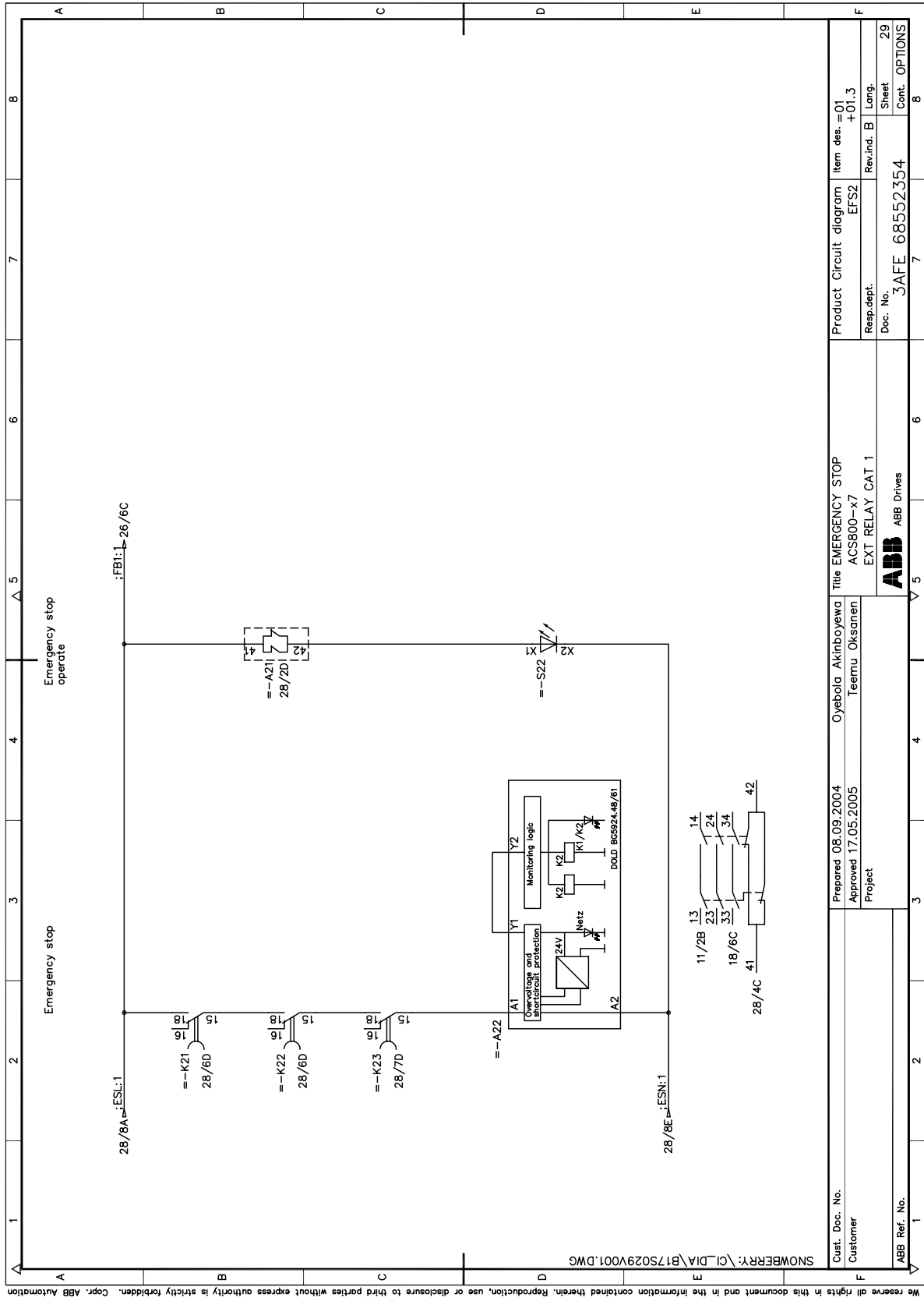
DURRA_TYPE: \CI_DIA\B07S026V002.DWG

We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

Cust. Doc. No.	Sergellius	Title Digital I/O Extension Module	Product Circ.Diagram	Item des. =01
Customer	M. Talja	ACS800-07	EFS2	+01.3
ABB Ref. No.	Project	RDIO-01.E-stop Cat. 1	Resp.dept.	Rev.ind. D
		ABB Drives	Doc. No.	Lang.
			3AFE 64708007	Sheet
				26
				Cont. Options



Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)



We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation

Category 1 emergency stop for ACS800-07/17/37 (+Q952, R6i, R7i, n×R8i)

Customer No.	Customer	Prepared 08.09.2004	Oyebola Akinboyeowa	Title EMERGENCY STOP	Product Circuit diagram	Item des. =01
Customer	Project	Approved 17.05.2005	Teemu Oksanen	ACS800-X7	EFS2	+01.3
ABB Ref. No.				EXT RELAY CAT 1	Revised	Rev.ind. B
				ABB ABB Drives	Doc. No.	Lang.
					SAFE 68552354	Sheet
						29
						Cont. OPTIONS
						8

Earth fault monitoring in IT (ungrounded) systems (+Q954)

What this chapter contains

This chapter describes earth fault monitoring option +Q954 in IT (ungrounded) systems. The chapter deals with applicability, wiring, operation and use. Example circuit diagrams are included. The chapter also describes the internal earth fault protection of the drive in short.

To which drives this chapter applies

The chapter applies to the following drives:

Drive type	Frame sizes	Option code and description
ACS800-07 ACS800-U7	R6, R7, R8; n×R8i	+Q954 = earth fault monitoring for IT (ungrounded) systems
ACS800-17 ACS800-37	R6i, R7i, n×R8i	

Earth fault protection in TN (grounded) systems

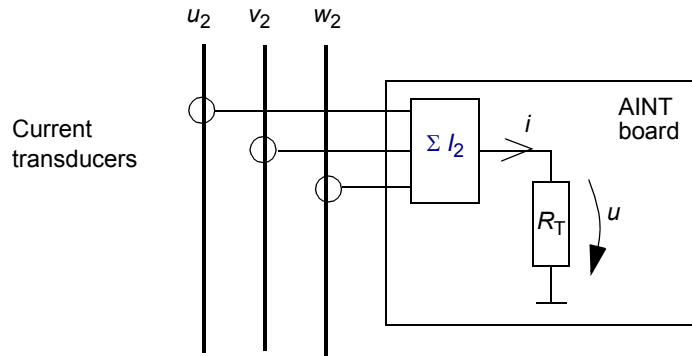
AC fuses

The supply AC fuses protect the drive against a direct earth fault in the supply or intermediate DC circuit in case the fault current exceeds the operating current of the fuse.

Internal earth fault protection of the ACS800-02/U2/07/U7

The drive is equipped with a hardware and software based earth fault protection against earth faults in the motor cable or motor. The output currents of the drive are measured by current transducers and added up. The current sum is normally close to zero. In case of an earth fault, current i produces over resistor R_T a voltage which is measured by the AINT board. A signal is sent to the RMIO board. If the measured voltage exceeds the set limit, an earth fault warning or trip is produced, depending on a parameter setting of the application program.

In parallel-connected inverters, the sum current measurement is located at the output of each inverter. One RMIO board produces an earth fault warning or trip, whenever the current sum of an inverter exceeds the set limit.



Note concerning parallel-connected inverter modules

There is some current deviation between parallel-connected inverter modules due to slight differences in the components.

Motor cabling of parallel-connected inverter modules produces cable stray capacitances in a larger scale than in single inverters. When the IGBTs are switched, high-frequency common mode current flows through these stray capacitances to earth. The current sum measurement detects the leakage currents as well as “real” earth faults. Therefore, the trip level should not be set too low.

If there is a fault affecting a phase current in one inverter module e.g. U_2 current is missing, the U_2 currents of the other inverter modules are increased accordingly. The current sum measurement detects the increase in one inverter module.

Because of these reasons, the current sum measurement can indicate an actual earth fault or a current imbalance situation between the inverter modules.

Parameter settings

The following Standard Application Program parameter setting defines how the drive reacts when an earth fault is detected:

Parameter 30.17 EARTH FAULT

WARNING	The drive generates a warning.
FAULT	Default The drive trips on EARTH FAULT (non-parallel-connected inverter modules) or CUR UNBAL xx (parallel-connected inverter modules).

For other application programs, refer to their firmware manuals.

Internal earth fault protection of the ACS800-17/37

The drive is equipped with a similar earth fault protection against earth faults in the motor cable or motor as in the ACS800-07. In addition, the drive is equipped with an earth fault protection against earth faults in the input cable and line-side converter based on input current sum measurement.

Parameter settings

The following IGBT Supply Control Program parameter settings define how the line-side converter reacts when an earth fault is detected:

Parameter 30.02 EARTH FAULT

WARNING	The converter generates a warning.
FAULT	Default (with parallel-connected converter modules fixed) The converter trips on EARTH FAULT (non-parallel-connected converter modules) or CUR UNBAL xx (parallel-connected converter modules).

Parameter 30.03 EARTH FAULT is fixed to 3.

Earth fault monitoring in IT (ungrounded) systems

The internal current sum measurement-based earth fault monitoring of the drive detects earth faults in some cases in IT (ungrounded) systems. However, often the earth fault leakage current does not exceed the trip level and the drive goes on running.

According to EN 60204-1 protection against indirect contact by automatic disconnection of supply (6.3.3) requires the use of earth fault detection or residual current detection to initiate automatic disconnection of IT systems. If earth fault detection is used, it is permissible for the first fault to initiate only an alarm signal instead of automatic disconnection. For this type of protection, the requirements of 413.1 of IEC 60364-4-41 shall apply:

- In cases where an IT system is used for reasons of continuity of supply, an insulation monitoring device shall be provided to indicate the occurrence of a first fault from a live part to exposed-conductive-parts or to earth. This device shall initiate an audible and/or visual signal.
- If there are both audible and visible signals, it is permissible for the audible signal to be cancelled, but the visual alarm shall continue as long as the fault persists.
- **Note:** It is recommended that a first fault be eliminated with the shortest practicable delay.

The drive can be equipped with insulation monitoring device option +Q954 for the above described protection, or the IT system must be monitored otherwise with a monitoring device suitable for use with variable speed drives. Because of the leakage currents of drives, many earth fault monitoring devices do not work properly with drives.

Applicable standards

The following standards concern earth fault monitoring in IT systems:

- IEC/EN 60204-1:1997 “Safety of machinery – Electrical equipment of machines – Part 1: General requirements”.
- IEC 60364-4-41:2001 “Electrical installations of buildings – Protection for safety – Protection against electrical shock”.

Safety

Follow the safety instructions in *IRDH275 Operating Manual* by Bender (code: TGH1386).

The insulation monitoring device is constructed according to state-of-the-art and recognised technical safety rules. Nevertheless, when the device is used, hazards may occur to the life and limb of the user or of third parties, or there may be adverse effects on the monitoring device or on other valuable property. The monitoring device must only be used

- for the purpose for which it is intended
- when it is in perfect technical condition as far as safety is concerned.

The earth fault monitoring function (+Q954) is not a personal safety or fire protection feature.

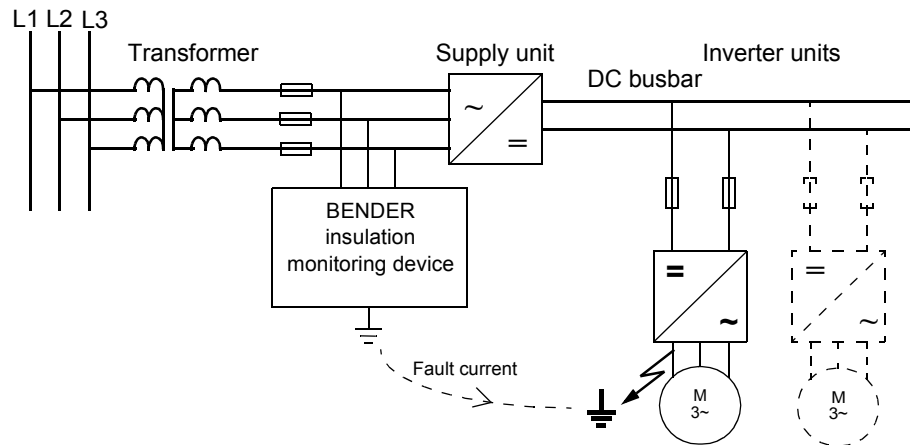
Twelve-pulse units

The supply voltage to the insulation monitoring device is taken from the L11-L21-L31 branch in six- and twelve-pulse connected drives. In units with line contactor, the insulation monitoring device detects earth faults in both supply branches when the line contactor is closed. When the line contactor is open, only the measured branch is monitored.

Description of the +Q954 option

Earth faults in IT (ungrounded) systems are monitored by a Bender IRDH275 insulation monitoring device.

The monitoring device is connected between the ungrounded system and the drive grounding conductor (PE). The IRDH275 monitors the insulation resistance of the IT system.



A pulsating AC measuring voltage is superimposed on the system (measuring principle *Adaptive Measuring Pulse*, developed by BENDER). The measuring pulse consists of positive and negative pulses of the same amplitude. The period depends on the respective leakage capacitances and the insulation resistance of the system to be monitored.

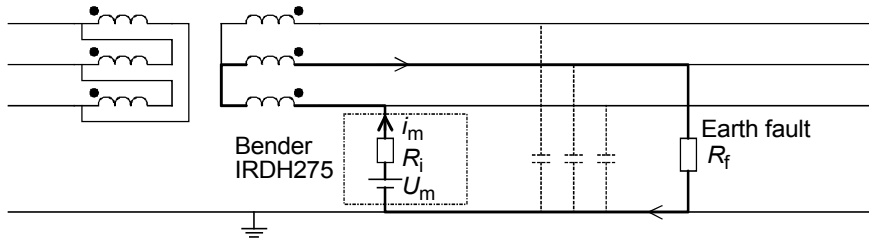
The response values and other function parameters of the IRDH275 are set via the function keys. The parameters are indicated on the display and stored in a non-volatile memory after the setting is completed. It is possible to set two response values, Alarm 1 (prewarning) and Alarm 2 (main alarm), in the range of 1 kohm to 10 Mohm. Both response values have their own alarm LEDs and relays. If the reading is below the set response value, the associated alarm relay responds, the alarm LED lights up and the measuring value is indicated on the display. The function of the alarm relay depends on its setting.

When auxiliary power to the IRDH275 is switched off, the alarm relay is switched to the fault position.

In case of an earth fault, the indicator light illuminates on the door of the drive cabinet.

Operation principle of the IRDH275

The internal structure of the IRDH275 is presented below with a simplified circuit diagram in case of an earth fault in V-phase.



Earth fault in V-phase

When there is no earth fault, the measuring voltage U_m (direct voltage) does not cause direct current to flow through earth. A resistive earth fault closes the circuit for direct current. This direct current (I_m) caused by the measuring voltage is filtered from the total current (i_m) flowing through the IRDH275. The fault resistance is calculated as follows:

$$R_f = \frac{U_m}{I_m} - R_i$$

where

R_f $\hat{=}$ fault resistance

U_m $\hat{=}$ measuring voltage

I_m $\hat{=}$ filtered direct component of i_m (equals to the current flowing through the earth fault)

R_i $\hat{=}$ internal resistance (120 kohm) of the Bender

The insulation resistance is indicated on the display or an external ohmmeter after the response time.

Note 1: The IRDH275 reacts to all earth faults in IT systems which are galvanically connected to each other. The earth fault detection is not based on system imbalance but the IRDH275 detects symmetrical and unsymmetrical earth faults as well.

Note 2: The internal resistance of the IRDH275 is approximately 120 kohm. This allows direct current to flow through the IRDH275 from phase to earth. This is why it is not allowed to connect two IRDH275 units in the same IT system or in systems galvanically connected to each other. The IRDH275 would react to the other IRDH275 as to an earth fault.

Technical data

Bender insulation monitoring device IRDH275-435

Nominal voltage: 0...793 VAC, 0...650 VDC

Resistance response values for Alarm 1 and Alarm 2: 1 kohm ...10 Mohm

Supply voltage: 88...230 VAC

Wiring

Typically, the user connects a relay output(s) on the insulation monitoring device to an overriding system. See the circuit diagram delivered with the drive.

Start-up

Settings of the insulation monitoring device

Set the two resistance response values under the ISO SETUP menu according to the instructions given in *IRDH275 Operating Manual* by Bender (code: TGH1386).

The alarm relays are set at the factory.

ACS800-07 frame sizes n×R8i

Check that the internal earth (ground) fault detection is inactivated, i.e. switch S1 on the supply control board is set to the “disabled” (0 A) position. See *ACS800-07 Hardware Manual* [3AFE64731165 (English)], chapter *Electrical Installation*.

ACS800-17 and ACS800-37

The IRDH275 is connected to digital input DI4 at the factory and parameter 30.04 EXT EARTH FAULT is set accordingly.

Functional test before start-up

The function of the IRDH275 has been tested at the factory.

Fault tracing

The Bender IRDH275 continuously monitors the IT system and earth (PE) as a factory setting. In small systems, the normal insulation resistance without an earth fault may be high enough to cause false alarms (as if the supply connection was missing). In such cases, switch the connection monitoring off in the ISO SETUP menu, by selecting the sub menu Memory: on/off.

Pressing the RESET button resets the fault message, provided that the currently displayed insulation resistance is at least 25% above the set resistance response value.

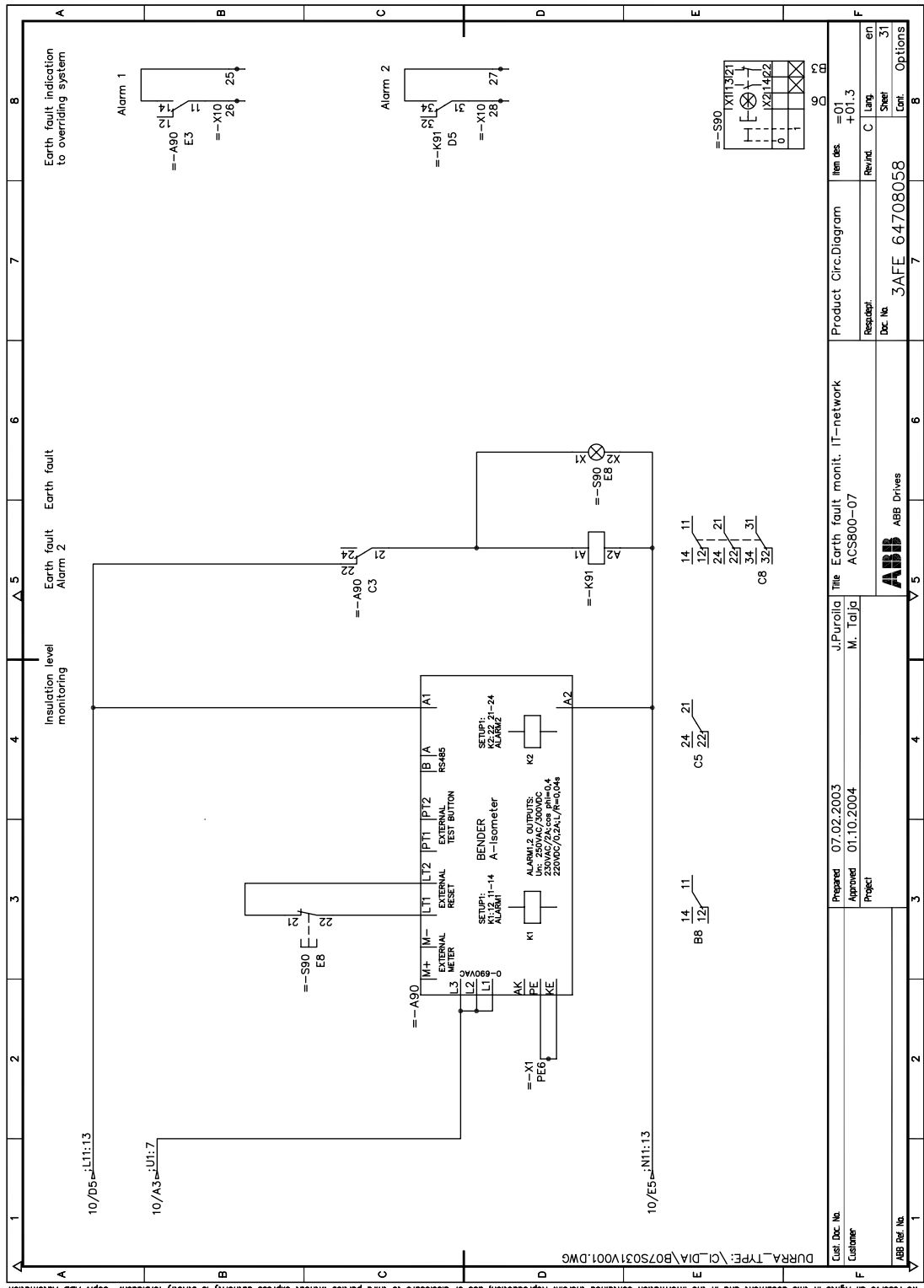
This table lists recommended actions in faults indicated by the IRDH275.

Display indication	Cause	What to do
No display	The alarm relay is in the fault position and the main contactor / breaker of the drive has opened.	Check the auxiliary power supply of the IRDH275.
Connection PE?	Low-resistance conductor to earth is not connected to terminals \perp and KE.	<ol style="list-style-type: none"> 1. Check the wiring of terminals \perp and KE to the drive PE. 2. Press the TEST button. 3. Switch the supply voltage off and on.
System connection	Low-resistance conductors from the IT system are not connected to terminals L1, L2 or L3.	<ol style="list-style-type: none"> 1. Check the wiring of terminals L1 and L2 to the drive. 2. Press the TEST button. 3. Switch the supply voltage off and on. 4. Check the fuses.
Device error x	Internal device error	<ol style="list-style-type: none"> 1. Press the TEST button. 2. Switch the supply voltage off and on. 3. Contact BENDER.

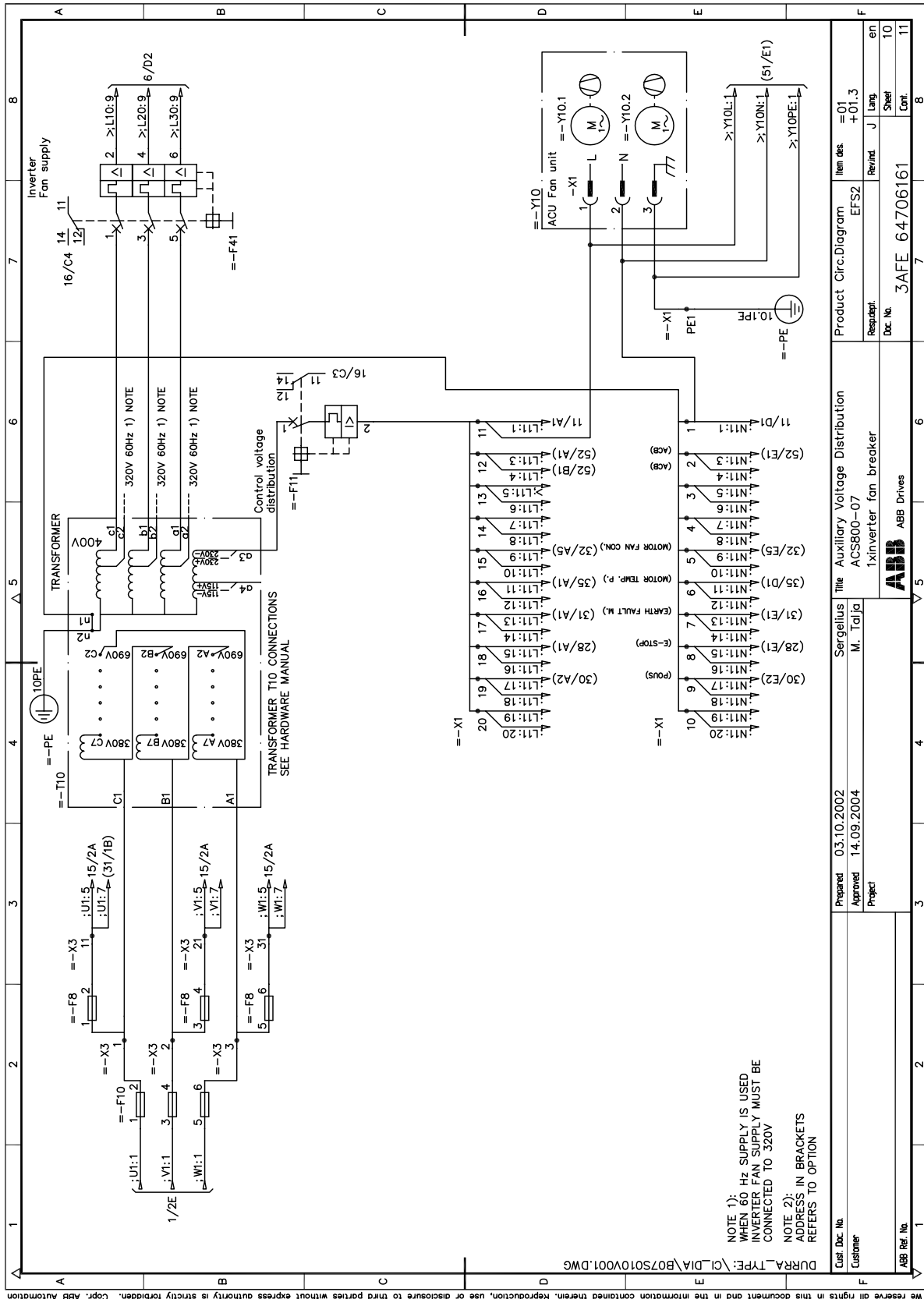
Note: If the on/off switching of the supply voltage is not possible for technical reasons, a RESET of the process control can be carried out by pressing the ESC, RESET and MENU keys simultaneously.

Circuit diagrams

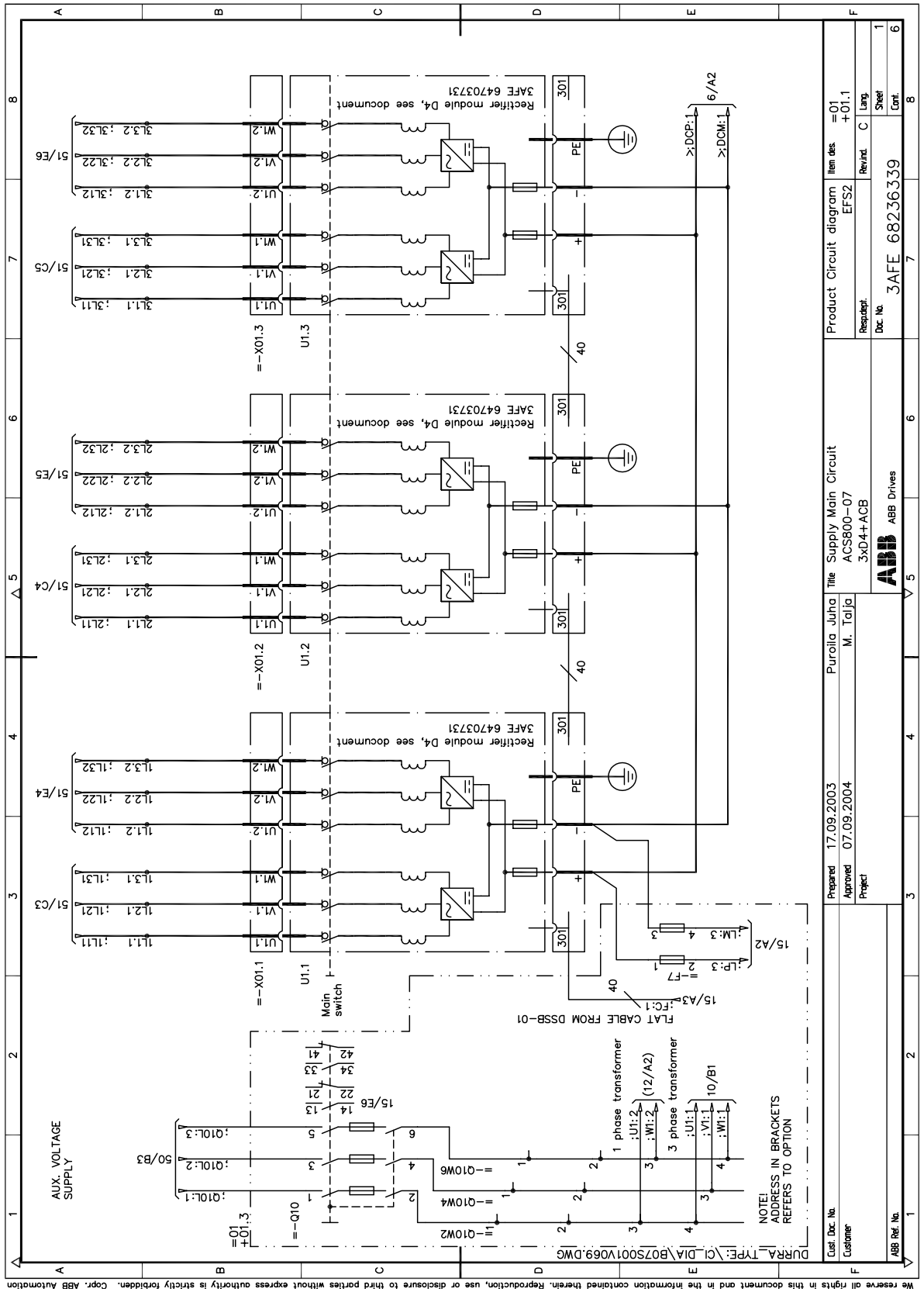
Example circuit diagrams of the factory wiring are shown below. See the circuit diagrams delivered with the drive for the actual wiring.

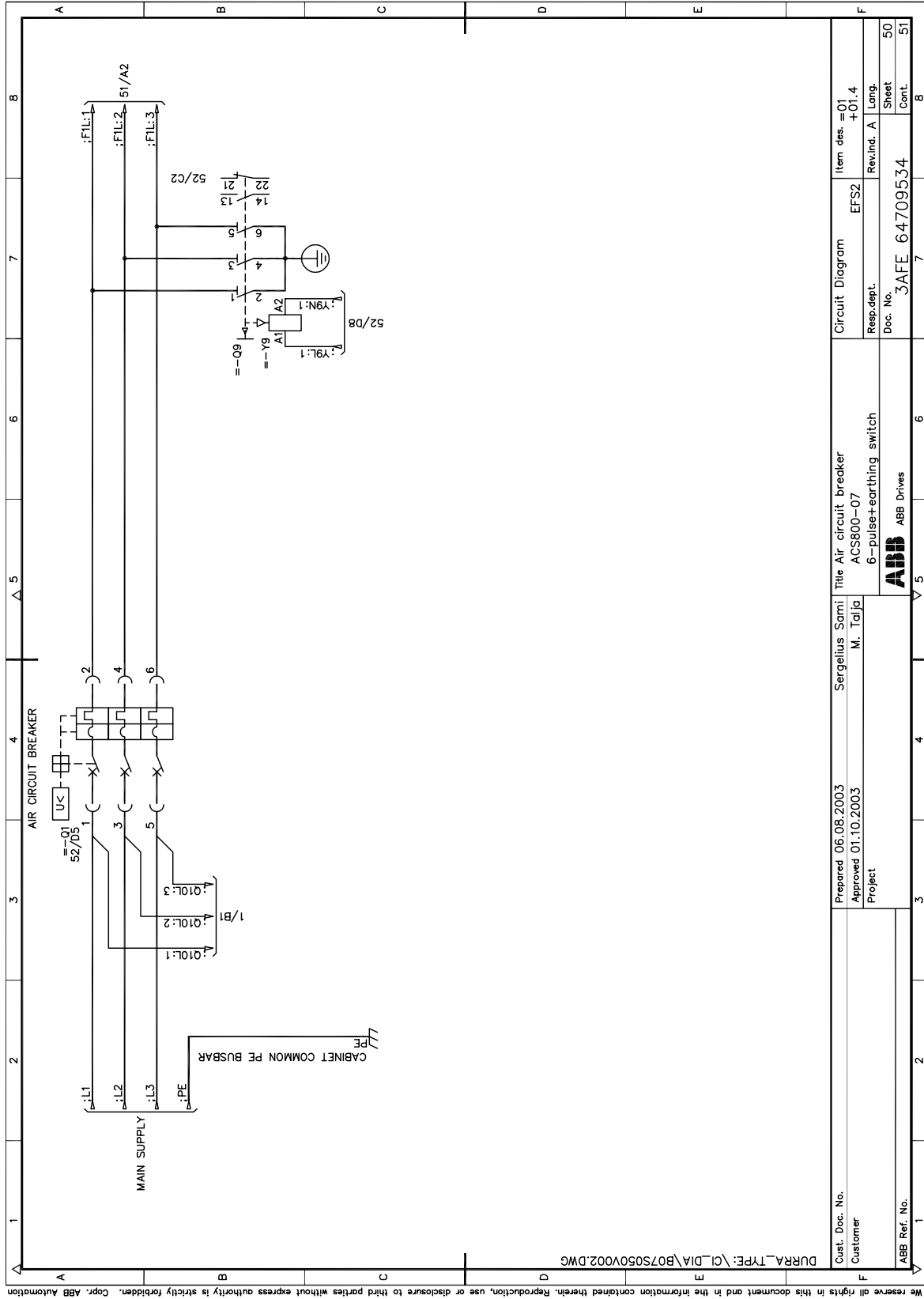


We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. Copr. ABB Automation



Grid. Doc. No.	Prepared	03.10.2002	Sergelius	Title	Auxiliary Voltage Distribution	Product Circ. Diagram	Item des.	=01
Customer	Approved	14.09.2004	M. Talja	ACS800-07	1x inverter fan breaker	EFS2	+01.3	
ABB Ref. No.	Project			ABB Drives			Revind.	J Lang
							Doc. No.	3AFE 64706161
							Sheet	10
							Cont.	11





Cust. Doc. No. Customer	Prepared 06.08.2003 Approved 01.10.2003 Project	Sergelius Sami M. Taja	Title Air circuit breaker ACS800-07 6-pulse+earthing switch	Circuit Diagram EFS2	Item des. = 01 + 01.4
ABB Ref. No.			ABB ABB Drives	Doc. No. SAFE 64709534	Rev.ind. A Lang. Sheet 50
					Cont. 8



ABB Oy
AC Drives
P.O. Box 184
FI-00381 HELSINKI
FINLAND
Telephone +358 10 22 11
Fax +358 10 22 22681
Internet <http://www.abb.com>

ABB Inc.
Automation Technologies
Drives and Motors
16250 West Glendale Drive
New Berlin, WI 53151
USA
Telephone 262 785-3200
800-HELP-365
Fax 262 780-5135

3AFE68578027 Rev A EN
EFFECTIVE: 21.6..2005