

CONSTRUCTION / TRUE ZERO TAIL SWING MINI-EXCAVATOR

QUICK SPECS

| Weight | 10,417 lbs | | | | |
|---------------|------------|--|--|--|--|
| Horsepower | 39 hp | | | | |
| Digging Depth | 12'3" | | | | |

Makes you the go-to guy for the really tough jobs.

In 1993, Yanmar introduced the world's first zero tail swing excavator. Today, the ViO50-6A turns completely within its own tracks, with the stability of a conventional

excavator. So you can trench and dig in the extremely tight spaces that other excavators simply can't get to. Add to that a 39-hp Tier 4 Final Yanmar diesel engine that sacrifices none of the legendary power and unmatched fuel efficiency that's been part of Yanmar's legacy for more than 100 years, and you'll always be the guy they call when conditions are the toughest.

INNOVATIVE FEATURES



True Zero Tail Swing

Our true zero tail swing technology means no part of the housing extends beyond the tracks. Since the entire machine operates within its tracks, you can work efficiently almost anywhere, with less damage to the machine and the worksite.



Hydraulic Quick Coupler Comes Standard

The standard hydraulic quick coupler makes changing buckets fast and easy. With the exception of fitting and removing the safety lock pin, the entire operation is performed electronically while you're seated in the comfort of the cab. Less hassle. Less downtime. More productivity.



A Cab With Everything At Your Fingertips

The ViO50-6A comes standard with ECO Mode, Auto-Decel Mode and backfill blade lever-controlled, 2-speed operation incorporated right into the operator's station. Plus you get an innovative LCD monitor, showing key operating information and maintenance notification intervals.

ViO50-6A

POWERFUL, EFFICIENT 39-HP TIER 4 FINAL YANMAR DIESEL ENGINE

VIPPS (VIO PROGRESSIVE 3-PUMP HYDRAULIC SYSTEM)

EASY-TO-OPERATE JOYSTICK CONTROLS WITH ARMRESTS REDUCE OPERATOR FATIGUE

SPRING STEEL CYLINDER ROD GUARDS AND HOSE PROTECTION

4-PILLAR ROPS/FOPS CANOPY FOR SAFETY

INTEGRATED BOOM LIGHT PROTECTED FROM DAMAGE

EASY MAINTENANCE ACCESS TO EVERY MAJOR COMPONENT

ANGLED CRAWLER FRAME REDUCES FOREIGN MATTER BUILD-UP

TRAVELING ALARM SIGNALS WHEN MACHINE IS MOVED

OPTIONAL ENCLOSED CAB WITH HEAT & A/C



ViO50-6A

Q Р 0

Dimensions - ViO50-6A

- **A** 11'8" (3550 mm) **B** 12'3" (3740 mm)
- C 7'10" (2380 mm)
- **D** 18'10" (5740 mm)
- **E** 17'5" (5320 mm)
- **F** 8'6" (2590 mm)
- **G** 18'8" (5700 mm)
- **H** 12'1" (3680 mm) 7'10" (2380 mm)

J 8'4" (2540 mm)

L

P 2'3" (680 mm) **Q** 2'6" (770 mm)

O 1.5" (35)

R 5" (125 mm)

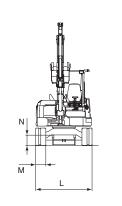
K 1'8" (500 mm)

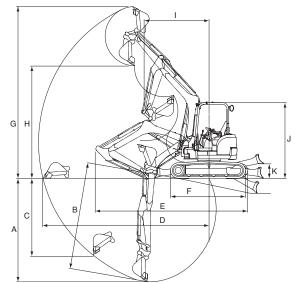
M 1'2" (350 mm)

N 1'1.6" (345 mm)

L 6'4.5" (1940 mm)

S R3'2" (R970 mm)





Blade Boom Swing

Standard Equipment

Rubber or Steel Tracks Hydraulic Quick Coupler 2-way Control Pattern Change Auxiliary Valve and Piping (arm end)

(boom, arm, bucket, blade) ROPS / FOPS Cabin or Canopy Windshield Washer (cabin spec)

Traveling Levers and Pedals

Traveling Alarm Built-in Type

Exterior Canopy or Cabin Work Light

Defroster (cabin spec) Joystick Pilot Controls Arm Rests (adjustable) Suspension and Reclining Seat

Cylinder Cover

Seat Belt

Boom Light

Operation Manual

Please note that the standard equipment may vary from this list. Consult your Yanmar dealer for confirmation.

Specifications

| Model | | ViO50-6A | | | | | |
|--------------------|-------------------------------|---------------|---|-------------------------|--|--|--|
| Туре | | Canopy | Cabin | | | | |
| Operating | Rubber Track | lbs (kg) | 10417 (4725) | 10792 (4895) | | | |
| Weight | Steel Track | lbs (kg) | 10703 (4855) | 11078 (5025) | | | |
| Engine | Туре | - | Vertical 4-cylinder water-cooled direct injection diesel engine | | | | |
| | Model | - | - YANMAR 4TNV88C-PBV | | | | |
| | Output | HP (kW)/rpm | 39 (29.1 |) / 2400 | | | |
| Performance | Max Digging Force, Bucket / A | rm lbs (kN) | 6497 (28.9) | 4676 (20.8) | | | |
| | Traveling Speed, High / Low | MPH (km / h) | 2.9 / 1.5 (4.6 / 2.4) | | | | |
| | Swing Speed | RPM | 10 | | | | |
| | Boom Swing Angle, (L / R) | degrees | 68° / 68° | | | | |
| Ground Contact | Rubber Track | PSI (kPa) | 4.25 (29.3) | 4.41 (30.4) | | | |
| Pressure | Steel Track | PSI (kPa) | 4.42 (30.5) | 4.58 (31.6) | | | |
| Hydraulic | Pump Capacity | GPM (L / min) | 11.2 + 11.2 + 9.7 + 2.8 (42.5 + 42.5 + 37 + 10.8) | | | | |
| System | Main Relief Set Pressure | PSI (MPa) | 3547 x 2 + 3128 + 564 | (24.5 x 2 + 21.6 + 3.9) | | | |
| Undercarriage | Track Type | - | Rubber or Steel | | | | |
| Blade Dimensions | Width x Height | ft-in (mm) | 6'6" x 1'4" (| 1970 x 400) | | | |
| Fuel tank capacity | | Gals (L) | 17.4 (66) | | | | |

Hydraulic PTO

| Model | ViO50-6A | | | | | | |
|-------------------------------|-------------|---------------|-------------|--|--|--|--|
| Output | PSI (MPa) | GPM (L / min) | | | | | |
| Specification | rsi (ivira) | 2200RPM | 1200RPM | | | | |
| Combined Flow, Double Actions | 3553 (24.5) | 20.9 (79.5) | 11.4 (43.4) | | | | |

Lifting Capacity

| LIFT POINT HEIGHT | | (R) LIFT RADIUS in (mm) | | | | | | | | | | | |
|----------------------|---------|---|--------------|--------------|--------------|---------------------------------------|--------------|--------------|--|------------|--------------|--------------|-------------|
| | | RATED LIFT CAPACITY OVER END BLADE DOWN | | | | RATED LIFT CAPACITY OVER END BLADE UP | | | RATED LIFT CAPACITY OVER SIDE BLADE DOWN | | | | |
| in (mm) | | lbs (kg) | | | lbs (kg) | | | lbs (kg) | | | | | |
| | | MAX | 157.5 (4000) | 118.1 (3000) | 78.7 (2000) | MAX | 157.5 (4000) | 118.1 (3000) | 78.7 (2000) | MAX | 157.5 (4000) | 118.1 (3000) | 78.7 (2000) |
| 157.5 | (4000) | *2403 (1090) | | | | *2290 (1040) | | | | 1763 (800) | | | |
| 118.1 | (3000) | *2358 (1070) | *2314 (1050) | | | 1543 (700) | 1829 (830) | | | 1322 (600) | 1587 (720) | | |
| 78.7 | (2000) | *2425 (1100) | *2645 (1200) | *3306 (1500) | | 1300 (590) | 1719 (780) | *3152 (1430) | | 1146 (520) | 1587 (720) | 2425 (1100) | |
| 39.4 | (1000) | *2535 (1150) | *3042 (1380) | *4365 (1980) | | 1256 (570) | 1675 (760) | 2535 (1150) | | 1124 (510) | 1499 (680) | 2204 (1000) | |
| Ground | (0) | *2579 (1170) | *3284 (1490) | *4585 (2080) | *6459 (2930) | 1300 (590) | 1587 (720) | 2358 (1070) | 4166 (1890) | 1102 (500) | 1366 (620) | 2028 (920) | 3351 (1520) |
| -39.4 | (-1000) | *2667 (1210) | *2910 (1320) | *4232 (1920) | *6393 (2900) | 1521 (690) | 1587 (720) | 2403 (1090) | 4387 (1990) | 1322 (600) | 1344 (610) | 1984 (900) | 3571 (1620) |
| -78.7 | (-2000) | *2535 (1150) | | *2954 (1340) | | *2601 (1180) | | 2469 (1120) | | 1940 (880) | | 2116 (960) | |

YANMAR

* Rated Hydraulic lift capacity