

	<b>VITAL TECHNICAL SDN. BHD.</b>	 	Date : 10/11/06
	Technical Data Sheet		Revision : 3
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		CERTIFICATE NUMBER 6884	

## **PRODUCT SPECIFICATION :**

### **Unvulcanized Rubber**

Density	1.07
Skin Over Time	5 to 20 mins
Tack Free Time	60 to 180 mins
Extrusion Rate at 2.5 bar (nozzle diameter: 3mm(0.12"))	ca. 45g/min
Extrusion Rate at 26.3 bar (nozzle diameter: 3mm(0.12"))	ca. 250g/min

### **Vulcanized Rubber**

\*measure after curing for 7 days at 23°C in 50% RH

Tensile Strength (DIN 53504 S2)	approx. 2 MPa
Elongation at Break (DIN 53504 S2)	ca. 300%
Hardness Shore A (DIN 53505)	30 to 40
100% Module (DIN 53504 S2)	approx. 0.6 MPa
Shear Strength (aluminum) (DIN 53283)	approx. 0.9 MPa
Shear Strength (Cr/Ni steel) (DIN 53283)	approx. 0.8 MPa
Dielectric Constant (DIN 53453)	ca. 2.9
Dielectric Factor (DIN 53483)	ca. 19.10
Volume Resistivity (DIN 53482)	ca. 1.10 ohm.cm
Dielectric Strength (DIN 53481)	21 kv/mm



## **Product Description:**

Vital Red RTV is the original gasket maker formulated for high temperature and heavy duty applications. It makes reliable "formed-in-place" gaskets that resist cracking, shrinking and migration caused by thermal cycling. Ideal to replace almost any cut gasket. Also use to coats pre-cut gaskets to increase reliability. It is permanently flexible and stable at temperature of between -80°F to +650°F (-62°C to +343°C) intermittent. It is also highly resistant to auto and shop fluids.

## **Applications:**

Rear main bearing cap split line, damper keyway sealing, differential cover, intake end seals, OHC cap, oil pan corner seals, oil pan gasket, side cover plate, thermostat housing, timing cover, transmission pan, valve cover gasket, vibration damper, water pump cover gasket and intake manifolds.

## **Directions:**

1. Surfaces must be clean, dry and free of dirt, grease, oil or water. Puncture the tube with the cap and install nozzle.
2. Apply 2-4mm bead to one surface only. Allow the sealant to skin over before assembly.
3. Uncured sealant can be cleaned up with mineral spirits.
4. Replace cap after use and store in cool, dry place.

## **Caution:**

This product emits Acetic Acid whilst curing. Uncured sealant causes skin and eye irritation upon contact. Avoid prolonged contact with eyes or skin. In case of eye contact, flush with water for 15 minutes and seek medical attention immediately. In case of skin contact, wipe off and wash with soap and water.

## **Storage:**

Store in a dry and cool place below +30°C. Use within 12 months from the date of shipment.

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