



ROOFING & WALLING PRODUCTS

Pierce-Fastened Roof System



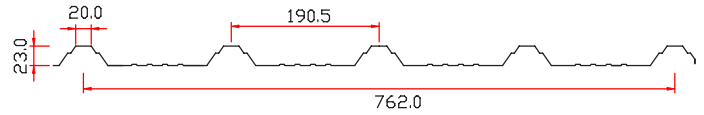
www.ajiya.com

AP RIB

Industrial Profile Metal Roofing



SECTIONAL PROFILE



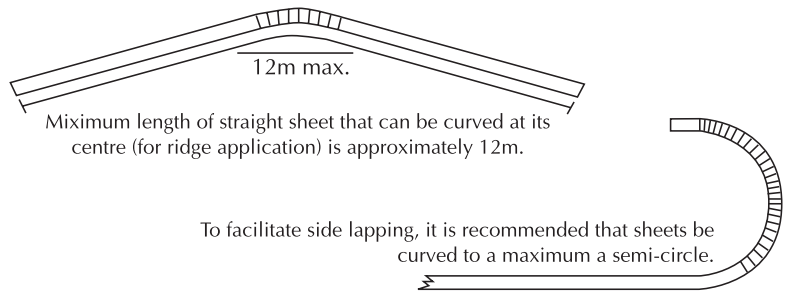
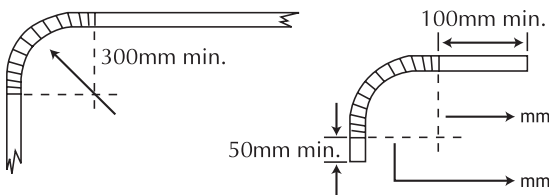
- Roll - forming long length high tensile metal decking.
- Manufactured from high tensile steel substrate protected with corrosion inhibitive treatment.
- Roofing and walling profiles with material warranty up to 25 years. *(Warranty terms & conditions apply)*
- With effective cover width of 762mm and rib height of 23mm.
- Recommended minimum roof pitch is 3°.
- Innovative, durable and cost effective.
- Widely used for commercial and industrial projects such as factories, condominium, cabin, hoarding, and etc.

Dimensions

Rib height	: 23mm ±1mm	Thickness for material	: ±0.03mm
Effective cover	: 762mm	Effective Width	: ±5mm
Minimum roof pitch	: 3°	Finishing Length	: ±5mm

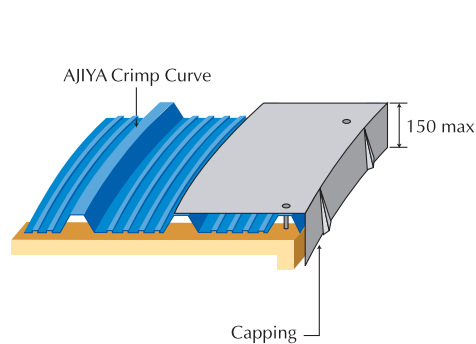
Tolerance

AJIYA CRIMP CURVE SERIES (APPLICABLE FOR AP RIB, MEGA RIB 30/35)

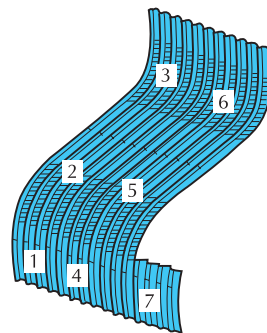


Customer to provide crimp curve height & width to us for crimping production.

A TYPICAL CRIMP CURVED FIXING SHEET LAYING ACCESSORIES

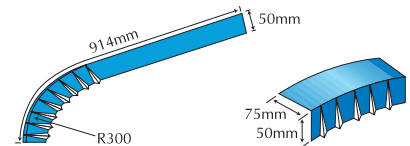


Where two or more sheets are used to cover the roof, lay each run of sheet from bottom to top before proceeding to the next run.

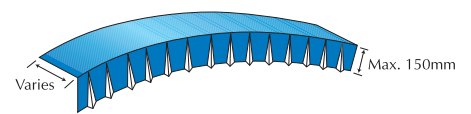


Numbers show sheet laying sequence

Standard AJIYA Crimp Curve Capping



Custom-made AJIYA Crimp Curve Capping.



**Other normal capping and flashing can be fabricated to requirements.

AP RIB	AVAILABLE THICKNESS ***						
	Base Metal Thickness (mm)	Total Coated Thickness (mm)	* Weight per meter (kg/m)	* Weight per sq meter (kg/m ²)	* Coverage per ton (m ² /MT)	Steel Grade	Minimum Yield Strength (MPa)
	0.35	0.40	2.65	3.48	287	JIS3312[MS2383] / AS1397 [MS1196]	550
	0.40	0.46	3.01	3.95	253	JIS3312[MS2383] / AS1397 [MS1196]	550
	0.42	0.48	3.15	4.13	241	JIS3312[MS2383] / AS1397 [MS1196]	550
0.48**	0.53	3.58	4.70	212	JIS3312[MS2383] / AS1397 [MS1196]	550	

- Total Coated Thickness (TCT) depends on Coating Mass. Please contact our technical department for advice, or, other thickness.

* Weight shown above is depending on material used.

** 0.48mm: Depends on material availability.

AP RIB	DISTRIBUTED LOAD CAPACITY – CONTINUOUS SPAN CONDITION ***											
	Thickness (mm) [BMT]	SPAN	mm	900	1050	1200	1350	1500	1650	1800	1950	2100
	0.35	Serviceability	kN/m ²	2.52	1.82	1.52	1.22	1.02	0.87	0.72	0.67	0.57
		Strength		4.03	2.91	2.43	1.95	1.63	1.39	1.15	1.07	0.91
	0.40	Serviceability		2.57	1.98	1.73	1.23	1.03	0.93	0.78	0.58	0.33
		Strength		4.10	3.15	2.75	1.95	1.63	1.47	1.23	0.91	0.51
	0.42	Serviceability		2.63	2.13	1.76	1.32	1.13	1.03	0.83	0.63	0.48
		Strength		4.20	3.40	2.81	2.10	1.80	1.64	1.32	1.00	0.76
	0.48	Serviceability		2.72	2.23	1.78	1.38	1.23	1.18	0.93	0.78	0.63
		Strength		4.34	3.56	2.84	2.20	1.96	1.88	1.48	1.24	1.00

- Based on dead load 0.1kN/m², Live load 0.25kN/m² & wind load 0.75kN/m².

- Deflection Limit: SPAN/180.

AP RIB	RECOMMENDED MAXIMUM SPACING OF SUPPORTS ***					
	Base Metal Thickness (mm)	Total Coated Thickness (mm)	ROOF		WALL	
			End Span (mm)	Internal Span (mm)	End Span (mm)	Internal Span (mm)
	0.35	0.40	900	1000	1200	1500
0.40	0.46	1200	1500	1700	2000	
0.42	0.48	1200	1500	1700	2000	
0.48	0.53	1300	1700	2000	2300	

- Based on dead load 0.1kN/m², live load 0.25kN/m², wind load 0.75kN/m².

AP RIB	RECOMMENDED MAXIMUM ROOF LENGTH [M] ***			
	SLOPE IN DEGREE	3°	5°	7°
		RAINFALL (mm/h)		
	150	50	60	80
	200	39	50	60
250	30	40	48	
300	26	30	40	

- The amount of water that must be shed increases with the length of the roof. To avoid possible back-up of water in severe wind conditions, the following recommended roof length should be considered as maximum for a given roof pitch and rain fall rate.

*** All thickness shown above is nominal & provisional. The information contained herein is factual and numerical value are accurate at time of publication and subject to actual site condition.

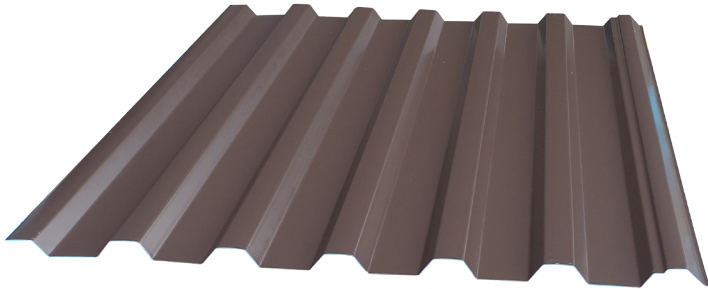


Semi Detached Factory, Kapar (AP RIB)

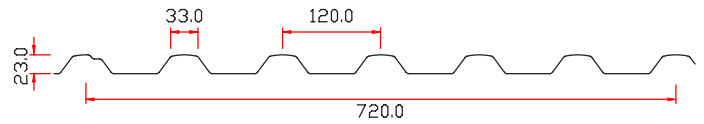


I-City Snow House, Shah Alam (AP RIB CRIMP CURVE)





SECTIONAL PROFILE



- Roll - forming long length high tensile metal decking.
- Manufactured from high tensile steel substrate protected with corrosion inhibitive treatment.
- Roofing and walling profiles with material warranty up to 25 years. *(Warranty terms & conditions apply)*
- With effective cover width of 720mm and rib height of 23mm.
- Recommended minimum roof pitch is 3°.
- Innovative, durable and cost effective.
- Widely used for commercial and industrial projects such as factories, condominium, cabin, hoarding, cladding and etc.

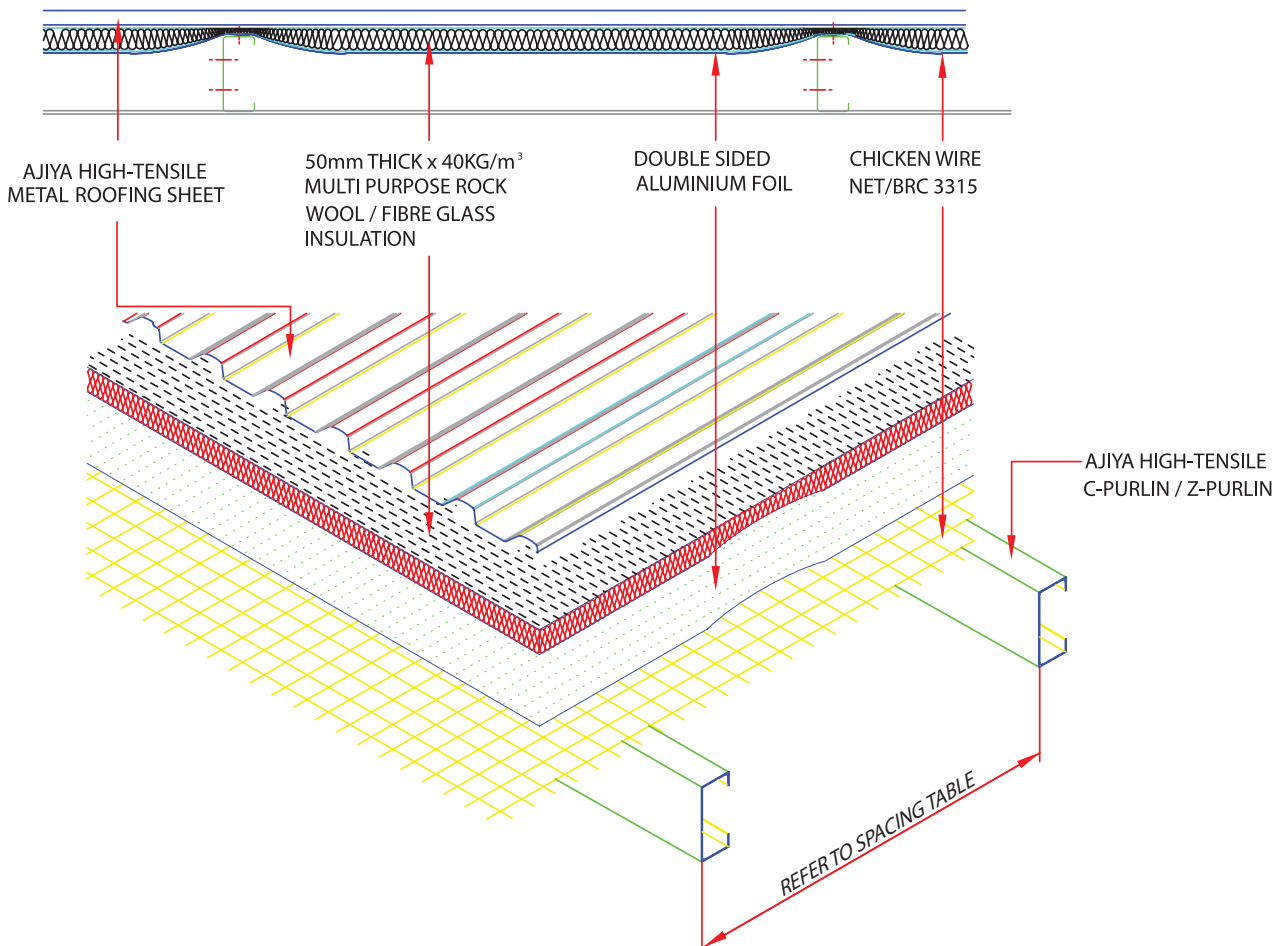
Dimensions

Rib height	: 23mm ±1mm
Effective cover	: 720mm
Minimum roof pitch	: 3°

Tolerance

Thickness for material	: ±0.03mm
Effective Width	: ±5mm
Finishing Length	: ±5mm

METHOD OF INSTALLATION (APPLICABLE FOR AP RIB, JET RIB, MEGA RIB 30/35, CLS 705, CL 710)



JET RIB	AVAILABLE THICKNESS ***						
	Base Metal Thickness (mm)	Total Coated Thickness (mm)	* Weight per meter (kg/m)	* Weight per sq meter (kg/m ²)	* Coverage per ton (m ² /MT)	Steel Grade	Minimum Yield Strength (MPa)
	0.35	0.40	2.65	3.68	271	JIS3312[MS2383] / AS1397 [MS1196]	550
	0.40	0.46	3.01	4.18	239	JIS3312[MS2383] / AS1397 [MS1196]	550
	0.42	0.48	3.15	4.38	228	JIS3312[MS2383] / AS1397 [MS1196]	550
0.48**	0.53	3.58	4.97	201	JIS3312[MS2383] / AS1397 [MS1196]	550	

- Total Coated Thickness [TCT] depends on Coating Mass. Please contact our technical department for advice, or, other thickness.

* Weight shown above is depending on material used.

** 0.48mm: Depends on material availability.

JET RIB	DISTRIBUTED LOAD CAPACITY – CONTINUOUS SPAN CONDITION ***											
	Thickness (mm) [BMT]	SPAN	mm	900	1050	1200	1350	1500	1650	1800	1950	2100
	0.35	Serviceability	kN/m ²	2.61	2.18	1.58	1.18	0.93	0.63	0.48	0.33	0.28
		Strength		4.16	3.47	2.51	1.87	1.47	0.99	0.75	0.51	0.43
	0.40	Serviceability		2.73	2.33	1.73	1.33	1.08	0.78	0.54	0.43	0.30
Strength		4.35		3.71	2.75	2.11	1.71	1.23	0.83	0.67	0.47	
0.42	Serviceability	2.85		2.45	1.85	1.45	1.20	0.90	0.65	0.48	0.33	
	Strength	4.55		3.91	2.95	2.31	1.91	1.43	1.03	0.76	0.52	
0.48	Serviceability	2.95		2.64	2.09	1.74	1.49	1.29	1.04	0.84	0.54	
	Strength	4.70		4.20	3.32	2.76	2.36	2.04	1.64	1.32	0.84	

- Based on dead load 0.1kN/m², Live load 0.25kN/m² & wind load 0.75kN/m².

- Deflection Limit: SPAN/180.

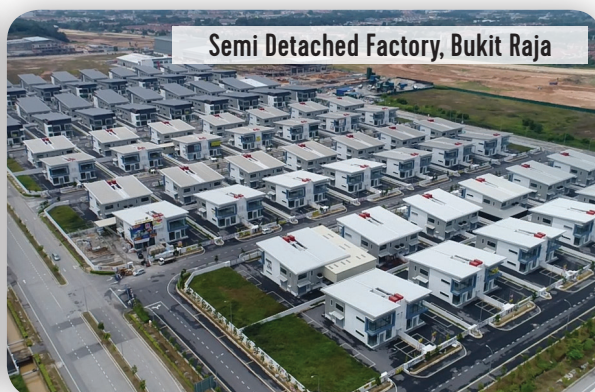
JET RIB	RECOMMENDED MAXIMUM SPACING OF SUPPORTS ***					
	Base Metal Thickness (mm)	Total Coated Thickness (mm)	ROOF		WALL	
			End Span (mm)	Internal Span (mm)	End Span (mm)	Internal Span (mm)
	0.35	0.40	1330	1700	1900	2200
0.40	0.46	1500	1800	2100	2500	
0.42	0.48	1700	2100	2200	2600	
0.48	0.53	2700	2700	2600	2700	

- Based on dead load 0.1kN/m², live load 0.25kN/m², wind load 0.75kN/m².

JET RIB	RECOMMENDED MAXIMUM ROOF LENGTH [M] ***			
	SLOPE IN DEGREE	3°	5°	7°
	RAINFALL (mm/h)			
	150	50	60	80
	200	39	50	60
250	30	40	48	
300	26	30	40	

- The amount of water that must be shed increases with the length of the roof. To avoid possible back-up of water in severe wind conditions, the following recommended roof length should be considered as maximum for a given roof pitch and rain fall rate.

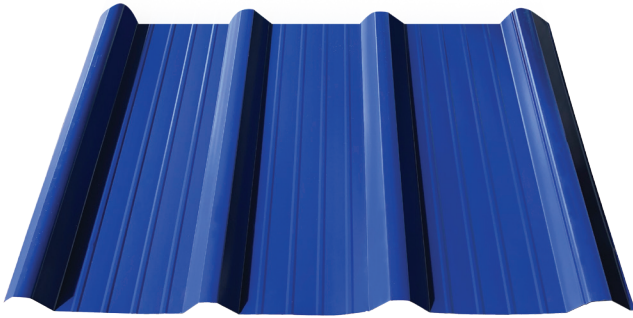
*** All thickness shown above is nominal & provisional. The information contained herein is factual and numerical value are accurate at time of publication and subject to actual site condition.



MEGA RIB 30/35



Industrial Profile Metal Roofing



- Roll - forming long length high tensile metal decking with three fluted pans.
- Manufactured from high tensile steel substrate protected with corrosion inhibitive treatment.
- Roofing and walling profiles with material warranty up to 25 years. *(Warranty terms & conditions apply)*
- Effective cover width of 750mm and rib height of 28.5mm for MEGA RIB 30.
- Effective cover width of 723mm and rib height of 35mm for MEGA RIB 35.
- Recommended minimum roof pitch is 2°.
- High rib to ensure good spanning capability and excellent water-discharge capacity.
- Can be custom made lengths with option for on-site roll-forming.
- Widely used for commercial and industrial projects like shop offices, schools, multi-purpose halls, apartment, sprung curve roof, and etc.

PRODUCT FEATURES

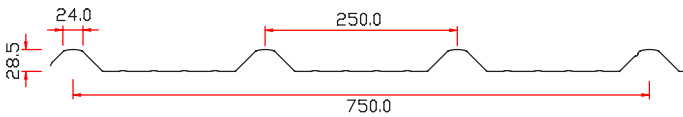
- Custom made lengths with options for on-site rolling.
- Long spanning capacity.
- Available in various thicknesses steel roofing & colours.
- Good rain water flow capacity.

Curvature

Natural Curve : >800mr Radius

Crimp Curve : >600mr Radius

AJIYA MEGA RIB 30



Dimensions

Rib height : 28.5mm ±1mm

Effective cover : 750mm

Minimum roof pitch : 2°

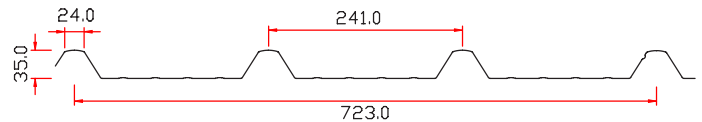
Tolerance

Thickness for material : ±0.03mm

Effective Width : ±5mm

Finishing Length : ±5mm

AJIYA MEGA RIB 35



Dimensions

Rib height : 35mm ±1mm

Effective cover : 723mm

Minimum roof pitch : 2°

Tolerance

Thickness for material : ±0.03mm

Effective Width : ±5mm

Finishing Length : ±5mm



UTM, Skudai



3 Storey Shop Office, Padang Jawa Klang

AVAILABLE THICKNESS ***

	Base Metal Thickness (mm)	Total Coated Thickness (mm)	* Weight per meter (kg/m)	* Weight per sq meter (kg/m ²)	* Coverage per ton (m ² /MT)	Steel Grade	Minimum Yield Strength (MPa)
MEGA RIB 30	0.35	0.40	2.65	3.53	283	JIS3312(MS2383) / AS1397(MS1196)	550
	0.40	0.46	3.01	4.01	249	JIS3312(MS2383) / AS1397(MS1196)	550
	0.42	0.48	3.15	4.20	238	JIS3312(MS2383) / AS1397(MS1196)	550
	0.48**	0.53	3.58	4.77	209	JIS3312(MS2383) / AS1397(MS1196)	550
MEGA RIB 35	0.35	0.40	2.65	3.66	273	JIS3312(MS2383) / AS1397(MS1196)	550
	0.40	0.46	3.01	4.16	240	JIS3312(MS2383) / AS1397(MS1196)	550
	0.42	0.48	3.15	4.36	229	JIS3312(MS2383) / AS1397(MS1196)	550
	0.48**	0.53	3.58	4.95	201	JIS3312(MS2383) / AS1397(MS1196)	550

- Total Coated Thickness (TCT) depends on Coating Mass. Please contact our technical department for advice, or, other thickness.

* Weight shown above is depending on material used.

** 0.48mm: Depends on material availability.

DISTRIBUTED LOAD CAPACITY – CONTINUOUS SPAN CONDITION ***

Thickness (mm) (BMT)		SPAN	mm	900	1050	1200	1350	1500	1650	1800	1950	2100
MEGA RIB 30	0.35	Serviceability	kN/m ²	2.03	1.63	1.33	1.08	0.93	0.83	0.73	0.63	0.53
		Strength		3.23	2.59	2.11	1.71	1.47	1.31	1.15	0.99	0.83
	0.40	Serviceability		2.58	2.13	1.83	1.53	1.28	1.03	0.93	0.83	0.73
		Strength		4.11	3.39	2.91	2.43	2.03	1.63	1.47	1.31	1.15
	0.42	Serviceability		2.93	2.43	1.98	1.63	1.38	1.13	1.03	0.88	0.78
		Strength		4.68	3.88	3.16	2.60	2.20	1.80	1.64	1.40	1.24
	0.48	Serviceability		3.53	3.13	2.53	2.08	1.73	1.43	1.23	1.08	0.98
		Strength		5.64	5.00	4.04	3.32	2.76	2.28	1.96	1.72	1.56
MEGA RIB 35	0.35	Serviceability	kN/m ²	2.53	2.03	1.73	1.43	1.23	1.03	0.93	0.78	0.68
		Strength		4.03	3.23	2.75	2.27	1.95	1.63	1.47	1.23	1.07
	0.40	Serviceability		3.53	2.83	2.23	1.93	1.63	1.38	1.13	0.98	0.88
		Strength		5.63	4.51	3.55	3.07	2.59	2.19	1.79	1.55	1.39
	0.42	Serviceability		3.83	3.13	2.53	2.13	1.73	1.48	1.23	1.08	0.98
		Strength		6.12	5.00	4.04	3.40	2.76	2.36	1.96	1.72	1.56
	0.48	Serviceability		4.53	3.83	3.13	2.53	2.13	1.83	1.53	1.38	1.23
		Strength		7.24	6.12	5.00	4.04	3.40	2.92	2.44	2.20	1.96

- Based on dead load 0.1kN/m², Live load 0.25kN/m² & wind load 0.75kN/m².

- Deflection Limit: SPAN/180.

RECOMMENDED MAXIMUM SPACING OF SUPPORTS ***

	Base Metal Thickness (mm)	Total Coated Thickness (mm)	ROOF			WALL		
			End Span (mm)	Internal Span (mm)	Cantilever (mm)	End Span (mm)	Internal Span (mm)	Cantilever (mm)
MEGA RIB 30	0.35	0.40	1200	1300	150	1300	1500	200
	0.40	0.46	1300	1400	150	1400	2100	200
	0.42	0.48	1500	1600	150	1550	2200	200
	0.48	0.53	1900	2000	150	1800	2500	200
MEGA RIB 35	0.35	0.40	1400	1500	200	1400	2100	250
	0.40	0.46	1500	1700	200	1500	2500	250
	0.42	0.48	1600	1800	200	1700	2500	250
	0.48	0.53	2000	2200	200	2000	2800	250

- Based on dead load 0.1kN/m², Live load 0.25kN/m² & wind load 0.75kN/m².

RECOMMENDED MAXIMUM ROOF LENGTH (M) ***

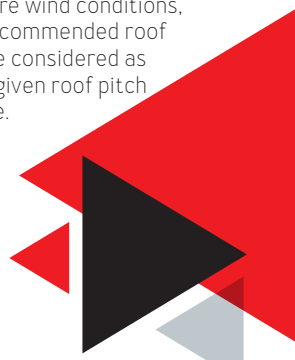
SLOPE IN DEGREE	RAINFALL (mm/h)	MEGA RIB 30					MEGA RIB 35				
		2°	5°	7°	10°	12°	2°	5°	7°	10°	12°
250		62	80	94	113	124	85	109	129	155	170
300		51	66	79	94	103	70	91	108	129	141
350		44	57	67	81	88	60	78	92	110	121
400		38	50	59	70	77	53	68	81	97	106

- Based on Maximum water level at 20mm

- Based on Maximum water level at 26mm

- The amount of water that must be shed increases with the length of the roof. To avoid possible back-up of water in severe wind conditions, the following recommended roof length should be considered as maximum for a given roof pitch and rain fall rate.

*** All thickness shown above is nominal & provisional. The information contained herein is factual and numerical value are accurate at time of publication and subject to actual site condition.



MEGA RIB 30 PU PVC / METAL



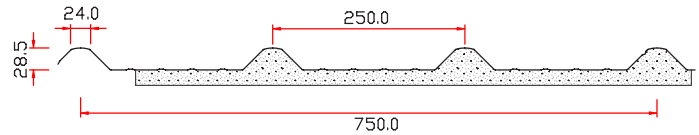
Industrial Profile Metal Roofing

MEGA RIB 30 PU PVC



- Mega Rib 30 PU PVC made up of 3 layers of prepainted steel, rigid Polyurethane (PU) and the fire retardant PVC lamination.
- It is a complete insulation system built into a single product which can effectively reduce heat and noise.

SECTIONAL PROFILE



Dimensions

Rib height : 28.5mm ±1mm

Effective cover : 750mm

Minimum roof pitch : 2°

Tolerance

Thickness for material : ±0.03mm

Effective Width : ±5mm

Finishing Length : ±5mm

Detail of PU PVC ***

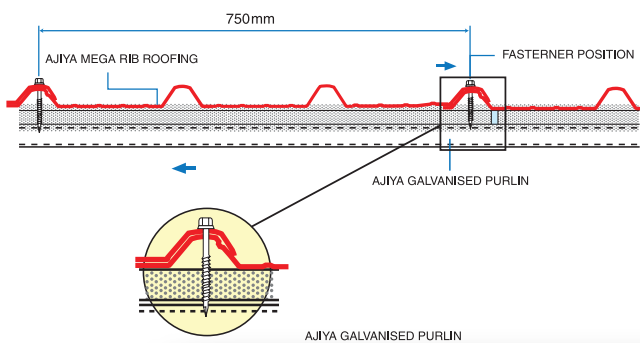
Outer Skin	Mega Rib 30	0.34mm - 0.55mm TCT
Insulation	Polyurethane (PU)	20mm - 25mm *
	Density	35kg/m ³ ±3%
Type of Insulation	Bonded Rigid Polyurethane	
Inner Skin	PVC	--

*PU thickness = ±2.0mm.

- The amount of water that must be shed increases with the length of the roof. To avoid possible back-up of water in severe wind conditions, the following recommended roof length should be considered as maximum for a given roof pitch and rain fall rate.

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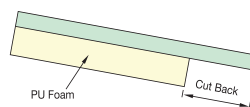
CREST FIXING



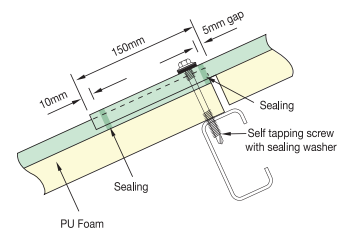
■ Panel End Cut Back

For installation of insulated metal roof, the following measures are recommended.

- Cut back at eaves - 100mm
- Cut back at end laps - 150mm



■ Panel End Lap

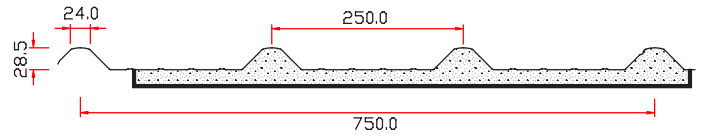


MEGA RIB 30 PU METAL



- Mega Rib 30 PU METAL made up of 3 layers of prepainted steel, rigid Polyurethane (PU) and steel sheet firmly laminated to the foam layer.
- It is a complete insulation system built into a single product which can effectively reduce heat and noise.

SECTIONAL PROFILE



Dimensions

Rib height : 28,5mm ±1mm

Effective cover : 750mm

Minimum roof pitch : 2°

Tolerance

Thickness for material : ±0.03mm

Effective Width : ±5mm

Finishing Length : ±5mm

Detail of PU Metal ***

Outer Skin	Mega Rib 30	0.34mm - 0.55mm TCT
Insulation	Polyurethane (PU)	20mm - 50mm *
	Density	35kg/m ³ ±3%
Type of Insulation		Bonded Rigid Polyurethane
Inner Skin	Flat Metal Sheet	Min. 0.20mm TCT
Surface Spread of Flame		Class 'O' [BOMBA]
Sound Reduction Index [dB]		25dB
Fire Propagation Index [I]		0.4
Thermal Resistance [R]		0.63m ² /KIW

*PU thickness = ±2.0mm.

- The amount of water that must be shed increases with the length of the roof. To avoid possible back-up of water in severe wind conditions, the following recommended roof length should be considered as maximum for a given roof pitch and rain fall rate.

*** All thickness shown above is nominal & provisional. The information contained herein is factual and numerical value are accurate at time of publication and subject to actual site condition.

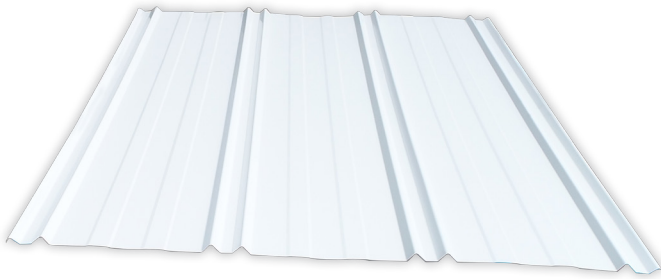
AJIYA PU END CAP



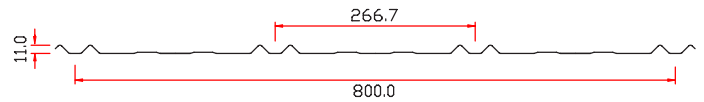
M-CLAD 800



Industrial Profile Metal Cladding



SECTIONAL PROFILE



- M-Clad 800 is manufactured from high tensile Steel Protected with corrosion inhibitive treatment.
- Cladding profile with material warranty up to 25 years. [\(Warranty terms & conditions apply\)](#)
- It can be used vertically and horizontally to allow creative and flexible.
- Suitable for use as wall cladding, fascias, feature wall, garage door cladding and fencing.

Dimensions

Rib height : 11mm ±1mm

Effective cover : 800mm

Tolerance

Thickness for material : ±0.03mm

Effective Width : ±5mm

Finishing Length : ±5mm

M-CLAD 800	AVAILABLE THICKNESS ***						Steel Grade	Minimum Yield Strength (MPa)
	Base Metal Thickness (mm)	Total Coated Thickness (mm)	* Weight per meter (kg/m)	* Weight per sq meter (kg/m ²)	* Coverage per ton (m ² /MT)			
	0.35	0.40	2.65	3.31	302	JIS3312[MS2383] / AS1397 [MS1196]	550	
	0.40	0.46	3.01	3.76	266	JIS3312[MS2383] / AS1397 [MS1196]	550	
	0.42	0.48	3.15	3.94	253	JIS3312[MS2383] / AS1397 [MS1196]	550	
	0.48 **	0.53	3.58	4.48	223	JIS3312[MS2383] / AS1397 [MS1196]	550	

- Total Coated Thickness [TCT] depends on Coating Mass. Please contact our technical department for advice, or, other thickness.

* Weight shown above is depending on material used.

** 0.48mm: Depends on material availability.

M-CLAD 800	DISTRIBUTED LOAD CAPACITY – CONTINUOUS SPAN CONDITION ***											
	Thickness (mm) [BMT]	SPAN	mm	900	1050	1200	1350	1500	1650	1800	1950	2100
0.35	Serviceability	kN/m ²		1.33	0.93	0.73	0.58	0.43	0.33	0.23	0.15	0.11
	Strength			2.11	1.47	1.15	0.91	0.67	0.51	0.35	0.22	0.15
0.40	Serviceability			1.53	1.13	0.83	0.68	0.53	0.38	0.25	0.18	0.13
	Strength			2.43	1.79	1.31	1.07	0.83	0.59	0.38	0.27	0.19
0.42	Serviceability			1.63	1.18	0.88	0.71	0.55	0.41	0.28	0.19	0.14
	Strength			2.60	1.88	1.40	1.12	0.87	0.64	0.44	0.29	0.21
0.48	Serviceability		1.83	1.33	1.03	0.83	0.65	0.47	0.33	0.23	0.15	
	Strength		2.92	2.12	1.64	1.32	1.03	0.75	0.52	0.36	0.23	

- Based on dead load 0.1kN/m², Live load 0.25kN/m² & wind load 0.75kN/m².

- Deflection Limit: SPAN/180.

M-CLAD 800	RECOMMENDED MAXIMUM SPACING OF SUPPORT ***				
	Base Metal Thickness (mm)	Total Coated Thickness (mm)	End Span (mm)	Internal Span (mm)	Cantilever
	0.35	0.40	650	900	100
	0.40	0.46	800	1100	150
	0.42	0.48	900	1200	150
	0.48	0.53	1000	1300	150

*** All thickness shown above is nominal & provisional. The information contained herein is factual and numerical value are accurate at time of publication and subject to actual site condition.



VALLEY FIXING OF AJIYA M-CLAD 800

GENERAL INFORMATION

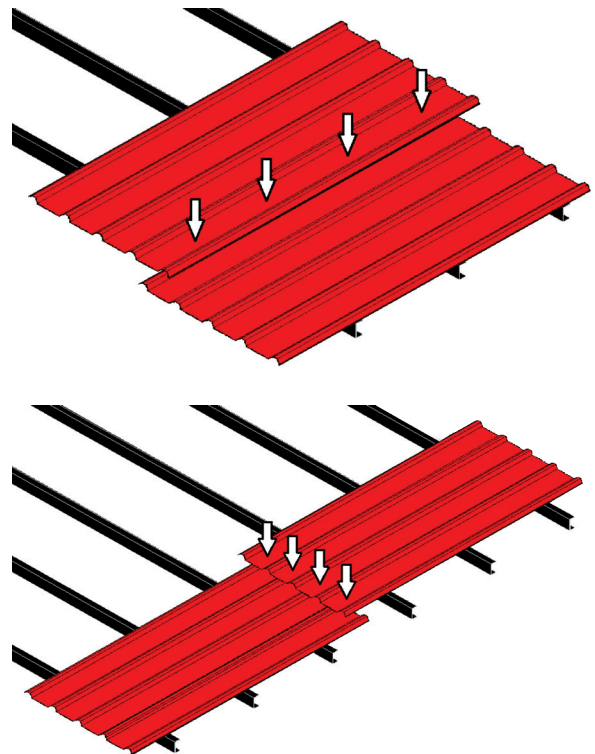
INSTALLATION METHOD

SIDE LAPS AND FLASHING

- Fasteners are required for metal roofing and flashing at mid spans for purlin spacing over 1,000mm and for girt spacing over 1,200mm.
- Flashing Fasten with stitching screw Hexagon Head No. 10 x 25m self-drilling screw with pre-assembled neoprene bonded washer.

END LAP

- End laps to be fastened through crest along the purlins.
- Metal roofing sheet is available in continuous length limited only by the maximum transportable length of 25m.
- For longer length, end lap is recommended, minimum end lap overlapping should be 200mm-300mm. The lap should be secure fastening and treated with a recommended sealant.



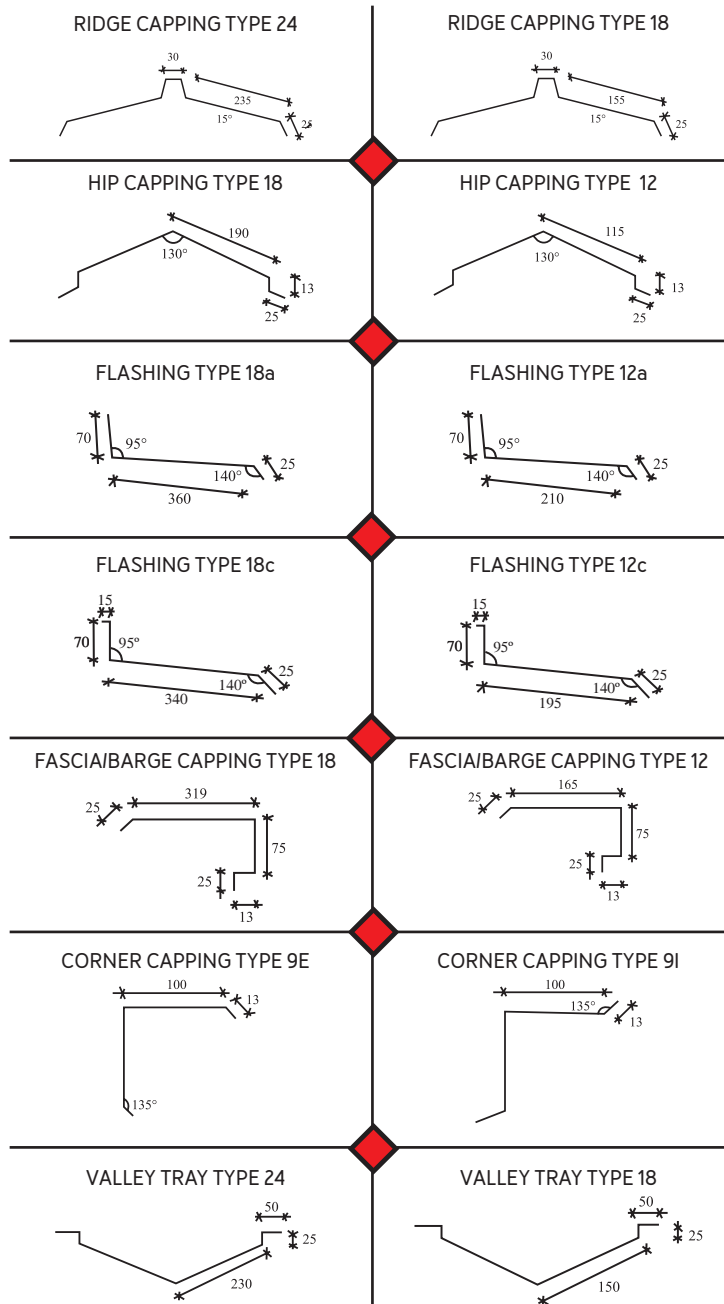
SAMPLE OF SPECIFICATION

To supply **AJIYA (AP RIB, JET RIB, MEGA RIB 30 / 35)** High Tensile Metal Roofing Sheets in Pre-painted hot-dipped zinc-coated steel OR Pre-painted hot-dipped zinc aluminium alloy-coated steel to be fixed with/without insulation, and come complete with necessary fitting and accessories.

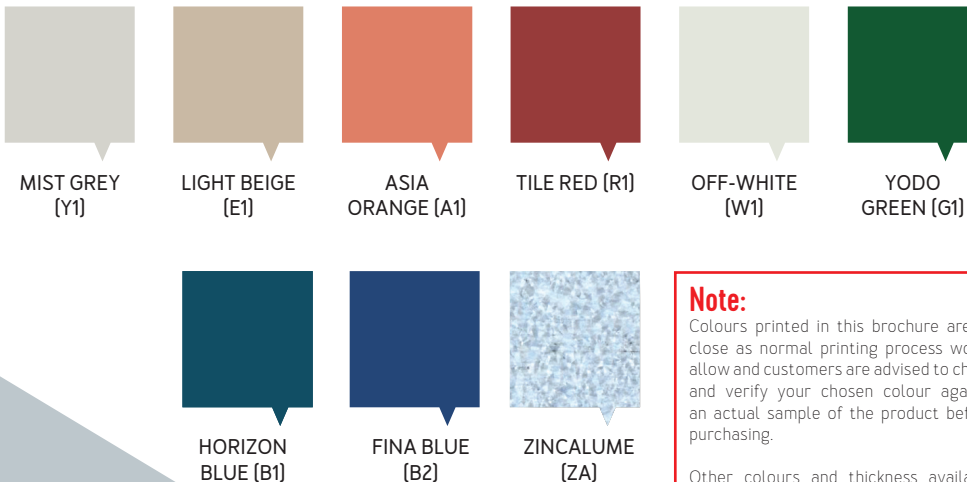
To supply **AJIYA MEGA RIB 30 PU PVC / METAL** High Tensile Metal Roofing Sheets in Pre-painted hot-dipped zinc-coated steel OR Pre-painted hot-dipped zinc aluminium alloy-coated steel insulated with Bonded Rigid Polyurethane insulation system, and come complete with necessary fitting and accessories.

Note: Details in accordance with manufacturer's instructions.

AJIYA STANDARD CAPPING / FLASHING



COLOR SELECTION CHART



Note:

Colours printed in this brochure are as close as normal printing process would allow and customers are advised to check and verify your chosen colour against an actual sample of the product before purchasing.

Other colours and thickness available upon request. Subject to stock availability and time delivery. All colours shown above are close to the actual steel colour as the limitation of the actual colour tones.

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