

DESCRIPTION :

weber set super star is a Premium Grade Cement-based thin or thick bed ceramic tile adhesive.

USAGE :

Suitable for fixing Ceramic Wall & Floor Tiles, Vitrified Homogeneous Tiles, Porcelain Tiles, Mosaics, Quarry Tiles, Terracotta, Marbles, Granites, Slates, Terrazzo, Brick Veneer, Decorative Stones etc., to wall & floor, dry or wet, interior or exterior areas including swimming pools.

GENERAL PERFORMANCE :

The set adhesive is water resistant but not impervious to water. **weber set super star** is a thin or thick bed adhesive used normally at 3 – 6 mm bed thickness, but up to 12 mm for small isolated, uneven areas of limited extent. Requires mixing with water only unless special conditions where Latex Admixture (ie. **webermix admix 1**, **webermix admix plus** or **webermix multibond** etc.) must be used.

webermix admix 1, **webermix admix plus** or **webermix multibond** can be used with **weber set super star** in replacement of water, to enhance physical properties of the set adhesive, ie. imparts flexibility, improve adhesion, reduce water permeability and widens application to various substrates. See Latex Admixture data sheet for further details.

Not recommended for use on skim-coat plaster, paint and metal.

APPLICATION (SUBSTRATE) :

weber set super star can be used for the following surfaces :

- **Concrete** – Must be aged for 6 weeks. Direct fixing onto concrete may be taken provided the surface is flat or true, well cured and free of contamination. Surface primer is required for direct fixing.
- **Brick Wall** – Must be aged for 4 weeks and leveled with Cement-Sand Mortar (**E.MIX Render Series**) prior to fixing tiles.
- **Lightweight Concrete Blocks** – Must be aged for 4 weeks and leveled with Cement-Sand Mortar (**E.MIX Render Series**) prior to fixing tiles. Direct fixing onto Block Wall is not recommended.
- **Autoclaved Aerated Concrete Blocks (AAC)** – Must be aged for 4 weeks and leveled with Cement-Sand Mortar (ie. **E.MIX ALC Render**) prior to fixing tiles. Direct tiling on flat surface can be conducted using **weber set super star + webermix admix 1** etc. Prime surface of AAC Blocks with **weberprim AAC Primer**.
- **Cement-Sand Render & Screed** – Allow new Cement-Sand Render or Screed to cure for 2 – 3 weeks, before fixing tiles. The rendering or screeding mortar mix should ideally be 1 part cement : 3 – 4 parts of sand by volume.
- **Existing Tiles / Marbles / Terrazzo** – Existing surface must be dry, sound & free of contaminants. Hollow sections should be removed and made good before direct fixing with **weber set super star + webermix admix 1**
- **Existing Vinyl Tiles** – Existing vinyl tile surface must be dry, sound & free of contaminants. Prime surface with **webermix SBR**, before direct fixing with **weber set super star + webermix admix 1**.
- **Building Boards** – Building board such as plywood, cement-fibre board, chipboard etc. must be adequately braced to provide a sound / rigid substrate. Prime surface with **webermix SBR**, before direct fixing with **weber set super star + webermix admix 1**.
- **Timber Floors** – It must be strong, rigid & strengthened by overlaying it with a 12 mm thick marine plywood, screw fixed at 300 mm centers to the joists. Installation system for tiles, similar to "Building Boards".

TECHNICAL DATA

Colour	: Grey
Density	: Approx. 1.6 g/m ³
pH	: Approx. 12
Dry Solid Content	: 100%
Shelf Life	: 6 months
Bed Thickness (Finished Thickness)	: 3 – 6 mm
Mix Proportion	: 1 pbw water to approx. 4 pbw adhesive (6.0 - 6.5 ltrs water/Latex Admixture to 20 kg weber set super star)
Application Mode	: Thin Bed Solid Bed Notched Trowel – dry areas Thick Bed Solid Bed Notched Trowel – wet areas, external tiling, floor tiling, swimming pool.
Adjustability Time	: 10 minutes – may vary depending on porosity of substrate.
Working Time (Pot Life)	: 3 – 4 hours
Open Time ISO 13007-2 Clause 4.1	: 15 – 20 minutes at 25°C May vary depending on porosity of substrate
Setting Time	: 24 hours
Application Temperature	: 5°C – 40°C
Temperature Resistance	: 100°C
Frost Resistance	: - 15°C
Resistance to acids	: Fair
Resistance to alkalis	: Good
Resistance to oil & solvents	: Fair
Damp Resistance	: Good
Flexibility	: Fair
Tensile Adhesion Strength : EN ISO 13007 - 2 Clause 4.4	
After 28 Days Air Cure	: 1.0 - 1.2 N/mm ²
After Heat Aging	: 0.6 - 0.8 N/mm ²
After Water Immersion	: 0.6 - 0.8 N/mm ²
Classification under ISO 13007 - 1	: C1 Adhesive



INSTALLATION PROCEDURE :

- Substrate must be dry, sound, flat / true & free of contaminants.
- Ceramic Tiles are to be fix dry. Do not soak in water.
- Mix **weberset super star** with water / Latex Admixture as per the recommended mix ratio. Mechanical mixing recommended.
- Spread adhesive to the substrate at trowel bed thickness 6 - 12 mm (may vary depending on tile size & thickness) with suitable notched trowel.
- Spread no more than 1 m² at a time to avoid Skin-Over. Open Time of spread adhesive is 15 - 20 minutes at 25°C.
- Promptly fix tiles onto adhesive bed, followed by slight twisting action to ensure good contact ie. Solid Bed Fixing.
- Touch adhesive bed periodically to check for Skin-Over. Where adhesive bed is no longer tacky / sticky, Skin-Over had occurred. Re-Trowel adhesive bed.
- Allocate joints of at least 2 - 3 mm wide between tiles.
- Remove surplus adhesive from tile surface & joints before it hardens.
- Allow to set for 24 hours before grouting commences.
- The adhesive should not be used in temperatures lower than 5°C or in damp condition.

Note : It is the responsibility of users / applicators to determine condition & suitability of all surfaces; prior to actual application.

GROUTING :

Grouting of tile joints should only commence at least 24 hours after completion of tiling or until adhesive had set. Setting may be delayed on dense or impervious surfaces. Use **weberfill fine grout** or **weberfill f&w grout** and etc. depending on grouting joints widths and specific areas requirement.

MOVEMENT JOINTS :

Must be incorporated where necessary and in accordance with general principles incorporated within the BS 5385 : Part 1 - 5 :

- Over existing structural joints.
- Where tiling abuts other materials.
- At junctions between different background materials, where tiling is continuous across them.
- In large areas of floor tiling, at 6 - 9 m centers vertically & horizontally and at the floor perimeter. For wall tiling at storey heights, 6 - 9 m vertically & at internal vertical corners.
- Around fix structure ie. column or fix machinery etc.
- Where stresses are likely to be concentrated ie. changes in wall or floor alignment.

COVERAGE :

May vary depending on the nature and flatness of surface :

- At 3 mm trowel bed thickness is approx. 3 kg / m²
- At 6 mm trowel bed thickness is approx. 6 kg / m²

PACKING :

Available in 20 kg & 25 kg bag.

SHELF LIFE / STORAGE :

At least 6 months; when stored in dry conditions of normal ambient temperature.

TECHNICAL SERVICES :

For further details or recommendation please contact our Technical Advisory / Specification Center at 603-6038 9498 (KL) & 604-626 2830 (Penang)

PRECAUTION :

Avoid inhaling dust. If material enter eyes, wash out immediately with Clean Water. May cause minor skin irritation; therefore use suitable gloves. Keep out of children reach.

Conditions Of Sales :

Sold subject to Company's Condition of Sale, which is available upon request.

Note :

All instruction and information are provided by us for the general guidance only and are believed to be accurate and complete. Users must exercise special care and caution depending on the conditions and particular purpose of usage and are responsible to ensure that they have consulted our latest literature. To the maximum extent allowed by law, Saint-Gobain Weber (M) Sdn Bhd, its representatives, agents or distributors shall be under no liability for any loss of profits and other economic or physical losses.

Marketing Offices :

SAINT-GOBAIN WEBER (M) SDN BHD (169772-A)

SELANGOR :

No. 29 & 31, Jalan TIAJ 2/1, Taman Industri Alam Jaya,
42300 Bandar Puncak Alam, Selangor D. E, Malaysia.
Tel : 603-6038 9498 / 9497 / 9487 Fax : 603-6038 9507

Website : www.mys.weber

E-Mail : info.webermalaysia@saint-gobain.com

PENANG :

No. 8, Lintang Beringin 2, Jalan Permatang Damar Laut
Diamond Valley Light Industrial Park,
11960 Bayan Lepas Penang, Malaysia.
Tel : 604-626 2830 / 2829 Fax : 604-626 2106



Member Of :

- FMM, Malaysia
- MCIG, Malaysia
- MBAM, Malaysia
- MGBC (Malaysia Green Building Confederation)
- SGBC (Singapore Green Building Council)
- SIRIM Working Group - MS 1294 & MS 1295

OHSMS CERTIFIED TO ISO 45001 (CERT NO: MY16 / 02151)
EMS CERTIFIED TO ISO 14001 (CERT NO: MY13 / 04546)
QMS CERTIFIED TO ISO 9001 (CERT NO: CI / 3693)