

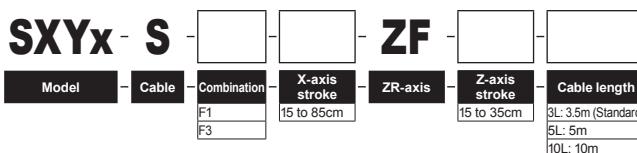
SXYx

2 axes / ZF

XY type

Whipover

Ordering method



Note 1. NPN and Ethernet cannot be selected if using CE marking

Note 2. Available only for the master.

Note 3. Only when CC or DN or PB was selected for I/O select 1 above, EN can be selected in I/O select 2.

RCX222			
Controller	Usable for CE	Input/Output selection 1	Input/Output selection 2
RCX222	No entry: Standard	N: NP/N Note 1	No entry: None
DRCX0505	E: CE marking	P: PNP	N1: OP.DIO24/16 (NPN) Note 1
		CC: CC-Link	P1: OP.DIO24/17 (PNP)
		DN: DeviceNet	
		PB: Profibus	
		EN: Ethernet Note 1	EN: Ethernet Note 3
		YC: YC-Link Note 2	

■ Specification

	X-axis	Z-axis
Axis construction ^{Note 1}	F14	F10-BK
AC servo motor output (W)	100	100
Repeatability ^{Note 2} (mm)	+/-0.01	+/-0.01
Drive system	Ball screw (Class C7)	Ball screw (Class C7)
Ball screw lead (Deceleration ratio) (mm)	20	10
Maximum speed ^{Note 3} (mm/sec)	1200	600
Moving range (mm)	150 to 850	150 to 350
Robot cable length (m)	Standard: 3.5 Option: 5,10	

Note 1. Use caution that the flame machining (installation holes, tap holes) differs from single-axis robots.

Note 2. Positioning repeatability in one direction

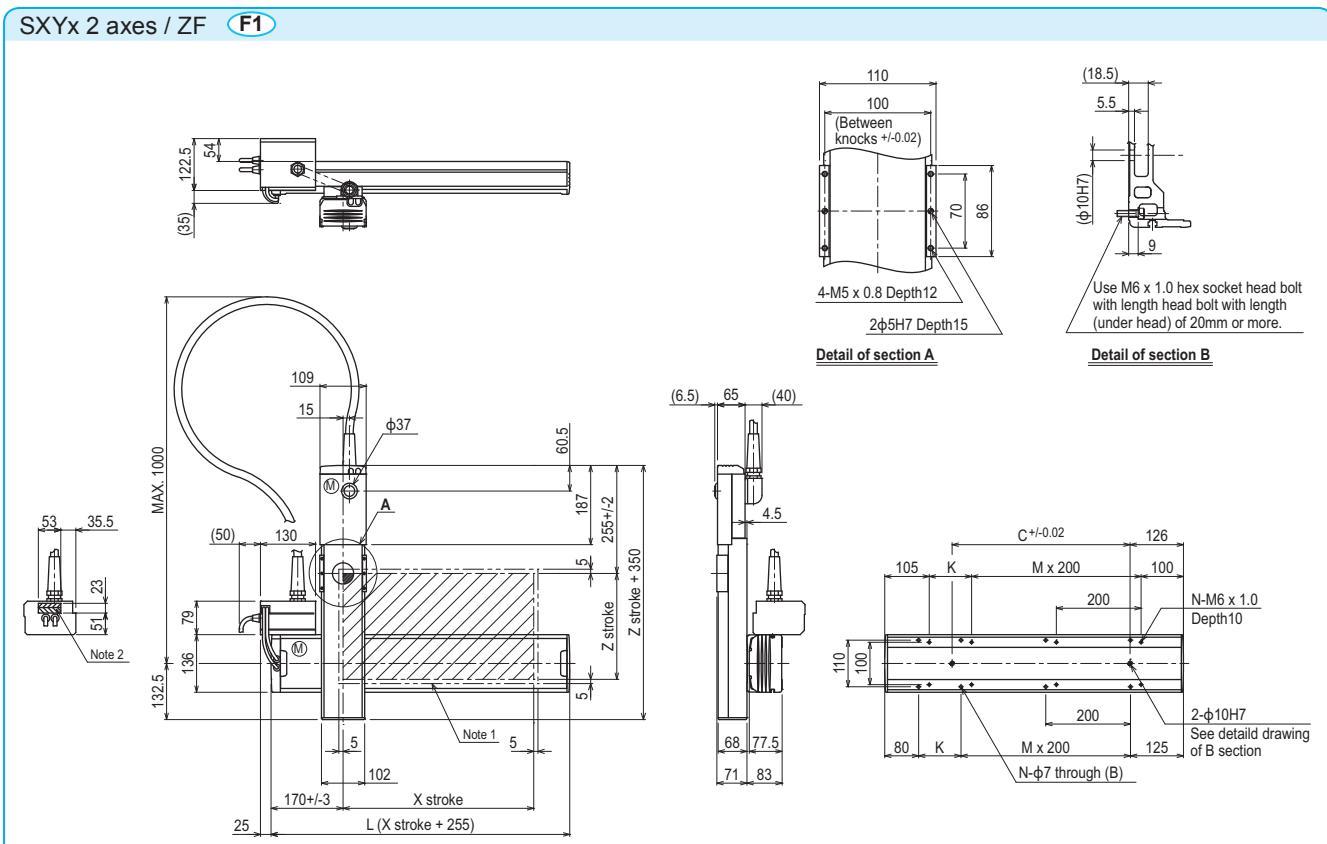
Note 3. When the X-axis stroke is longer than 750mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table below.

■ Maximum payload

	Z stroke (mm)
X stroke (mm)	150 to 350
150 to 850	10

Controller

Controller	Operation method
RCX222	Programming / I/O point trace / Remote command / Operation using RS-232C communication
DRCX0505	



X stroke	150	250	350	450	550	650	750	850
L	405	505	605	705	805	905	1005	1105
K	200	100	200	100	200	100	200	100
C	240	240	420	420	600	600	780	780
M	0	1	1	2	2	3	3	4
N	4	6	6	8	8	10	10	12

Note 1. The moving range when returning to origin and the stop position when stopping by the mechanical stopper.

Note 2. The shaded position indicates an user cable extraction port.

Z stroke	150	250	350		
Maximum speed for each stroke (mm/sec) Note 3	X-axis		1200	960	780
	Speed setting		—	80%	65%

Note 3. When the X-axis stroke is longer than 750mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table at the left.