# BORING

#### One-touch Cutter Replacement

Replacement is quick and easy with our unique push fit self-centering cutter system.





tter Removing the cutter

### Fail-Safe Protection

## **Built-in Motion Sensor**

If any lateral movement or excess vibration is detected, both the drill and the feed motor stop. Nitto Kohki is the first company to incorporate this feature into magnetic base drills.

# **Fail-safe Restart**

The drill will not re-start even if power is re-supplied after accidental shutdown. Drilling can only be continued after turning on the drill switch.

# Magnet Open-circuit Sensor

The drill will not start until the magnetic field is active.

New drill control prevents cutters from breaking

# **Slow Start Mechanism**

The feed speed is reduced for the first few seconds after boring begins to ensure a smooth cut through the mill scale.

### **Auto-feed**

Automatic control & feed are activated by simply pushing the Rod handle to engage the clutch.

### Load Sensor

The dual sensing system responds to both drilling and feeding forces on the cutter for the optimum cutting condition.

## Variable Automatic Feed

The feed speed is continuously monitored and updated proportionally to the load on the cutter.

### Cycle Stop

After the cut has finished, a detector responds to the reduction in load and both the drill and the feed motor automatically stop.

## **Overload Stop**

When an excessive load is applied to the cutter, both the drill and the feed motor will stop automatically.



#### Coolant into the Heart of the Cut

Coolant is fed directly to the inside of the cut. The coolant system also features an auto shut-off.



#### Improved Bearing Bracket

Our precision bearing bracket aligns cutters precisely, which increases cutter life.



## Chip Breaker

This chip breaker prevents the cutter from becoming jammed with metal shavings.

- Standard accessory for the WA-5000
  Optional accessory for the WA-3500

## Two Speed Selection (WA-5000)

Speed can be changed to suit the type and size of the cutter.





