

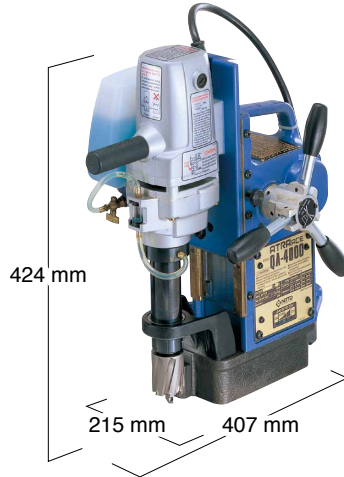
# BORING

Portable Magnetic Base Drilling Machine

## ATRA ACE quick auto

**Model QA-4000** Non-CE

• Max. 40 mm dia. x 35 mm deep

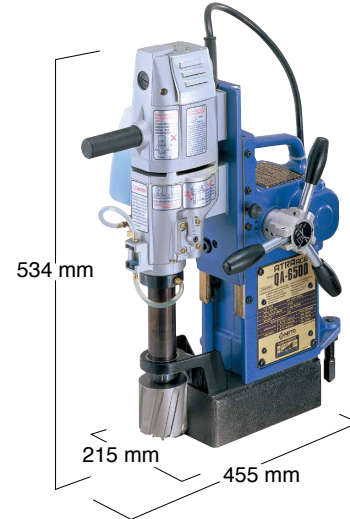


**Fully automatic drilling for increased productivity and reduced cost**

- Proven Automatic Technology (self feeding, automatic return, load detection for speed and feed regulation)

**Model QA-6500** Non-CE

• Max. 65 mm dia. x 50 mm deep



### Specifications

Model		QA-4000		QA-6500	
Power Source (Single Phase)		110 - 120 V AC, 50/60 HZ	220 - 240 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz	
Electric Drill	Rated Power Consumption	W	680	1010	
	Rated Current	A	6.1	3.0	
	No-load Speed	min <sup>-1</sup> (rpm)	750	400 / 750	
Magnet Power Consumption		W	50	75	
Hole Capacity mm	Cutter	Hole Diameter	Plate Thickness	Hole Diameter	Plate Thickness
	One-touch Type JETBROACH 35L	17.5 to 40	9 to 35	17.5 to 40	9 to 35
	One-touch Type JETBROACH 50L	-	-	17.5 to 65	9 to 50
	One-touch Type HI-BROACH 25L	14 to 15 16 to 18	9 to 12 9 to 25	18 to 35	9 to 25
Max. Stroke	mm	75		88	
Magnet Holding Power	N(kgf)	6664 (680)		9800 (1000)	
Magnet Dimensions	mm	82 x 172		100 x 200	
Power Cord Length	m	4	5	5	
Mass (Weight)	kg	18.5		26	
Accessories Included		<ul style="list-style-type: none"> <li>• Oil Tank</li> <li>• Cutting Oil 0.5L</li> <li>• Pilot Pin 08035</li> <li>• Side Handle</li> <li>• 3 mm Hex. Socket Screw Key</li> </ul>		<ul style="list-style-type: none"> <li>• 4 mm Hex. Socket Screw Key</li> <li>• 8 x 10 mm Spanner</li> <li>• Chain</li> <li>• Tool Box</li> </ul>	

### Optional Accessories

Ref. No.	PN	Description	Sales Unit	Applicable Model	
				QA-4000	QA-6500
1	TB01507	Cutting Oil 2L	1 piece	●	●
2	TB04374	Supporting Magnet Ass'y	1 piece	●	●
3	TB07696	Pipe Attachment Ass'y	1 piece	●	●
		One-touch Type JETBROACH 35L	1 piece	●	●
		One-touch Type JETBROACH 50L	1 piece	●	●
		One-touch Type HI-BROACH 12L	1 piece	●	●
		One-touch Type HI-BROACH 25L	1 piece	●	●

