



Superior Clamping and Gripping

Product Information

Universal gripper PZN-plus 125

Universal gripper

Reliable. Robust. Flexible. Universal gripper PZN-plus

Universal 3-finger centric gripper with high gripping force and maximum moments due to multi-tooth guidance

Field of application

multi- purpose thanks to a diverse range of accessories. Can also be used in fields of application with special requirements to the gripper (temperature, chemical resistance, dirt, and many more).

Advantages – Your benefits

Robust multi-tooth guidance for precise handling

High maximum moments possible suitable for using long gripper fingers

Wedge-hook design for high power transmission and synchronized gripping

Air supply via hose-free direct connection or screw connections for flexible pressure supply in all automated systems

Comprehensive sensor accessory program for versatile querying possibilities and stroke position monitoring

Manifold options for special optimization for your specific case of application (dustproof, high-temperature, corrosion-protected, etc.)

Fastening at one gripper side in two screw directions for universal and flexible gripper assembly









Gripping force 255 .. 57300 N



Stroke per jaw 2 .. 45 mm



Functional description

The piston is moved up and down by compressed air. The angled active surfaces of the wedge-hook produce a synchronized, centric jaw movement.



1 Housing

is weight-optimized due to the use of high-strength aluminum alloy

② Wedge-hook design

for high force transmission and centric gripping

③ Sensor system

Brackets for proximity switches and adjustable control cams in the housing

(4) Multi-tooth guidance

precise gripping through base jaw guidance with a high load capacity and a minimum Play

General notes about the series

Operating principle: Wedge-hook kinematics

Housing material: Aluminum alloy, anodized

Base jaw material: Steel

Actuation: pneumatic, with filtered compressed air as per ISO 8573-1:2010 [7:4:4].

Warranty: 36 months

Scope of delivery: Brackets for proximity switches, centering sleeves, O-rings for direct connection, assembly instructions (operating manual with declaration of incorporation is available online)

Gripping force maintenance device: possible by using the version with mechanical gripping force maintenance or pressure maintenance valve SDV-P

Gripping force: is the arithmetic sum of the individual force applied to each jaw at distance P (see illustration).

Finger length: is measured from the reference surface as the distance P in direction to the main axis. The maximum permissible finger length applies until the nominal operating pressure is achieved. With higher pressures, the finger length must be reduced proportionally to the nominal operating pressure.

Repeat accuracy: is defined as a distribution of the end Position for 100 consecutive strokes.

Workpiece weight: is calculated for force-fit gripping with a coefficient of static friction of 0.1 and a safety factor of 2 against workpiece slippage at acceleration due to gravity g. For form-fit or capture gripping, there are significantly higher permissible workpiece weights.

Closing and opening times: are purely the times that the base jaws or fingers are in motion. Valve switching times, hose fill times, or PLC reaction times are not included, and are to be considered when cycle times are calculated.

Cleanroom class ISO 14644-1:1999: 5

Application example

Insertion tool for assembly of small to medium-sized axes. Due to the rotary feed-through, the axes can be rotated several times infinitely (> 360°) during the assembly process. Slip ring contacts integrated in the rotary feed-through reliably supply the gripper with power.

- Rotary feed-through DDF 2
- Quick-change system SWS
- **3**-finger centric gripper PZN-plus



<section-header> Schuck offers more ... The following components make the product even for productive - the suitable addition for the gives functionality, flexibility, reliability, and controlled production. Image: Components make the product even for productive - the suitable addition for the gives functionality, flexibility, reliability, and controlled production. Image: Components make the product even for productive - the suitable addition for the gives functionality, flexibility, reliability, and controlled productive. Image: Components make the productive - the suitable addition for the gives functionality, flexibility, reliability, and controlled productive. Image: Components make the productive - the suitable addition for the gives functionality. Image: Components make the productive - the suitable addition for the gives functionality. Image: Components make the productive - the suitable addition for the gives functionality. Image: Components make the productive - the suitable addition for the gives functionality. Image: Components make the productive - the suitable addition for the suitable addition f

For more information on these products can be found on the following product pages or at schunk.com.

Options and special information

Gripping force maintenance version AS/IS: The mechanical gripping force maintenance version ensures minimum gripping force even in the event of a pressure drop. In the AS/S version this acts as a closing force, in the IS version as an opening force.

Anti-corrosion version K: for use in corrosion-inducing atmospheres

High-temperature version V/HT: for use in hot environments

Power booster version KVZ: if higher gripping forces are required

Dustproof version SD: absolutely dustproof, increased degree of protection against ingress of materials.

Precision version P: for the highest accuracy

ATEX version EX: for explosive environments

Additional versions: Various options can be combined with each other.

H1G compliant grease: for use in the food and pharmaceutical industries

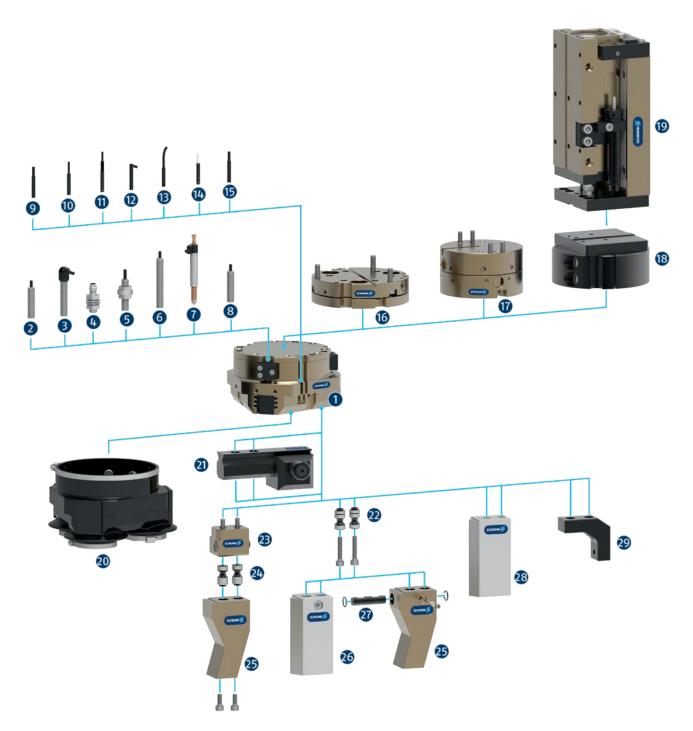
NEW: H1 grease version H1G: with H1 compliant lubrication as a solution for easy entry into medical technology, lab automation, the pharmaceutical industry and food industry

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Universal gripper

SCHUNK gripper PZN-plus

Overview Accessories



PZN-plus Universal gripper

1 PZN-plus

Universal 3-finger centric gripper with high gripping force and maximum moments due to multi-tooth guidance

Sensor system

2 IN ...

Inductive proximity switch with molded cable and straight cable outlet

3 IN ...-SA

Inductive proximity switch with molded cable and laberal cable outlet

() IN-C 80

Inductive proximity switch, directly pluggable

6 FPS

Flexible position sensor for monitoring up to five different, freely selectable positions

6 APS-Z80

Inductive position sensor for precise position detection of the gripper jaws with analog output

APS-M1S

Mechanical measuring system for precise position detaction of the gripper jaw with analog output

8 RMS

Reed switch in round version

9 MMS 22

Magnetic switch with straight cable outlet for monitoring a position

MMS 22-PI1

Magnetic switch with straight cable outlet for monitoring a freely programmable position

MMS 22-PI2

Magnetic switch with straight cable outlet for monitoring two freely programmable position

MMS 22-PI1-HD

MMS 22-Pl1 in robust design

MMS 22-PI2-HD

MMS 22-PI2 in robust design

MMS 22-SA

Magnetic switch with lateral cable outlet for monitoring a position

MMS 22-PI1-SA

Magnetic switch with side cable outlet for monitoring a freely programmable position

B MMS-P

Magnetic switch with straight cable outlet for monitoring two freely programmable position

MMS 22-A

Analog magnetic switch with straight cable outlet for measuring the gripper jaw position with analog output and teach function

B RMS 22

Reed switch for direct assembly in the C-slot

Complementary products

🚯 TCU

Tolerance compensation unit for compensating small tolerances in the plane

🛈 AGE

Compensation unit for compensation of large tolerances along the X and Y axes

ASG

Adapter plate for combining various automation components in the modular system

CLM

Linear module with pneumatic drive and scope-free pre-loaded junction rollers

20 HUE

Sleeve for protection against dirt

Finger Accessories

UZB

The universal intermediate jaw allows fast tool-free and reliable plugging and shifting of top jaws at the gripper.

BSWS-AR

Adapter coupling of jaw quick-change system for fast, manual change of top jaws

BSWS-B

Locking mechanism of the jaw quick-change system for fast, manual exchange of top jaws

BSWS-A

Adapter coupling of the jaw quick-change system for adaptation to the customized finger

Customized fingers

26 BSWS-ABR

Finger blank made of aluminum with interface to the jaw quick-change system

BSWS-SBR

Finger blank made of steel with interface to the jaw quick-change system

BSWS-UR

Locking mechanism for the integration of the jaw quickchange system into customized fingers

ABR/SBR

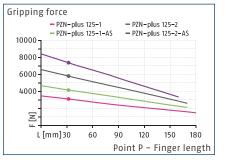
Finger blanks made of steel or aluminum with standardized screw connection diagram

😰 ZBA

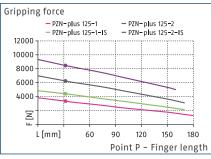
Intermediate jaws for reorientation of the mounting surface



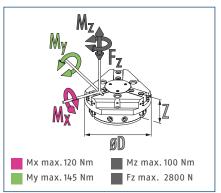
Gripping force 0.D. gripping



Gripping force I.D. gripping



Dimensions and maximum loads



The indicated moments and forces are statical values, apply for each base jaw and may appear simultaneously. Loads may additionally occur to the moment produced by the gripping force itself.

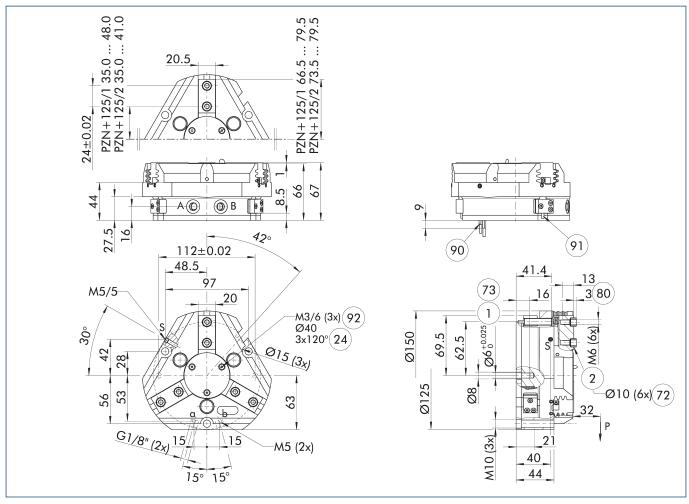
Technical data

Description		PZN-plus	PZN-plus	PZN-plus	PZN-plus	PZN-plus	PZN-plus
		125-1	125-2	125-1-AS	125-2-AS	125-1-IS	125-2-IS
ID		0303313	0303413	0303513	0303613	0303543	0303643
Stroke per jaw	[mm]	13	6	13	6	13	6
Closing/opening force	[N]	3100/3330	5800/6240	4150/-	7970/-	-/4400	-/8450
Min. spring force	[N]			1050	2170	1070	2210
Weight	[kg]	2.47	2.47	3.34	3.34	3.34	3.34
Recommended workpiece weight	[kg]	15.5	29	15.5	29	15.5	29
Fluid consumption double stroke	[cm ³]	230	230	383	383	383	383
Min./nom./max. operating pressure	[bar]	2/6/8	2/6/8	4/6/6.5	4/6/6.5	4/6/6.5	4/6/6.5
Min./max. air purge pressure	[bar]	0.5/1	0.5/1	0.5/1	0.5/1	0.5/1	0.5/1
Closing/opening time	[s]	0.2/0.2	0.2/0.2	0.17/0.35	0.17/0.35	0.35/0.17	0.35/0.17
Closing/opening time with spring	[s]			0.40	0.40	0.40	0.40
Max. permissible finger length	[mm]	180	170	170	160	170	160
Max. permissible mass per finger	[kg]	2.1	2.1	2.1	2.1	2.1	2.1
IP protection class		40	40	40	40	40	40
Min./max. ambient temperature	[°C]	5/90	5/90	5/90	5/90	5/90	5/90
Repeat accuracy	[mm]	0.01	0.01	0.01	0.01	0.01	0.01
Dimensions Ø D x Z	[mm]	150 x 67	150 x 67	150 x 91.5	150 x 91.5	150 x 91.5	150 x 91.5
Options and their characteristics							
Dustproof version		37303313	37303413	37303513	37303613	37303543	37303643
IP protection class		64	64	64	64	64	64
Weight	[kg]	2.9	2.9	3.7	3.7	3.7	3.7
Corrosion-protected version		38303313	38303413	38303513	38303613	38303543	38303643
High-temperature version		39303313	39303413	39303513	39303613	39303543	39303643
Min./max. ambient temperature	[°C]	5/130	5/130	5/130	5/130	5/130	5/130
Power booster version		0372204	0372214	0372224		0372244	
Closing/opening force	[N]	5209/5450	9674/10489	6097/-		-/6565	
Weight	[kg]	3.7	3.7	4.5		4.5	
Maximum pressure	[bar]	6	6	6		6	
Max. permissible finger length	[mm]	125	100	100		100	
Precision version		0303343	0303443	0303493	0303593		

① It may take a few 100 gripping cycles until the full gripping force (as indicated in the data table) will be available.

PZN-plus 125 Universal gripper

Main view



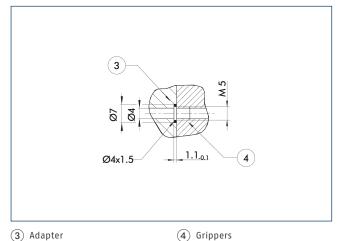
The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

- The SDV-P pressure maintenance valve can also be used for I.D. or O.D. gripping alternatively or in addition to the spring-loaded, mechanical gripping force maintenance device (see catalog section on accessories).
- A, a Main / direct connection, gripper opening
- B, b Main / direct connection, gripper closing
- S Air purge connection
- (1) Gripper connection
- $(\mathbf{2})$ Finger connection
- 24) Bolt circle

- (72) Fit for centering sleeves
- (73) Fit for centering pins
- 80 Depth of the centering sleeve hole in the counter part
- 90 Sensor MMS 22..
- (91) Sensor IN ...
- (92) Thread below the cover for fastening external attachments

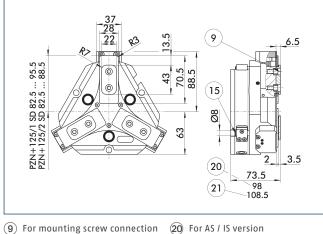
Universal gripper

Hose-free direct connection M5



The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

Dustproof version



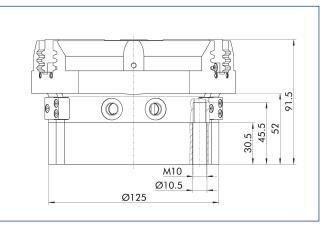
diagram, see basic version

(15) Sealing bolt

(21) Applies for KVZ version

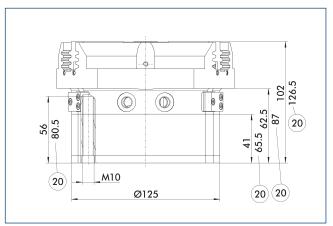
The "dustproof" option increases the degree of protection against penetrating substances. The assembly diagram shifts by the height of the intermediate jaw. The finger length is still measured from the upper edge of the gripper housing.

Gripping force maintenance device AS / IS



The mechanical gripping force maintenance device ensures that a minimum clamping force will be applied even if there is a drop in pressure. This acts as closing force in the AS / S version, and as opening force in the IS version. Besides this, the gripping force maintenance device can be used to increase the gripping force or for single actuated gripping.

Power booster version

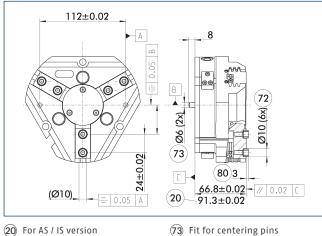


(20) For AS / IS version

The KVZ cylinder increases the gripping forces during opening and closing. A second, in series-connected piston also increases the force on the wedge hook. Please consider that grippers which are equipped with a gripping force maintenance device are higher.

Universal gripper

Precision version

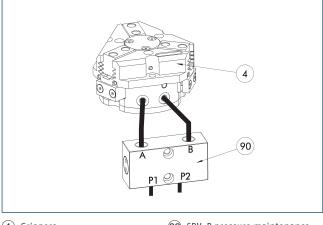


- (72) Fit for centering sleeves
- (73) Fit for centering pins(80) Depth of the centering sleeve

hole in the counter part

The indicated tolerances just refer to the variants of precision versions shown in the chart of technical specifications. All other variants of precision versions are available on request.

SDV-P pressure maintenance valve



⁽⁴⁾ Grippers

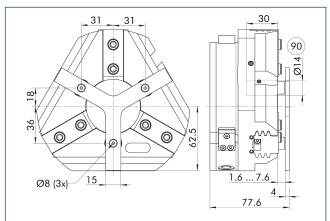
90 SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter		
		[mm]		
Pressure maintenance valve				
SDV-P 07	0403131	8		
Pressure maintenance valve with air bleed screw				
SDV-P 07-E	0300121	8		

In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Spring-loaded pressure piece



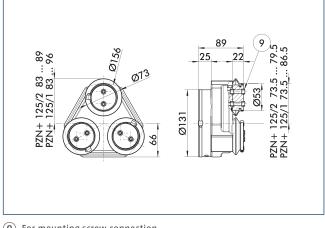
(90) Guide pin

For spring-supported positioning of the workpiece against a stop after the gripper has opened. Especially developed for loading machines.

Description	ID	Stroke	Min. force		
		[mm]	[N]		
Spring-loaded pressure piece					
A-PZN-plus/DPZ-plus 125	0303723	6	105		

The pressure piece cannot be combined with the dustproof option.
Please contact us if you require a customized pressure piece.

Protective cover HUE PZN-plus 125



(9) For mounting screw connection diagram, see basic version

The HUE protective cover fully protects the gripper against external influences. The cover is suitable for applications of up to IP65 if an additional sealing of the cover bottom is provided. For detailed information, please see the HUE series. The connection diagram shifts by the height of the intermediate jaw.

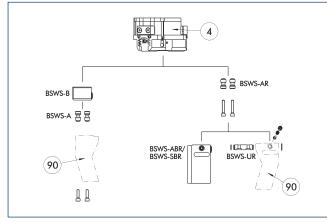
Description	ID	IP protection class
Protection cover		
HUE PZN-plus 125	0303483	65

① An inductive monitoring of the gripper in connection with the protective cover HUE is not possible. SCHUNK recommends the use of magnetic sensors that are approved for the respective gripper version.

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Universal gripper

BSWS jaw quick-change jaw systems



(4) Grippers

(90) Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery				
Jaw quick-change system adapt	Jaw quick-change system adapter pin					
BSWS-A 125	0303028	2				
BSWS-AR 125	0300095	2				
Quick-change jaw system base						
BSWS-B 125	0303029	1				
Jaw quick-change system finge	r blank					
BSWS-ABR-PGZN-plus 125	0300075	1				
BSWS-SBR-PGZN-plus 125	0300085	1				
Jaw quick-change system locking mechanism						
BSWS-UR 125	0302994	1				

① Only systems that are listed in the table, can be used.

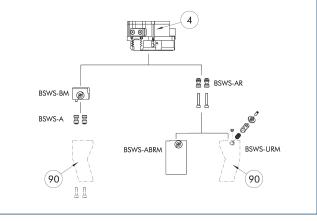
Fields of application

Series	Size	Variant	Suitability		
PZN-plus	125	-1 (6 bar)			
PZN-plus	125	–1–AS / –1–IS (6 bar)			
PZN-plus	125	-2 (6 bar)			
PZN-plus	125	–2–AS / –2–IS (6 bar)			
PZN-plus	125	KVZ (6 bar)			
Legend					
	Can be combined without restrictions				
	Use with restrictions (see loading limits)				
0000	cannot be combine	d			

The load limits for describing the application limits can be found in the catalog chapter of the corresponding accessories.

If the operating pressure is higher than 6 bar, suitability for use above the application limits must be checked.

Jaw quick-change system BSWS-M



(4) Grippers

90 Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery				
Jaw quick-change system adapte	Jaw quick-change system adapter pin					
BSWS-A 125	0303028	2				
BSWS-AR 125	0300095	2				
Quick-change jaw system base						
BSWS-BM 125	1302006	1				
Jaw quick-change system finger	blank					
BSWS-ABRM-PGZN-plus 125	1420854	1				
Jaw quick-change system locking mechanism						
BSWS-URM 125	1398404	1				

Only systems that are listed in the table, can be used.

Fields of application

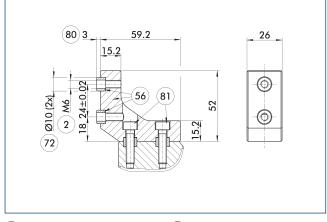
Series	Size	Variant	Suitability		
PZN-plus	125	-1 (6 bar)			
PZN-plus	125	–1–AS / –1–IS (6 bar)			
PZN-plus	125	-2 (6 bar)			
PZN-plus	125	–2–AS / –2–IS (6 bar)			
PZN-plus	125	KVZ (6 bar)			
Legend					
	Can be combined without restrictions				
	Use with restrictions (see loading limits)				
	cannot be combine	d			

The load limits for describing the application limits can be found in the catalog chapter of the corresponding accessories.

If the operating pressure is higher than 6 bar, suitability for use above the application limits must be checked.

Universal gripper

ZBA-L-plus 125 intermediate jaws

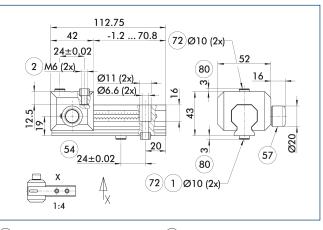


- $(\mathbf{2})$ Finger connection
- (80) Depth of the centering sleeve hole in the counter part
- (56) Included in the scope of delivery (72) Fit for centering sleeves
- (81) Not included in the scope of delivery

The optional ZBA-L-plus intermediate jaws allow the screw connection diagram of the top jaws to be rotated by 90°. This makes it easier to design and produce top jaws (particularly for long versions) because no deep through-bores are required.

Description	ID	Material	Finger interface	Scope of delivery
Intermediate jaw				
ZBA-L-plus 125	0311752	Aluminum	PGN-plus 125	1

UZB 125 universal intermediate jaw



(1) Gripper connection

connection

- (57) Locking
- 2 Finger connection
- (54) Optional right or left
- (72) Fit for centering sleeves
- (80) Depth of the centering sleeve
- hole in the counter part

The drawing shows the UZB universal intermediate jaw. The fully removable UZB-S slide (can also be ordered separately) allows for a quick jaw change.

Description	ID	Grid dimension		
		[mm]		
Universal intermediate j	aw			
UZB 125	0300045	3		
Finger blank				
ABR-PGZN-plus 125	0300013			
SBR-PGZN-plus 125	0300023			
Slide for universal intermediate jaw				
UZB-S 125	5518273	3		

Fields of application

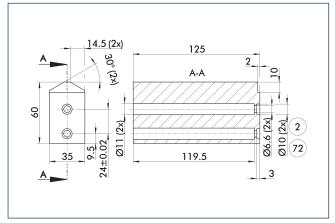
Series	Size	Variant	Suitability		
PZN-plus	125	-1 (6 bar)			
PZN-plus	125	–1–AS / –1–IS (6 bar)			
PZN-plus	125	-2 (6 bar)			
PZN-plus	125	–2–AS / –2–IS (6 bar)			
PZN-plus	125	KVZ (6 bar)			
Legend					
	Can be combined without restrictions				
	Use with restrictions (see loading limits)				
0000	cannot be combine	d			

The load limits for describing the application limits can be found in the catalog chapter of the corresponding accessories.

If the operating pressure is higher than 6 bar, suitability for use above the application limits must be checked.

Universal gripper

Finger blanks ABR- / SBR-PGZN-plus 125



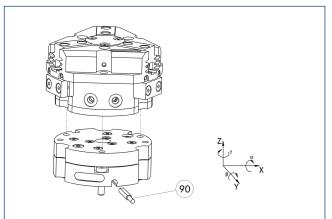
 $\textcircled{\textbf{2}}$ Finger connection

(72) Fit for centering sleeves

The drawing shows the finger blank which can be reworked by the customer.

Description	ID	Material	Scope of delivery
Finger blank			
ABR-PGZN-plus 125	0300013	Aluminum	1
SBR-PGZN-plus 125	0300023	Steel	1

Tolerance compensation unit TCU

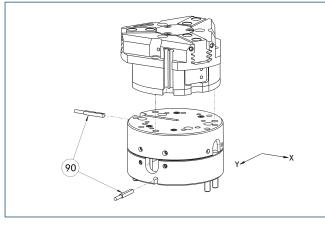


90 Monitoring of locking

Grippers can be directly mounted without an adapter plate. Tolerance compensation unit and gripper have an identical screw connection diagram. Therefore the tolerance compensation units can be assembled later. Please consider the additional assembly height of the tolerance compensation unit. For details please refer to our catalog robot accessories.

Description	ID	Locking	Deflection	Often combined
Compensation unit				
TCU-Z-125-3-MV	0324820	yes	±1°/±1°/±1°	•
TCU-Z-125-3-0V	0324821	no	±1°/±1°/±1°	

Compensation unit AGE-F

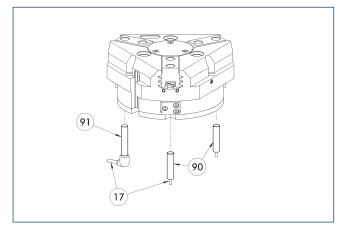


(90) Monitoring

Grippers can be directly mounted without an adapter plate. For details see our catalog Gripping or Robot Accessories.

Description	ID	Compensation XY	Reset force	Often combined
		[mm]	[N]	
Compensation unit				
AGE-F-XY-080-1	0324960	± 5	39	
AGE-F-XY-080-2	0324961	± 5	85	
AGE-F-XY-080-3	0324962	± 5	90	•

Inductive Proximity Switches



17 Cable outlet

(91) Sensor IN..-SA

90 Sensor IN ...

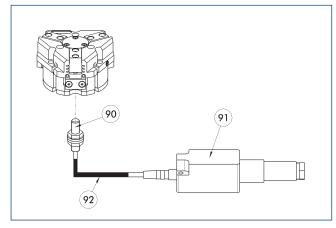
Directly mounted end position monitoring.

Description	ID	Often combined
Inductive proximity switches	עו	orten combined
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	•
INK 80-S	0301550	41-4
Inductive proximity switch with la	1	tiet
IN 80-S-M12-SA	0301587	-
IN 80-S-M8-SA	0301483	•
INK 80-S-SA	0301566	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	•
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
clip for plug/socket		
CLI-M12	0301464	
CLI-M8	0301463	
Cable extension		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	•
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
Sensor distributor		
V2-M12	0301776	•
V2-M8	0301775	•
V4-M8	0301746	
V8-M8	0301751	

 Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Universal gripper

Flexible position sensor



90 FPS-S sensor

92 Cable extension

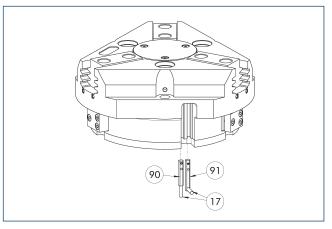
(91) FPS-F5 evaluation electronic

Flexible position monitoring of up to five positions.

Description	ID	
Attachment kit for FPS		
AS-FPS-PGZN-plus 125-1/PZB 160	0301636	
AS-FPS-PGZN-plus 125-2	0301637	
Sensor		
FPS-S M8	0301704	
Evaluation electronics		
FPS-F5	0301805	
Cable extension		
KV BG08-SG08 3P-0050	0301598	
KV BG08-SG08 3P-0100	0301599	

When using an FPS system, an FPS sensor (FPS-S) as well as an electronic processor (FPS-F5 / F5 T) are required for each gripper as well as a mounting kit (AS), if listed. Cable extensions (KV) are optionally available - see catalog chapter "Accessories."

Electronic magnetic switch MMS



(17) Cable outlet

(91) Sensor MMS 22...-SA

90 Sensor MMS 22..

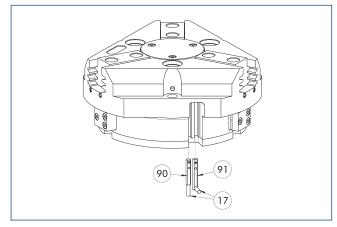
End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	•
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with	lateral cable of	outlet
MMS 22-S-M8-PNP-SA	0301042	•
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	•
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	•
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
clip for plug/socket		
CLI-M8	0301463	
Wireless sensor system		
RSS-T2	0377715	
RSS-T2-US/CA	0377717	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	•
Sensor distributor		
V2-M8	0301775	•
V4-M8	0301746	
V8-M8	0301751	

 Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Universal gripper

Programmable magnetic switch MMS 22-PI1



(17) Cable outlet

(91) Sensor MMS 22 ..- PI1-...-SA

90 Sensor MMS 22 PI1-...

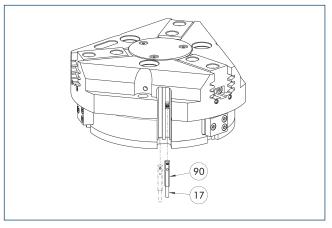
Position monitoring with two programmable positions per sensor and electronics built into the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery) or ST plug teaching tool

teaching tool (included in the scope of delivery) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined		
Programmable magnetic switch				
MMS 22-PI1-S-M8-PNP	0301160	•		
MMSK 22-PI1-S-PNP	0301162			
Programmable magnetic switch with lateral cable outlet				
MMS 22-PI1-S-M8-PNP-SA	0301166	•		
MMSK 22-PI1-S-PNP-SA	0301168			
Programmable magnetic switch with stainless steel housing				
MMS 22-PI1-S-M8-PNP-HD	0301110	•		
MMSK 22-PI1-S-PNP-HD	0301112			

 Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI2



(17) Cable outlet

90 MMS 22...-PI2-... sensor

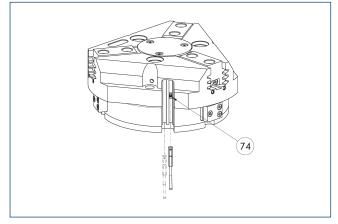
Position monitoring with two programmable positions per sensor and electronics built into the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined		
Programmable magnetic switch				
MMS 22-PI2-S-M8-PNP	0301180	•		
MMSK 22-PI2-S-PNP	0301182			
Programmable magnetic switch with lateral cable outlet				
MMS 22-PI2-S-M8-PNP-SA	0301186	•		
MMSK 22-PI2-S-PNP-SA	0301188			
Programmable magnetic switch with stainless steel housing				
MMS 22-PI2-S-M8-PNP-HD	0301130	•		
MMSK 22-PI2-S-PNP-HD	0301132			

One sensor is required per unit for monitoring two positions.
Extension cables and sensor distributors are optionally available.
Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

Universal gripper

MMS-P programmable magnetic switch



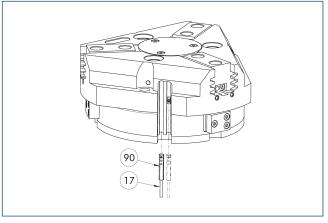
(74) Limit stop for sensor

Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined		
Programmable magnetic switch				
MMSK-P 22-S-PNP	0301371			
MMS-P 22-S-M8-PNP	0301370	•		
Connection cables				
KA GLN0804-LK-00500-A	0307767	•		
KA GLN0804-LK-01000-A	0307768			
KA WLN0804-LK-00500-A	0307765			
KA WLN0804-LK-01000-A	0307766			
clip for plug/socket	clip for plug/socket			
CLI-M8	0301463			
Sensor distributor				
V2-M8-4P-2XM8-3P	0301380			

One sensor is required per unit for monitoring two positions.
Extension cables and sensor distributors are optionally available.
Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

Programmable magnetic switch MMS-IO-Link



(17) Cable outlet

(90) Sensor MMS 22-IOL-...

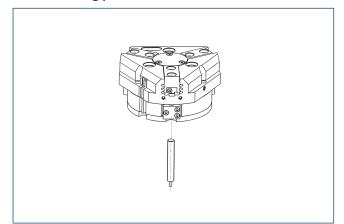
Sensor for multi-position monitoring through detection of the complete gripper stroke. The sensor is mounted directly in the C-slot of the gripper. Sensor programming on the gripper takes place via the IO-Link interface or the MT magnetic teach tool (included in scope of delivery). An IO-Link master is required for operation.

Description	ID
Programmable mag	netic switch
MMS 22-10L-M08	0315830
MMS 22-I0L-M12	0315835

 One sensor is required for each gripper. No additional mounting kit is required – the gripper is equipped for use of the sensor by default. Further information and technical data can be found in the catalog chapter sensor systems.

Universal gripper

APS-Z80 analog position sensor

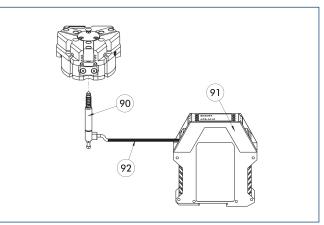


No-contact measuring, analog multi-position monitoring for any number of positions.

Description	ID	Often combined		
Mounting kit for APS-Z80				
AS-APS-Z80-PGZN-plus 125-1	0302111			
AS-APS-Z80-PGZN-plus 125-2	0302112			
Analog position sensor				
APS-Z80-K	0302072			
APS-Z80-M8	0302070	•		

When using an APS system, one mounting kit (AS-APS-Z80) and one APS-Z80 sensor is required per gripper. The resolution of the sensor can be lower in the peripheral areas of the gripper. You can find further information on the product in the operating manual.

APS-M1 analog position sensor



90 APS-M1S sensor

(92) APS-K extension cable

(91) APS-M1E electronic processor

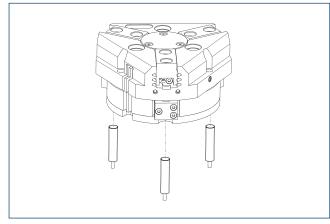
Analog multi position monitoring for any desired positions

	-
Description	ID
Mounting kit for APS-M1	
AS-APS-M1-PGZN-plus 125-1	0302081
AS-APS-M1-PGZN-plus 125-2	0302082
Analog position sensor	
APS-M1S	0302062
Connection cables	
APS-K0200	0302066
APS-K0700	0302068
Evaluation electronics	
APS-M1E	0302064

When using an APS system, for each gripper an attachment kit (AS-APS-M1), an APS-M1S sensor (incl. 3 m cable) as well as an electronics (APS-M1e) are required. An extension cable (APS-K) can be connected between the sensor and the electronics as an option. The max. cable length between the sensor and the electronics is 10 m, between the electronics and their control unit (PLC) it is max. 1 m.

Universal gripper

Cylindrical reed switches



End position monitoring can be mounted with an attachment kit.

Description	ID	
Attachment kit for proximity switch		
AS-RMS 80 PGN/PZN-plus 100/125	0377726	
Reed Switches		
RMS 80-S-M8	0377721	

Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. Two mounting kits are required for each gripper. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.





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