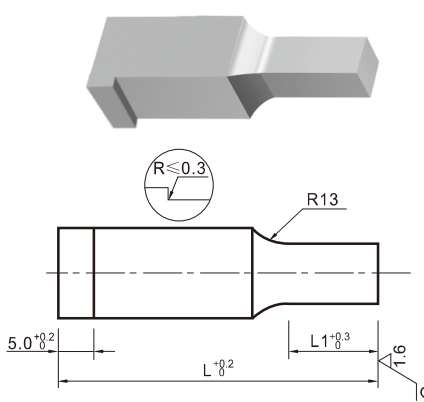


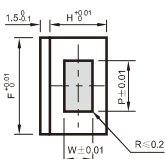
BRU BLOCK PUNCHES WITH SINGLE FLANGED



$R \leq 0.3$
 $R13$
 $5.0^{+0.2}$
 $L^{+0.2}$
 $L1^{+0.3}$
 1.6
 G

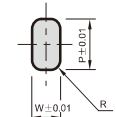
Type	Material	Hardness
BRUD	SKD11	60 ~ 62
BRUH	SKH51	61 ~ 63
BRUP	ASP23	63 ~ 66
BRUW	CARBIDE	
T-CODR	TICN COATING(SKH-51 & ASP-23 ONLY)	

D



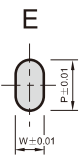
$W \leq P \leq W \times 20$
 $R=0$ (ALLOWED)
 In the case of $P=V$ & $W=H$
 the tip tolerance uses P & W tolerance

R



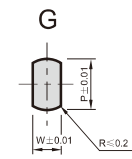
$W \leq P \leq W \times 20$
 $0.2 \leq R \leq W/2$

E




$W \leq P \leq W \times 20$

G



$W \leq P \leq W \times 20$

Type	H	F Pmin Wmin	2	3	4	5	6	8	10	13	16	20	22	25	28	30	(40)	(50)	L1	L
			1.0	1.5	2.0	2.5	3.0	3.0	4.0	5.0	7.0	8.0	9.0	10.0	12.0	12.0	16.0	20.0		
BRUD	(2)	1.0	○	○	○	○	○	○	○										6	60
	(3)	1.0		○	○	○	○	○	○	○	○	○								
	(4)	1.0			○	○	○	○	○	○	○	○	○							
BRUH	5	1.2				○	○	○	○	○	○	○	○	○	○	○			8	70
	6	1.5					○	○	○	○	○	○	○	○	○	○				
BRUP	8	2.0						○	○	○	○	○	○	○	○	○	○		13	80
	10	2.5							○	○	○	○	○	○	○	○	○			
BRUW	13	3.0								○	○	○	○	○	○	○	○	○	19	100
	16	4.0									○	○	○	○	○	○	○	○		
	20	5.0										○	○	○	○	○	○	○		
	22	6.0											○	○	○	○	○	○		
	25	6.5												○	○	○	○	○		
	28	7.0													○	○	○	○		
	30	7.5														○	○	○		


Type F - H - Shape - P - W - R - L - QTY
 BRUD 10 - 10 - R - P8.00 - W6.00 - R1.0 - 60 - 10pcs

Please contact us if you have other special request or specifications.