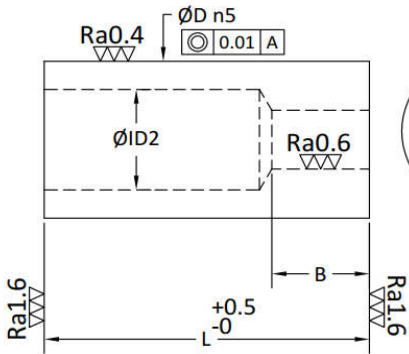




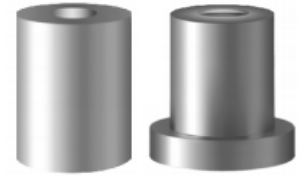
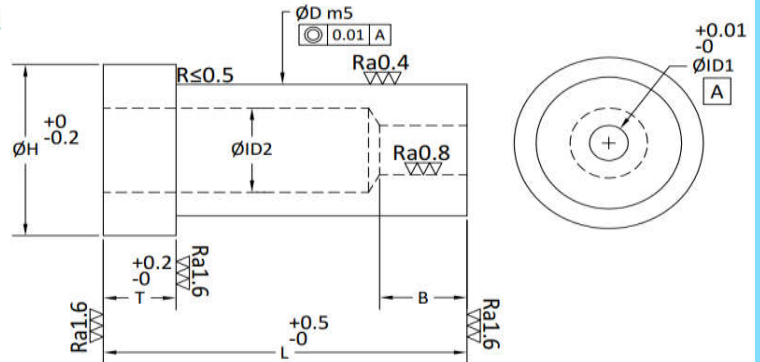
Broad World Precision

ISO 8977 BUTTON DIE WITH ROUND ID

**TYPE A**



**TYPE B**



Type	Material	Hardness
ISO 8977	SKH-51/M2	61-63 HRC

D Type A : n5 Type B : m5	Type B H	B	ID 2 max	ID 1	L (+0.5/-0)					
5	8	2	2.8	1.0 - 2.4	16	20	25	30	32	35
6	9	3	3.5	1.6 - 3.0						
8	11	4	4.0	2.0 - 3.5						
10	13		5.8	2.5 - 5.0						
13	16	5	8.0	4.0 - 7.0						
16	19		9.5	6.0 - 9.0						
20	23	8	12.0	8.0 - 11.0						
25	28		17.3	10.7 - 16.0						
32	35		20.7	15.0 - 20.0						
40	43		27.7	19.0 - 27.0						
50	53		37.0	26.0 - 36.0						