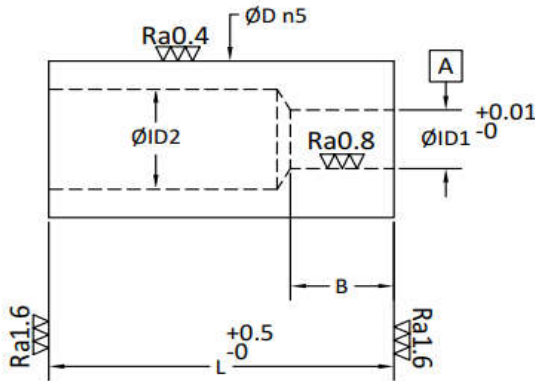




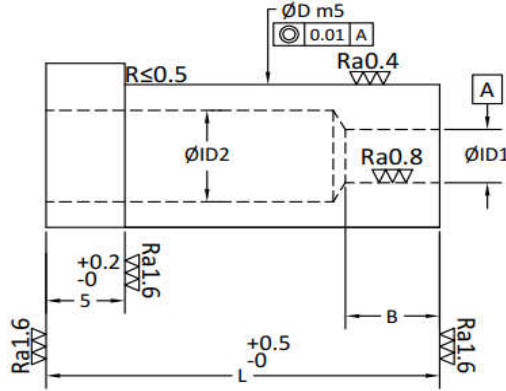
Broad World Precision

ISO 8977 BUTTON DIE WITH PROFILE

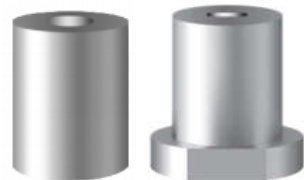
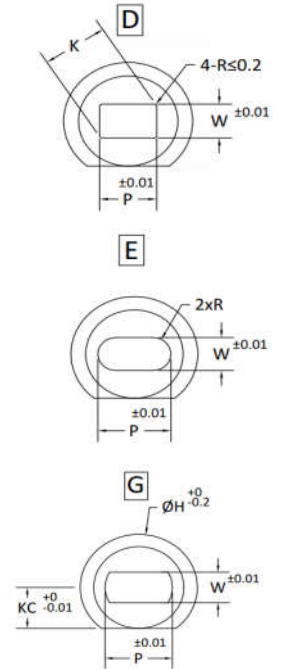
TYPE A



TYPE B



SHAPE



Type	Material	Hardness
ISO 8977	SKH-51/M2	61-63 HRC

D Type A : n5 Type B : m5	Type B H	B	ID 2 max	D E G		L (+0.5/-0)							
				P.K max								P.W max	
10	13	4	5.8	1.6	5.4	2.0	5.5	16	20	25	30	32	35
13	16	5	8.0	2.0	7.4	2.5	7.5						
16	19		9.5	2.0	9.9	2.5	10.0						
20	23	8	12.0	2.5	12.9	3.2	13.0						
25	28		17.3	3.2	15.9	4.0	16.0						
32	35		20.7	4.0	20.9	5.0	21.0						
40	43		27.7	5.0	26.9	6.3	27.0						