Cordless Crowfoot Nutrunners With Transducer

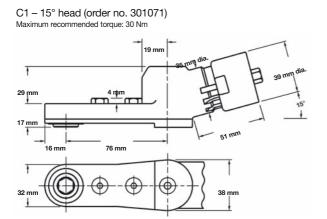
Crowfoot Series

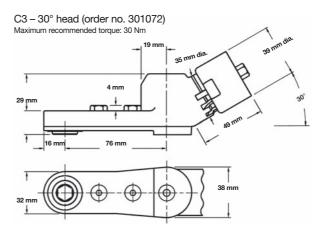
Torque range Bolt size 10.5 - 30 Nm M6 - M8

- Brushless precision motor
- High-resolution resolver
- Exact torque measurement by transducer
- Integrated electronic intelligence with power management and I/O signal processing
- Integrated servo



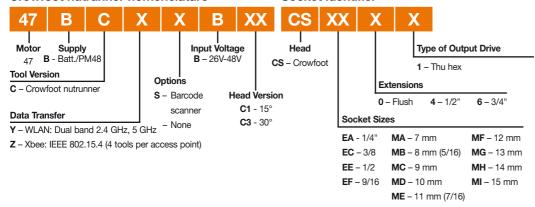






Crowfoot nutrunner nomenclature

Socket identifier



Crowfoot Nutrunner	Torque Range	Free Speed (rpm)		pm)	Weight Without Battery	Output Drive	Length with Battery	
Crowloot Nutrunner		Batt	eries	PM48	Weight Without Battery	Size	26 V	44 V
Order No.	Nm	26 V*	44 V*	48 V	kg	mm	m	ım
47BCYSB30C1	10.5-30	186	326	326	2.81	15	667	648
47BCYSB30C3	10.5-30	186	326	326	2.81	15	660	641

^{*} Free speed with fully charged battery.

General: All tools must be used with a suitable Cleco/DGDnutrunner controller or PC software solution.

equipment. You will find all accessories on pages 133 and 134 of this catalogue.

Optional accessories:Batteries and battery chargers are not included the standard

Weight of the batteries 26-V Li-ion battery 0.50 kg, 44V Li-ion battery 0.85 kg

For special versions of sockets, please use the prefix "CS" (e.g.: CSEE01 for 1/2", flush, thru hex)



Cordless Freedom

or

Corded High-Speed



44V Li-Ion Battery Technology

- Up to 83 % faster than with 26 V battery
- Up to 1700 fastening operations/battery charge (hard fastening case) Central
- Service life > 800 charging cycles
- Integrated intelligence
 - Display for charge state, charging cycles
 - PC diagnostics interface (936492PT)
- Battery can be changed with 1 hand,

1 central locking tab

To ensure maximum availability, the cells and the electronics are embedded in an optimally designed holder.



locking

tab



5-segment display for additional status information on the battery

Charge cycles - ind. after removal from charger

Indication	Charge Cycles
	0 – 199
	200 – 399
	400 – 599
	600 – 799
	> 800

^{*} Flashing indication for 5 sec. after battery is removed from the battery charger

Charge state - indication with active battery

Indication	Charge State
	Sleep mode
	or faulty
	< 20 %
	20 – 40 %
	40 – 60 %
	60 – 80 %
	80 – 100 %

* Normal indication as long as battery is not in the sleep mode



Multi-Battery Charger for 26/44 V Batteries

- Automatic battery detection 26 V/44 V
- Charging time only 1 hour
- Autom. wide range input (85-275 VAC)
- LEDs for supply voltage and status

Charger Indication for Informative State Information

Supply Voltage No supply voltage Supply voltage OK



Red/green LED for Charge State and Fault		
LED Indication	Status	
No indication	No battery inserted	
Slow green flashing (0.5 Hz)	Charge state > 80 %	
Fast green flashing (1 Hz)	Charge state < 80 %	
Green flashing	Charge state battery 100 %	
Red flashing	Excessively high battery cell temperature	
Fast red flashing (2 Hz)	Battery fault (Short circuit, faulty cells, etc.)	

Power Module, Nutrunner Controllers and Software

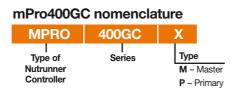


Comparison of the Speed Increase

Series		Free Speed (rpm)		Increase	
	Tool Type	26 V Battery	48 V Power Module	in %	
0.	17BPYSB05Q	1639	2428	48%	
l gri ign	17BPYSB07Q	1161	1721	48%	
Pistol grip design	17BPYSB09Q	887	1314	48 %	
а.	17BPYSB13Q	629	931	48 %	
	47BAYSB15AM3	538	983	83 %	
	47BAYPB15AM3L	538	983	83%	
	47BAYSB21AM3	411	751	83%	
ign	47BAYPB21AM3L	411	751	83%	
qes	47BAYSB28AM3	291	532	83%	
gle	47BAYPB28AM3L	291	532	83%	
Right angle design	47BAYSB35AM3	244	447	83 %	
Rig	47BAYPB35AM3L	244	447	83 %	
	47BAYSB50AM3	168	293	75%	
	47BAYPB50AM3L	168	293	75%	
	47BAYSB70AH4	123	216	75%	

mPro400GC Nutrunner Controller

- Up to 16 tools per controller (LiveWire + corded + inline floating spindle nutrunners)
 - I 10.4" display with extra wide`viewing angle
- Touchscreen with screen keypad
- Compatible with corded and cordless tools
- Redundant Ethernet and fieldbus connections
- Serial and USB interfaces
- 8 configurable I/O 24 V
- Separate system bus
- Fieldbus module optional





Nutrunner Controller

Order No.*	Description	Weight kg	Width mm	Height mm	Depth*
MPRO400GC-M	Master controller, touchscreen display, no servo module, fieldbus modules optional	10.6	267	381	336
MPRO400GC-P	Primary controller, touchscreen display, integrated servo module for corded hand-held nutrunners, fieldbus optional	14	267	381	336

^{*}Including mounting plate



The LiveWire battery tools can also be used on the nutrunner controllers mPro400S/ mPro400SE/ mPro400SG/ CPM3/ CPM6/ CPM9 and on other DGD/ Cleco controllers. Ask us - we will offer you the best possible, most effective solutions for your fastening processes.

Accessories for Cordless LiveWire Fastening Technology



Batteries

Order No.	Descrip-	Weight	
Oraci ito:	tion	kg	
935377	26 V Li-ion	0.50	
936400PT	44 V Li-ion	0.85	





Battery Chargers

Order No.	Description
935391	26 V battery charger
936491PT	26 V/44 V batt. charger





Vmax Power Module

Order No.	Weight	Width	Length	Depth
Order No.	kg	mm	mm	mm
961350PT	3.1	240	120	150

2m power cable incl.

LiveWire 2 Scanner

LIVE WITE 2 Octamici		
Order No.	Description	
937240PT	Barcode scanner for "L" tools	



Vmax Cables

Order No.		
Tool Cable	Extension	
961341-***	961342-***	\(\mathbb{U}\)
961369-060		
***Length: 030=	=3 m,060=6 m,	

***Length: 030=3 m,060=6 m, 080=8 m,100=10 m Maximum 20 m total length



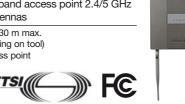
Upgrade Kit 2.4 GHz to 5 GHz

Upgrade kits from 2.4 GHz to 5GHz allow you to upgrade older tools. Ask one of our sales and service centres for a suitable solution.

LiveWire WLAN Access Points

Order No.	Description
961390	XBEE 802.15.4 base station
961300	868 MHz base station (only for EU)
544249PT	WLAN dual-band access point 2.4/5 GHz (US) incl. antennas
961453PT	WLAN dual-band access point 2.4/5 GHz (EU) incl. antennas
WLAN range: 30-50 m, XBEE 30 m max.	

WLAN range: 30-50 m, XBEE 30 m max. IEEE 802.11a/b/g/h/n (depending on tool) Max. 16 tools per WLAN access point



Diagnostics Device for 44 V Batteries

Order No.	Description
936492PT	Battery diagnostic device incl. software CD
USB interfa	ace to the PC
Indication f	for discharge cycles, total voltage and voltage per cell
ldeal for ba	attery monitoring
Simplified t	troubleshooting
Battery servi interface ena charge cycle cell voltages read via USE	ables es and to be

Compact Flash Cards

Suitable for mPro400GC / SG Controllers

Order No.	Description
S961592	Compact Flash card 1GB (blank)
S961593	Compact Flash card 2GB (blank)



Software

Order No.	Description
S168677	mProRemote.Net software for remote programming and control of all mPro systems



Tool Holders

Order No.	Description
935144	Tool holder for pistol grip tools incl. IrDA
935396	Tool holder for pistol grip tools
935290	Tool holder for right angle tools up to 50 Nm incl. IrDA
935395	Tool holder for right angle tools up to 50 Nm
935170	Infrared interface with cable
935998 Tool holder for right angle tools from 70 Nm	
935999	Tool holder for right angle tools from 70 Nm incl. IrDA



Serial Extension Cables for Tool Holder

Order No.	Description
935154	3 m extension cable for tool holder IrDA
935155	6 m extension cable for tool holder IrDA
935157	10 m extension cable for tool holder IrDA

Accessories for Cordless LiveWire Fastening Technology

Fieldbus Modules

Order No.	Module Description
544171PT	Fieldbus Devicenet
544172PT	Fieldbus Ethernet-IP 1 x RJ45
544278PT	Fieldbus Ethernet-IP 2 x M12
544173PT	Fieldbus Profibus DB9
544174PT	Fieldbus Profinet 2 x RJ45
544211PT	Fieldbus Modbus/TCP 1 x RJ45



544172PT Fieldbus Ethernet-IP 1 x RJ45



544174PT Fieldbus Profinet 2 x RJ45



544173PT Fieldbus Profibus DB9



544278PT Fieldbus Ethernet-IP 2 x M12



544171PT Fieldbus Devicenet



544211PT Fieldbus Modbus/TCP

System Bus Accessories

Order No.	Description
S133405	System bus stack lamp without buzzer
S133406	System bus control box with buzzer
S133410	System bus 4-position socket tray
S133411	System bus 8-position socket tray
S133420	System bus stack lamp with buzzer
S133436	System bus 32 I/O expansion with housing
S133437	System bus 16 I/O expansion with housing
S961830	System bus 16 I/O expansion (built-in module for control cabinets)
960392	System bus 32 I/O expansion (built-in module for control cabinets)







Protective Tool Covers

Order No.	Description
936372	Protective covers for right angle tool 47BA15-28AM3 Also suitable for LiveWire 2 tools.
936373	Protective covers for right angle tool 47BA35-50AM3 Also suitable for LiveWire 2 tools.
936424PT	Protective covers for scanner on 47BA tools Not suitable for LiveWire 2 tools.
937210PT	Protective covers for display on 47BA tools Not suitable for LiveWire 2 tools.
936489PT	Protective covers for pistol grip tools 17BP



Accessory Cables

ricocco, camero				
Order No.	Description			
960225	Ethernet patch cable - 2 m			
960007	Serial null module cable - 3 m			
935170	Serial interface IrDA with cable - 1 m			
S133408-005	System bus cable - 0.5 m			
S133408-020	System bus cable - 2 m			
S133408-050	System bus cable - 5 m			
S133408-200	System bus cable - 20 m			
S133408-500	System bus cable - 50 m			
S133412	System bus terminating connector			



LiveWire Additional Grip

Order No.	Description
301837	Additional handle for pistol grip tools





Tool Suspension Bails

Order No.	Description
1110909	Standard tool suspension bail (not for LiveWire 2 L Series)
S387983	Rotating suspension bail for right angle nutrunner (not for LiveWire 2 L Series)
S387884	Rotating suspension bail with bracket for right angle nutrunner (not for LiveWire 2 L Series)





	Model Name	Description	Torque Range	Output Drive	Length	Weight
	Model Name	Description	(Nm)	(mm)	(mm)	(kg)
п	I-Wrench 15	Torque & angle wrench	1.5 - 15	9 x 12	393	0.80
	I-Wrench 30	Torque & angle wrench	3 - 30	9 x 12	393	0.86
w	I-Wrench 70	Torque & angle wrench	7 - 70	9 x 12	498	0.93
R	I-Wrench 100	Torque & angle wrench	10 - 100	9 x 12	498	0.93
	I-Wrench 200	Torque & angle wrench	20 - 200	14 x 18	629	1.50
E	I-Wrench 300	Torque & angle wrench	30 - 300	14 x 18	779	1.86
N	I-Wrench 400	Torque & angle wrench	40 - 400	14 x 18	879	2.00
С	I-Wrench 600	Torque & angle wrench	60 - 600	14 x 18	1057	3.65
н	I-Wrench 800	Torque & angle wrench	80 - 800	Ø 20	1330	5.10
	I-Wrench 1000	Torque & angle wrench	100 - 1000	Ø 20	1610	6.25
	I-Wrench 1200	Torque & angle wrench	120 - 1200	Ø 20	1715	7.00



	Product Number	Description		
	No Barcode Scanner, with Rubber Protection, with WLAN Module, with Tool Detection			
l	PRW-0015-0110-WI	Cleco LiveWire I-Wrench 15		
	PRW-0030-0110-WI	Cleco LiveWire I-Wrench 30		
	PRW-0070-0110-WI	Cleco LiveWire I-Wrench 70		
	PRW-0100-0110-WI	Cleco LiveWire I-Wrench 100		
۱	PRW-0200-0110-WI	Cleco LiveWire I-Wrench 200		
	PRW-0300-0110-WI	Cleco LiveWire I-Wrench 300		
, ,	PRW-0400-0110-WI	Cleco LiveWire I-Wrench 400		
1	PRW-0600-0110-WI	Cleco LiveWire I-Wrench 600		
= N	PRW-0800-0110-WI	Cleco LiveWire I-Wrench 800		
	PRW-1000-0110-WI	Cleco LiveWire I-Wrench 1000		
	PRW-1200-0110-WI	Cleco LiveWire I-Wrench 1200		
	With Barcode Scanner, with Rubber Protection, with WLAN Module, with Tool Detection			



With Barcode Scanner, with Rubber Protection, with WLAN Module, with Tool Detection			
PRW-0015-1110-WI	Cleco LiveWire I-Wrench 15		
PRW-0030-1110-WI	Cleco LiveWire I-Wrench 30		
PRW-0070-1110-WI	Cleco LiveWire I-Wrench 70		
PRW-0100-1110-WI	Cleco LiveWire I-Wrench 100		
PRW-0200-1110-WI	Cleco LiveWire I-Wrench 200		
PRW-0300-1110-WI	Cleco LiveWire I-Wrench 300		
PRW-0400-1110-WI	Cleco LiveWire I-Wrench 400		
PRW-0600-1110-WI	Cleco LiveWire I-Wrench 600		
PRW-0800-1110-WI	Cleco LiveWire I-Wrench 800		
PRW-1000-1110-WI	Cleco LiveWire I-Wrench 1000		
PRW-1200-1110-WI	Cleco LiveWire I-Wrench 1200		



Explanation of Nomenclature

P R W
I-Wrench for production

0 0 1 5 0015-1200 - I-Wrench torque

0 1 1 0 0110 - No barcode scanner, with rubber protection

1110 - With barcode scanner, with rubber protection



Cordless. Flexible.

Your Productivity - Your Freedom

Our Cleco LiveWire I-Wrench is a really universal production tool for meeting your flexible manufacturing needs. It is the perfect tool for fastening operations on your components. It is also suitable for your production line, as it enables you to use various fastening strategies with torque/angle. The patented angle measurement system, the colour touchscreen and the high memory capacity of 1 GB make the Cleco LiveWire I-Wrench the most flexible and versatile torque/angle wrench on the market.



Production

- WLAN 2.4 and 5 GHz.
- Client or stand-alone.
- Torque tightening with angle monitoring.
- Angle tightening with
 - torque monitoring.
- Wireless data and curve transfer to the Global Controller.



User-Friendly.

Precision

- ± 0.5% display error at 20% - 100% nominal torque
- ± 1% display error at 10% - 20% nominal torque
- ± 0.5° display error on the angle



Navigation

Menu prompts with colour touchscreen display or navigation buttons

- Torque & angle data
- Graphs on the controller
- Application images



LiveWire I-Wrench Specifications

	Model Number	Model Name	Description
			Accessories on the Tool
	313110030	I-Wrench-DRP	Rubber protection with screen protection
	Other Accessories	S	
	197140013	I-Wrench-PU	Programming unit with tool detection
	197130020	TAW-PSS3-RP 15/30	Charging station for Cleco LiveWire I-Wrench 15/30 Nm with rubber protection
	197130021	TAW-PSS3-RP 70/100	Charging station for Cleco LiveWire I-Wrench 70/100 Nm with rubber protection
	197130022	TAW-PSS3-RP 200	Charging station for Cleco LiveWire I-Wrench 200 Nm with rubber protection
A	197130023	TAW-PSS3-RP 300	Charging station for Cleco LiveWire I-Wrench 300 Nm with rubber protection
C	197130024	TAW-PSS3-RP 400	Charging station for Cleco LiveWire I-Wrench 400 Nm with rubber protection
E	197130025	TAW-PSS3-RP 600	Charging station for Cleco LiveWire I-Wrench 600 Nm with rubber protection
S	197130026	TAW-PSS3-RP 800	Charging station for Cleco LiveWire I-Wrench 800 Nm with rubber protection
O R	197130027	TAW-PSS3-RP 1000	Charging station for Cleco LiveWire I-Wrench 1000 Nm with rubber protection
	197130028	TAW-PSS3-RP 1200	Charging station for Cleco LiveWire I-Wrench 1200 Nm with rubber protection
E	313210042	I-Wrench-BA	Li-ion battery 3.7 V
S	197140017	I-Wrench-EC1	External battery charger for 1 battery with J21
	197140018	I-Wrench-EC2	External battery charger for 2 batteries with JS22
	197990008	I-Wrench-USB	USB cable 2 m
	961453PT	Access point	WLAN dual-band access point 2.4 & 5 GHz (EU) incl. antennas
	961323	Access point	WLAN dual-band access point 2.4 GHz (EU)
	333110016	Chip	Chip for tool detection
	102110003	SQnet	SQnet FTA software for programming & downloading data (stand-alone mode)

Further accessories available on request. Please contact our sales & service centres.

Please note: Ratchets are not included and must be ordered separately. This statement also applies to sockets that you can order from our Apex bits & sockets range.



Rubber protection with screen protection



Programming unit with tool detection



Li-ion battery 3.7 V



USB cable 2 m



PRW charging cradle



Dual-band access point



External charger 2 batteries



External charger 1 battery

LiveWire I-Wrench Ratchets and Open-Ended Insert Tools



	(Fully Prepa	Without Tool Detection ared for the Installation of Tool Detection)		With Tool Detection
R	Model Number	mber Description Model Number Description		Description
Α	197170001	9 x 12 - 1/4"	197179001	TR 9 x 12 - 1/4"
Т	197170002	9 x 12 - 3/8"	197179002	TR 9 x 12 - 3/8"
С	197170003	9 x 12 - 1/2"	197179003	TR 9 x 12 - 1/2"
Н	197170005	14 x 18 - 1/2"	197179005	TR 14 x 18 - 1/2"
Е	197170006	14 x 18 - 3/4"	197179006	TR 14 x 18 - 3/4"
Т	197170007	Ø 20 - 3/4"		
S	197170008	Ø 20 - 1"	0	
	197170146	Insert for customer spec. application 9 x 12	DIE	
	197120147	Insert for customer spec. application 14 x 18		

	Product Description	Product No. Without Tool Detection	Product No. With Tool Detection	
	7 mm 9X12	197 17 0024	197 17 9024	
	8 mm 9X12	197 17 0025	197 17 9025	
0	9 mm 9X12	197 17 0026	197 17 9026	
P	10 mm 9X12	197 17 0027	197 17 9027	
E	11 mm 9X12	197 17 0028	197 17 9028	
N	12 mm 9X12	197 17 0029	197 17 9029	
-	13 mm 9X12	197 17 0030	197 17 9030	
E	14 mm 9X12	197 17 0031	197 17 9031	
N	15 mm 9X12	197 17 0032	197 17 9032	
D	16 mm 9X12	197 17 0033	197 17 9033	
E	17 mm 9X12	197 17 0034	197 17 9034	
D	18 mm 9X12	197 17 0035	197 17 9035	
	19 mm 9X12	197 17 0036	197 17 9036	
1	13 mm 14X18	197 17 0037	197 17 9037	
N	14 mm 14X18	197 17 0038	197 17 9038	
S	15 mm 14X18	197 17 0039	197 17 9039	
E	16 mm 14X18	197 17 0040	197 17 9040	
R	17 mm 14X18	197 17 0041	197 17 9041	
Т	18 mm 14X18	197 17 0042	197 17 9042	
	19 mm 14X18	197 17 0043	197 17 9043	
Т	21 mm 14X18	197 17 0044	197 17 9044	
0	22 mm 14X18	197 17 0045	197 17 9045	
0	24 mm 14X18	197 17 0046	197 17 9046	
L	25 mm 14X18	197 17 0047	197 17 9047	
s	27 mm 14X18	197 17 0048	197 17 9048	
	30 mm 14X18	197 17 0049	197 17 9049	
	32 mm 14X18	197 17 0050	197 17 9050	
Further open-ended and ring insert tools are available on request. Please contact our sales & service centres.				

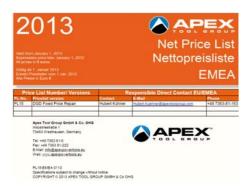
Repair. Service. Support.

Service & Support

Even the most reliable tools require maintenance and care from time to time. The Apex Tool Group is also your capable partner for service and maintenance to ensure that your productivity is retained.

Fixed Price Repair

The Apex Tool Group offers fixed price repairs in accordance with your requirements and wishes.



Quotations for repairs without delays and loss of time.



Repairs are undertaken by our qualified staff.



Production in your organisation with the tool in use.

Optimised Processes – Quick & Cost-Effective

- The Apex Tool Group service centres will take over all service and repair tasks for Apex Tool Group products.
- The Apex Tool Group service centres, representatives and subsidiaries will provide you directly with quotations and prices.
- The service processes are subject to continuous optimisation such that development, troubleshooting and return can be undertaken as quickly as possible.

Fixed Price Repair Services

- All costs known.
- No surprises due to parts or labour.
- Defined repair tasks.
- No additional administrative costs.
- No quotation processing for you.

Service Engineers

- Our service engineers have extensive training in the maintenance and repair of all Apex Tool Group products.
- Continuous further training of our team ensures our engineers have the necessary specialist knowledge and skills for future tasks.

Cost and Time Saving and No Surprises!



After Sales Service.

Genuine Spare Parts



The Apex Tool Group service centres only use genuine spare parts. As a consequence the performance and reliability of the tools again meet the high requirements on Apex Tool Group products.

Certification

Our latest nutrunner inspection systems with hybrid technology can be traced back to the standards used in a DKD laboratory, which operates in accordance with DIN EN ISO / IEC 17025, as well as a calibration certificate in accordance with VDI / VDE 2646.

After Sales Service

The Apex Tool Group service centres offer much more that just service and repairs.

Our additional services as part of our after sales service:

- Training courses for applications & repairs.
- Seminars on systems & fastening technology.
- Service concepts for fastening technology.
- Preventive maintenance and customer service.
- Machine capability verification based on VDI/VDE 2647.
- Optimisation of your screw fastening processes.
- Support during the commissioning of fastening technology.
- Spare parts, spare part kits.
- Software solutions and expansions.
- Remote maintenance (online support, remote access).

Sales Centres

There are Apex Tool Group service centres all over the world to ensure there is always somebody close to you. Our strategy is to continuously optimise and expand our Apex Tool Group service centres for your future service and repair tasks.

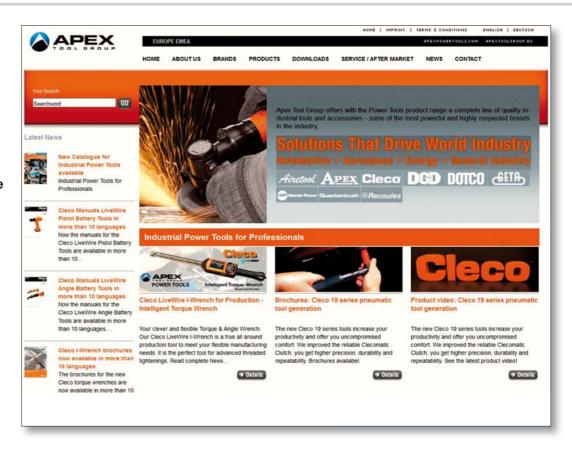
Please contact your local sales and service centre on service issues. The after sales support services available may vary depending on the location and may be adapted to specific market requirements.

You will also find our regional dealer and sales partner network on our website www.apexpowertools.eu.



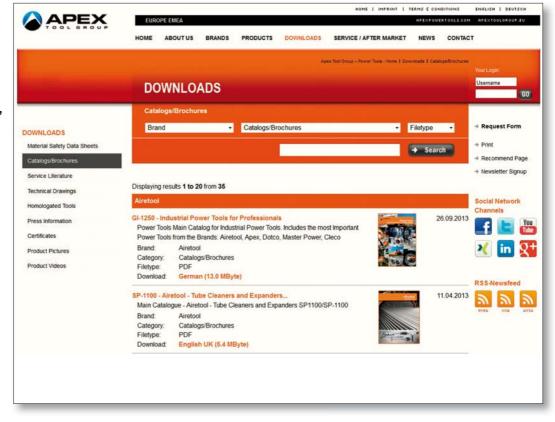
Strong Brands

With the Power Tools division, the Apex Tool Group offers a complete series of high quality industrial tools and related accessories – some of the most powerful and respected brands in the industry.



All Information Available Online for Download

Manuals, technical drawings, installation instructions, product images as well as homologation information is available in the download area of our website.

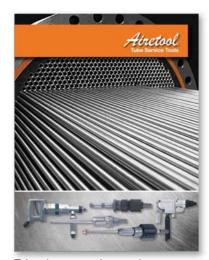




www.apexpowertools.eu

Full catalogues available online





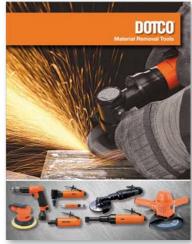
Tube cleaners and expanders, rolling motors ...





Bits, sockets and universal joints

Catalogue: TC-100



Material removal tools, drills, grinders, polishers ...

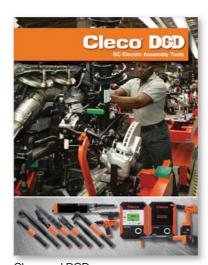
Catalogue: SP-102



Pneumatic power motors ...

Catalogue: SP-104





Cleco and DGD DC electric assembly tools

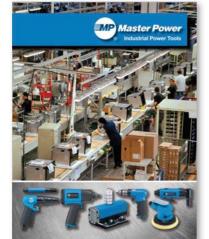
Catalogue: SP-1020



Cleco

Pneumatic assembly tools

Catalogue: SP-1000



Assembly, material removal and grinding tools

Catalogue: SP-904





Service/ after market services



Sales and Service Centres

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E-mail: info@apexpowertools.eu

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