

# HELI

## MIG/MMA SERIES



5kg



5kg & 15kg



15kg



MODEL	Portable MIG 215G	Portable 2200	Portable Trolley 3500G
Inverter Technology	IGBT	IGBT	IGBT
Input Voltage (V)	240 ± 15 %	240 ± 15 %	415 ± 15 %
Frequency (Hz)	50 / 60	50 / 60	50 / 60
Output Current Range (A)	MIG : 40 - 200 MMA : 30 - 160	MIG : 40 -200 MMA : 30 - 180	MIG : 40 -300 MMA : 30 - 250
Duty Cycle (%)	50%	60%	60%
Input Power	7 KVA	8 KVA	10.5KVA
Housing Protection Grade	IP 21	IP 21	IP 21
Welding Thickness (mm)	MIG : 0.8 MMA : 2.6	MIG : 0.8 - 1.0 MMA : 2.6 - 3.2	MIG : 0.8 - 1.0 MMA : 2.6 - 3.2
Net Weight (kg)	11	21	25
Dimensions (mm)	440 X 200 x 270	440 X 245 X 425	535 X 280 X 170



## MIG/MMA SERIES



Gasless



5kg



MODEL	Portable MIG 185 (Gasless)	Portable MIG 205G
Inverter Technology	IGBT	IGBT
Input Voltage (V)	240 ± 15 %	240 ± 15 %
Frequency (Hz)	50 / 60	50 / 60
Output Current Range (A)	MIG : 40 - 175 MMA : 20 - 160	MIG : 40 - 205 MMA : 20 - 160
Duty Cycle (%)	60%	40%
Input Power	7 KVA	8 KVA
Housing Protection Grade	IP 21	IP 21
Welding Thickness (mm)	MIG : 0.6 - 0.8 MMA : 2.0 - 2.6	MIG : 0.8 MMA : 2.6
Net Weight (kg)	8.2	8.3
Dimensions (mm)	370 X 165 X 260	410 x 170 x 260