

9000 ALUMINIUM PAINT
Updated Sept'21


9000 Aluminium Paint is a ready-mixed aluminium paint which gives a lustrous finish with good durability and protective property.

Product Features:

- Good durability
- Protective Property

| Paint Type | Product Type | Finishing | Recommended Substrate | Pack Size |
|---------------|---------------------|---------------------------|-----------------------|-------------------|
| Solvent based | Interior & Exterior | Metallic Aluminium Lustre | Metal | 1 Litre, 5 Litres |

Composition

| | |
|---------|--|
| Pigment | : Aluminium |
| Binder | : Modified alkyd / Modified phenolic resin |
| Thinner | : Hydrocarbon |

Technical Data

| | |
|----------------|---|
| Drying Time | : Touch Dry : 30 minutes : Hard Dry : 8 hours <i>Drying time above is based on temperature 28 – 32 °C, humidity 70 – 80% and 5% dilution with Nippon General Purpose Thinner.</i> |
| Recoating Time | : 8 hours <i>Recoating time above is based on temperature 28 – 32 °C, humidity 70 – 80% and 5% dilution with Nippon General Purpose Thinner.</i> |

***Important Note:**

Drying Time and recoating time are strongly depending on environment ventilation, paint thickness, environment temperature, environment humidity, number of coats applied, thinner used to dilute product and recoat materials. So drying time and recoating time provided is for guide only.

| | |
|----------------------|--|
| Dry Film Thickness | : Around 25 - 30 µm per coat (based on substrate condition) |
| No. of Coats | : 1 - 2 coat |
| Theoretical Coverage | : 9 - 11 m ² per litre per coat (Actual coverage is dependent on substrate condition, application method, application condition and finishing appearance) |
| Volume Solid | : ~ 60% |
| Shelf Life | : Up to 12 months in tight sealed container |

Application Method

| | |
|------------------------|--|
| Brush / Roller | : The paint is ready for use after thorough stirring. |
| Conventional Air Spray | : The paint is ready for use after thorough stirring. If necessary, dilute with 5% of General Purpose Thinner. |

Recommended Coating System

| | | |
|-----------------|------------------------|-----------|
| Sealer / Primer | : Red Oxide Primer | : 1 coat |
| Top Coat | : 9000 Aluminium Paint | : 2 coats |

Surface Preparation

Surface must be dry and free from dirt, grease and other contaminants. Ferrous substrate should be sanded or wire-brushed to remove millscals and rust. Clean off dust and dry. The scraped areas should be spot-primed using a primer for metal.

Cleaning

Clean up equipment with thinner immediately after use.

Safety Precautions

- Keep container tightly closed and keep out of reach children or away from food and drink.
- Ensure good ventilation during application and drying.
- When applying paint, it is advisable to wear eye protection.
- In case of contact with eye, rinse with plenty of water immediately and seek medical advice.
- Remove splashes from skin by using soap or water.
- Paint must always be stored in a cool place.
- When transporting paint, care must be taken. Always keep container in a secure upright position.
- Dispose any paint waste in accordance with the appropriate Environment Quality Regulations.

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Note

* Theoretical Coverage is based on a mathematical formula

$$\left[\frac{\text{Volume Solid \%} \times 10}{\text{Dry Film Thickness}} \right] = \text{m}^2/\text{lit}/\text{coat}$$

and does not consider LOSS FACTORS.

Variables like porosity of substrate, application method, dilution ratio, dry film thickness, opacity and so on will affect the loss factor and can vary from 30% - 50% or even more.

The above information is given to the best of our knowledge based on laboratory tests and practical experience.

However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself.

We reserve the right to alter the given without prior notice.