MOTOR CONTROL TECHNOLOGY PRODUCT CATALOGUE

THREE PHASE DRIVES: PL/X & JL/X RANGE









Sprint Electric, based in England, was formed in 1987 to design and manufacture industrial motor drives. It has specialised in DC drive technology and has been successful in penetrating global markets. This success has been achieved using well trained distributors and direct sales, offering rapid delivery and prompt technical support. Outlets have been established in a wide spread of overseas markets, creating a loyal and varied customer base.

In 2009 Sprint Electric was very proud to become one of an elite group of companies to win a Queen's Award for Enterprise, the most prestigious business award in the UK. The award was made for continuous achievement in International Trade. Winning this award puts Sprint Electric among the most successful of UK businesses.

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DC Motor Control Technology:

Increase your productivity, save energy and reduce downtime.

With an extensive range of DC motor control products, you will find an answer to your industrial automation questions.

Your Industry - Our Experience.

We've used our renowned industrial automation experience to design a range of DC motor controllers which provide you with solutions to the most demanding motor control applications.

It's now easier than ever to design new DC motor control systems or improve the performance of an existing application by retrofitting with the latest DC technology.

Save with Compact Designs and Ex-Stock Delivery.

You can save cabinet space in new control systems, or easily upgrade an existing DC motor application. Compact design comes as standard.

Reduce your downtime by relying on our ex-stock delivery. With a global network of partners and all products built for stock, you can quickly get your business moving again.

Single Phase products

We also manufacture single phase DC motor controllers. Please see our single phase catalogue for details. Available at www.sprint-electric.com.

Slip Ring Motor Drives

We also manufacture the JLX range of digital slip ring motor drives, see www.sprint-electric.com

Take control of the most demanding motor control applications.

The PL and PLX DC drives give a fast controlled response over the full speed range.

 \downarrow

The PL/X range



5 - 50kw 12 - 123amps



65 - 145kw 155 - 330amps

The 4Q PLX can motor and brake in forward and reverse and regenerate energy into the mains supply when braking.

All models include 40 character alpha-numeric back-lit display, full set of centre winding blocks and a field weakener for extended speed range.

A high quality product from a world beating company.

Available in both 2Q and 4Q versions the range comprises 5 very compact chassis sizes with models rated from 12 to 2250 Amps.

Key Features:

- Friendly easy-to-use menu structure with descriptive parameter names.
- Extremely flexible block diagram including unique "Configuration Checker", detects conflicts in user programmed configurations.
- Failsafe automatic
 "Revert to AVF" on tach feedback failure.
- A choice of two drive configuration and monitoring packages.
- PL Pilot. Free with PL/X.
- Pilot+. Free and can be upgraded to signal flow diagram.
- Ultra compact sizes offering significant panel space savings over other manufacturers.
- Programming menu is designed for rapid travel to desired parameter using ergonomically designed keys.



185 - 265kw 430 - 630amps



275 - 440kw 650 - 1050amps



520 - 980kw 1250 - 2250amps

- Five feedback transducer options as standard.
- Non-volatile trip alarm memory, even after power-down.
- Real language parameter description eliminates need for look-up tables.
- Built-in "Oscilloscope" output for full parameter monitoring.
- Three fully independent, user programmable drive configurations.
- Full suite of centre winding Apps included.

- Extensive, multi-function programmable I/O, with over 36 digital and analogue input/output combinations.
- Built-in system application blocks with descriptive connection points.
- Unique electronic regenerative stopping facility on selected 2Q models.
- In-depth fault monitoring and comprehensive system alarms.
- Serial communications to allow off-site programming and remote diagnostics.

- In-depth diagnostic facility available from on-board display and "in-built meter".
- On board fully controlled field with five operating modes.
- Easy to use product manual with display graphics and block diagrams.
- Full suite of built-in encoder functions as standard.
- Large 40 character backlit alphanumeric LCD display.
- All PL/X models are compatible with drive.web, to provide robust programmable peer control for drives and systems.

SPECIFICATION





Ratings

POWER CONFIGURATION

- PLX Four Quadrant Regenerative
- PL Two Quadrant Non-Regenerative (some PL models have electronic regenerative stopping facility)
- Fully controlled variable field supply

ARMATURE VOLTAGE

- V armature = Vac x 1.2

ARMATURE CURRENT RATINGS (ADC)

- 12, 24, 36, 51, 72, 99, 123, 155, 205, 270, 330, 430, 530, 630, 650, 750, 850, 950, 1050*, 1250, 1450, 1650, 1850, 2050, 2250*
- Overload 150% for 25 seconds
- *No overload

FIELD CURRENT

- 8A (12-123A ratings)
- 16A (155-330A ratings)
- 32A (430-630A ratings)
- 64A (1250-2250A ratings)

FIELD VOLTAGE

 V field = 0 to 0.9 x Auxiliary AC Supply

AC SUPPLY VOLTAGE (VAC)

Main 3 phase 50-60Hz:

- 12 to 480Vac +/- 15% for armature power
- 600/690Vac options for 650A-2250A

Auxiliary 3 phase 50-60Hz:

- 100 to 480Vac +/- 15% for field power
- 600/690Vac options for 650A-2250A

Control 1 phase 50-60Hz:

- 110 to 240Vac +/- 10% for control power

Protection

- Interline device networks
- High energy MOV's
- Instantaneous over-current
- Field failure and over-current
- Motor over-temperature
- Thyristor stack
- over-temperature
- Mains supply phase loss
- Mains synchronisation loss
- Armature over-volts
- Speed feedback failure
- Stall protection
- Standstill logic
- Thyristor 'trigger' failure
- Digital output short circuit

Inputs/Outputs

ANALOGUE INPUTS

- 8 total (resolution 2.5mV+sign)
- All configurable
- All have programmable thresholds and 4 voltage ranges
- +/- 5/10/20/30V
- All inputs are over voltage protected and can also be utilised as digital inputs

ANALOGUE OUTPUTS

- 4 Total (resolution 2.5mV+sign)
- 1 armature current output
- 3 configurable
- All outputs are short circuit protected

DIGITAL INPUTS

- 17 total
- All configurable

DIGITAL OUTPUTS

- 7 Total (24V logic 350mA total)
- Short circuit protected
- Over temp and
- over voltage protected
- All configurable

Standard software functions

- Full suite of centre winding macros
- Motorised pot simulator with memory
- 2x PIDs (undedicated)
- 2x Summers (undedicated)
- 2x Filters (undedicated)
- Delay timer
- Current Profiling
- Spindle Orientation
- Jog/Crawl functions
- Dual motor swap
- Latch
- Linear or S ramp
- Slack take up
- Batch counter
- Draw control
- Auto self-tune current loop
- 3 user programmable drive configurations

Alarm Status

- First fault latched and automatically displayed.
- Fault automatically saved at power off

Monitoring

- All analogue input voltages
- All digital input states
- All analogue output voltages
- All digital output states
- Tachogenerator voltage
- Motor armature current (amps)
- Motor field current (amps)
- Motor armature volts
- Output power
- AC supply volts

Field configurations

- Fixed current
- Fixed voltage
- Field weakening
- Delayed quenchingStandby field value
- Field economy

Easy drag and drop cor Context menus, hover

Environment

- Ambient operating temperature
- 0-40°C (2050A 2250A 35°C)
- 25 to +55°C storage

Steady state accuracy

- 0.01% Encoder feedback with digital reference.
- 0.1% Analogue tachogenerator feedback
- 2% Armature voltage feedback
- 0.01% Encoder + tach, encoder + AVF or encoder only feedback
- Maximum encoder frequency 100KHz

Standards

CE marked to EN50178

- (low voltage directive)

EN50082-2:1995

- Immunity industrial environment

EN50082-1:1997

- Immunity residential commercial and light industry

EN50081-2:1993

- Emissions industrial environment (EN55011 Class A)

EN50081-1:1992

- Emissions industrial environment (EN55022 Class B)
- UL and cUL listed 12-630Amps
- UL and cUL pending 650-2250Amps

PL/X configuration and monitoring tools

Minimise your setup and commissioning time.

A choice of 2 drive configuration and monitoring packages.

PRODUCT NAME

PL PILOT

DESCRIPTION

The PC running the PL PILOT software is connected to the drive via the PC's standard serial port. The package is designed for ease of use and provides a clear, defined and understandable method for accessing all levels of the drives extensive built in functionality.

Unique 'Configuration Checker' automatically scans for user programmed connection faults and highlights the conflicts. Tile and zoom facility allows the user to view and arrange any number of screens simultaneously.

Diagnostic monitoring in engineering units (volts, amps, Kw, RPM, Hz) and percentages for all terminals and block outputs.

Extensive colour dynamics to assist in the detection of important conditions.

PRODUCT NAME



DESCRIPTION

Pilot+ is a sophisticated software tool that can be used to configure the PL/X as an alternative to PL PILOT.

Pilot+ can be upgraded for a small cost to include a signal flow diagram (SFD) graphical package. This allows the user configured internal block diagram of the PL/X system to be represented as a block diagram on screen and changed by drag and drop connections from PIN to PIN.

When used in conjunction with the drive.web distributed control products the Pilot+ software can produce an entire configuration diagram of a multiple drive system.

drive.web

All PL/X models are compatible with drive.web. The drive.web distributed control technology uses Ethernet and powerful graphical tools to provide robust, Programmable Peer Control (PPC) for drives and systems.

The drive.web technology is infinitely scalable and cost effective for systems of any size or complexity. For typical motor control systems, drive. web beats using any PLC on cost, performance and ease of use.





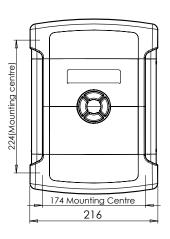
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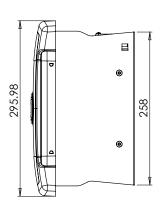
The PL/X DC motor controller uses closed loop control of armature current and feedback voltage to give precise control of motor torque and speed. The unit also controls the motor excitation field. The closed loop parameters are programmable by the user and a wealth of inputs and outputs are provided to allow very complex motion control processes to be achieved.

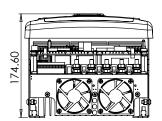
PRODUCT NAME

PL/X5-50









RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL* and PLX 5	5	6.6	12	8
PL* and PLX 10	10	13.3	24	8
PL* and PLX 15	15	20	36	8
PL* and PLX 20	20	26.6	51	8
PL* and PLX 30	30	40	72	8
PL* and PLX 40	40	53.3	99	8
PL* and PLX 50	50	66.6	123	8

* PL model has regen stopping facility

FRAME SIZE

Н	296 mm
w	216 mm
D	175 mm

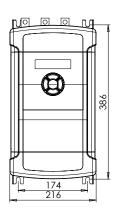
SHIPPING WEIGHT

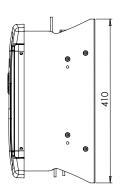


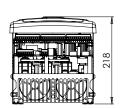
PRODUCT NAME

PL/X65-145









RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL and PLX 65	65	90	155	16
PL and PLX 85	85	115	205	16
PL and PLX 115	115	155	270	16
PL* and PLX 145	145	190	330	16

* PL model has regen stopping facility

FRAME SIZE

Н	410	mr

W 216 mm

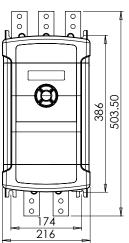
D 218 mm

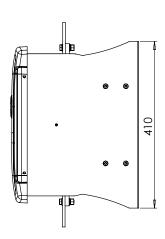
SHIPPING WEIGHT

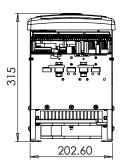


PRODUCT NAME

PL/X185-265







RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL and PLX 185	185	250	430	32
PL* and PLX 225	225	300	530	32
PL only 265	265	350	630	32

^{*} PL model has regen stopping facility 50 Amp field option

FRAME SIZE

н	504 mm
w	216 mm

D 315 mm

SHIPPING WEIGHT

DESCRIPTION

These models have all the functionality of the smaller units, but with added flexibility on the supply voltage and input port.

As well as standard voltages up to 480V AC, they have the option of being supplied as MV units that are able to accept voltages of up to 600 volts and HV units that are able to

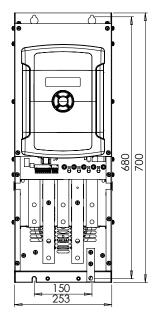
accept voltages up to 690 volts for motors with armatures of up to 750 volts DC.

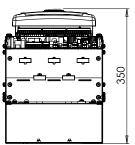
All models are also available with the high current 3 phase supply terminals in standard top entry, or bottom entry as an option.

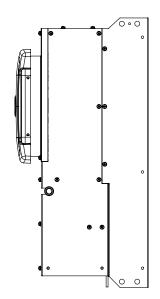
PRODUCT NAME

PL/X275-440











RATINGS & DIMENSIONS

PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS
PL and PLX 275	275	370	650	32
PL and PLX 315	315	425	750	32
PL and PLX 360	360	485	850	32
PL* and PLX 400	400	540	950	32
PL* and PLX 440**	440	590	1050	32

^{*} PL model has regen stopping facility

50 Amp field option

FRAME SIZE

Н	700 mm
w	253 mm
D	350 mm

SHIPPING WEIGHT

45kg

Venting kit for units PL/X275-440

The venting kit comprises two steel ducts which are designed to telescope together. There is also a protective cowl for mounting on the enclosure roof. The duct length from the top of the drive is adjustable between 270mm to 538mm.

^{**} PLX 440 no overload



DESCRIPTION

These models have all the functionality of the smaller units, but with added flexibility on the supply voltage and input port location.

As well as standard voltages up to 480V AC, they have the option of being supplied as MV units that are able to accept voltages of up to 600 volts and as

HV units that are able to accept voltages up to 690 volts for motors with armatures of up to 750 volts DC.

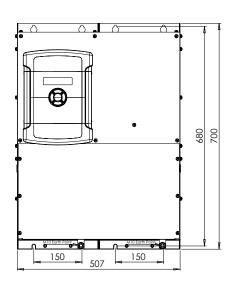
All models are also available with the high current 3 phase supply terminals in standard top entry, or bottom entry as an option.

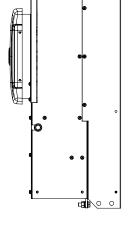
PRODUCT NAME

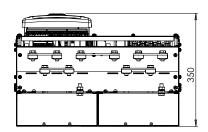
PL/X520-980











Venting kit for units PL/X520-980

The venting kit comprises two steel ducts which are designed to telescope together. There is also a protective cowl for mounting on the enclosure roof. The duct length from the top of the drive is adjustable between 270mm to 538mm.

RATINGS & DIMENSIONS

TO THE VOICE OF TH							
PL 2 QUADRANT PLX 4 QUADRANT	KW @ 460v	HP @ 460v	ARMATURE CURRENT DC AMPS	FIELD AMPS			
PL and PLX 520	520	700	1250	64			
PL and PLX 600	600	810	1450	64			
PL* and PLX 700	700	940	1650	64			
PL* and PLX 800	800	1080	1850	64			
PL* and PLX 900	900	1200	2050	64			
PL* and PLX 980**	980	1320	2250	64			

^{*} PL model has regen stopping facility

FRAME SIZE

	700 mm 5 mm top entry)
w	507 mm
D	350 mm

SHIPPING WEIGHT

^{**} PLX 980 no overload

PI XD

DESCRIPTION

Thyristor Stack Controller

The PLXD is used for controlling external 3 phase thyristor stacks for DC motors, and possesses all the functionality of the PL/X range. It is in the same package as the PL/X 5 - 50 models.

The PLXD provides gate drive pulses for driving user supplied pulse transformers with primary pulse current up to 1.5 Amp.

There are terminals to accept an externally generated isolated armature current signal, field signal, thermal heatsink sensor switch, and high voltage armature voltage feedback.

The unit also provides a +24v supply for the gate drive pulse transformers that is short circuit protected.

The following stack configurations can be driven by the PLXD:

- 1) 6 pulse 2 Quadrant bridge (6 thyristors), or 2 bridges in parallel (12 thyristors).
- 2) 6 pulse 4 Quadrant regen anti-parallel bridge (12 thyristors).

Extra stacks can be used in parallel within the gate drive capability.

All customer control terminals are the plug-in screw terminal variety.

The PLXD can be used with up to 690v AC on its 3 phase auxiliary supply inputs (EL1/2/3). The external stacks can be of higher voltages if required.

The armature voltage inputs can monitor up to +/-1000 Volts DC.



There is an integral motor field bridge with independent single phase AC supply inputs (EF2/3) for controlling fields up to 32 Amps. The internal field bridge supply input voltage rating is 480v AC.

Provision is made for providing an external field feedback signal and controlling an external field with user supplied primary gate pulse transformer drivers.

There is a pulse transformer unit (Product code LA102800) available at extra cost for users who prefer not to supply their own components. It contains all the external interface components required to combine the PLXD with the thyristor stack and its associated Accts (AC current transformers). It includes 12 pulse transformer networks for 2 or 4 quadrant bridges, an armature burden rectifier network, and 2 pulse transformer networks for an external field bridge. The unit is designed to be mounted on a DIN rail and all the interface connections are via screw terminals.

PLA APPLICATIONS MODULE

Designed primarily for systems integrators and panel builders, the PLA allows you to enhance and simplify any analogue or digital drive control system. It can reduce or eliminate the need for costly PLC or PC based systems. You can use the PLA to work with a range of industrial applications. Easy to use configurable software blocks offer you a powerful and flexible method of processing analogue and digital signals.



JLX DIGITAL CONTROLLER

A new dawn for controlling slip ring motors



JL/X SLIP RING MOTOR CONTROLLER

DESCRIPTION

The JL/X range of slip ring motor drives is a derivation of the PL/X Digital DC drive product range. It shares the same software and hardware platforms and delivers the same precise digital control functionality enjoyed by users of the established range of DC Drives. The main difference between the PL/X and JL/X range is that the thyristor stack configuration has been designed to provide a firing angle controlled 3 phase output (U, V, W) suitable for controlling slip ring motors in either 2 or 4 Quadrant modes. All the fieldbus options and configuration software packages used with the PL/X are also available for the JL/X range.

The JL/X range covers output currents from 100 to 1680 Amps and is available in 3 frame sizes with standard supply voltage inputs up to 480VAC. (Frame 2, 4 and 5). Frame 4 and 5 also have the option of being supplied as MV or HV units that are able to accept AC supply voltages up to 600 or 690 VAC for higher voltage applications. All models have the high current 3 phase supply terminals in standard top entry, with the motor connections at the bottom of the unit. The overload capability of this range is 150% for 25 seconds.











PRODUCT NAME

JL/XHD HIGH DUTY SLIP RING MOTOR CONTROLLER

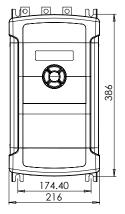
DESCRIPTION

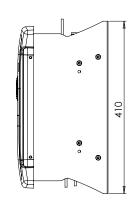
The JL/XHD range of slip ring motor drives is a derivation of the PL/X Digital DC drive product range. It shares the same software and hardware platforms and delivers the same precise digital control functionality enjoyed by users of the established range of DC Drives. The main difference between the PL/X and JL/X range is that the thyristor stack configuration has been designed to provide a firing angle controlled 3 phase output (U, V, W) suitable for controlling slip ring motors in either 2 or 4 Quadrant modes. All the fieldbus options and configuration software packages used with the PL/X are also available for the JL/X range.

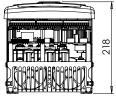
The JL/XHD range covers output currents from 100 to 1010 Amps and is available in 3 frame sizes with standard supply voltage inputs up to 480VAC. (Frame 2, 4 and 5). Frame 4 and 5 also have the option of being supplied as MV or HV units that are able to accept AC supply voltages up to 600 or 690 VAC for higher voltage applications. All models have the high current 3 phase supply terminals in standard top entry, with the motor connections at the bottom of the unit. The overload capability of this high duty range is 250% for 25 seconds.

FRAME DIMENSIONS

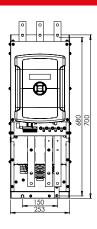


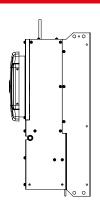






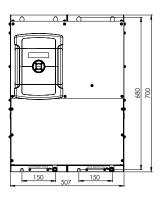
JL/X 370 - 780

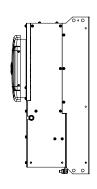


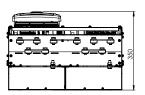












RATING TABLE FOR JL/X STANDARD VERSIONS

These models have a 150% overload capability for 25 seconds

Nominal maximum continuous shaft ratings

Model JL 2 quadrant JLX 4 quadrant		kW at 415 Volt	HP at 415 Volt	HP at 480 Volt	HP 600V AC MV	HP 690V AC HV	100% Output Current	Line reactor type	Cooling air flow and dissipation		Dimensions mm
Suffix HV for 69	0 VAC	AC	AC	AC	model	model			cfm	watts	WxHxD
Frame 2	Model										
JL and JLX	130	75	100	115	-	-	130	LR330	365	380	216 x 410 x 218
JL and JLX	170	100	130	150	-	-	170	LR330	365	500	216 x 410 x 218
JL and JLX	220	130	170	200	-	-	220	LR330	365	650	216 x 410 x 218
JL and JLX	270	160	210	240	-	-	270	LR330	365	875	216 x 410 x 218
Frame 4											
JL and JLX	370	215	290	335	415	480	370	LR530	400	1200	253 x 700 x 350
JL and JLX	450	260	350	405	500	580	450	LR530	400	1450	253 x 700 x 350
JL and JLX	530	310	415	480	600	690	530	LR650	400	1700	253 x 700 x 350
JL and JLX	615	360	480	555	690	800	615	LR750	400	2000	253 x 700 x 350
JL and JLX	700	405	550	630	785	915	700	LR850	400	2300	253 x 700 x 350
JL and JLX	780	450	610	705	880	1015	780	LR950	400	2500	253 x 700 x 350
Frame 5											
JL and JLX	860	500	670	775	965	1115	860	LR1050	800	2700	507 x 700 x 350
JL and JLX	1025	595	800	925	1155	1330	1025	LR1250	800	3200	507 x 700 x 350
JL and JLX	1190	690	930	1075	1340	1550	1190	LR1450	800	3700	507 x 700 x 350
JL and JLX	1350	785	1055	1220	1505	1755	1350	LR1650	800	4200	507 x 700 x 350
JL and JLX	1520	880	1190	1375	1715	1980	1520	LR1850	800	4700	507 x 700 x 350
JL and JLX	1680	975	1310	1515	1890	2180	1680	LR2050	800	5200	507 x 700 x 350

RATING TABLE FOR JL/XHD HIGH DUTY VERSIONS

These models have a 250% overload capability for 25 seconds

Nominal maximum continuous shaft ratings

Model JLHD 2 quadrant JLXHD 4 quadrant			HP HP at at 415 480 Volt Volt	at	at 600V 480 AC	690V	100% Output Current	Line reactor type	Cooling air flow and dissipation		Dimensions mm
Suffix HV for 690		AC	AC	AC	model	model			cfm	watts	WxHxD
Frame 2	Model										
JLHD & JLXHD	75	45	60	70	-	-	75	LR330	365	380	216 x 410 x 218
JLHD & JLXHD	100	60	80	90	-	-	100	LR330	365	500	216 x 410 x 218
JLHD & JLXHD	130	75	100	115	-	-	130	LR330	365	650	216 x 410 x 218
JLHD & JLXHD	160	95	125	145	-	-	160	LR330	365	875	216 x 410 x 218
Frame 4											
JLHD & JLXHD	220	130	170	200	250	280	220	LR530	400	1200	253 x 700 x 350
JLHD & JLXHD	270	160	210	240	300	350	270	LR530	400	1450	253 x 700 x 350
JLHD & JLXHD	320	190	250	290	360	415	320	LR650	400	1700	253 x 700 x 350
JLHD & JLXHD	370	215	290	335	420	480	370	LR750	400	2000	253 x 700 x 350
JLHD & JLXHD	420	245	330	380	475	550	420	LR850	400	2300	253 x 700 x 350
JLHD & JLXHD	470	270	370	430	535	615	470	LR950	400	2500	253 x 700 x 350
Frame 5											
JLHD & JLXHD	520	300	405	470	585	670	520	LR1050	800	2700	507 x 700 x 350
JLHD & JLXHD	615	360	480	555	690	800	615	LR1250	800	3200	507 x 700 x 350
JLHD & JLXHD	715	415	560	650	810	930	715	LR1450	800	3700	507 x 700 x 350
JLHD & JLXHD	815	475	640	740	925	1065	815	LR1650	800	4200	507 x 700 x 350
JLHD & JLXHD	910	530	710	820	1025	1180	910	LR1850	800	4700	507 x 700 x 350
JLHD & JLXHD	1010	585	790	915	1140	1310	1010	LR2050	800	5200	507 x 700 x 350

PL RANGE, DIGITAL THREE PHASE 2Q DRIVE WITH INTEGRAL FIELD WEAKENER

PL5



5 KW~12 A this model has regenerative stopping capability as standard

Controller	PL5
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for holder, 6 required	FE101969
Main Semiconductor Fuse, 3 required 6 x 32	CH00612A
Main Fuseholder, 3 required 6 x 32	CP102071
Pot kit including graduated dial & knob	POTKIT

PL10



10KW 24A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

TOTAL TITLE TO THE STATE OF THE	DITTO
Controller	PL10
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
Main Fuseholder, 3 required 14 x 51	CP102053
Pot kit including graduated dial & knob	POTKIT

PL15



15KW 36A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

TOTAL SOLUTION OF THE STATE OF	/ (I (D
Controller	PL15
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
Main Fuseholder, 3 required 14 x 51	CP102053
Pot kit including graduated dial & knob	POTKIT

PL20



$20 \text{KW} \ 51 \text{A}$ this model has regenerative stopping capability as standard

Controller	PL20
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00850A
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PL30



30 KW 72 A this model has regenerative stopping capability as standard

Controller	PL30
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00880A
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PL40



40KW 99A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

Controller	PL40
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008100
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

Please refer to website for further information or product technical manual for full specification.

PL50



50 KW~123 A this model has regenerative stopping capability as stall	NDARD
Controller	PL50
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008125
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PL65



65KW 155A

Controller	PL65
Line reactor	LR330
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008160
Main Fuseholder, 3 required Size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PL85



85KW 205A

Controller	PL85
Line reactor	LR330
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 1	CH009250
Main 3 pole Fuseholder Size 1	CP102055
Pot kit including graduated dial & knob	POTKIT

PL115



115KW 270A

Controller	PL115
Line reactor	LR330
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 1	CH009250
Main 3 pole Fuseholder Size 1	CP102055
Pot kit including graduated dial & knob	POTKIT

PL145



$145 \text{KW}\ 330 \text{A}$ this model has regenerative stopping capability as standard

Controller	PL145
Line reactor	LR330
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Pot kit including graduated dial & knob	POTKIT

PL185



185KW 430A

Controller	PL185
50 Amp option on field output	
Line reactor	LR530
Aux Semiconductor Fuse Size 000, 3 required	CH00850A
Aux Fuseholder Size 000, 3 required	CP102054
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Pot kit including graduated dial & knob	POTKIT

PL225



225KW 530A	THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD
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Controller	PL225
50 Amp option on field output	
Line reactor	LR530
Aux Semiconductor Fuse Size 000, 3 required	CH00850A
Aux Fuseholder Size 000, 3 required	CP102054
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Pot kit including graduated dial & knob	POTKIT

PL265



265KW 630A

2001 (11 000)	
Controller	PL265
50 Amp option on field output	
Line reactor	LR630
Aux Semiconductor Fuse Size 000, 3 required	CH00850A
Aux Fuseholder Size 000, 3 required	CP102054
Main Semiconductor Fuse, 3 required Size 3	CH010700
Main 3 pole Fuseholder Size 3	CP102233
Pot kit including graduated dial & knob	POTKIT

PL275



275KW 650A

Options	Controller	PL275
TE - top entry (standard)	Line Reactor	LR650
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103301
50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT

PL315



315KW 750A

Options	Controller	PL315
TE - top entry (standard)	Line Reactor	LR750
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103302
50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT

PL360



360KW 850A

Options	Controller	PL360
TE - top entry (standard)	Line Reactor	LR850
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103303
50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT

PL400



$400 \text{KW}\ 950 \text{A}$ this model has regenerative stopping capability as standard

Options	Controller	PL400
TE - top entry (standard)	Line Reactor	LR950
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103304
50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT

PL440



440 KW~1050 A this model has regenerative stopping capability as standard

Options	Controller	PL440
TE - top entry (standard)	Line Reactor	LR1050
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103305
50 Amp field (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103361
MV - 600VAC (extra cost option)	Aux Fuseholder, 3 required	CP103371
HV - 690VAC (extra cost option)	Pot kit inc. graduated dial and knob	POTKIT

PL520



520KW 1250A

Options

TE - top entry (standard)
BE - bottom entry (no cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PL520
Line Reactor LR1250
Main Semiconductor Fuse, 3 required CH103306
Aux Semiconductor Fuse, 3 required CH103363
Aux Fuseholder, 3 required CP103373
Pot kit inc. graduated dial and knob POTKIT

PL600



600KW 1450A

Options

TE - top entry (standard)
BE - bottom entry (no cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)

Refer to supplier for information

Controller PL600
Line Reactor LR1450
Main Semiconductor Fuse, 3 required CH103307
Aux Semiconductor Fuse, 3 required CH103363
Aux Fuseholder, 3 required CP103373
Pot kit inc. graduated dial and knob POTKIT

PL700



$700 \text{KW}\ 1650 \text{A}$ this model has regenerative stopping capability as standard

Options
TE - top entry (standard)
BE - bottom entry (no cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PL700
Line Reactor LR1650
Main Semiconductor Fuse, 3 required CH103308
Aux Semiconductor Fuse, 3 required CH103363
Aux Fuseholder, 3 required CP103373
Pot kit inc. graduated dial and knob POTKIT

PL800



$800 \mathrm{KW}~1850 \mathrm{A}$ this model has regenerative stopping capability as standard

Options
TE - top entry (standard)
BE - bottom entry (no cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PL800
Line Reactor LR1850
Main Semiconductor Fuse, 3 required CH103309
Aux Semiconductor Fuse, 3 required CH103363
Aux Fuseholder, 3 required CP103373
Pot kit inc. graduated dial and knob POTKIT

PL900



900KW 2050A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

Options
TE - top entry (standard)
BE - bottom entry (no cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PL900
Line Reactor LR2050
Main Semiconductor Fuse, 3 required CH103310
Aux Semiconductor Fuse, 3 required CH103363
Aux Fuseholder, 3 required CP103373
Pot kit inc. graduated dial and knob POTKIT

PL980



980KW 2250A THIS MODEL HAS REGENERATIVE STOPPING CAPABILITY AS STANDARD

Options	Controller	PL980
TE - top entry (standard)	Line Reactor	LR2250
BE - bottom entry (no cost option)	Main Semiconductor Fuse, 3 required	CH103467
MV - 600VAC (extra cost option)	Aux Semiconductor Fuse, 3 required	CH103363
HV - 690VAC (extra cost option)	Aux Fuseholder, 3 required	CP103373
Refer to supplier for information	Pot kit inc. graduated dial and knob	POTKIT

PLX RANGE, DIGITAL THREE PHASE 4Q FULLY REGENERATIVE CONTROLLER WITH INTEGRAL FIELD WEAKENER

PLX5



5KW 12A 4Q

Controller	PLX5
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for holder, 6 required	FE101969
Main Semiconductor Fuse, 3 required 6 x 32	CH00612A
Main Fuseholder, 3 required 6 x 32	CP102071
Armature fuse size 000	CH00816A
Armature fuseholder size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PLX10



10KW 24A 40

101111211119	
Controller	PLX10
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
Main Fuseholder, 3 required 14 x 51	CP102053
Armature fuse size 000	CH00832A
Armature fuseholder size 000	CP102054
Pot kit including graduated dial & knob	POTKIT

PLX15



15KW 36A 4Q

Controller	PLX15
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required 14 x 51	CH00740A
Main Fuseholder, 3 required 14 x 51	CP102053
Armature fuse size 1	CH00940A
Armature fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX20



20KW 51A 4Q

`	
Controller	PLX20
Line reactor	LR48
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00850A
Main Fuseholder, 3 required Size 000	CP102054
Armature fuse size 1	CH00963A
Armature fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX30



30KW 72A 4Q

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Controller	PLX30
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH00880A
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH00980A
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX40



40KW 99A 4Q

•	
Controller	PLX40
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008100
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH009125
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX50



50KW 123A 4Q

Controller	PLX50
Line reactor	LR120
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008125
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH009160
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX65



65KW 155A 4Q

Controller	PLX65
Line reactor	LR330
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 000	CH008160
Main Fuseholder, 3 required Size 000	CP102054
Armature Fuse size 1	CH009200
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX85



85KW 205A 4Q

Controller	PLX85
Line reactor	LR330
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 1	CH009250
Main 3 pole Fuseholder Size 1	CP102055
Armature fuse size 1	CH009250
Armature fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX115



115KW 270A 4Q

`	
Controller	PLX115
Line reactor	LR330
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 1	CH009250
Main 3 pole Fuseholder Size 1	CP102055
Armature fuse size 1	CH009315
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX145



145KW 330A 40

101000000000000000000000000000000000000	
Controller	PLX145
Line reactor	LR330
Aux Semiconductor Fuse, 3 required 6 x 32	CH00620A
Aux Fuseholder, 3 required 6 x 32	CP102071
DIN Rail Clip for Aux Fuseholder, 3 required	FE101969
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Armature fuse size 1	CH009400
Armature Fuseholder size 1	CP102906
Pot kit including graduated dial & knob	POTKIT

PLX185



185KW 430A 4Q

·	
Controller	PLX185
50 Amp option on field output	
Line reactor	LR530
Aux Semiconductor Fuse Size 000, 3 required	CH00850A
Aux Fuseholder Size 000, 3 required	CP102054
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Armature fuse size 2	CH013500
Armature Fuseholder size 2	CP102949
Pot kit including graduated dial & knob	POTKIT

PLX225



225KW 530A 4Q

Controller	PLX225
50 Amp option on field output	
Line reactor	LR530
Aux Semiconductor Fuse Size 000, 3 required	CH00850A
Aux Fuseholder Size 000, 3 required	CP102054
Main Semiconductor Fuse, 3 required Size 3	CH010550
Main 3 pole Fuseholder Size 3	CP102233
Armature Fuse size 2	CH013550
Armature Fuseholder size 2	CP102949
Pot kit including graduated dial & knob	POTKIT

PLX275



275KW 650A 40

Options TE - top entry (standard)

BE - bottom entry (no cost option)
50 Amp field (extra cost option)
MV - 600VAC (extra cost option)

HV - 690VAC (extra cost option) Refer to supplier for information Controller PLX275
Line Reactor LR650
Main Semiconductor Fuse, 3 required CH103311
Aux Semiconductor Fuse, 3 required CH103361
Aux Fuseholder, 3 required CP103371
Armature Fuse, 2 required CH103321
Pot kit inc. graduated dial and knob POTKIT

PLX315



315KW 750A 4Q

TE - top entry (standard)
BE - bottom entry (no cost option)
50 Amp field (extra cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)

Refer to supplier for information

Controller PLX315
Line Reactor LR750
Main Semiconductor Fuse, 3 required CH103312
Aux Semiconductor Fuse, 3 required CH103361
Aux Fuseholder, 3 required CP103371
Armature Fuse, 2 required CH103322
Pot kit inc. graduated dial and knob POTKIT

PLX360



360KW 850A 4Q

Options

TE - top entry (standard)
BE - bottom entry (no cost option)
50 Amp field (extra cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PLX360
Line Reactor LR850
Main Semiconductor Fuse, 3 required CH103313
Aux Semiconductor Fuse, 3 required CH103361
Aux Fuseholder, 3 required CP103371
Armature Fuse, 2 required CH103323
Pot kit inc. graduated dial and knob POTKIT

PLX400



400KW 950A 40

Options
TE - top entry (standard)
BE - bottom entry (no cost option)
50 Amp field (extra cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PLX400
Line Reactor LR950
Main Semiconductor Fuse, 3 required CH103314
Aux Semiconductor Fuse, 3 required CH103361
Aux Fuseholder, 3 required CP103371
Armature Fuse, 2 required CH103324
Pot kit inc. graduated dial and knob POTKIT

PLX440



440KW 1050A 4Q

Options
TE - top entry (standard)
BE - bottom entry (no cost option)
50 Amp field (extra cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PLX440
Line Reactor LR1050
Main Semiconductor Fuse, 3 required CH103315
Aux Semiconductor Fuse, 3 required CH103361
Aux Fuseholder, 3 required CP103371
Armature Fuse, 2 required CH103325
Pot kit inc. graduated dial and knob POTKIT

PLX520



520KW 1250A 4Q

Options
TE - top entry (standard)
BE - bottom entry (no cost option)
MV - 600VAC (extra cost option)
HV - 690VAC (extra cost option)
Refer to supplier for information

Controller PLX520
Line Reactor LR1250
Main Semiconductor Fuse, 3 required CH103316
Aux Semiconductor Fuse, 3 required CH103363
Aux Fuseholder, 3 required CP103373
Armature Fuse, 2 required CH103326
Pot kit inc. graduated dial and knob POTKIT

PART PRODUCT NAME PART NO.

PLX600



600KW 1450A 4Q

Options

TE - top entry (standard)

BE - bottom entry (no cost option)

MV - 600VAC (extra cost option)

HV - 690VAC (extra cost option) Refer to supplier for information

Controller	PLX600
Line Reactor	LR1450
Main Semiconductor Fuse, 3 required	CH103317
Aux Semiconductor Fuse, 3 required	CH103363
Aux Fuseholder, 3 required	CP103373
Armature Fuse, 2 required	CH103327
Pot kit inc. graduated dial and knob	POTKIT

PLX700

LR1650

PLX700



700KW 1650A 4Q

TE - top entry (standard)

BE - bottom entry (no cost option)

MV - 600VAC (extra cost option)

HV - 690VAC (extra cost option) Refer to supplier for information Main Semiconductor Fuse, 3 required CH103318 Aux Semiconductor Fuse, 3 required CH103363 Aux Fuseholder, 3 required CP103373 CH103328 Armature Fuse, 2 required Pot kit inc. graduated dial and knob **POTKIT**

Controller

Line Reactor

PLX800



800KW 1850A 4Q

Options

TE - top entry (standard)

BE - bottom entry (no cost option)

MV - 600VAC (extra cost option)

HV - 690VAC (extra cost option) Refer to supplier for information

Controller PLX800 Line Reactor LR1850 Main Semiconductor Fuse, 3 required CH103319 Aux Semiconductor Fuse, 3 required CH103363 Aux Fuseholder, 3 required CP103373 Armature Fuse, 2 required CH103329 Pot kit inc. graduated dial and knob **POTKIT**

PLX900



900KW 2050A 4Q

Options

TE - top entry (standard)

BE - bottom entry (no cost option)

MV - 600VAC (extra cost option)

HV - 690VAC (extra cost option)

Refer to supplier for information

Controller	PLX900
Line Reactor	LR2050
Main Semiconductor Fuse, 3 required	CH103320
Aux Semiconductor Fuse, 3 required	CH103363
Aux Fuseholder, 3 required	CP103373
Armature Fuse, 2 required	CH103330
Pot kit inc. graduated dial and knob	POTKIT

PLX980



980KW 2250A 4Q

Options

TE - top entry (standard)

BE - bottom entry (no cost option)

MV - 600VAC (extra cost option)

HV - 690VAC (extra cost option)

Refer to supplier for information

Controller	PLX980
Line Reactor	LR2250
Main Semiconductor Fuse, 3 required	CH103468
Aux Semiconductor Fuse, 3 required	CH103363
Aux Fuseholder, 3 required	CP103373
Armature Fuse, 2 required	CH103469
Pot kit inc. graduated dial and knob	POTKIT

PL/PLX



OPTIONS & ACCESSORIES

Profibus card	Profibus card
Devicenet card	Devicenet card
Mounting board for fieldbus cards	LA103690
Daisy chain mtg board for Profibus/Devicenet	LA103001
Additional Drive to PC comms cable	LA102595
Drive to drive cable FCC68/FCC68	LA102596
Venting kit for PL/X 275 - 440	LA103392
Venting kit for PL/X 520 - 980	LA103402



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