

# STD

## Straight Side Double Crank Power Presses

### 閉式雙曲軸高剛性沖床

#### 多樣化傳動結構

Versatile, optimized transmission deployment

#### 強扭力傳動系統

High torque transmission system

#### 超高剛性台身

Super Rigid Frame



金豐直柱型沖床，適用多樣化之金屬成形工業上的各種需求，舉凡連續沖壓與自動移送沖壓，皆可完全依客戶需求量身打造，或選擇已量產化之標準規格機種。金豐沖床操作之便利性可以符合各種操作模式，符合今日世界製造業之種種需要，金豐之專業團隊能夠協助您規劃並選擇適合您產業需要之沖壓設備。

Chin Fong straight side presses deliver high performance for diversified stamping requirements in progressive and transfer die operations. Built to your exact specifications, or available in several standard models, Chin Fong presses can be efficiently operated in various modes to achieve the efficiency and productivity required to compete in today's demanding Chin Fong's manufacturing environment. Chin Fong experienced team can help you make a wise decision in choosing the right stamping equipment for your operation.

#### 提供多樣化傳動結構選擇方便適用客戶各種沖壓條件

#### Drive Arrangements to Meet Diversified Stamping Needs

我們的研發單位經過仔細研究評估，設計符合各種不同沖壓工程需求之傳動結構，適用各種工程如下料，引伸，成形，符合各種生產要求。

Chin Fong presses employ a variety of drive arrangements depending on the application requirements and application types such as blanking, drawing or forming, production volumes required, etc.



#### 主要規格 MAIN SPECIFICATIONS

型 式 Model	STD-200		STD-250		STD-300		STD-350		STD-400		STD-400		STD-500		STD-500		STD-600		STD-600		STD-800		STD-800											
	S	H	S	H	S	H	S	H	S	H	C		S	H	C		S	H	C		S	H	C											
最大加壓能力 Capacity	TONS		200		250		300		350		400		400		500		500		600		600		800		800									
能力發生點 Rated Tonnage Point	mm		9	7	9	7	9	7	13	7	13	7	7	9	7	9	13	7	8	12	8	12	13	9	8	12	8	12	13	9	8	12	8	12
行程長 Stroke Length	mm		250	150	300	200	300	250	350	250	400	250	300	400	300	400	400	250	250	400	250	400	250	350	250	350	400	250	250	350	250	350		
行程數(連續) Strokes Per Minute	S.P.M		20-50	50-90	15-40	30-70	15-40	30-60	15-40	30-60	15-30	30-60	20-40	15-25	20-40	15-25	15-30	30-60	15-35	15-25	15-35	15-25	15-30	25-50	20-35	15-25	20-35	15-25	20-35	15-25	20-35	15-25		
最大模高 Die Height (S.D.A.U.)	mm		500		600		600		600		700		650	700	650	700	700	600	840	600	840	700	700	900	700	900	700	800	1000	800	1000			
滑塊面積 (左右×前後) Slide Area (L.R. x F.B.)	1	mm	1550x1100		2200x1200		2200x1200		2550x1400		2550x1400		2500x1300	3400x1300	2550x1550		2700x400	3400x1400	2550x1550		3600x1400	4600x1400	3400x1800		3600x1500	4600x1400								
	2		1850x1100		2500x1200		2500x1200		2800x1400		2800x1400				2800x1550				2800x1550				3800x1800											
	3		2200x1100		2800x1200		2800x1200		3100x1400		3100x1400				3100x1550				3600x1550				4200x1800											
	4		2500x1100		3100x1200		3100x1200		3400x1400		3400x1400				3600x1550				4600x1550				4600x1800											
台盤面積 (左右×前後) Bolster Area (L.R. x F.B.)	1	mm	1550x1100		2200x1200		2200x1200		2550x1400		2550x1400		2500x1400	3400x1400	2550x1550		2700x500	3400x1500	2550x1550		3600x1500	4600x1500	3400x1800		3600x1600	4600x1500								
	2		1850x1100		2500x1200		2500x1200		2800x1400		2800x1400				2800x1550				2800x1550				3800x1800											
	3		2200x1100		2800x1200		2800x1200		3100x1400		3100x1400				3100x1550				3600x1550				4200x1800											
	4		2500x1100		3100x1200		3100x1200		3400x1400		3400x1400				3600x1550				4600x1550				4600x1800											
滑塊調整量 Slide Adjusting Range	mm		150		150		200		200		250		150		250		150	250	150	250	250	200	250	200	250	200	250	200	250	200	250			
台身形式 Frame Type			一體式 One-piece		一體式 One-piece		3 分割 Tie-rod		3 分割 Tie-rod		3 分割 Tie-rod		3 分割 Tie-rod		3 分割 Tie-rod		3 分割 Tie-rod		3 分割 Tie-rod		3 分割 Tie-rod		3 分割 Tie-rod		3 分割 Tie-rod									

