## **Technical Data Sheet**

















### Vacumax HT 68

#### Synthetic vacuum pump fluid

#### Description

Vacumax HT synthetic vacuum pump fluids are formulated with group III synthetic base stocks and special synergistic additives specifically for industrial plant air compressors and vacuum pump fluids.

#### **Properties**

- Good oxidation stability and long life at very high temperatures
- High viscosity index or better compressor protection at elevated temperatures
- High flash & auto-ignition points for added safety

- Low volatility and carry over into filters and storage tanks
- High film strength and anti wear properties
- Good coolant properties to help dissipate compressor and vacuum pump heat
- Long life fluid allows for extended oil drains
- Good carbon and varnish control to help reduce valve deposits
- Excellent rust & corrosion control

#### Performance level

DIN 51506 VBL, VCL, VDL. DP 6521 (DAA, DAB, DAH, DAG).

#### Typical performance data

## Vacumax HT 68 Synthetic vacuum pump fluid

Property	Test Method	68
ISO Viscosity Grade	ASTM D-2422	68
Viscosity index	ASTM D-2270	105
Viscosity @ 20 °C, mm²/s	ASTM D-445	214
Viscosity @ 40 °C, mm²/s	ASTM D-445	69
Viscosity @ 50 °C, mm²/s	ASTM D-445	43.8
Viscosity @ 100 °C, mm²/s	ASTM D-445	9
Flash point, °C	ASTM D-92	232
Auto ingition point, °C	ASTM D-659	382
Pour point, °C	ASTM D-97	-25
Copper strip corrosion, 24 hrs @ 100 °C	ASTM D-130	1a
Vapor pressure @ 25 °C, torr	ASTM D-972	1x10 <sup>-6</sup>
Demulsibility @ 54 °C, ml oil/water/emulsion (minutes)	ASTM D-1401	40/40/0 (15)

All performance data on this Technical Data Sheet are indicative only and can vary during production

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