



FDX 7110

Stamping and drawing fluid

Description

FDX 7110 is an EP fortified specially formulated fluid for stamping and drawing applications.

This product is suitable for chip-less operations, medium and deep drawing operations of steel.

Applications

Cold drawing of iron and steel, specially for stamping and sheet cutting. FDX 7110

should be applied pure by brush, cloth or similar and can be removed by solvents or alkaline degreasers.

Benefits

- Avoids contact piece and die
- Easy to apply
- Less defect in pieces
- High film strength

Typical performance data

Appearance	Oily liquid
Colour	Amber
Density @ 20 °C, gr/ml	0,92
Viscosity @ 40 °C, cSt	90-110
Flash point, °C	200
Pour point, °C	-10