

# Two-Degree-of-Freedom PID Temperature Controllers



## TN Series PRODUCT MANUAL

**For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.**

The specifications, dimensions, etc are subject to change without notice for product improvement. Some models may be discontinued without notice.

### Features

- 2-DOF PID algorithm optimized for various control environments
- 50 ms high-speed sampling and  $\pm 0.2\%$  display accuracy
- Program control and fixed control models available
  - Up to 10 patterns X 20 steps program setting (program control model)
  - Timer function for preset operation (fixed control model)
- Simultaneous heating/cooling and automatic/manual control function
- Control functions: Group PID, Zone PID, Anti Reset Windup (ARW)
- Control status monitoring of up to 10 events
- RS485 communication output model available
  - Communication protocols: Modbus RTU/ASCII, PLC ladderless, Sync-Master
  - Communication speed: up to 115,200bps
- Heater burnout alarm function (CT input)
- Parameter setting via PC
  - Comprehensive Device Management Software (DAQMaster) provided
  - Communication converter connection with front loader port (TNH, TNL only)
- Shortcut key setting with front user key button [U]
- Easy maintenance with detachable terminal blocks

### Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- **⚠** symbol indicates caution due to special circumstances in which hazards may occur.

**⚠ Warning** Failure to follow instructions may result in serious injury or death

- 01. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss.** (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)  
Failure to follow this instruction may result in personal injury, economic loss or fire.
- 02. Do not use the unit in the place where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact or salinity may be present.**  
Failure to follow this instruction may result in explosion or fire.
- 03. Install on a device panel to use.**  
Failure to follow this instruction may result in electric shock.
- 04. Do not connect, repair, or inspect the unit while connected to a power source.**  
Failure to follow this instruction may result in fire or electric shock.
- 05. Check 'Connections' before wiring.**  
Failure to follow this instruction may result in fire.
- 06. Do not disassemble or modify the unit.**  
Failure to follow this instruction may result in fire or electric shock.

**⚠ Caution** Failure to follow instructions may result in injury or product damage

- 01. When connecting the power input and relay output, use AWG 20 (0.50 mm<sup>2</sup>) cable or over, and tighten the terminal screw with a tightening torque of 0.74 to 0.90 N m.**  
**When connecting the sensor input and communication cable without dedicated cable, use AWG 28 to 16 cable and tighten the terminal screw with a tightening torque of 0.74 to 0.90 N m.**  
Failure to follow this instruction may result in fire or malfunction due to contact failure.
- 02. Use the unit within the rated specifications.**  
Failure to follow this instruction may result in fire or product damage
- 03. Use a dry cloth to clean the unit, and do not use water or organic solvent.**  
Failure to follow this instruction may result in fire or electric shock.
- 04. Keep the product away from metal chip, dust, and wire residue which flow into the unit.**  
Failure to follow this instruction may result in fire or product damage.

### Cautions during Use

- Follow instructions in 'Cautions during Use'. Otherwise, it may cause unexpected accidents.
- Check the polarity of the terminals before wiring the temperature sensor. For RTD temperature sensor, wire it as 3-wire type, using cables in same thickness and length. For thermocouple (TC) temperature sensor, use the designated compensation wire for extending wire.
- Keep away from high voltage lines or power lines to prevent inductive noise. In case installing power line and input signal line closely, use line filter or varistor at power line and shielded wire at input signal line. Do not use near the equipment which generates strong magnetic force or high frequency noise.
- Do not apply excessive power when connecting or disconnecting the connectors of the product.



## Input Type and Using Range

The setting range of some parameters is limited when using the decimal point display.

Input type	Decimal point	Display	Using range (°C)	Using range (°F)	
Thermo-couple	K (CA)	1	K E RH	-200 to 1,350	-328 to 2,462
		0.1	K E RL	-199.9 to 999.9	-199.9 to 999.9
	J (IC)	1	J I CH	-200 to 800	-328 to 1,472
		0.1	J I CL	-199.9 to 800.0	-199.9 to 999.9
	E (CR)	1	E E RH	-200 to 800	-328 to 1,472
		0.1	E E RL	-199.9 to 800.0	-199.9 to 999.9
	T (CC)	1	T E CH	-200 to 400	-328 to 752
		0.1	T E CL	-199.9 to 400.0	-199.9 to 752.0
	B (PR)	1	b PR	0 to 1,800	32 to 3,272
	R (PR)	1	R PR	0 to 1,750	32 to 3,182
	S (PR)	1	S PR	0 to 1,750	32 to 3,182
	N (NN)	1	N NN	-200 to 1,300	-328 to 2,372
	C (TT) <sup>(01)</sup>	1	C EE	0 to 2,300	32 to 4,172
	G (TT) <sup>(02)</sup>	1	G EE	0 to 2,300	32 to 4,172
	L (IC)	1	L I CH	-200 to 900	-328 to 1,652
		0.1	L I CL	-199.9 to 900.0	-199.9 to 999.9
L (RUS)	1	L RH	-200 to 800	-328 to 1,472	
	0.1	L RL	-199.9 to 800.0	-199.9 to 999.9	
U (CC)	1	U E CH	-200 to 400	-328 to 752	
	0.1	U E CL	-199.9 to 400.0	-199.9 to 752.0	
Platinel II	1	PL I I	0 to 1,390	32 to 2,534	
Cu50 Ω	0.1	C U 5	-199.9 to 200.0	-199.9 to 392.0	
Cu100 Ω	0.1	C U 10	-199.9 to 200.0	-199.9 to 392.0	
RTD	JPt100 Ω	1	J P E H	-200 to 650	-328 to 1,202
		0.1	J P E L	-199.9 to 650.0	-199.9 to 999.9
	DPt50 Ω	1	d P E 5	-199.9 to 600.0	-199.9 to 999.9
		0.1	d P E H	-200 to 650	-328 to 1,202
DPt100 Ω	1	d P E L	-199.9 to 650.0	-199.9 to 999.9	
	0.1	d P E L	-199.9 to 650.0	-199.9 to 999.9	
Nickel120 Ω	1	N I 12	-80 to 260	-112 to 500	
Analog	0 to 10 V	-	R V 1	0 to 10 V	
	0 to 5 V	-	R V 2	0 to 5 V	
	1 to 5 V	-	R V 3	1 to 5 V	
	0 to 100 mV	-	R M V 1	0 to 100 mV	
	0 to 20 mA	-	R M A 1	0 to 20 mA	
	4 to 20 mA	-	R M A 2	4 to 20 mA	

• Permissible line resistance per line: ≤ 5 Ω

01) C (TT): Same as existing W5 (TT) type sensor

02) G (TT): Same as existing W (TT) type sensor

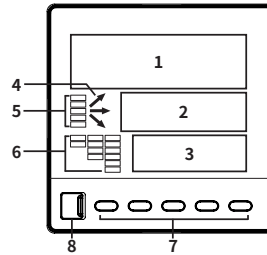
### Display accuracy

Input type	Using temperature	Display accuracy
Thermo-couple RTD	At room temperature (23°C ± 5°C)	(PV ± 0.2% or ± 1°C higher one) ± 1-digit • Thermocouple K, J, T, N, E below -100°C and L, U, PLII, RTD Cu50 Ω, DPt50 Ω: (PV ± 0.3% or ± 2°C higher one) ± 1-digit • Thermocouple C, G and R, S below 200°C: (PV ± 0.3% or ± 3°C higher one) ± 1-digit • Thermocouple B below 400°C: There is no accuracy standards
	Out of room temperature range	(PV ± 0.5% or ± 2°C higher one) ± 1-digit • RTD Cu50 Ω, DPt50 Ω: (PV ± 0.5% or ± 3°C higher one) ± 1-digit • Thermocouple R, S, B, C, G: (PV ± 0.5% or ± 5°C higher one) ± 1-digit • Other sensors: ≤ ± 5°C (≤ -100°C)
Analog	At room temperature (23°C ± 5°C)	± 0.2% F.S. ± 1-digit
	Out of room temperature range	± 0.5% F.S. ± 1-digit

## Unit Descriptions

• Below is based on TNL Series.

• The shape and function of each part may be different depending on the series, and it is possible to check the additional information in the user manual.



### 1. PV display part (White)

• RUN mode: Displays PV (Present value) and unit.  
• Setting mode: Displays parameter name

### 2. SV display part (Green)

• RUN mode: Displays SV (Setting value) and unit.  
• Setting mode: Displays parameter setting value.

### 3. Operating value display part (Yellow)

• RUN mode: Displays selected value among MV (Manipulated output value), CT, TIME with unit.

### 4. Temperature control indicator

• Fixed control: Relative PV value status display based on SV  
PV > SV (↗), PV = SV (→), PV < SV (↘)  
• Program control: Displays temperature control status of up (↗), hold (→), down (↘).

### 5. Operation status indicator

Display	Name	Description
LOCK	Lock	Turns ON during key lock status.
PROG	Program	Turns ON during program control.
WAIT	Wait	Turns ON during waiting status.
HBA1/2	Heater break alarm	Turns ON when the heater break alarm output is ON.

### 7. Input key

Display	Name
[U]	User key
[M]	Mode key
[◀], [▼], [▶]	Setting value control key

### 6. Output status indicator

Display	Name	Description
OUT1/2	Control output	Turns ON when the control output is ON
AT	Auto tuning	Flashes during auto tuning every 1 sec
MAN	Manual control	Turns ON during manual control mode
STOP	Control output stop	Turns ON during control output stop mode
HOLD	Program control hold	Turns ON when program control is hold status
AL1 to 6	Alarm output	Turns ON when the alarm output is ON

### 8. PC loader port

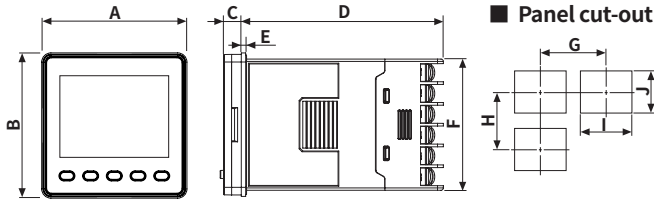
For connecting communication converter (SCM-USP).

## Errors

Display	Input	Description	Output	Troubleshooting
OPEN	Temperature sensor	Flashes at 0.5 sec interval when input sensor is disconnected or sensor is not connected.	'Sensor error, MV' parameter setting value	Check input sensor status.
	Analog	Flashes at 0.5 sec interval when input is over F.S. ± 10%.	'Sensor error, MV' parameter setting value	Check analog input status.
HHHH	Temperature sensor	Flashes at 0.5 sec interval if the input value is above the input range.	Heating: 0%, Cooling: 100%	When input is within the rated input range, this display disappears.
	Analog	Flashes at 0.5 sec interval if the input value is over 5 to 10% of high limit or low limit value.	Normal output	
LLLL	Temperature sensor	Flashes at 0.5 sec. interval if the input value is below the input range.	Heating: 100%, Cooling: 0%	When input is within the rated input range, this display disappears.
	Analog	Flashes at 0.5 sec interval if the input value is over 5 to 10% of low limit or high limit value.	Normal output	
ERR	-	Flashes at 0.5 sec interval if there is error for setting and it returns to the error-before screen.	-	Check setting method.

## Dimensions

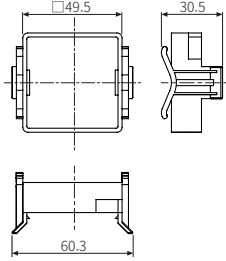
- Unit: mm, For the detailed drawings, follow the Autonics website.
- Below is based on TNS Series.



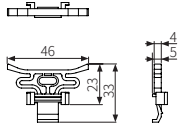
	Body						Panel cut-out			
	A	B	C	D	E	F	G	H	I	J
TNS	49	49	6	69	1.5	44.8	≥ 65	≥ 65	$45^{+0.6}_0$	$45^{+0.6}_0$
TNH	49	97	6	69	1.5	91.5	≥ 65	≥ 115	$45^{+0.6}_0$	$92^{+0.8}_0$
TNL	97	97	6	69	1.5	91.5	≥ 115	≥ 115	$92^{+0.8}_0$	$92^{+0.8}_0$

## Bracket

### TNS

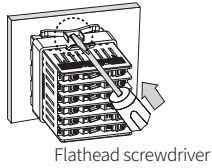


### Other series



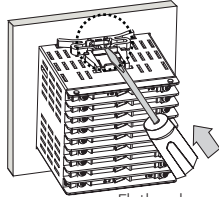
## Installation Method

### TNS



Flathead screwdriver

### Other series



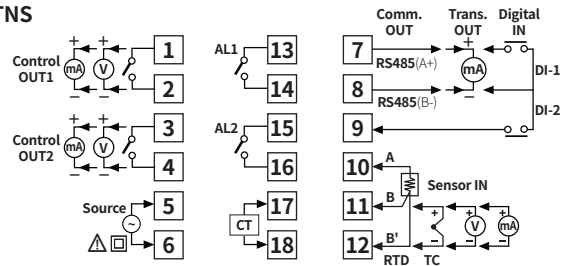
Flathead screwdriver

Insert the unit into a panel, fasten the bracket by pushing with tools with a flathead screwdriver.

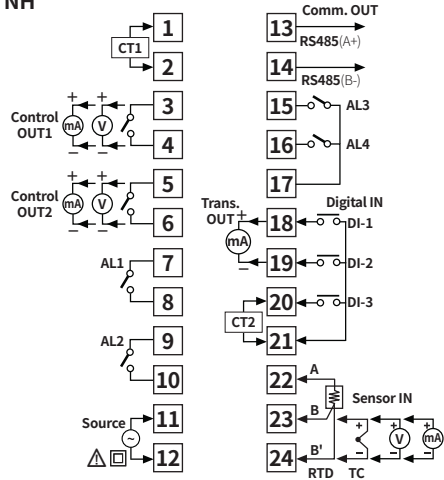
## Connections

- Digital input is not electrically insulated from internal circuits, so it should be insulated when connecting other circuits.

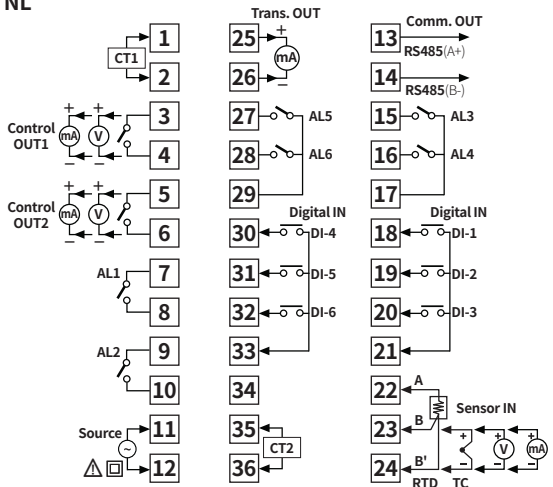
### TNS



### TNH

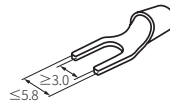


### TNL

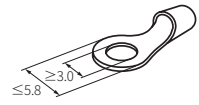


## Crimp Terminal Specifications

- Unit: mm, Use the crimp terminal of follow shape.



Fork crimp terminal



Round crimp terminal

## Initial Display When Power is ON

When power is supplied, after all display will flash for 1 sec, model name is displayed sequentially. After input sensor type will flash twice, enter into RUN mode.

Display part	1. Model	2. Model	3. Input specification	4. RUN mode
PV	ENS.P	R5	TYPE	OPEN
SV	42RR	006	KCRH	0

## Mode Setting

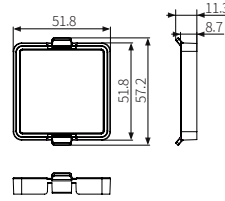
	Password input	Key input	Entering mode
Auto before entering to mode (when using password)	Pass	Auto	Selected mode
	Fail	[◀], [▲], [▼] [MODE]	Password input Run mode
[◀], [▲], [▼] (in manual control)	MV setting	Move digits: [◀] Change value: [▲], [▼] Save: [MODE] or no key input over 3 sec	
[◀], [▲], [▼] (in auto control)	SV setting		
[▼] + [▲] 3 sec	Control output run/stop	Auto	
[M] + [▲]	Operating value display part (MV/CT/TIME) setting	Auto	
[U] + [◀] / [▼] / [▲] 2 sec	Shortcut key 1/2/3	Auto	
[◀] + [▼] 3 sec	Key lock	[◀] + [▼] 3 sec	
[M] 2 sec	Parameter group	[◀] 2 sec	
[U] 2 sec	User customized parameter group	[U]	
[◀] + [▲] + [▼] 5 sec	Parameter reset	Auto	

\* TNS series does not support 'MV setting', 'Operation value display part setting' mode. For the details, refer to the user manual.

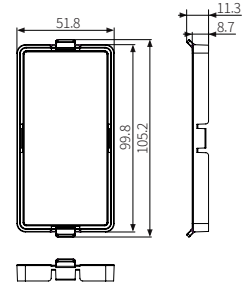
## Sold Separately: Front cover

• Unit: mm, For the detailed drawings, follow the Autonics website.

### ■ TNS: FSA-COVER



### ■ TNH: FHA-COVER



### ■ TNL: FLA-COVER

