# FLAME SAFEGUARD CONTROLS

# R4715B/C

# **Protectorelay Flame Safeguard Controls**

The R4715B and R4715C are flame safeguard controls used to provide automatic operation and safety of combustion in small and medium sized gas-fired burners that have a maximum burning capacity of 175kW/h (150,000Kcal/h) or less.

They are constructed from reliable components to ensure that combustion equipment operates in the correct sequence without fail.



### **Specifications**

Flame detection system	Rectification type flame rod (C7007A, C7008A)
Standard flame current	2 to 6μA
Recommended surge absorber	Type No. 968019-001
Power consumption	5W +25% max.
Ambient temperature	-20 to +60°C
Ambient humidity	90% RH at 40°C
Mass	400g
Flame/alarm indicator LED	Lit: normal combustion
	Flashing: loss of flame while burner is operating or false flame
	signal at start-up

## Contact Ratings

Terminal No.	Load	Contact rating	
40	F	120Vac, 2A	
10	Fan motor	240Vac, 1A	
9	Ignition transformer	250VA	
5	Pilot valve	100VA	
1	Main valve	100VA	
8	Alarm	75VA	

### Selection Guide

-	4 1 N -	Power	Sequence (at normal temperature, normal humidity and rated voltage)				
Model No.	(50/60Hz)	Prepurge	Ignition trial	Post-ignition	Lockout	Flame response	
R4	715B1003-1	100Vac	15 ± 4s	4 ± 1s	11 ± 4s	23s max.	1.5 ± 0.5s
R4	715B1011-1	200Vac					(At 2µA flame current)
R4	4715C1001	100Vac		10 ± 3s	1.2 ± 0.5s		Max. 0.8s
R4	4715C1019	200Vac					(At 2µA flame current)

Note: Loss of flame while burner is operating: R4715B lockout, R4715C recycle.

### Accessories (sold separately)

Model No.	Description	
83968019-001	Surge absorber	

**Dimensions** (Unit: mm)

