

# **LUBRICUS® QUENCH M**

## **Quenching Oil**

### **DESCRIPTION**

**LUBRICUS® QUENCH M** oil is blended from highly refined base oil for the continuous and batch quenching of metal parts. A particular example would be the screw, bolts and nuts. Cleaning of the quenched parts involved cleaning by water based chemicals where **LUBRICUS® QUENCH M** oil has good water separating property.

### **CHARACTERISTIC**

- Heat stable clear bright colour of the quenching oil **LUBRICUS® QUENCH M** can be maintained over a long period of time.
- Oil carry over is less and a track record of cleanliness for small screw parts can be achieved using bright quenching oil.
- Good water separation property for waste cleaning solution after used.
- Metal treatment for finished parts like electroplating has produced superb finishing when **LUBRICUS® QUENCH M** is used.

| <b>TYPICAL PROPERTIES</b> | <b>RESULT</b> |
|---------------------------|---------------|
| Density @ 15°C            | 0.876         |
| Viscosity @ 40°C, cSt     | 31.0          |
| Viscosity @ 100°C         | 4.5           |
| Closed flash point        | 202°C         |
| Open flash point          | 212°C         |
| Fire Point                | 232°C         |

### **PACKING SIZE**

**18 LITS-PAIL, 209 LITS- DRUM**